

G6296817

Remington®

**M/24 7.62 NATO S.W.S. (COMPLETE SYST
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marqu



5716 G6296817

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

SERIAL NO.



G6296817

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

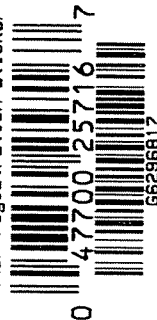
- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



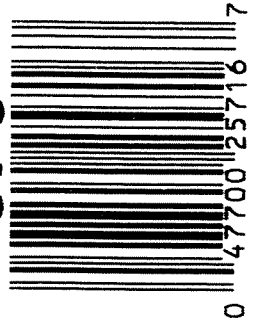
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6296817

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296817

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/4/03	RW
610	DIS-ASSEMBLE GUN		2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 06 2003 OPERATOR <u>RK</u>	2	
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-24	TA
	(BOLT)		2-24	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-3-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-3-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-3-03	DA
	D) OIL FIRING PIN ASSEMBLY		3-3-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-1-03	TRW

OP #	OPERATION NAME	2 LBS MIN 10 LBS MAX	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE		<u>7.5</u>	<u>7.75</u>	<u>7.25</u>	4-1-03	TRW
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.75</u>	<u>2.5</u>	<u>2.75</u>	4-1-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY					4-24-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.0225</u>	<u>.023</u>	<u>.023</u>	4-1-03	TRW
	J) ASSEMBLE STOCK					3-3-03	RLW
	K) ASSEMBLE SWIVEL STUDS					4-24-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					4-24-03	RTL
	M) IRON SIGHT ALIGNMENT					4-24-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					4-24-03	RTL
640	GALLERY TEST AND TARGET			PASS	FAIL	3-11-03	TRW
	MALFUNCTION			CORRECTION		3-11-03	TRW
	MALFUNCTION			CORRECTION		3-11-03	TRW
	MALFUNCTION			CORRECTION		3-11-03	TRW
	MALFUNCTION			CORRECTION		3-11-03	TRW
645	INSPECT FOR LIVE AMMO					3-11-03	TRW
655	FINAL INSPECTION A) HEADSPACE					4-24-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u>	<u>2.70</u>	<u>2.58</u> <u>2.55</u> <u>2.58</u>	4-1-03	TRW
	C) FUNCTION					4-24-03	RTL
660	PACK					4/24/03	ORT

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.50	2.65		2.67	MIN. SETTING
PULL #2	2.37	2.64		2.71	NO AVG. OF 5
PULL #3	2.57	2.58		2.65	READINGS ACCEPT
PULL #4	2.35	2.64		2.50	ABLE LESS THAN
PULL #5	2.48	2.66		2.59	
TOTAL	12.27	13.17		13.12	
AVG.	2.45	2.63		2.62	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.00		
PULL #2	3.24	3.07		
PULL #3	3.25	3.23		
PULL #4	3.26	3.27		
PULL #5	3.28	3.26		
TOTAL	16.15	15.83		
AVG.	3.23	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# F. TARGET & ACCU
PULL #1	4.35	4.09		4.29
PULL #2	4.49	4.36		4.28
PULL #3	4.01	4.38		4.32
PULL #4	4.41	4.47		4.24
PULL #5	4.45	4.36		4.37
TOTAL	21.71	21.66		21.50
AVG.	4.34	4.33		4.30

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296817.___0
FILE DATE AND TIME: 03/12/2003 11:54

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

ave. mean .7175

SERIAL NUMBER: G6296817. __0

TARGET NUMBER: 1

FILE DATE: 03/12/2003

FILE TIME: 11:54

POINT#	X	Y
1:	1.319	0.468
2:	0.253	0.669
3:	-0.142	-0.299
4:	-0.284	-0.209
5:	-0.557	-0.220

X CENTROID: 0.118

Y CENTROID: 0.082

POA TO CENTROID: 0.143

HORZ SPREAD: 1.876

VERT SPREAD: 0.968

GROUP SPREAD: 1.998

MIN RADIUS: 0.461

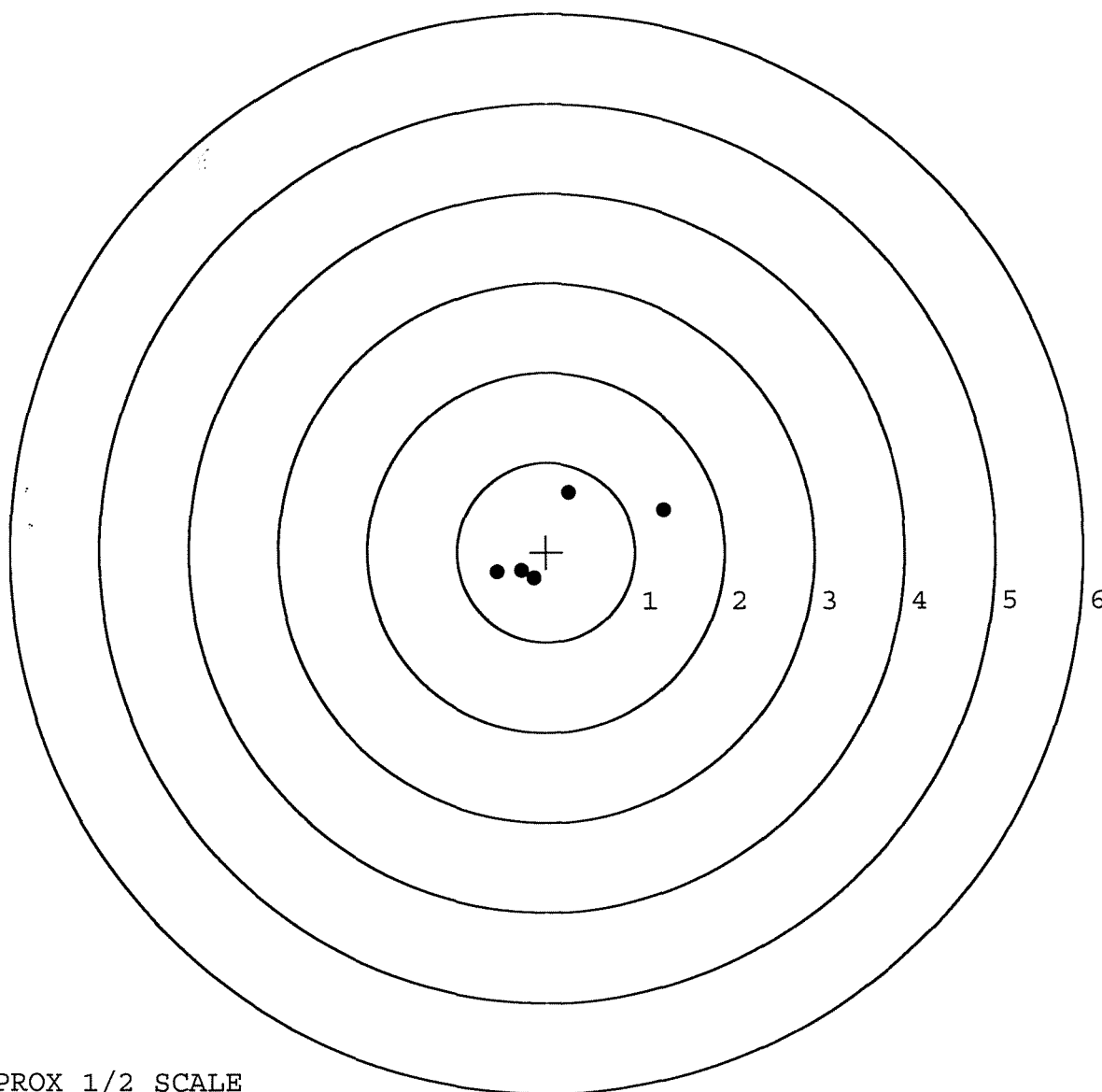
MAX RADIUS: 1.262

MEAN RADIUS: 0.712

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296817. __0

TARGET NUMBER: 2

FILE DATE: 03/12/2003

FILE TIME: 11:54

POINT#	X	Y
1:	0.128	-1.553
2:	0.116	-0.498
3:	-0.262	0.089
4:	0.021	0.250
5:	0.377	0.834

X CENTROID: 0.076

Y CENTROID: -0.176

POA TO CENTROID: 0.191

HORZ SPREAD: 0.639

VERT SPREAD: 2.387

GROUP SPREAD: 2.400

MIN RADIUS: 0.325

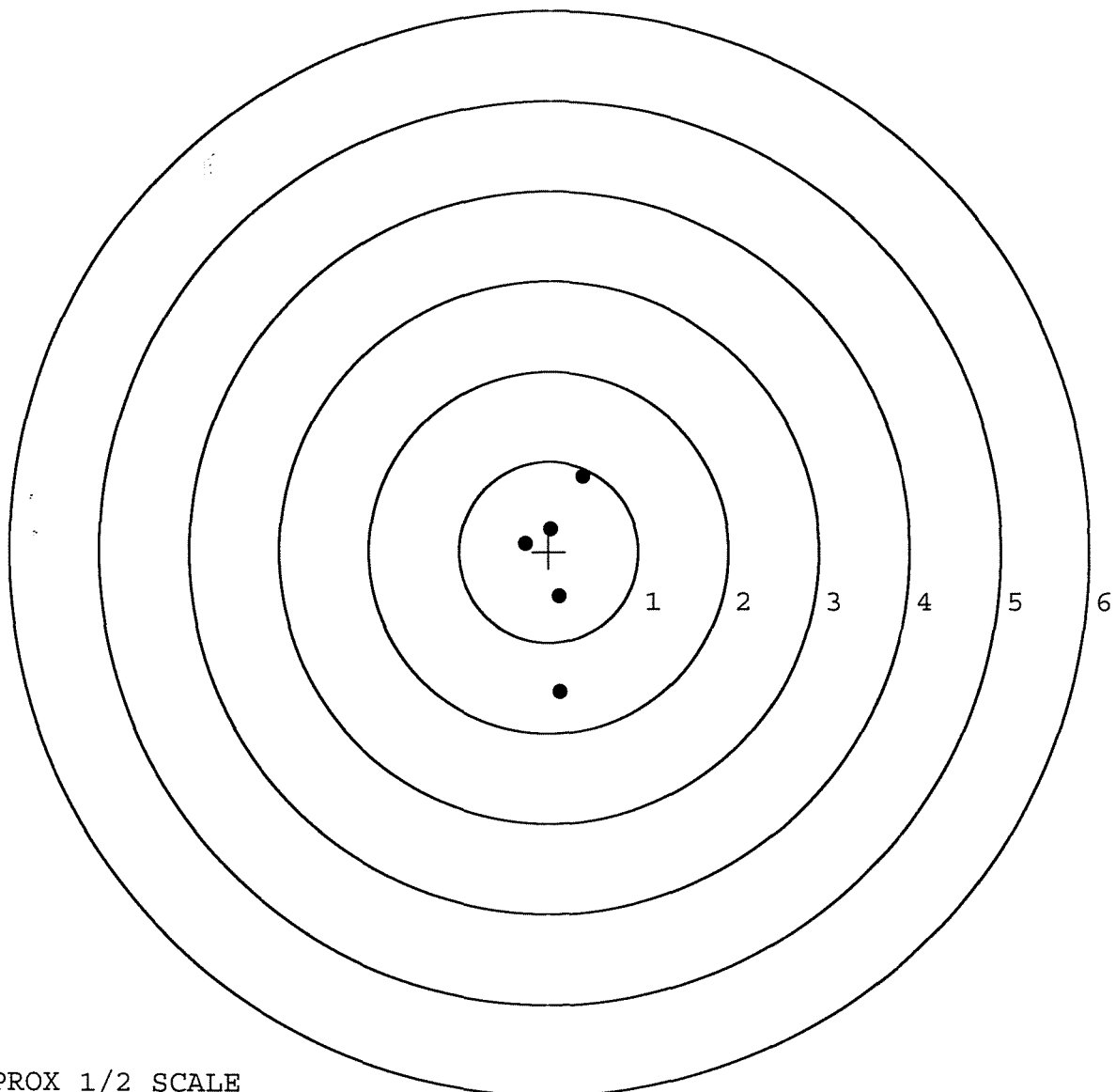
MAX RADIUS: 1.378

MEAN RADIUS: 0.723

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE