

G629 6806

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Trade in. Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. J
66296806

ORDER NO.
25716

07KX

46

5716 66296806

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



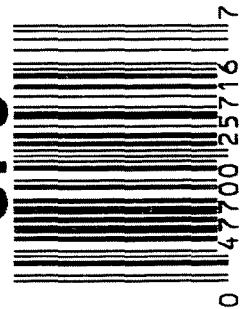
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296806

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296806

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/3/03	RW
600	PROOF		2/3/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX	2/3/03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	2/3/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 05 2003 OPERATOR <i>RK</i>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-14	TA
	(BOLT)		2-14	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/15/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/15/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/15/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/15/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-5-03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>7.5</u>	3-5-03	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	3-5-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-5-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>1022</u> <u>1023</u> <u>1023</u>	3-5-03	DA
	J) ASSEMBLE STOCK		2/24/03	RTL
	K) ASSEMBLE SWIVEL STUDS		4-29-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-29-03	RTL
	M) IRON SIGHT ALIGNMENT		4-29-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-29-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-25-03	A
	MALFUNCTION	CORRECTION	2-25-03	A
	MALFUNCTION	CORRECTION	2-25-03	A
	MALFUNCTION	CORRECTION	2-25-03	A
	MALFUNCTION	CORRECTION	2-25-03	A
645	INSPECT FOR LIVE AMMO		2-25-03	A
655	FINAL INSPECTION A) HEADSPACE		4-29-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.14</u> <u>2.13</u> <u>2.31</u> <u>2.19</u> <u>2.22</u>	3-5-03	DA
	C) FUNCTION		4-29-03	RTL
660	PACK		4/30/03	DA

INITIAL & CYCLE TESTS
 2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 2-24-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.38	2.40		2.72	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.25	2.49		2.68	
PULL #3	2.23	2.32		2.71	
PULL #4	2.21	2.31		2.50	
PULL #5	2.22	2.30		2.67	
TOTAL	11.29	11.82		13.28	
AVG.	2.25	2.36		2.65	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.04	3.19		
PULL #2	3.18	3.29		
PULL #3	3.37	3.38		
PULL #4	3.49	3.33		
PULL #5	3.46	3.43		
TOTAL	16.54	16.62		
AVG.	3.30	3.32		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FC TARGET & ACCUE
PULL #1	4.38	4.41		4.21
PULL #2	4.28	4.38		4.15
PULL #3	4.35	4.45		4.13
PULL #4	4.18	4.18		4.38
PULL #5	4.25	4.39		4.36
TOTAL	21.44	21.81		21.23
AVG.	4.28	4.36		4.24

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296806.__0
FILE DATE AND TIME: 02/26/2003 14:59

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

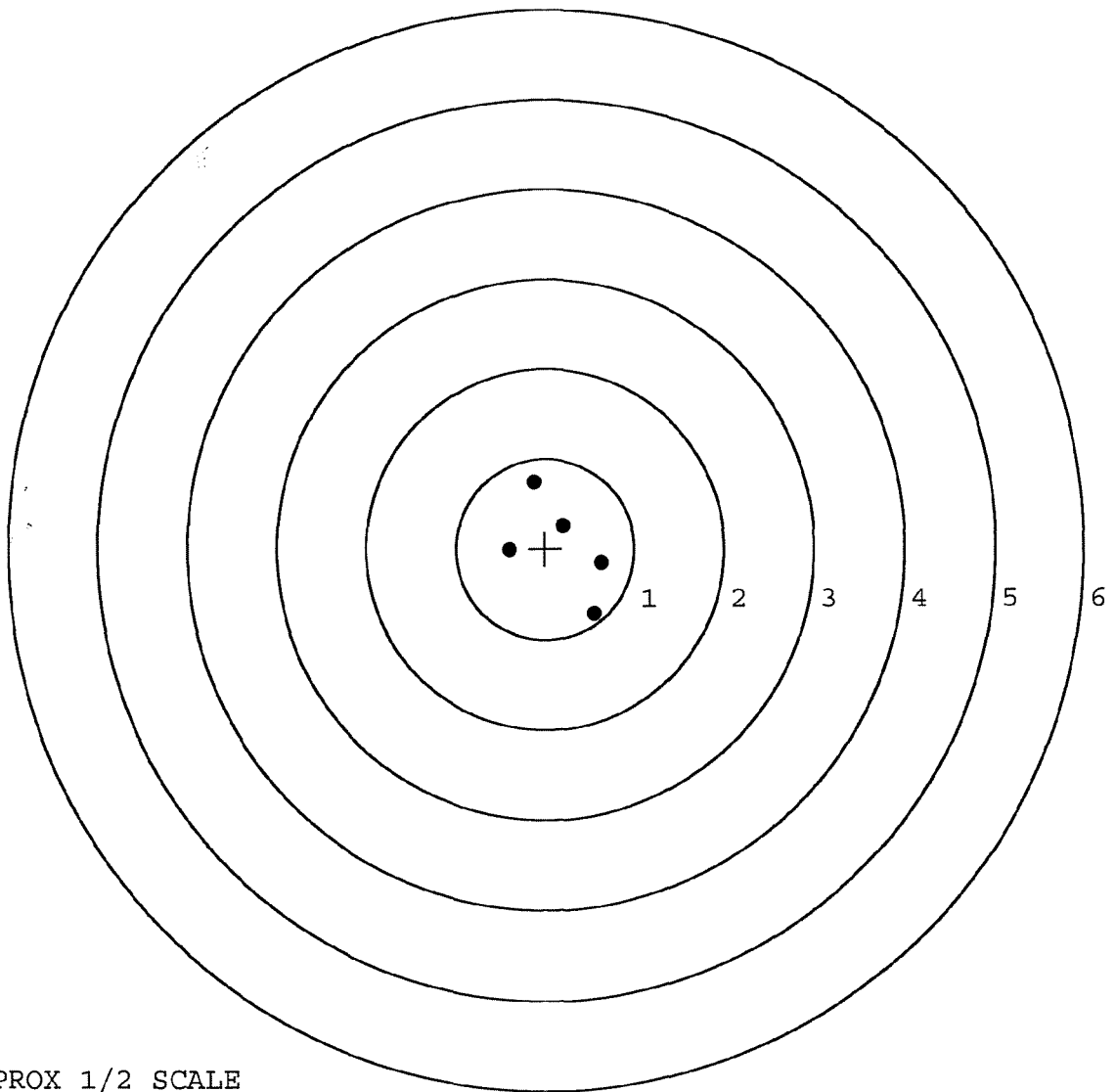
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. Mean .5655

SERIAL NUMBER: G6296806. 0
TARGET NUMBER: 1
FILE DATE: 02/26/2003
FILE TIME: 14:59

POINT#	X	Y
1:	0.549	-0.720
2:	0.630	-0.157
3:	0.195	0.259
4:	-0.127	0.737
5:	-0.402	-0.018

X CENTROID: 0.169
Y CENTROID: 0.020
POA TO CENTROID: 0.170
HORZ SPREAD: 1.032
VERT SPREAD: 1.457
GROUP SPREAD: 1.606
MIN RADIUS: 0.240
MAX RADIUS: 0.832
MEAN RADIUS: 0.583
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

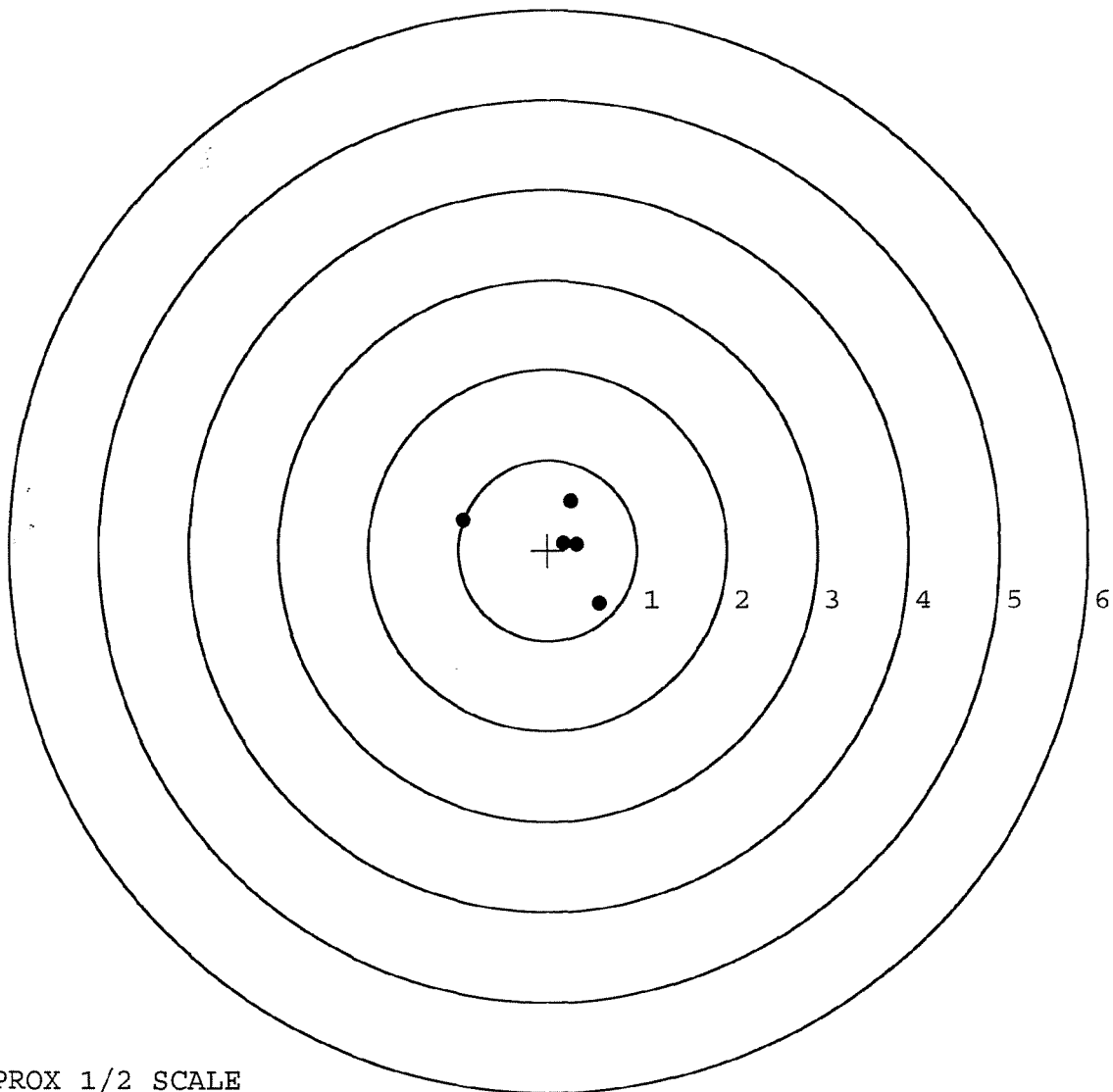


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296806. 0
TARGET NUMBER: 2
FILE DATE: 02/26/2003
FILE TIME: 14:59

POINT#	X	Y
1:	0.174	0.074
2:	0.326	0.066
3:	0.255	0.553
4:	-0.948	0.338
5:	0.574	-0.587

X CENTROID: 0.076
Y CENTROID: 0.089
POA TO CENTROID: 0.117
HORZ SPREAD: 1.522
VERT SPREAD: 1.140
GROUP SPREAD: 1.781
MIN RADIUS: 0.099
MAX RADIUS: 1.054
MEAN RADIUS: 0.548
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE