

66296808

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, KY Reg. U.S. Pat. & Inv. Off. Patent Registered. Patented Deposited.

SERIAL NO.	J
G6296808	
ORDER NO.	25716
46	

22CX

5716 G6296808

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



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BOLT ACTION CENTERFIRE RIFLE
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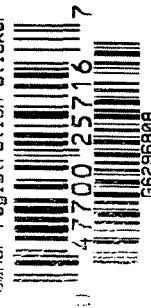
- INSTRUCTION BOOK 3518

48 100M

proof of purchase



carrier registration sticker



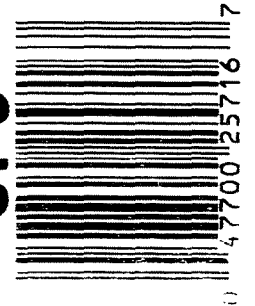
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296808

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296808

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN		3-25-03	Ac
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 27 2003 OPERATOR <u>BV</u>		
615	ROLLMARK CALIBER		3/27/03	JB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-2	TA
	(BOLT)		4-2	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/3/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/3/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/3/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/3/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-4-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.0</u> <u>7.75</u>	4-4-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	4-4-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		04-11-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023⁵</u> <u>.022⁵</u> <u>.023</u>	4-4-03	TRW
	J) ASSEMBLE STOCK		4-3-03	RTL
	K) ASSEMBLE SWIVEL STUDS		04-11-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		04-11-03	RTL
	M) IRON SIGHT ALIGNMENT		04-11-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		04-11-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-4-03	A
	MALFUNCTION	CORRECTION	4-4-03	A
	MALFUNCTION	CORRECTION	4-4-03	A
	MALFUNCTION	CORRECTION	4-4-03	A
	MALFUNCTION	CORRECTION	4-4-03	A
645	INSPECT FOR LIVE AMMO		4-4-03	A
655	FINAL INSPECTION A) HEADSPACE		04-11-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u> <u>2.53</u> <u>2.48</u> <u>2.47</u> <u>2.43</u>	4-4-03	TRW
	C) FUNCTION		04-11-03	RTL
660	PACK		4/11/03	OP

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 3-31-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.55	2.52		2.60	MIN. SETTING,
PULL #2	2.56	2.51		2.57	NO AVG. OF 5
PULL #3	2.51	2.47		2.51	READINGS ACCEPT-
PULL #4	2.53	2.58		2.55	ABLE LESS THAN 2
PULL #5	2.55	2.51		2.56	
TOTAL	12.70	12.59		12.79	
AVG.	2.54	2.51		2.55	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.35	3.33		
PULL #2	3.45	3.39		
PULL #3	3.46	3.37		
PULL #4	3.39	3.43		
PULL #5	3.41	3.49		
TOTAL	17.06	17.01		
AVG.	3.41	3.40		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR.
PULL #1	4.36	4.39		4.21
PULL #2	4.31	4.16		4.13
PULL #3	4.33	4.12		4.29
PULL #4	4.35	4.08		4.24
PULL #5	4.36	4.16		4.29
TOTAL	21.71	20.91		21.16
AVG.	4.34	4.18		4.23

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296808.__0
FILE DATE AND TIME: 04/05/2003 03:30

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .903

SERIAL NUMBER: G6296808. __0

TARGET NUMBER: 1

FILE DATE: 04/05/2003

FILE TIME: 03:30

POINT#	X	Y
1:	0.442	-1.154
2:	0.152	-0.497
3:	-0.296	-0.082
4:	0.015	0.338
5:	0.156	0.865

X CENTROID: 0.094

Y CENTROID: -0.106

POA TO CENTROID: 0.142

HORZ SPREAD: 0.738

VERT SPREAD: 2.019

GROUP SPREAD: 2.039

MIN RADIUS: 0.391

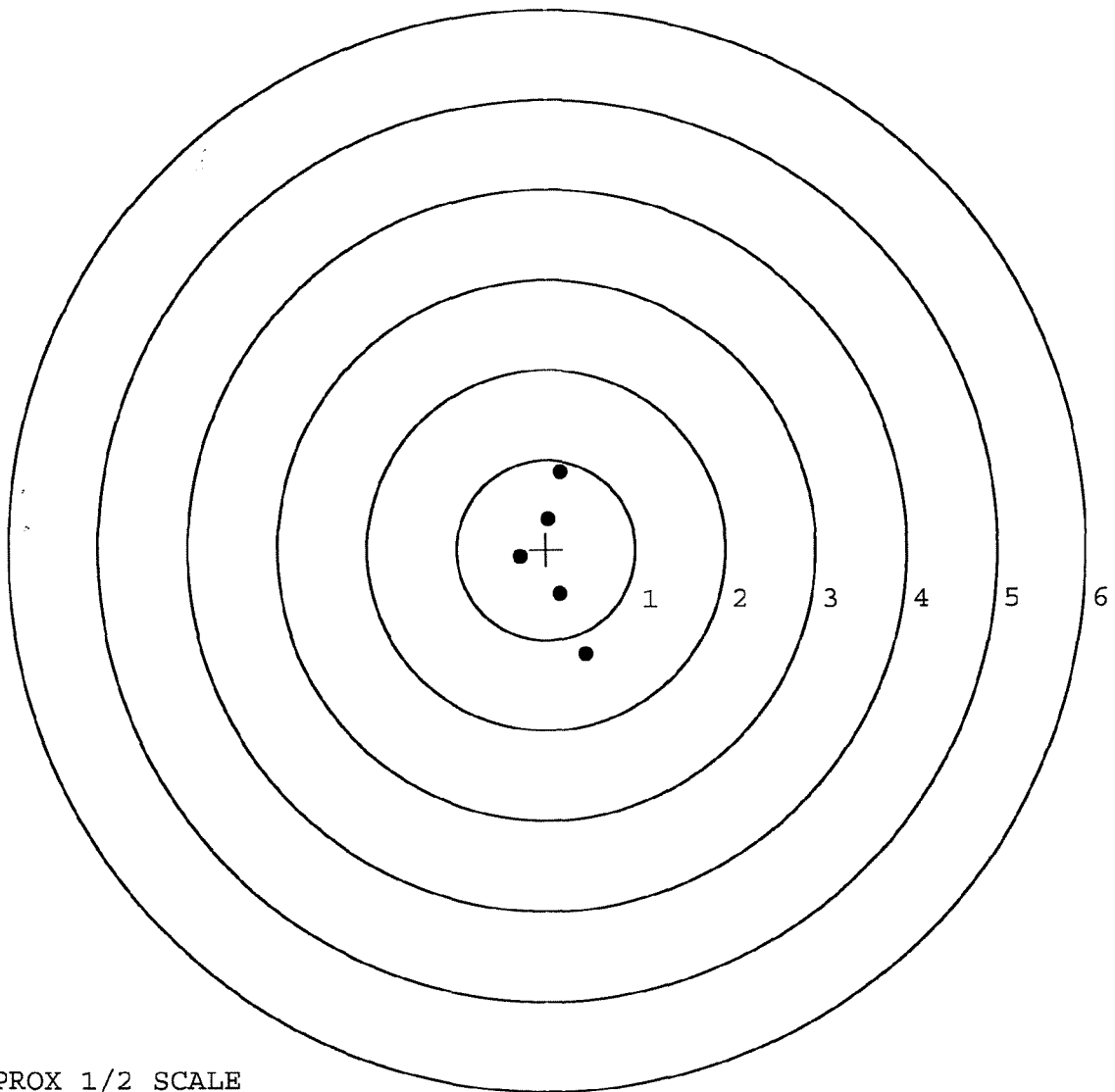
MAX RADIUS: 1.104

MEAN RADIUS: 0.663

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

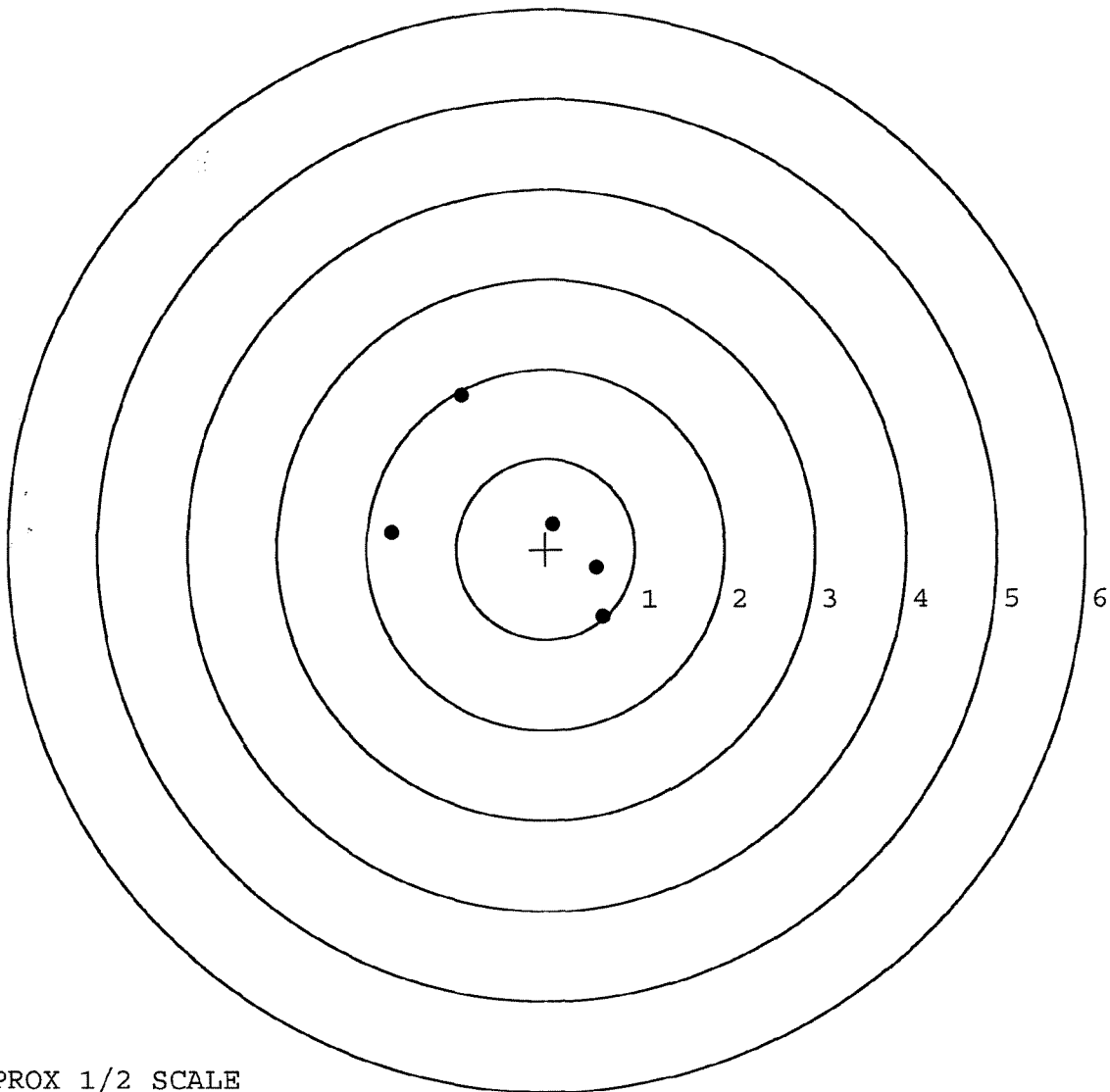


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296808. 0
TARGET NUMBER: 2
FILE DATE: 04/05/2003
FILE TIME: 03:30

POINT#	X	Y
1:	0.639	-0.747
2:	0.573	-0.203
3:	0.077	0.279
4:	-1.715	0.180
5:	-0.945	1.712

X CENTROID: -0.274
Y CENTROID: 0.244
POA TO CENTROID: 0.367
HORZ SPREAD: 2.354
VERT SPREAD: 2.459
GROUP SPREAD: 2.925
MIN RADIUS: 0.353
MAX RADIUS: 1.614
MEAN RADIUS: 1.143
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE