

✓
G6296809
✓

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
G6296809

ORDER NO.
25716

46

02EX



5716 G6296809

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



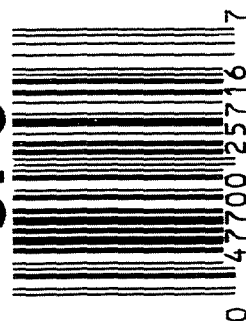
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296809

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66296809

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-13-03	RTL
600	PROOF		8-13-03	RTL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-13-03	RTL
610	DIS-ASSEMBLE GUN	INSPECTED	8-13-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RK</i>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-14-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		9-4	TA
	(BOLT)		9-4	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		9-9-03	<i>RW</i>
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-9-03	<i>RW</i>
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-9-03	<i>RW</i>
	D) OIL FIRING PIN ASSEMBLY		9-9-03	<i>RW</i>
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.5</u> <u>7.5</u>	9/22/03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9/22/03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			1
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	9-17-03	DA
	J) ASSEMBLE STOCK		9-9-03	RW
	K) ASSEMBLE SWIVEL STUDS		9-23-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-11-03	RW
	M) IRON SIGHT ALIGNMENT		9-11-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-11-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-12-03	✓
	MALFUNCTION	CORRECTION	9-12-03	✓
	MALFUNCTION	CORRECTION	9-12-03	✓
	MALFUNCTION	CORRECTION	9-12-03	✓
	MALFUNCTION	CORRECTION	9-12-03	✓
645	INSPECT FOR LIVE AMMO		9-12-03	✓
655	FINAL INSPECTION A) HEADSPACE		9-23-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.24</u> <u>2.22</u> <u>2.25</u> <u>2.27</u> <u>2.30</u>	9-23-03	DA
	C) FUNCTION		9-23-03	RTL
660	PACK		9/26/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-8-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.07	2.56		2.55	
PULL #2	2.25	2.48		2.79	
PULL #3	2.12	2.60		2.72	
PULL #4	2.45	2.57		2.15	
PULL #5	2.15	2.60		2.37	
TOTAL	11.04	12.81		12.58	
AVERAGE	2.20	2.56		2.51	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.22	3.40		
PULL #2	3.16	3.41		
PULL #3	3.09	3.37		
PULL #4	3.20	3.10		
PULL #5	3.24	3.48		
TOTAL	15.91	16.76		
AVERAGE	3.18	3.35		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX. SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.22	4.06		3.99
PULL #2	4.07	4.25		4.27
PULL #3	4.04	4.15		4.32
PULL #4	4.16	4.20		4.19
PULL #5	4.02	4.05		3.87
TOTAL	20.51	20.71		20.64
AVERAGE	4.10	4.14		4.12

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296809.___0
FILE DATE AND TIME: 04/11/2003 01:24

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

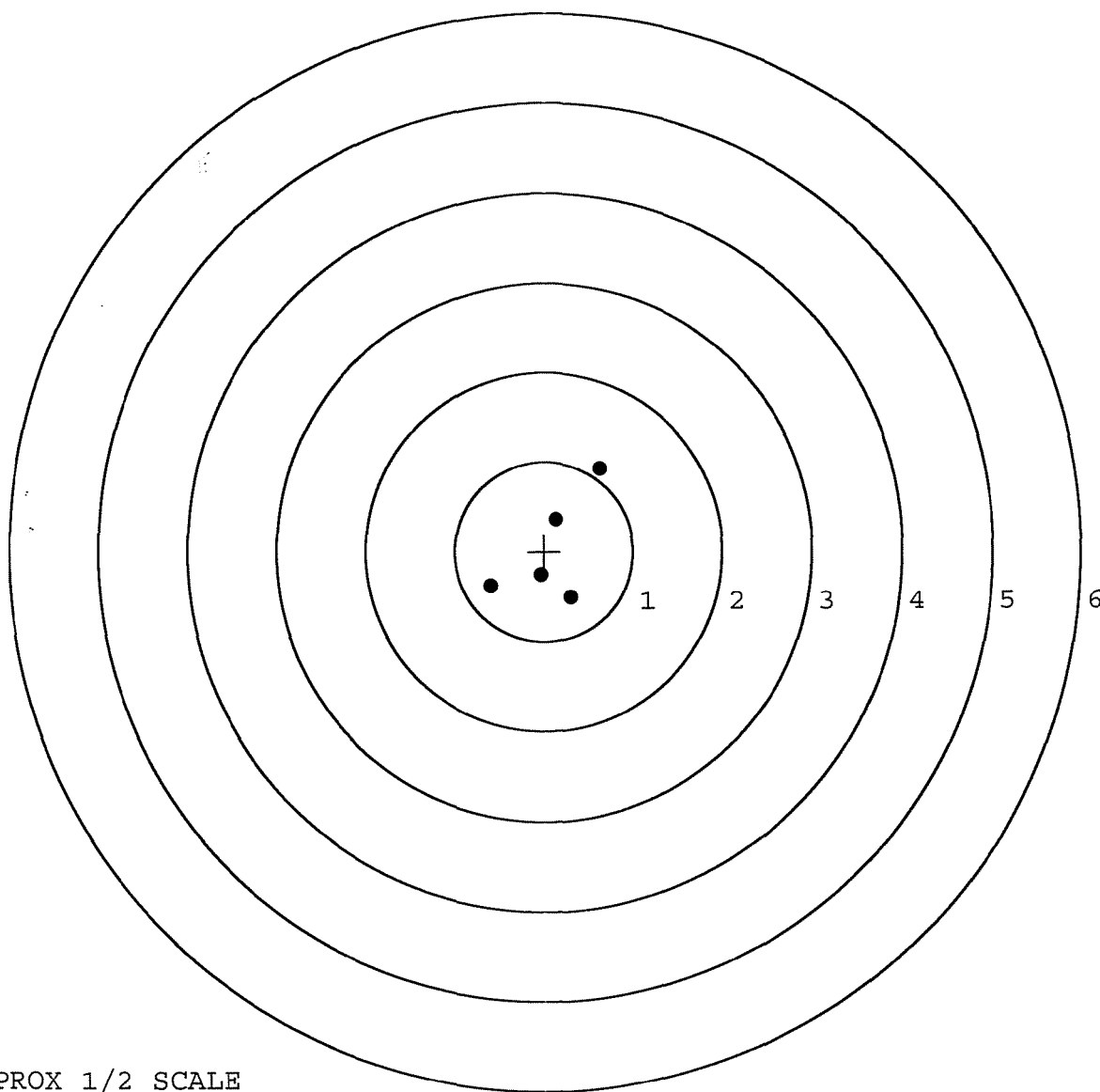
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

MEAN .8155

SERIAL NUMBER: G6296809. __0
TARGET NUMBER: 1
FILE DATE: 04/11/2003
FILE TIME: 01:24

POINT#	X	Y
1:	0.305	-0.507
2:	-0.045	-0.266
3:	-0.603	-0.381
4:	0.129	0.348
5:	0.633	0.926

X CENTROID: 0.084
Y CENTROID: 0.024
POA TO CENTROID: 0.087
HORZ SPREAD: 1.236
VERT SPREAD: 1.433
GROUP SPREAD: 1.799
MIN RADIUS: 0.317
MAX RADIUS: 1.056
MEAN RADIUS: 0.615
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

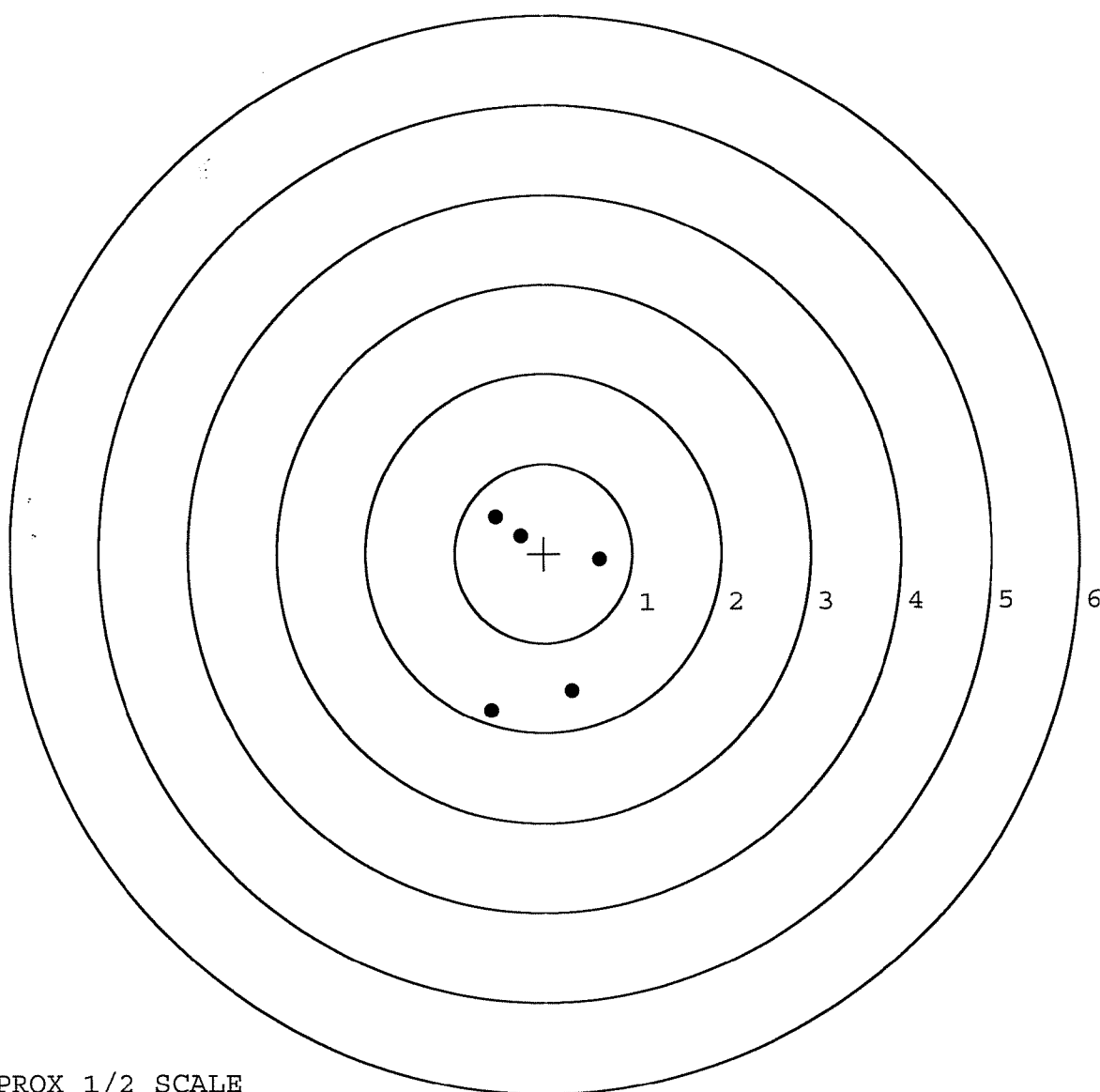


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296809. __0
TARGET NUMBER: 2
FILE DATE: 04/11/2003
FILE TIME: 01:24

POINT#	X	Y
1:	0.317	-1.539
2:	0.631	-0.069
3:	-0.261	0.195
4:	-0.545	0.412
5:	-0.600	-1.760

X CENTROID: -0.092
Y CENTROID: -0.552
POA TO CENTROID: 0.560
HORZ SPREAD: 1.231
VERT SPREAD: 2.172
GROUP SPREAD: 2.173
MIN RADIUS: 0.766
MAX RADIUS: 1.310
MEAN RADIUS: 1.016
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE