

G-629 6807

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Union, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee

SERIAL NO. J
66296807

ORDER NO.
25716

07KX

5716 66296807

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M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase

owner registration sticker



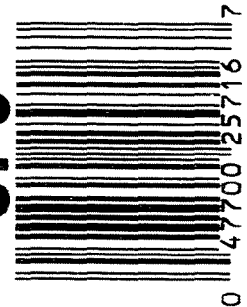
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6296807

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6296807

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF			
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-26-03	RTL
610	DIS-ASSEMBLE GUN		3-26-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 27 2005 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		3/27/03	KB
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRL
620	APPLY COATINGS (BARREL ACTION)		4-4	TA
	(BOLT)		4-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/8/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/8/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/8/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/8/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		5-2-03	TRW

2

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	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	5-2-03	TRLW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.0</u>	5-2-03	TRLW
	H) TRIGGER PULL TEST AND RETAINABILITY		5-2-03	RJL
	I) FIRING PIN INDENT .020 MIN	<u>.023⁵</u> <u>.024⁵</u> <u>.024</u>	5-2-03	TRLW
	J) ASSEMBLE STOCK		4-11-03	RW
	K) ASSEMBLE SWIVEL STUDS		5-2-03	RJL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-11-03	RW
	M) IRON SIGHT ALIGNMENT		4-11-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-11-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-17-03	A
	MALFUNCTION	CORRECTION	4-17-03	A
	MALFUNCTION	CORRECTION	4-17-03	A
	MALFUNCTION	CORRECTION	4-17-03	A
	MALFUNCTION	CORRECTION	4-17-03	A
645	INSPECT FOR LIVE AMMO		4-17-03	A
655	FINAL INSPECTION A) HEADSPACE		5-2-03	RJL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.40</u> <u>2.33</u> <u>2.32</u> <u>2.32</u>	5-2-03	TRLW
	C) FUNCTION		5-12-03	RJL
660	PACK		5/2/13	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 11-20-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.52		2.68	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.61	2.61		2.45	
PULL #3	2.69	2.72		2.49	
PULL #4	2.67	2.62		2.56	
PULL #5	2.59	2.72		2.45	
TOTAL	13.04	13.19		12.63	
AVG.	2.60	2.63		2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.38	3.18		
PULL #2	3.34	3.20		
PULL #3	3.18	3.12		
PULL #4	3.25	3.28		
PULL #5	3.26	3.27		
TOTAL	16.41	16.05		
AVG.	3.28	3.21		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.20	4.25		4.28
PULL #2	4.27	4.36		4.03
PULL #3	4.31	4.35		4.27
PULL #4	4.22	4.36		4.32
PULL #5	4.15	4.35		4.31
TOTAL	21.15	21.61		21.21
AVG.	4.23	4.32		4.24

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296807.__0
FILE DATE AND TIME: 05/05/2003 21:36

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .5715

SERIAL NUMBER: G6296807. 0

TARGET NUMBER: 1

FILE DATE: 05/05/2003

FILE TIME: 21:36

POINT#	X	Y
1:	0.163	-0.162
2:	-0.109	-0.222
3:	-0.504	-0.715
4:	-0.286	0.484
5:	0.352	0.365

X CENTROID: -0.077

Y CENTROID: -0.050

POA TO CENTROID: 0.092

HORZ SPREAD: 0.856

VERT SPREAD: 1.199

GROUP SPREAD: 1.378

MIN RADIUS: 0.175

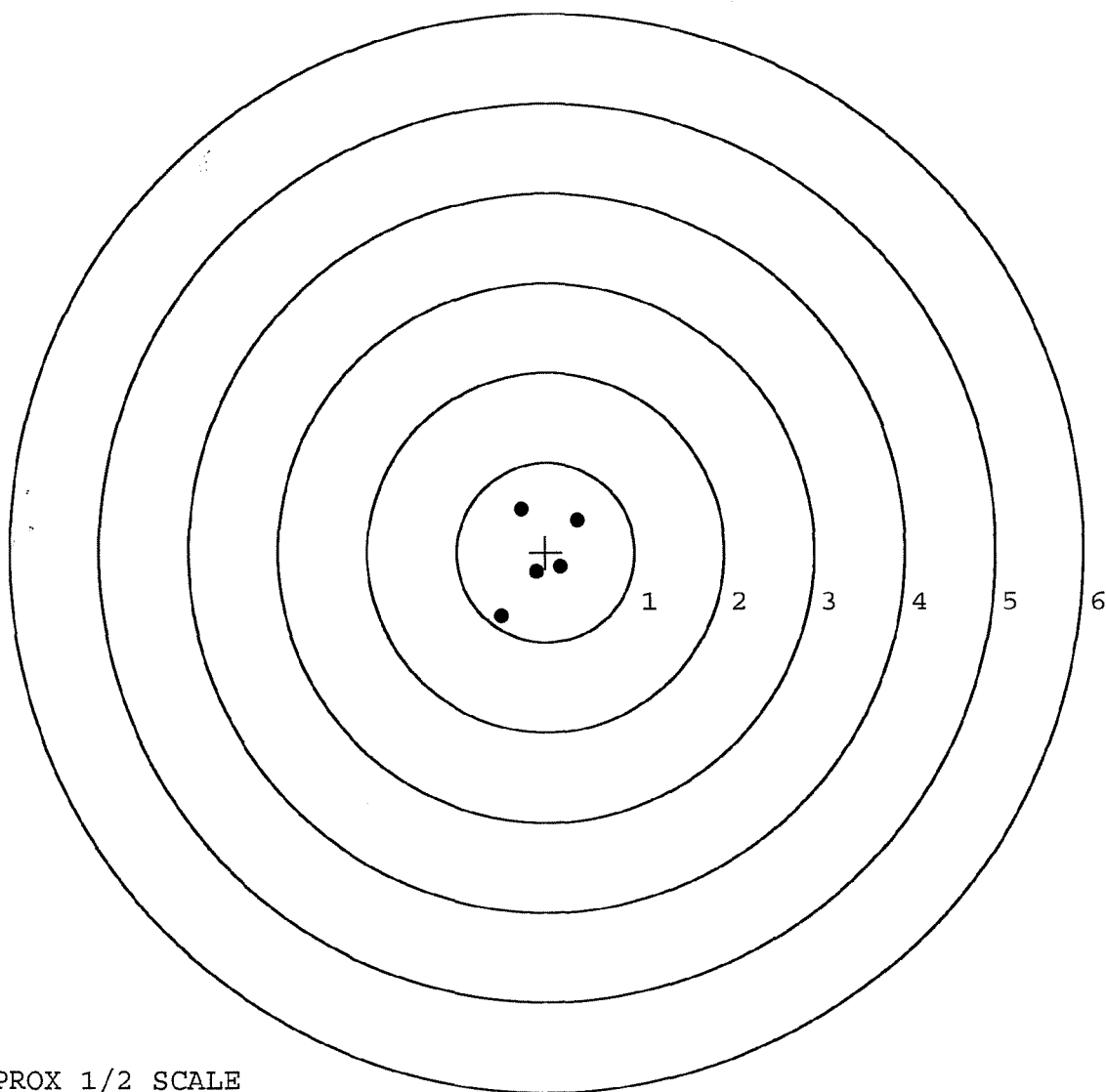
MAX RADIUS: 0.790

MEAN RADIUS: 0.480

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

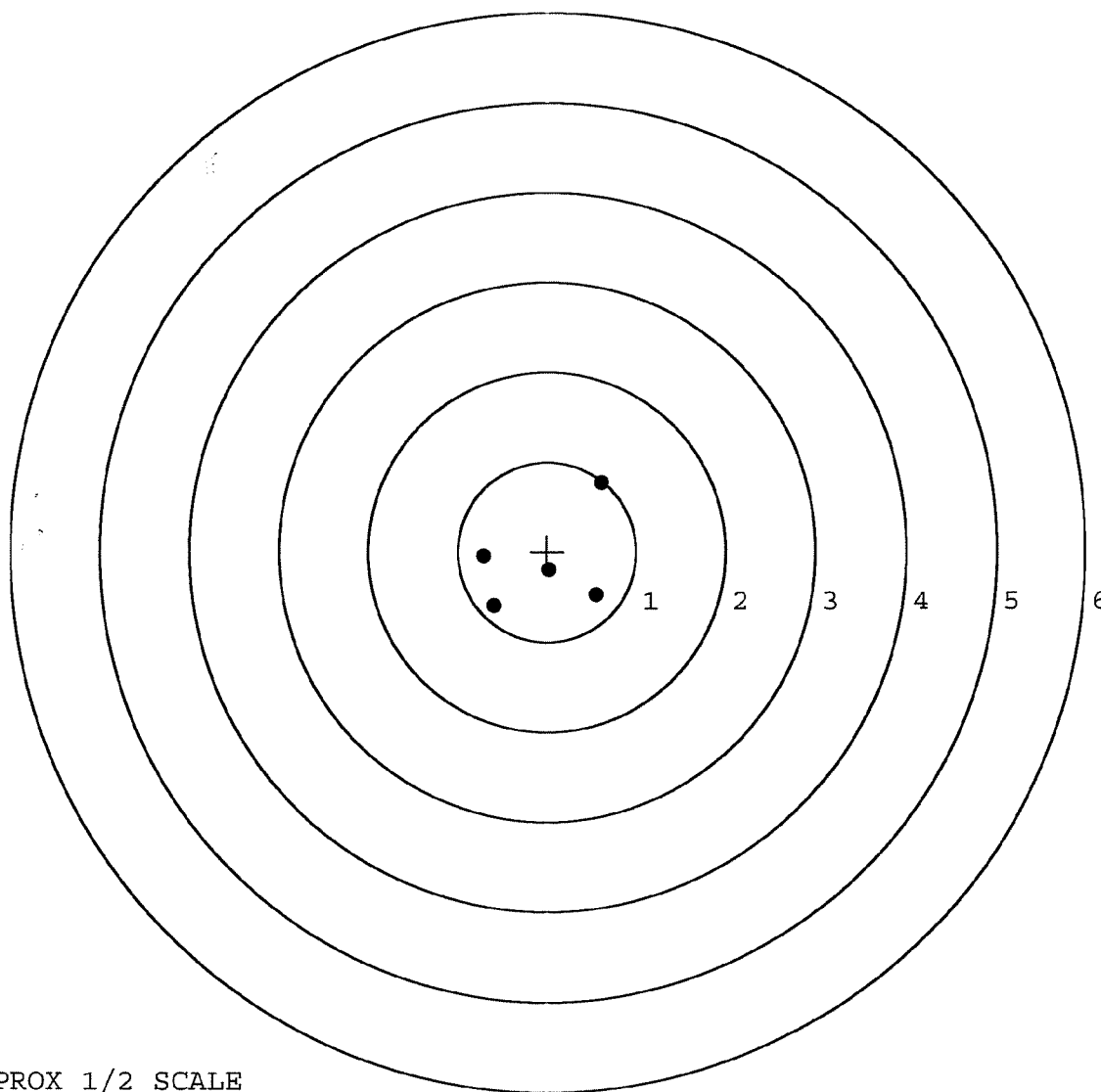


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296807.___0
TARGET NUMBER: 2
FILE DATE: 05/05/2003
FILE TIME: 21:36

POINT#	X	Y
1:	0.553	-0.482
2:	0.025	-0.200
3:	-0.710	-0.047
4:	-0.596	-0.601
5:	0.613	0.768

X CENTROID: -0.023
Y CENTROID: -0.112
POA TO CENTROID: 0.115
HORZ SPREAD: 1.323
VERT SPREAD: 1.369
GROUP SPREAD: 1.826
MIN RADIUS: 0.100
MAX RADIUS: 1.086
MEAN RADIUS: 0.663
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE