

G-6296811

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **J**
66296811

Order No. **25716**

46

Made in Illinois, U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

07KX

5716 66296811

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



46 FORM

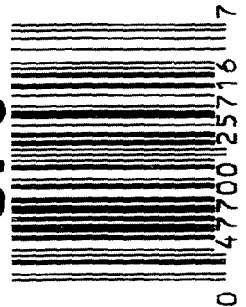
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296811

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 56296811

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/3/03	RW
600	PROOF		2/3/03	RW
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	2/3/03	RW
610	DIS-ASSEMBLE GUN	FEB 06 2003	2/3/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-14	TA
	(BOLT)		2-14	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		2-20-03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-20-03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-20-03	RTL
	D) OIL FIRING PIN ASSEMBLY		2-20-03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-5-03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.5</u> <u>7.5</u>	3/5/03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.5</u>	3/5/03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-5-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.021</u> <u>.021</u>	3/5/03	DA
	J) ASSEMBLE STOCK		2-20-03	RTL
	K) ASSEMBLE SWIVEL STUDS		4-30-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-30-03	RTL
	M) IRON SIGHT ALIGNMENT		4-30-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-30-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-26-03	TRW
	MALFUNCTION	CORRECTION	2-26-03	TRW
	MALFUNCTION	CORRECTION	2-26-03	TRW
	MALFUNCTION	CORRECTION	2-26-03	TRW
	MALFUNCTION	CORRECTION	2-26-03	TRW
645	INSPECT FOR LIVE AMMO		2-26-03	TRW
655	FINAL INSPECTION A) HEADSPACE		4-30-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.62</u> <u>2.55</u> <u>2.59</u> <u>2.34</u>	3-6-03	DA
	C) FUNCTION		4-30-03	RTL
660	PACK		4/30/03	DA

INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

DATE 2-10-03

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.33	2.29		2.21	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.24	2.30		2.17	
PULL #3	2.02	2.34		2.24	
PULL #4	2.26	2.26		2.20	
PULL #5	2.19	2.31		2.32	
TOTAL	11.04	11.50		11.14	
AVG.	2.20	2.30		2.22	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.35	3.48		
PULL #2	3.41	3.45		
PULL #3	3.49	3.41		
PULL #4	3.45	3.40		
PULL #5	3.46	3.41		
TOTAL	17.16	17.15		
AVG.	3.43	3.43		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.24	4.04		4.16
PULL #2	4.22	4.25		4.25
PULL #3	4.29	4.27		4.17
PULL #4	4.36	4.32		4.23
PULL #5	4.29	4.23		4.21
TOTAL	21.40	21.11		21.02
AVG.	4.28	4.22		4.20

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296811.___0
FILE DATE AND TIME: 02/27/2003 14:40

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .5545

SERIAL NUMBER: G6296811. __0

TARGET NUMBER: 1

FILE DATE: 02/27/2003

FILE TIME: 14:40

POINT#	X	Y
1:	0.320	0.353
2:	0.236	0.767
3:	-0.003	-0.351
4:	-0.189	-0.394
5:	-0.469	-0.157

X CENTROID: -0.021

Y CENTROID: 0.044

POA TO CENTROID: 0.048

HORZ SPREAD: 0.789

VERT SPREAD: 1.161

GROUP SPREAD: 1.236

MIN RADIUS: 0.395

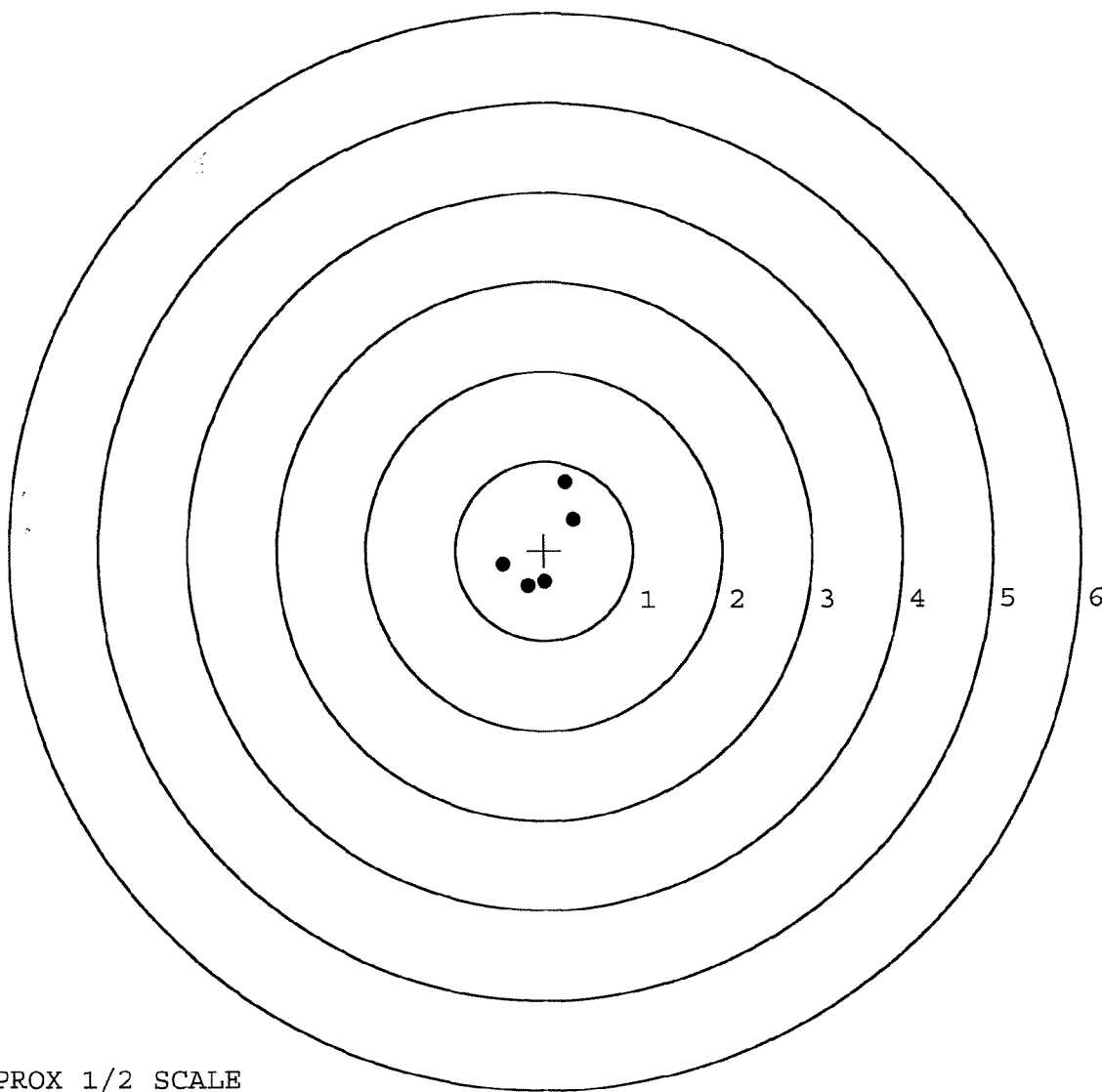
MAX RADIUS: 0.768

MEAN RADIUS: 0.517

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

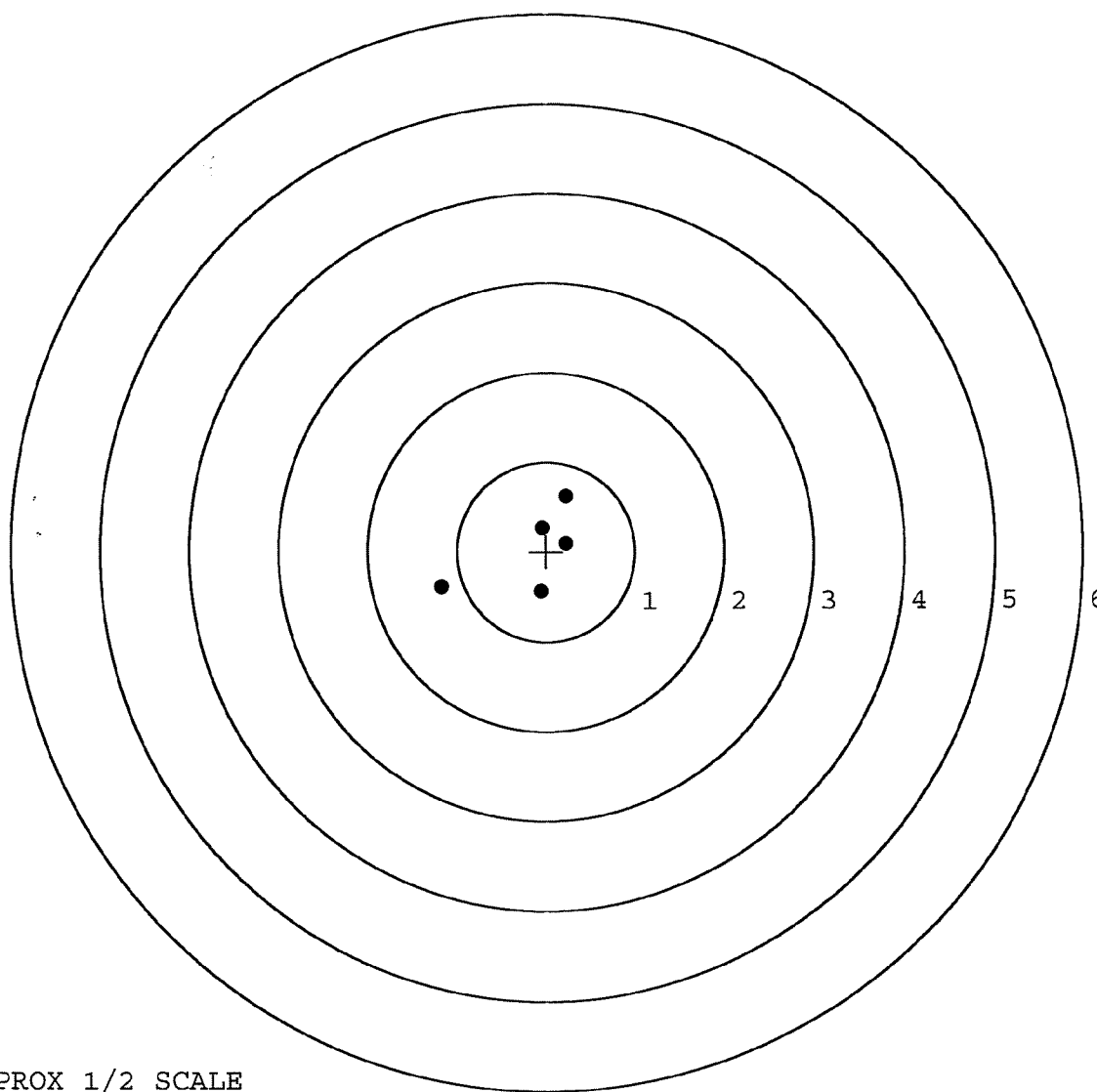


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296811.___0
TARGET NUMBER: 2
FILE DATE: 02/27/2003
FILE TIME: 14:40

POINT#	X	Y
1:	-0.066	-0.451
2:	-1.179	-0.398
3:	0.221	0.089
4:	-0.047	0.263
5:	0.223	0.620

X CENTROID: -0.170
Y CENTROID: 0.025
POA TO CENTROID: 0.171
HORZ SPREAD: 1.402
VERT SPREAD: 1.071
GROUP SPREAD: 1.733
MIN RADIUS: 0.268
MAX RADIUS: 1.094
MEAN RADIUS: 0.592
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE