

56296813

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. J
66296813

ORDER NO.
25716

46

Made in Illinois, U.S.A. Pat. & Reg. Off. Marks Registered. Marque Deposee.

08KX

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M/24 7.62 NATO S.W.S. (COMPLETE SYST
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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

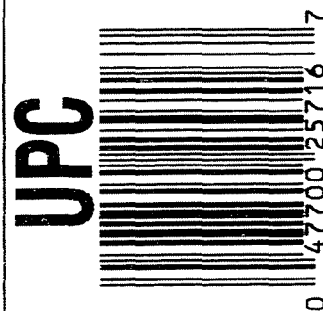


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296813



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296813

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-21-03	RTL
600	PROOF		3-21-03	RTL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-21-03	RTL
610	DIS-ASSEMBLE GUN		3-21-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 23 2003 OPERATOR JRS		
615	ROLLMARK CALIBER		3/27/03	LB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-3	TA
	(BOLT)		4-3	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-4-03	OA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-4-03	OA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-4-03	OA
	D) OIL FIRING PIN ASSEMBLY		4-4-03	OA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	5-5-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8 1/2</u> <u>9 1/2</u> <u>7 1/2</u>	5-5-03	Ac
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3 1/2</u> <u>3 1/2</u> <u>3 1/2</u>	5-5-03	A
	H) TRIGGER PULL TEST AND RETAINABILITY		5-5-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.025</u> <u>.022</u>	5-5-03	Ac
	J) ASSEMBLE STOCK		5-5-03	RTL
	K) ASSEMBLE SWIVEL STUDS		5-5-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-5-03	RTL
	M) IRON SIGHT ALIGNMENT		5-5-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-5-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-16-03	TRW
	MALFUNCTION	CORRECTION	4-16-03	TRW
	MALFUNCTION	CORRECTION	4-16-03	TRW
	MALFUNCTION	CORRECTION	4-16-03	TRW
	MALFUNCTION	CORRECTION	4-16-03	TRW
645	INSPECT FOR LIVE AMMO		4-16-03	TRW
655	FINAL INSPECTION A) HEADSPACE		5-5-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u> <u>2.33</u> <u>2.42</u> <u>2.39</u> <u>2.42</u>	5-5-03	TRW
	C) FUNCTION		5-5-03	RTL
660	PACK		5/6/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____
DATE 12-4-02
TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.38	2.38		2.30	MIN. SETTING,
PULL #2	2.37	2.35		2.39	NO AVG. OF 5
PULL #3	2.38	2.38		2.43	READINGS ACCEPT
PULL #4	2.44	2.37		2.46	ABLE LESS THAN
PULL #5	2.40	2.34		2.43	
TOTAL	11.97	11.82		12.01	
AVG.	2.39	2.36		2.40	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	3.06		
PULL #2	3.08	3.00		
PULL #3	3.09	3.25		
PULL #4	3.01	3.16		
PULL #5	3.06	3.21		
TOTAL	15.37	15.68		
AVG.	3.07	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FC TARGET & ACCUR
PULL #1	4.24	4.29		4.13
PULL #2	4.27	4.11		4.14
PULL #3	4.38	4.06		4.15
PULL #4	4.37	4.11		4.29
PULL #5	4.41	4.05		4.23
TOTAL	21.67	20.62		20.94
AVG.	4.33	4.12		4.18

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296813.___0
FILE DATE AND TIME: 04/18/2003 00:31

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

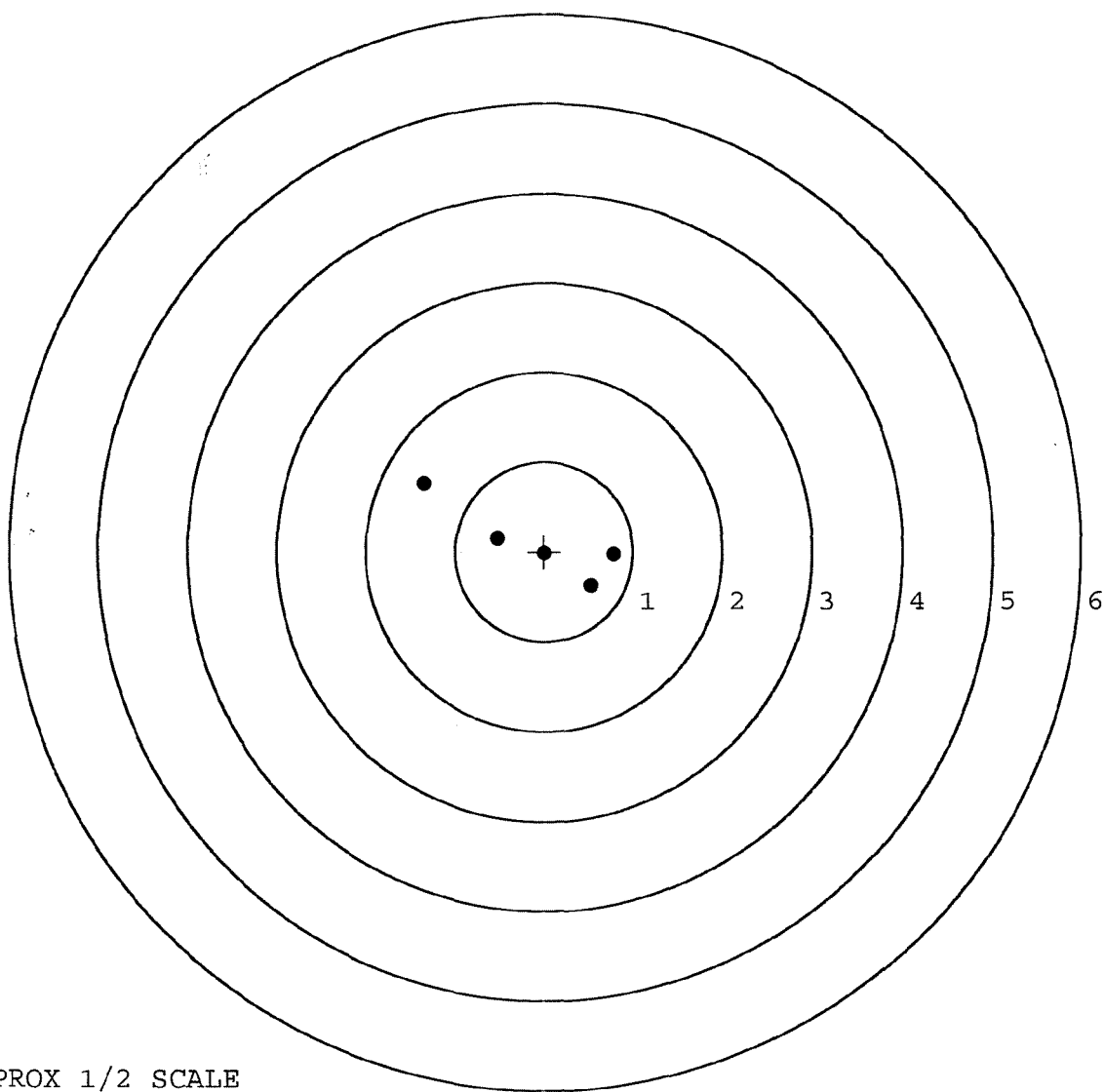
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .6485

SERIAL NUMBER: G6296813. __0
TARGET NUMBER: 1
FILE DATE: 04/18/2003
FILE TIME: 00:31

POINT#	X	Y
1:	0.784	-0.030
2:	0.528	-0.374
3:	0.005	-0.026
4:	-0.522	0.148
5:	-1.347	0.758

X CENTROID: -0.110
Y CENTROID: 0.095
POA TO CENTROID: 0.146
HORZ SPREAD: 2.131
VERT SPREAD: 1.132
GROUP SPREAD: 2.272
MIN RADIUS: 0.167
MAX RADIUS: 1.403
MEAN RADIUS: 0.736
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296813. __0

TARGET NUMBER: 2

FILE DATE: 04/18/2003

FILE TIME: 00:31

POINT#	X	Y
1:	0.467	-0.140
2:	0.185	-0.116
3:	0.636	0.534
4:	-0.520	0.140
5:	-0.465	-0.679

X CENTROID: 0.061

Y CENTROID: -0.052

POA TO CENTROID: 0.080

HORZ SPREAD: 1.156

VERT SPREAD: 1.213

GROUP SPREAD: 1.638

MIN RADIUS: 0.140

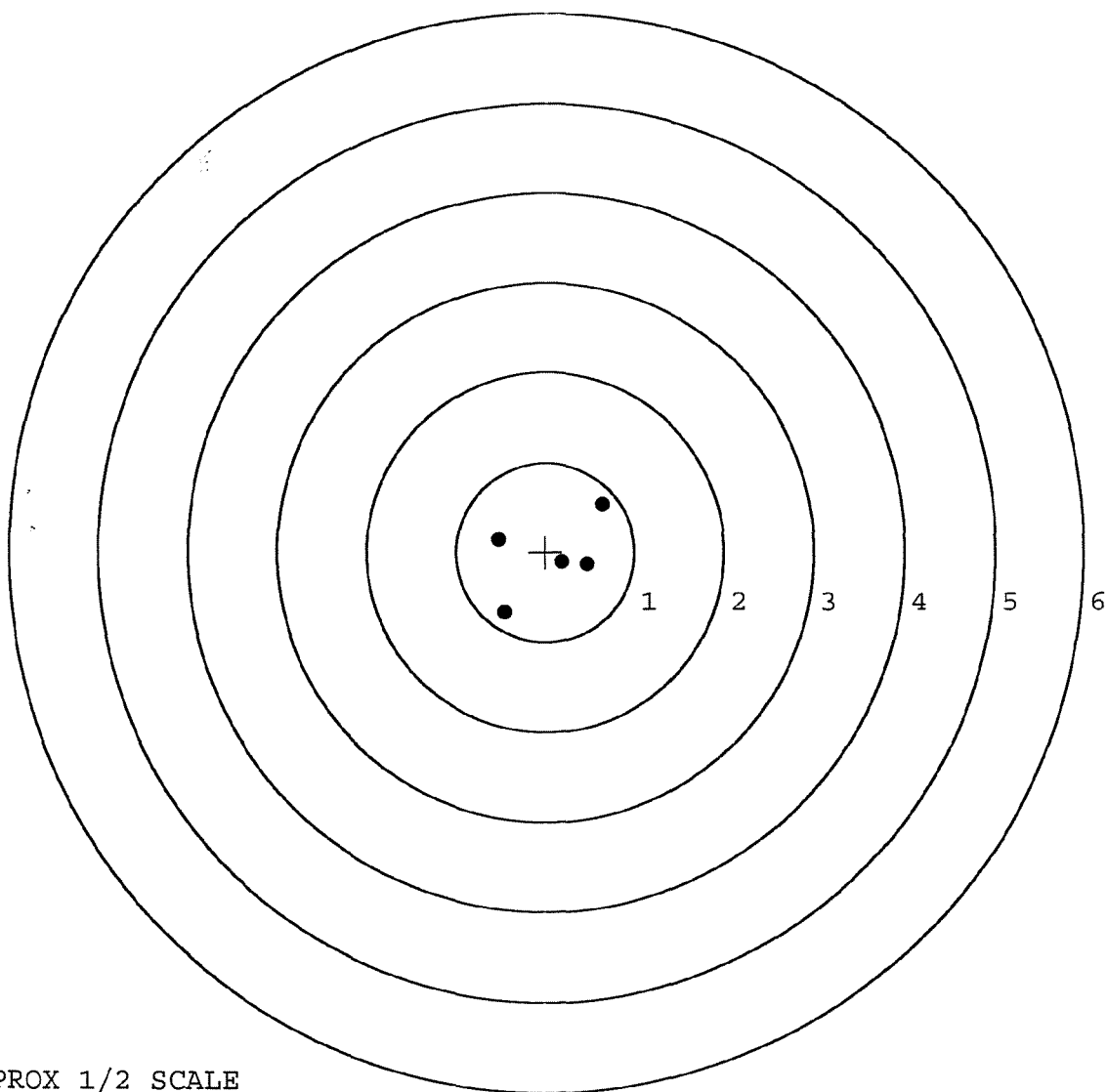
MAX RADIUS: 0.821

MEAN RADIUS: 0.561

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE