

G-6296819

**VERY IMPORTANT**  
Instruction Book  
enclosed to assure  
safe use of this  
 firearm.

**Remington®**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Remco Registrars Remco Deposees.

|            |       |
|------------|-------|
| SERIAL NO. | J     |
| 66296819   |       |
| ORDER NO.  | 25716 |
| 46         |       |

**08KX**

5716 66296819

**ORDER 25716**  
M/24 7.62 NATO S.W.S. (COMPLETE SYST  
**UPC**



**ORDER 25716**  
M/24 7.62 NATO S.W.S. (COMPLETE SYST  
**UPC**



**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



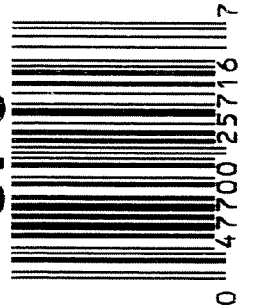
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

**G6296819**

**UPC**



M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66296819

| OP #      | OPERATION NAME                                                                                                                         | READINGS             | DATE    | INITIAL |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------|----------------------|---------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                                                                                              |                      | 2/3/03  | RW      |
| 600       | PROOF                                                                                                                                  |                      | 2/3/03  | RW      |
| 607       | CHECK HEADSPACE                                                                                                                        | MAGNA-FLUX INSPECTED | 2/3/03  | RW      |
| 610       | DIS-ASSEMBLE GUN                                                                                                                       | FEB 03 2003          | 2/3/03  | RW      |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | OPERATOR <u>RW</u>   |         |         |
| 615       | ROLLMARK CALIBER                                                                                                                       |                      | 2/6/03  | SB      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                      | 2-7-03  | TRW     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                      | 2-14    | TA      |
|           | (BOLT)                                                                                                                                 |                      | 2-14    | TA      |
| 625       | FINAL ASSEMBLY                                                                                                                         |                      |         |         |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                      | 2-20-03 | RTL     |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                      | 2-20-03 | RTL     |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                      | 2-20-03 | RTL     |
|           | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                      | 2-20-03 | RTL     |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                      | 3-3-03  | RTL     |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>7.9</u> <u>7.9</u> <u>7.9</u>                            | 3-3-03  | DA      |
| CONT. | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3.9</u> <u>2.5</u> <u>2.5</u>                            | 3-3-03  | DA      |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             | 3-3-03  | RTL     |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.021</u> <u>.021</u>                         | 3-3-03  | DA      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 2/20/03 | RTL     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 5-5-03  | RTL     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 5-5-03  | RTL     |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 5-5-03  | RTL     |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 5-5-03  | RTL     |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | 2-25-03 | A       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-25-03 | A       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-25-03 | A       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-25-03 | A       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-25-03 | A       |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | 2-25-03 | A       |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 5-5-03  | A       |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.82</u> <u>2.71</u> <u>2.84</u> <u>2.67</u> <u>2.43</u> | 3-5-03  | DA      |
|       | C) FUNCTION                                                              |                                                             | 5-5-03  | RTL     |
| 660   | PACK                                                                     |                                                             | 5/6/03  | DA      |

INITIAL & CYCLE TESTS  
 2.50# ± .50#  
 3.00# ± .75#  
 4.00# ± 1.00#

DATE 2-10-03

TESTER TRW

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS                                                           |
|---------|------------------|--------------------------|--------------------------------|-------|--------------------------------------------------------------------|
| PULL #1 | 2.57             | 2.27                     |                                | 2.39  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT<br>ABLE LESS THAN |
| PULL #2 | 2.39             | 2.28                     |                                | 2.34  |                                                                    |
| PULL #3 | 2.31             | 2.27                     |                                | 2.40  |                                                                    |
| PULL #4 | 2.40             | 2.35                     |                                | 2.41  |                                                                    |
| PULL #5 | 2.31             | 2.25                     |                                | 2.29  |                                                                    |
| TOTAL   | 11.98            | 11.42                    |                                | 11.83 |                                                                    |
| AVG.    | 2.39             | 2.28                     |                                | 2.36  |                                                                    |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.22             | 3.33                     |  |          |
| PULL #2 | 3.22             | 3.25                     |  |          |
| PULL #3 | 3.30             | 3.32                     |  |          |
| PULL #4 | 3.34             | 3.22                     |  |          |
| PULL #5 | 3.41             | 3.24                     |  |          |
| TOTAL   | 16.49            | 16.36                    |  |          |
| AVG.    | 3.29             | 3.27                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# &<br>TARGET & ACCU |
|---------|------------------|--------------------------|--------------------------------|--------------------------------|
| PULL #1 | 4.08             | 4.18                     |                                | 4.21                           |
| PULL #2 | 4.27             | 4.22                     |                                | 4.22                           |
| PULL #3 | 4.19             | 4.41                     |                                | 4.28                           |
| PULL #4 | 4.24             | 4.47                     |                                | 4.25                           |
| PULL #5 | 4.23             | 4.38                     |                                | 4.24                           |
| TOTAL   | 21.01            | 21.66                    |                                | 21.20                          |
| AVG.    | 4.20             | 4.33                     |                                | 4.24                           |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296819.\_\_0  
FILE DATE AND TIME: 02/26/2003 15:19

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

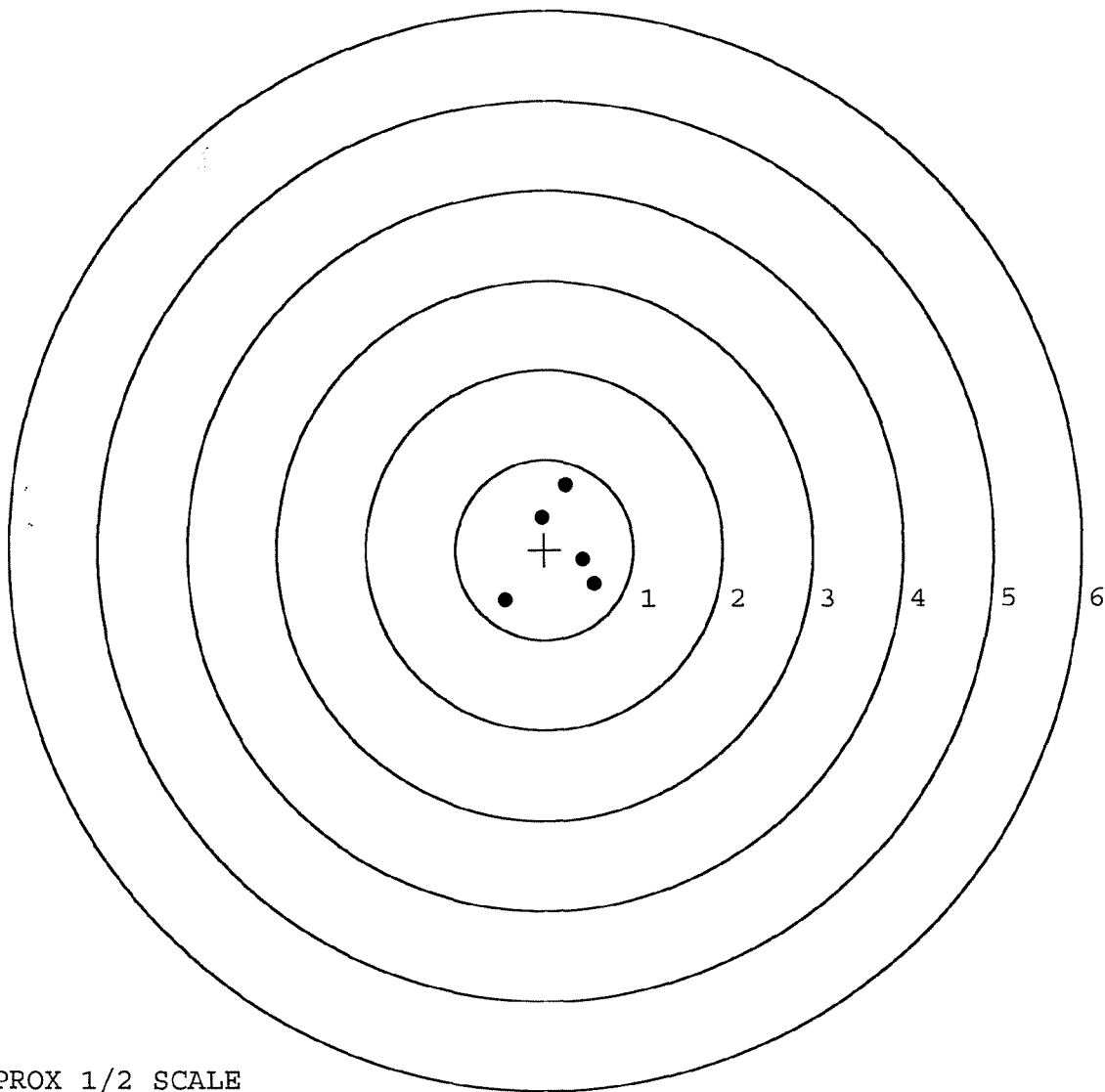
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA  
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. Mean .626

SERIAL NUMBER: G6296819. \_\_0  
TARGET NUMBER: 1  
FILE DATE: 02/26/2003  
FILE TIME: 15:19

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.556  | -0.383 |
| 2:     | 0.429  | -0.111 |
| 3:     | -0.447 | -0.563 |
| 4:     | -0.036 | 0.360  |
| 5:     | 0.235  | 0.726  |

X CENTROID: 0.147  
Y CENTROID: 0.006  
POA TO CENTROID: 0.148  
HORZ SPREAD: 1.003  
VERT SPREAD: 1.289  
GROUP SPREAD: 1.458  
MIN RADIUS: 0.305  
MAX RADIUS: 0.823  
MEAN RADIUS: 0.563  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 5  
# in 3 IN DIAMETER: 5



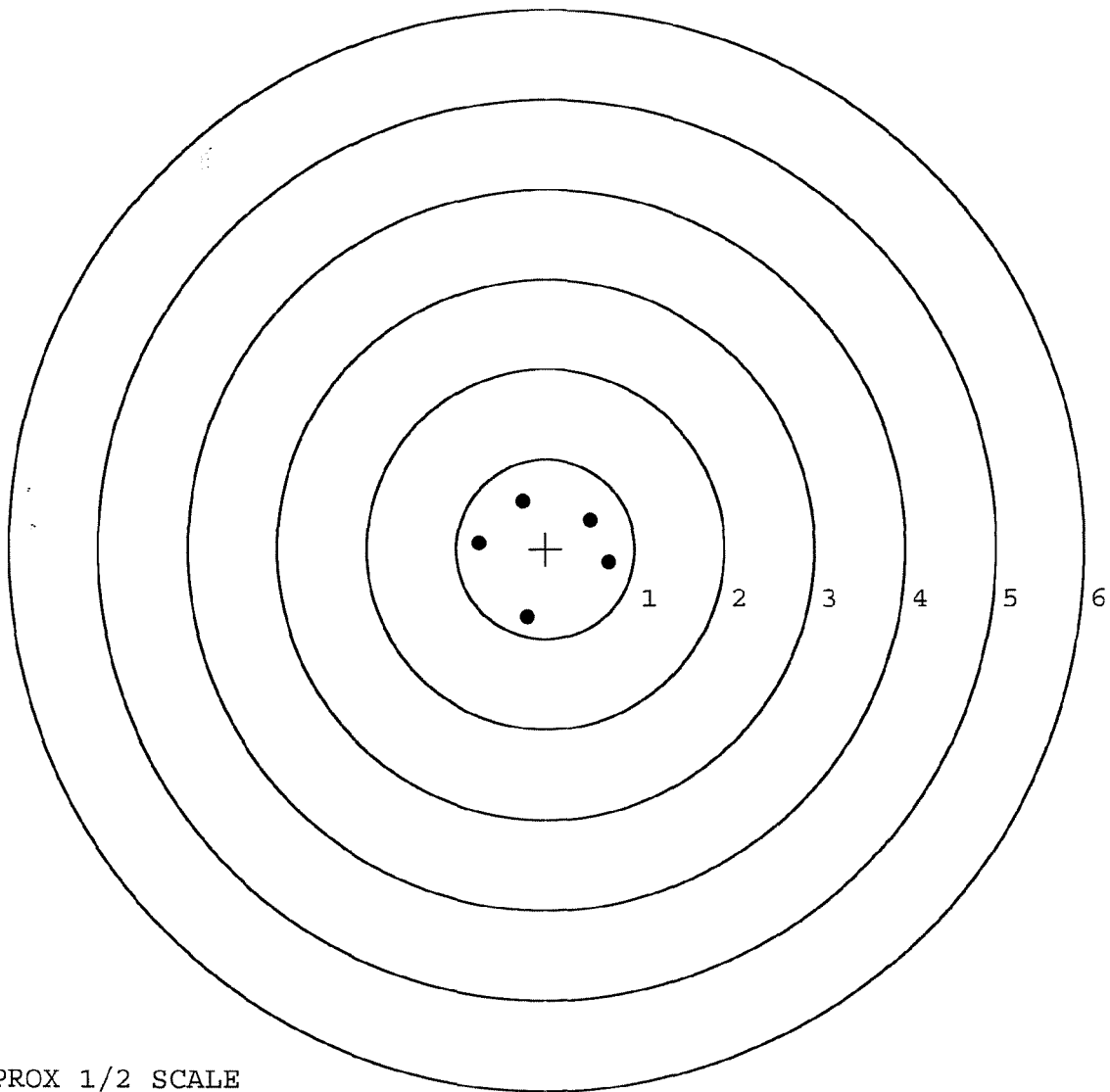
TARGET APPROX 1/2 SCALE



SERIAL NUMBER: G6296819. 0  
TARGET NUMBER: 2  
FILE DATE: 02/26/2003  
FILE TIME: 15:19

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.707  | -0.150 |
| 2:     | 0.498  | 0.324  |
| 3:     | -0.261 | 0.530  |
| 4:     | -0.742 | 0.071  |
| 5:     | -0.208 | -0.764 |

X CENTROID: -0.001  
Y CENTROID: 0.002  
POA TO CENTROID: 0.003  
HORZ SPREAD: 1.449  
VERT SPREAD: 1.294  
GROUP SPREAD: 1.297  
MIN RADIUS: 0.588  
MAX RADIUS: 0.794  
MEAN RADIUS: 0.689  
# IN 1 IN DIAMETER: 0  
# IN 2 IN DIAMETER: 5  
# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE