

G 6296812

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. 66296812
Order No. 25716

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Remco Registered Trademark Deposited

46

22CX

5716 66296812

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



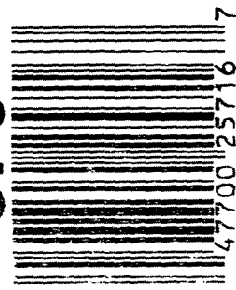
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6296812

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296812

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-21-03	RTL
600	PROOF		3-21-03	RTL
607	CHECK HEADSPACE	MAGNA-FLUX	3-21-03	RTL
610	DIS-ASSEMBLE GUN	INSPECTED	3-21-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 25 2003 OPERATOR <u>DRS</u>		
615	ROLLMARK CALIBER		3/27/03	B
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-3	TA
	(BOLT)		4-3	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		4/4/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/4/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/4/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/4/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-8-03	TRW

OP #	OPERATION NAME		READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.5</u>	<u>7.0</u>	<u>7.5</u>	4-8-03	TRW		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.75</u>	<u>3.25</u>	<u>2.75</u>	4-8-03	TRW		
	H) TRIGGER PULL TEST AND RETAINABILITY					4-8-03	RTL		
	I) FIRING PIN INDENT	.020 MIN	<u>.021⁵</u>	<u>.023</u>	<u>.020⁵</u>	4-8-03	TRW		
	J) ASSEMBLE STOCK					4-4-03	RW		
	K) ASSEMBLE SWIVEL STUDS					04-14-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					04-14-03	RTL		
	M) IRON SIGHT ALIGNMENT					04-14-03	RTL		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					04-14-03	RTL		
640	GALLERY TEST AND TARGET		PASS FAIL			4-8-03	TRW		
	MALFUNCTION		CORRECTION			4-8-03	TRW		
	MALFUNCTION		CORRECTION			4-8-03	TRW		
	MALFUNCTION		CORRECTION			4-8-03	TRW		
	MALFUNCTION		CORRECTION			4-8-03	TRW		
645	INSPECT FOR LIVE AMMO					4-8-03	TRW		
655	FINAL INSPECTION A) HEADSPACE					04-14-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u>	<u>2.77</u>	<u>2.64</u>	<u>2.55</u>	<u>2.62</u>	4-8-03	TRW
	C) FUNCTION					04-14-03	RTL		
660	PACK					4/15/03	AA		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____
DATE 12-16-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.60	2.65		2.38	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.40	2.48		2.48	
PULL #3	2.36	2.35		2.18	
PULL #4	2.18	2.46		2.46	
PULL #5	2.22	2.52		2.50	
TOTAL	11.76	12.46		12.00	
AVG.	2.35	2.49		2.40	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.41	3.27		
PULL #2	3.44	3.08		
PULL #3	3.34	3.23		
PULL #4	3.17	3.22		
PULL #5	3.34	3.21		
TOTAL	16.70	16.01		
AVG.	3.34	3.20		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.29	4.28		4.38
PULL #2	4.39	4.40		4.35
PULL #3	4.36	4.41		4.28
PULL #4	4.30	4.31		4.38
PULL #5	4.39	4.08		4.33
TOTAL	21.73	21.48		21.72
AVG.	4.34	4.29		4.34

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296812.___0
FILE DATE AND TIME: 04/09/2003 01:02

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .607

SERIAL NUMBER: G6296812. __0

TARGET NUMBER: 1

FILE DATE: 04/09/2003

FILE TIME: 01:02

POINT#	X	Y
1:	0.397	-0.268
2:	0.104	-0.459
3:	0.030	0.126
4:	-0.287	0.097
5:	-0.472	0.298

X CENTROID: -0.046

Y CENTROID: -0.041

POA TO CENTROID: 0.061

HORZ SPREAD: 0.869

VERT SPREAD: 0.757

GROUP SPREAD: 1.037

MIN RADIUS: 0.183

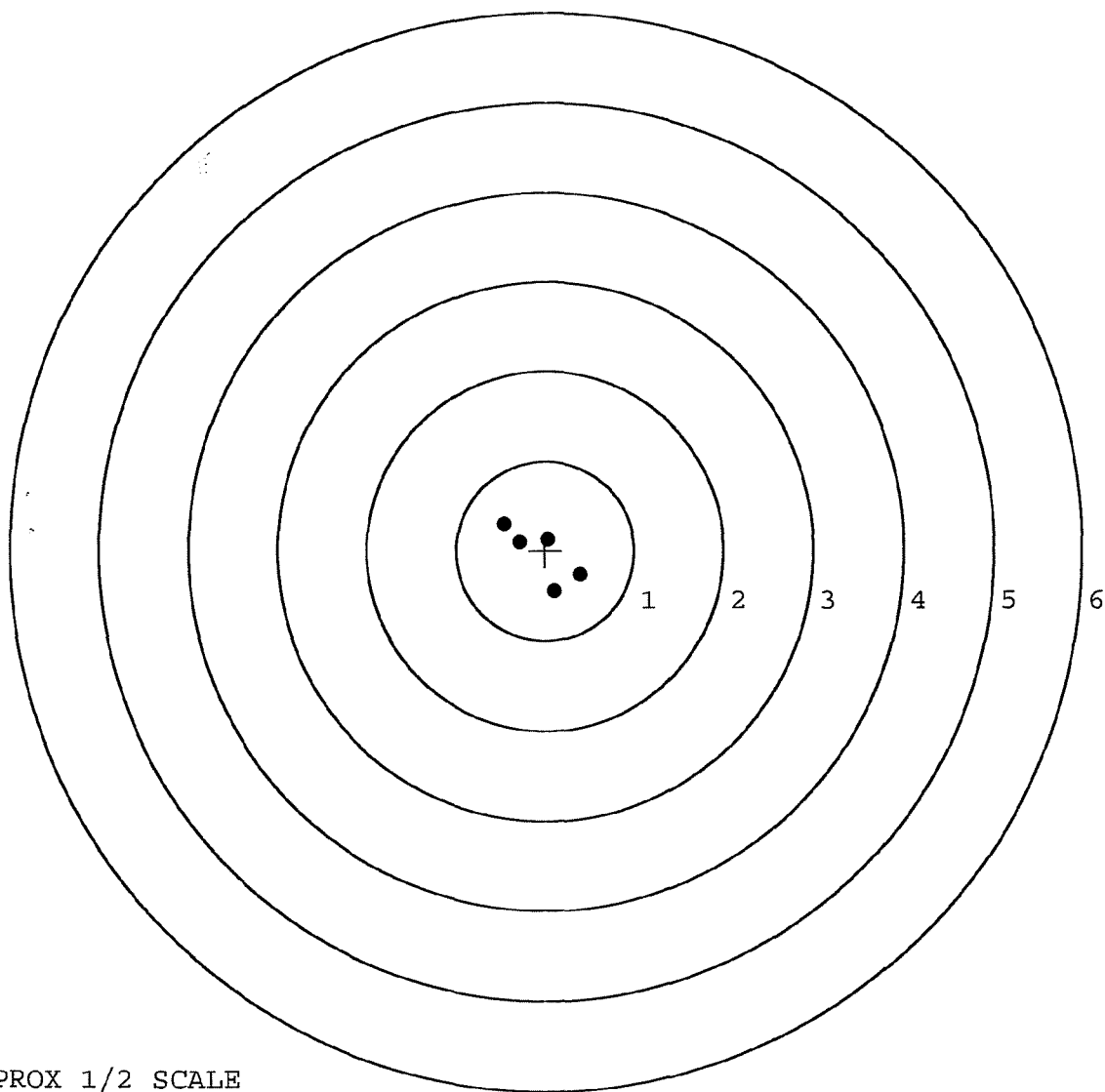
MAX RADIUS: 0.545

MEAN RADIUS: 0.390

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

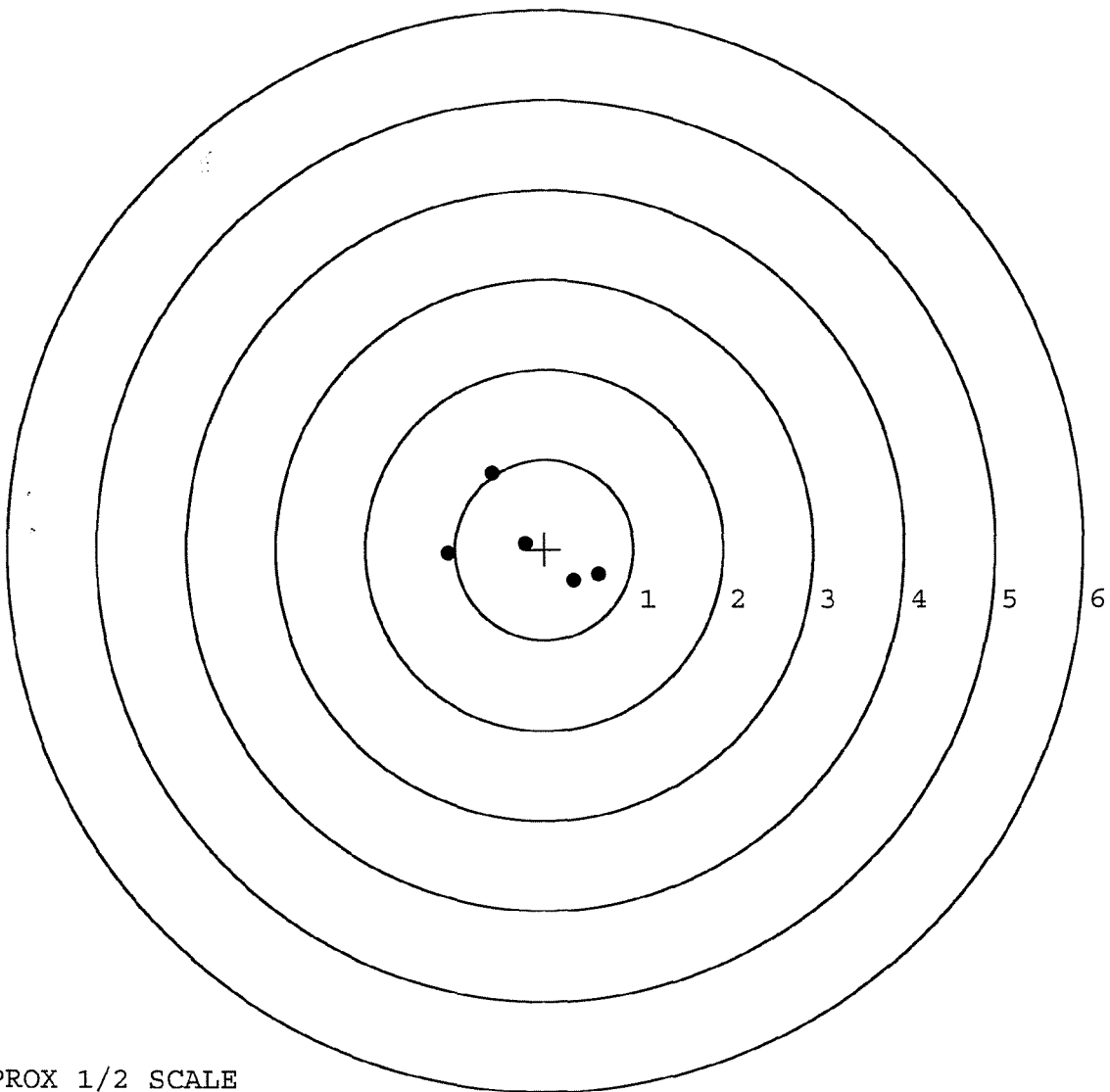


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296812. 0
TARGET NUMBER: 2
FILE DATE: 04/09/2003
FILE TIME: 01:02

POINT#	X	Y
1:	0.612	-0.285
2:	0.331	-0.353
3:	-0.214	0.066
4:	-1.077	-0.058
5:	-0.590	0.847

X CENTROID: -0.188
Y CENTROID: 0.043
POA TO CENTROID: 0.193
HORZ SPREAD: 1.689
VERT SPREAD: 1.200
GROUP SPREAD: 1.651
MIN RADIUS: 0.035
MAX RADIUS: 0.899
MEAN RADIUS: 0.669
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE