

G6296816

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J 66296816	ORDER NO. 25716	20AX
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5716 66296816

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



SERIAL NO



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



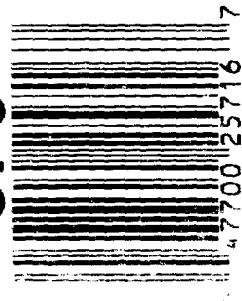
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296816

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6296816

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1/30/03	RW
600	PROOF		1/30/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX	1/30/03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	1/30/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 04 2003 OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		2/6/03	RB
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-18	TA
	(BOLT)		2-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-24-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-24-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-24-03	RW
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-18-03	HL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.0</u> <u>8.0</u>	3-15-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>3.0</u> <u>3.0</u>	3-15-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-18-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	3-15-03	DA
	J) ASSEMBLE STOCK		2/27/03	RTL
	K) ASSEMBLE SWIVEL STUDS		3-18-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-18-03	RTL
	M) IRON SIGHT ALIGNMENT		3-18-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-18-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-27-03	✓
	MALFUNCTION	CORRECTION	2-27-03	✓
	MALFUNCTION	CORRECTION	2-27-03	✓
	MALFUNCTION	CORRECTION	2-27-03	✓
	MALFUNCTION	CORRECTION	2-27-03	✓
645	INSPECT FOR LIVE AMMO		2-27-03	✓
655	FINAL INSPECTION A) HEADSPACE		3-18-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.56</u> <u>2.47</u> <u>2.49</u> <u>2.46</u>	3-15-03	DA
	C) FUNCTION		3-18-03	RTL
660	PACK		3-18-03	DA

INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

DATE 2-24-03

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.35	2.40		2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.46	2.12		2.53	
PULL #3	2.40	2.58		2.51	
PULL #4	2.59	2.56		2.60	
PULL #5	2.49	2.52		2.55	
TOTAL	12.29	12.18		12.68	
AVG.	2.45	2.43		2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.16		
PULL #2	3.16	3.19		
PULL #3	3.21	3.20		
PULL #4	3.16	3.30		
PULL #5	3.15	3.31		
TOTAL	15.82	16.16		
AVG.	3.16	3.23		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FC TARGET & ACCUR
PULL #1	4.22	4.17		4.02
PULL #2	4.14	4.08		4.04
PULL #3	4.10	4.06		4.06
PULL #4	4.08	3.99		4.08
PULL #5	4.06	4.12		4.09
TOTAL	20.60	20.42		20.29
AVG.	4.12	4.08		4.05

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296816.__0
FILE DATE AND TIME: 02/28/2003 12:20

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. Mean .8505

SERIAL NUMBER: G6296816. __0

TARGET NUMBER: 1

FILE DATE: 02/28/2003

FILE TIME: 12:20

POINT#	X	Y
1:	0.883	-0.788
2:	-0.314	-0.709
3:	0.249	0.281
4:	-0.488	0.859
5:	-1.285	1.126

X CENTROID: -0.191

Y CENTROID: 0.154

POA TO CENTROID: 0.245

HORZ SPREAD: 2.168

VERT SPREAD: 1.914

GROUP SPREAD: 2.892

MIN RADIUS: 0.458

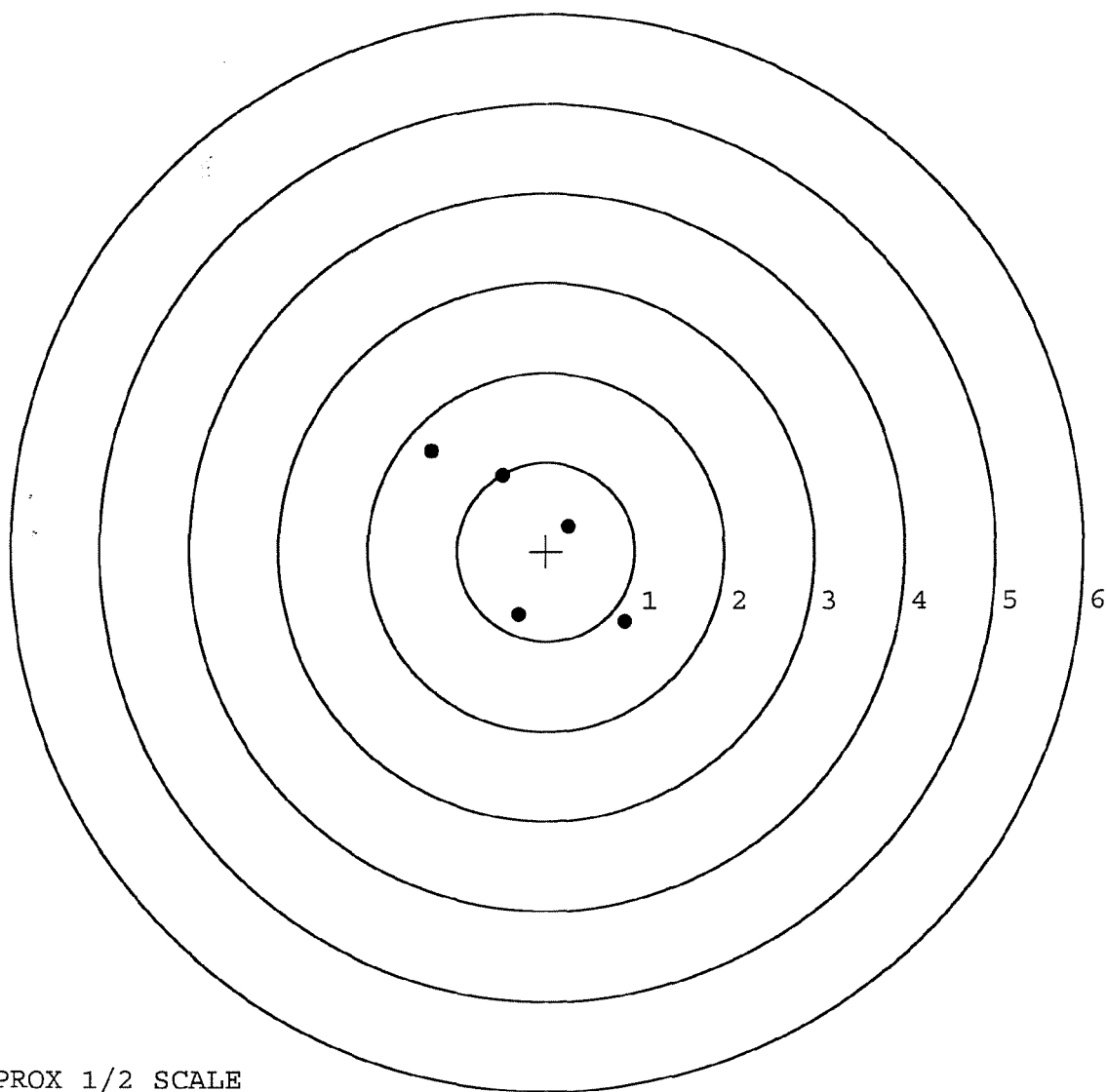
MAX RADIUS: 1.464

MEAN RADIUS: 0.997

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5

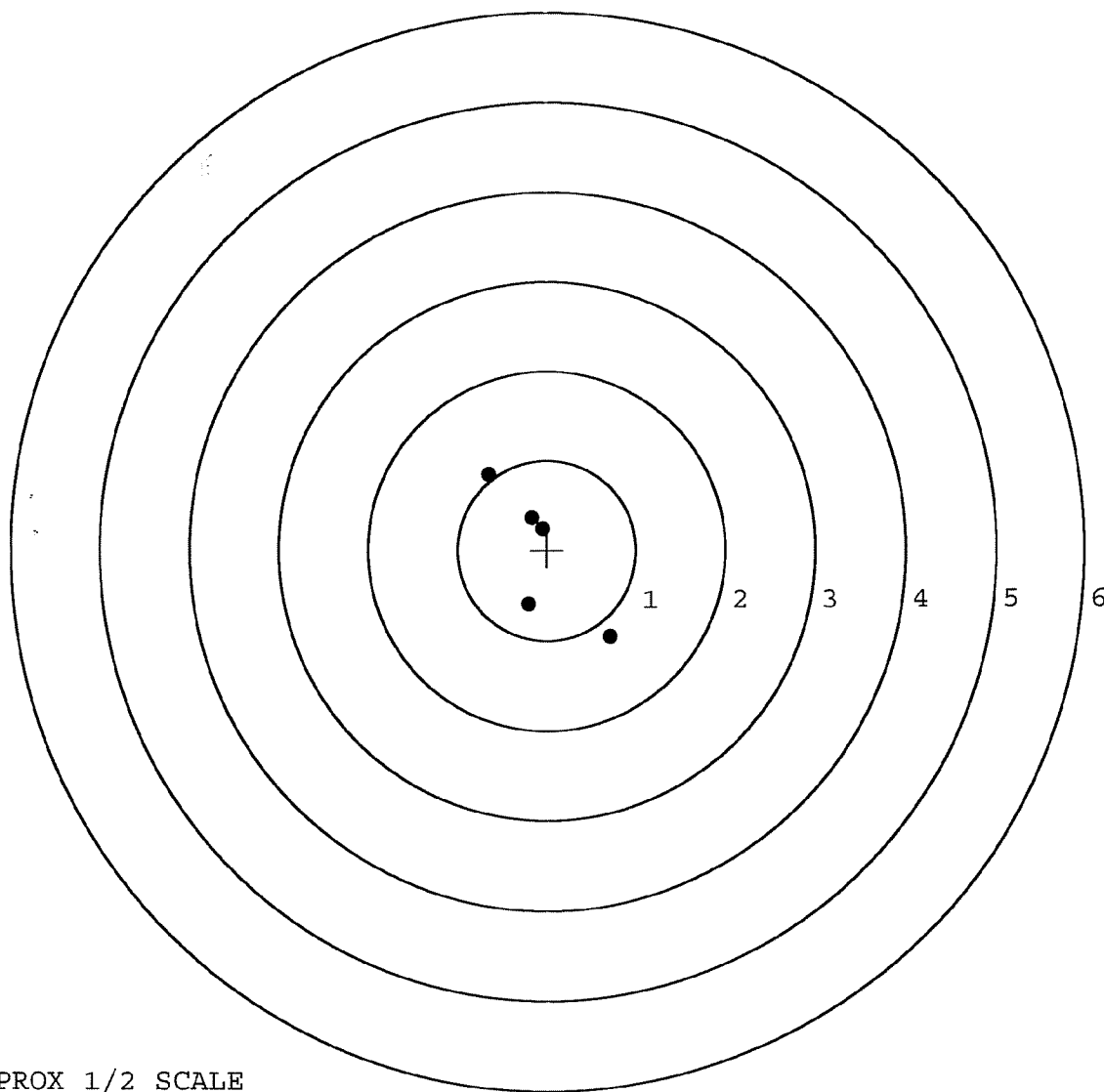


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296816.___0
TARGET NUMBER: 2
FILE DATE: 02/28/2003
FILE TIME: 12:20

POINT#	X	Y
1:	0.712	-0.963
2:	-0.210	-0.604
3:	-0.049	0.240
4:	-0.168	0.358
5:	-0.648	0.846

X CENTROID: -0.073
Y CENTROID: -0.025
POA TO CENTROID: 0.077
HORZ SPREAD: 1.360
VERT SPREAD: 1.809
GROUP SPREAD: 2.263
MIN RADIUS: 0.266
MAX RADIUS: 1.223
MEAN RADIUS: 0.704
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE