

56296818

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Serial No. **G6296818**
 Order No. **25716**

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

24CX

5716 G6296818

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



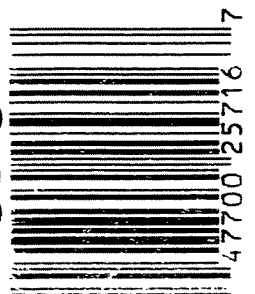
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296818

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296818

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF			
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-26-03	RTL
610	DIS-ASSEMBLE GUN	JAN 25 2003	3-26-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RY</i>		
615	ROLLMARK CALIBER		3/27/03	JS
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-4	TA
	(BOLT)		4-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/8/03	OA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/8/03	OA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/8/03	OA
	D) OIL FIRING PIN ASSEMBLY		4/8/03	OA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-15-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.5</u> <u>9.25</u> <u>9.5</u>	4-15-03	TRW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.25</u> <u>3.25</u>	4-15-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-15-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023⁵</u> <u>.024</u> <u>.023</u>	4-15-03	TRW
	J) ASSEMBLE STOCK		4-10-03	RW
	K) ASSEMBLE SWIVEL STUDS		4-16-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-10-03	RW
	M) IRON SIGHT ALIGNMENT		4-10-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-10-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-11-03	TRW
	MALFUNCTION	CORRECTION	4-11-03	TRW
	MALFUNCTION	CORRECTION	4-11-03	TRW
	MALFUNCTION	CORRECTION	4-11-03	TRW
	MALFUNCTION	CORRECTION	4-11-03	TRW
645	INSPECT FOR LIVE AMMO		4-11-03	TRW
655	FINAL INSPECTION A) HEADSPACE		4-16-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.83</u> <u>2.82</u> <u>2.42</u> <u>2.83</u> <u>2.82</u>	4-15-03	TRW
	C) FUNCTION		4-16-03	RTL
660	PACK		4/14/03	RTA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO.

DATE 11-21-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.31	2.41		2.20	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.60	2.29		2.19	
PULL #3	2.34	2.35		2.21	
PULL #4	2.46	2.26		2.28	
PULL #5	2.50	2.41		2.27	
TOTAL	12.21	11.72		11.15	
AVG.	2.44	2.34		2.23	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.06		
PULL #2	3.04	3.08		
PULL #3	3.14	3.05		
PULL #4	3.03	3.10		
PULL #5	3.00	3.04		
TOTAL	15.29	15.33		
AVG.	3.05	3.06		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.14	4.04		4.30
PULL #2	4.04	4.17		4.21
PULL #3	4.16	4.00		4.09
PULL #4	4.04	4.12		4.12
PULL #5	4.02	4.05		4.23
TOTAL	20.40	20.38		20.95
AVG.	4.08	4.07		4.19

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296818.___0
FILE DATE AND TIME: 04/12/2003 00:28

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

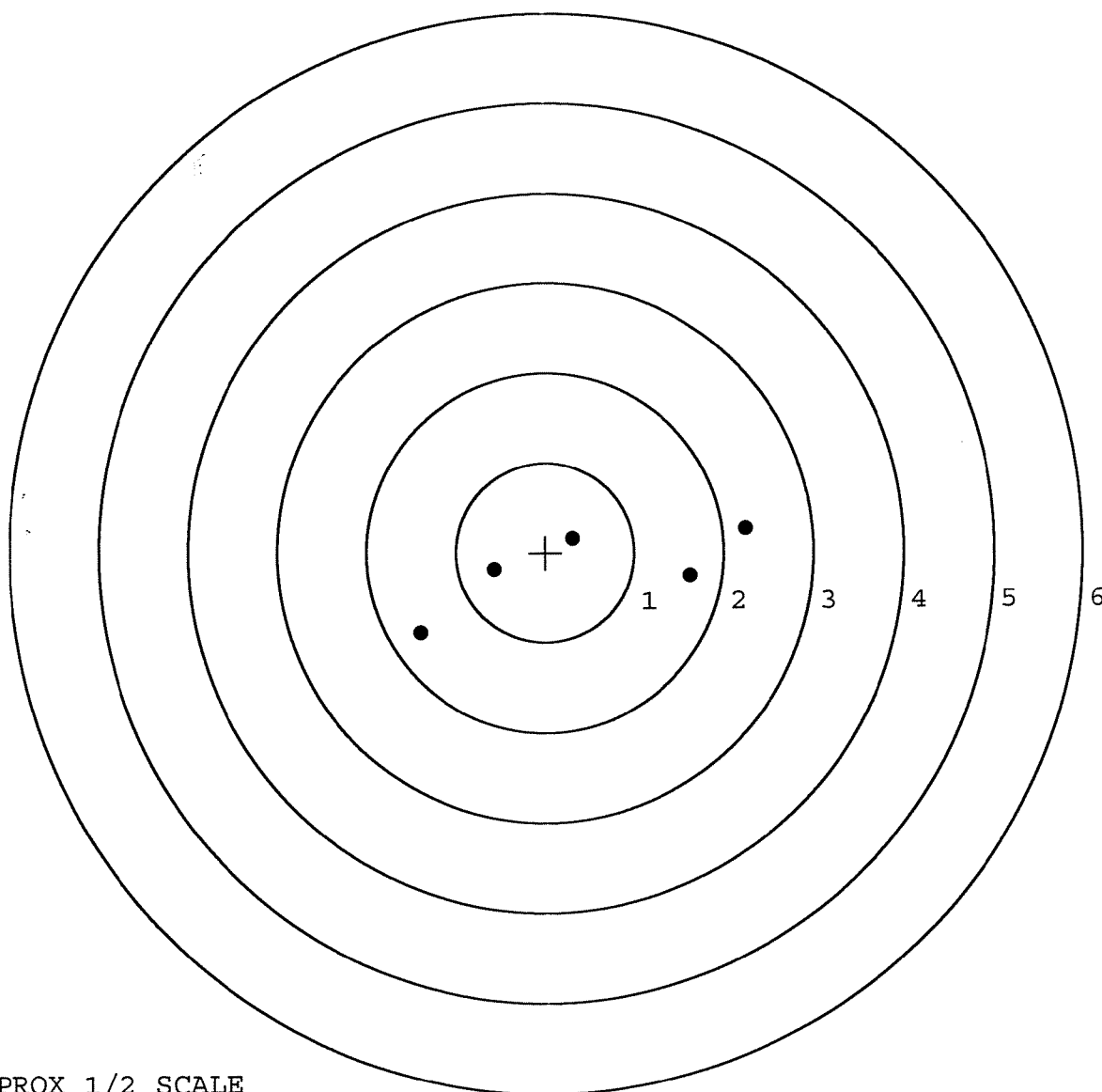
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .959

SERIAL NUMBER: G6296818. __0
TARGET NUMBER: 1
FILE DATE: 04/12/2003
FILE TIME: 00:28

POINT#	X	Y
1:	1.632	-0.273
2:	2.240	0.256
3:	0.308	0.157
4:	-0.576	-0.187
5:	-1.406	-0.895

X CENTROID: 0.440
Y CENTROID: -0.188
POA TO CENTROID: 0.478
HORZ SPREAD: 3.646
VERT SPREAD: 1.151
GROUP SPREAD: 3.823
MIN RADIUS: 0.370
MAX RADIUS: 1.976
MEAN RADIUS: 1.282
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 1
in 3 IN DIAMETER: 3

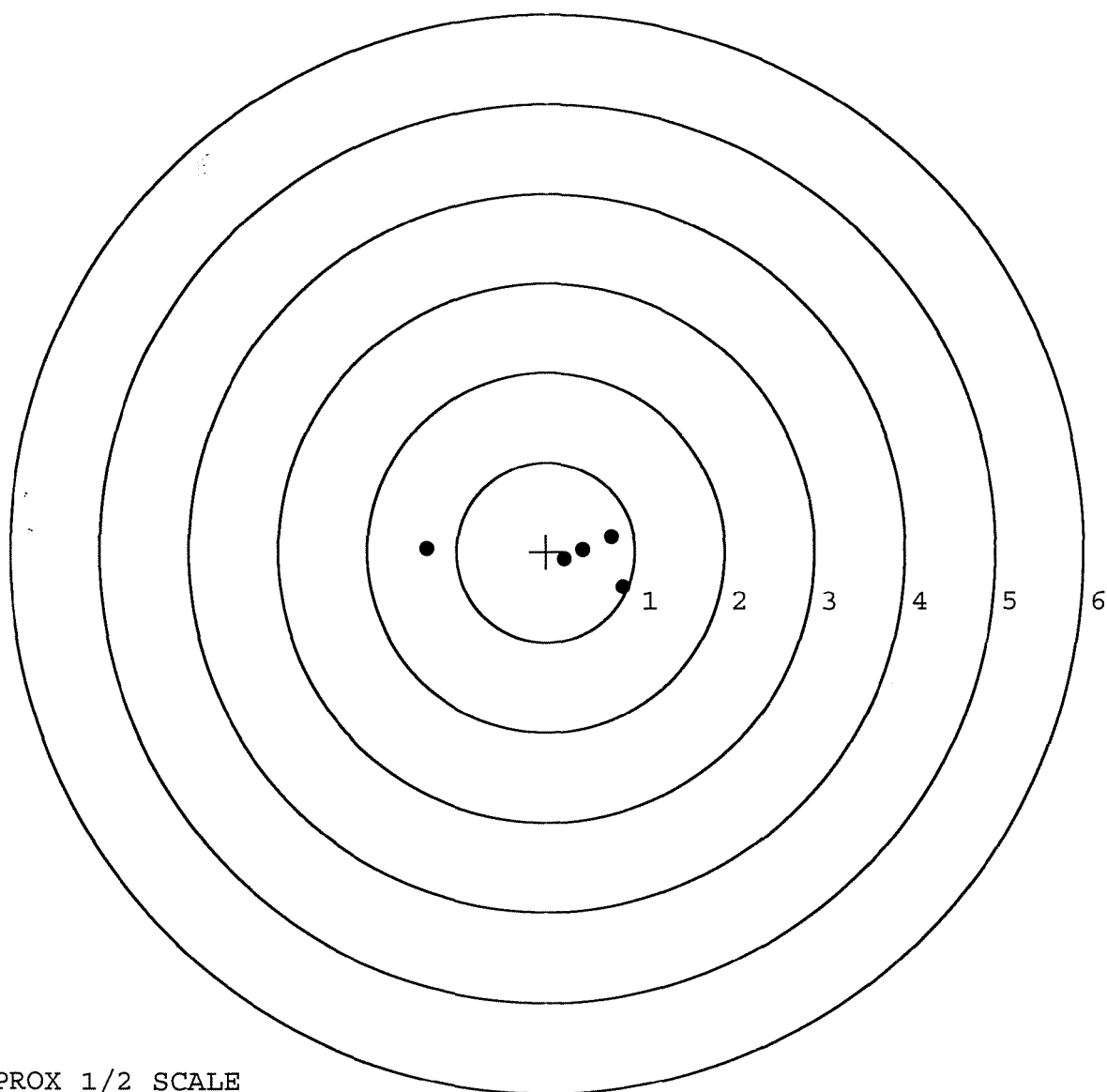


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296818. __0
TARGET NUMBER: 2
FILE DATE: 04/12/2003
FILE TIME: 00:28

POINT#	X	Y
1:	0.861	-0.399
2:	0.737	0.162
3:	0.417	0.026
4:	0.212	-0.092
5:	-1.335	0.028

X CENTROID: 0.178
Y CENTROID: -0.055
POA TO CENTROID: 0.187
HORZ SPREAD: 2.196
VERT SPREAD: 0.561
GROUP SPREAD: 2.237
MIN RADIUS: 0.050
MAX RADIUS: 1.516
MEAN RADIUS: 0.636
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE