

G 629 6824

Do Not Use

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NO.



0 47700 25716 7

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC

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ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

VERY IMPORTANT!
Instruction Book
enclosed to assure
Safe use of this
firearm.

SERIAL NO.
G6296824

ORDER NO.
25716

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

5716 G6296824

20AX

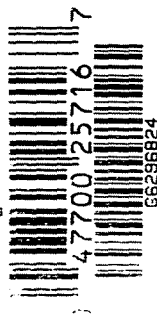
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



registration sticker



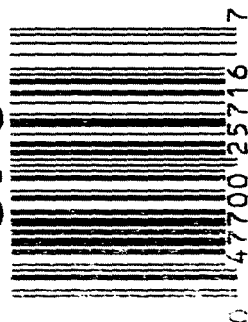
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296824

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296824

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/4/03	RW
610	DIS-ASSEMBLE GUN	FEB 06 2003	2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-24	TA
	(BOLT)		2-24	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		3-3-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-3-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-3-03	DA
	D) OIL FIRING PIN ASSEMBLY		3-3-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-18-03	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.2</u> <u>6.5</u> <u>6.2</u>	3-17-03	OA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.2</u> <u>3.2</u> <u>2.5</u>	3-17-03	OA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.023</u> <u>.023</u>	3-17-03	OA
	J) ASSEMBLE STOCK		3-10-03	RTL
	K) ASSEMBLE SWIVEL STUDS		3-18-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-18-03	RTL
	M) IRON SIGHT ALIGNMENT		3-18-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-18-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-12-03	TRW
	MALFUNCTION	CORRECTION	3-12-03	TRW
	MALFUNCTION	CORRECTION	3-12-03	TRW
	MALFUNCTION	CORRECTION	3-12-03	TRW
	MALFUNCTION	CORRECTION	3-12-03	TRW
645	INSPECT FOR LIVE AMMO		3-12-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-18-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.71</u> <u>2.85</u> <u>2.68</u> <u>2.74</u>	3-17-03	OA
	C) FUNCTION		3-18-03	RTL
660	PACK		3-18-03	OA

4.00# + 1.00#

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.56	2.30		2.27	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.64	2.60		2.23	
PULL #3	2.59	2.35		2.28	
PULL #4	2.57	2.43		2.26	
PULL #5	2.52	2.35		2.29	
TOTAL	12.88	12.03		11.33	
AVG.	2.57	2.40		2.26	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.17		
PULL #2	3.13	3.16		
PULL #3	3.09	3.07		
PULL #4	3.19	3.16		
PULL #5	3.12	3.11		
TOTAL	15.61	15.67		
AVG.	3.12	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# IF TARGET & ACCU
PULL #1	4.33	4.17		4.05
PULL #2	4.34	4.13		3.95
PULL #3	4.25	4.08		4.07
PULL #4	4.21	4.13		4.04
PULL #5	4.25	4.10		4.00
TOTAL	21.38	20.61		20.11
AVG.	4.27	4.12		4.02

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296824.___0
FILE DATE AND TIME: 03/13/2003 11:27

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

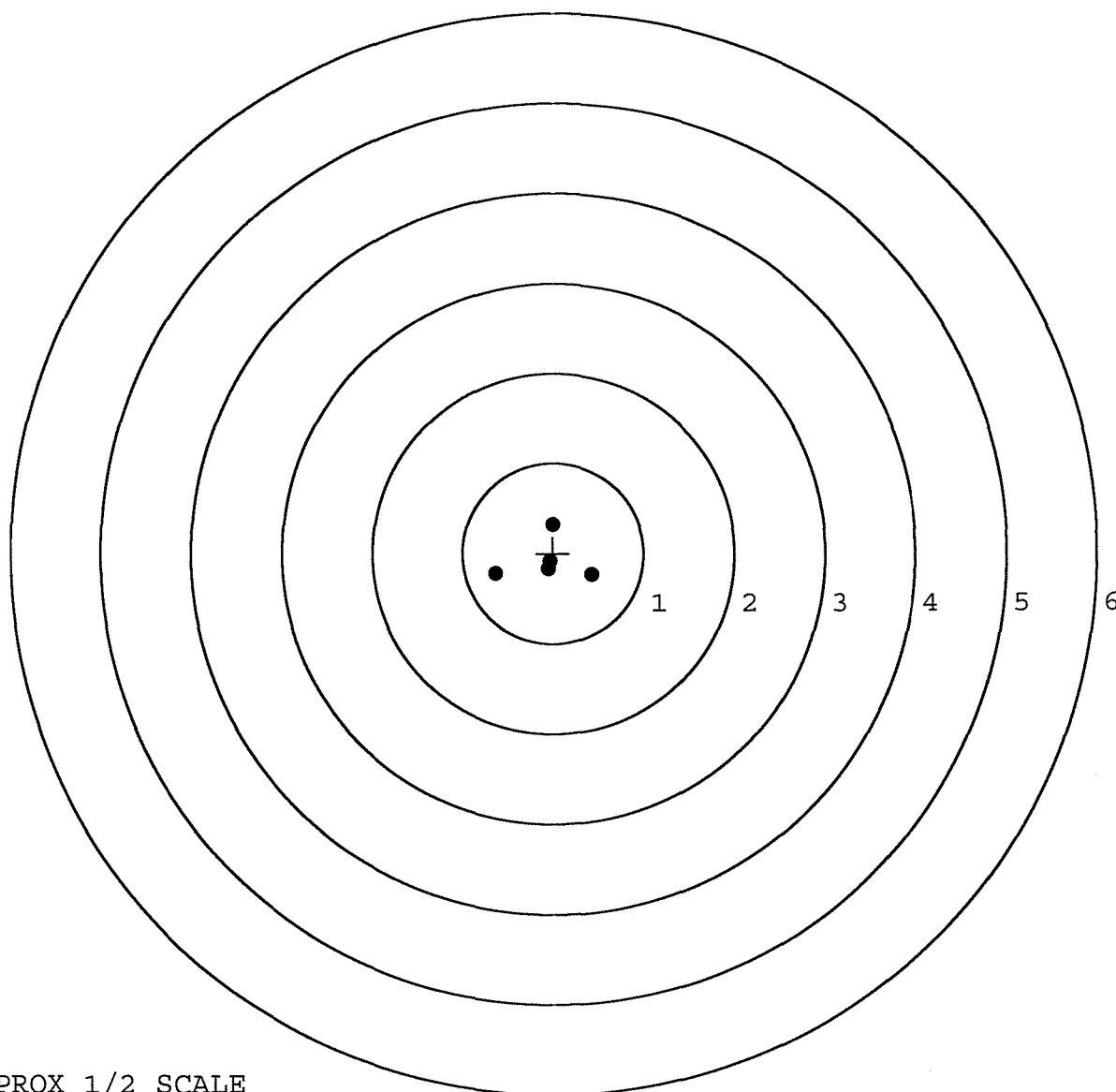
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave mean .4765

SERIAL NUMBER: G6296824. __0
TARGET NUMBER: 1
FILE DATE: 03/13/2003
FILE TIME: 11:27

X CENTROID: -0.063
Y CENTROID: -0.080
POA TO CENTROID: 0.102
HORZ SPREAD: 1.067
VERT SPREAD: 0.554
GROUP SPREAD: 1.067
MIN RADIUS: 0.024
MAX RADIUS: 0.593
MEAN RADIUS: 0.327
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

POINT#	X	Y
1:	0.429	-0.234
2:	-0.054	-0.177
3:	-0.638	-0.223
4:	-0.011	0.320
5:	-0.040	-0.088



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296824. __0

TARGET NUMBER: 2

FILE DATE: 03/13/2003

FILE TIME: 11:27

POINT#	X	Y
1:	0.027	0.246
2:	0.267	0.276
3:	-0.554	0.012
4:	-0.020	0.869
5:	-0.032	0.885
6:	-0.237	-1.174

X CENTROID: -0.092

Y CENTROID: 0.186

POA TO CENTROID: 0.207

HORZ SPREAD: 0.821

VERT SPREAD: 2.059

GROUP SPREAD: 2.069

MIN RADIUS: 0.133

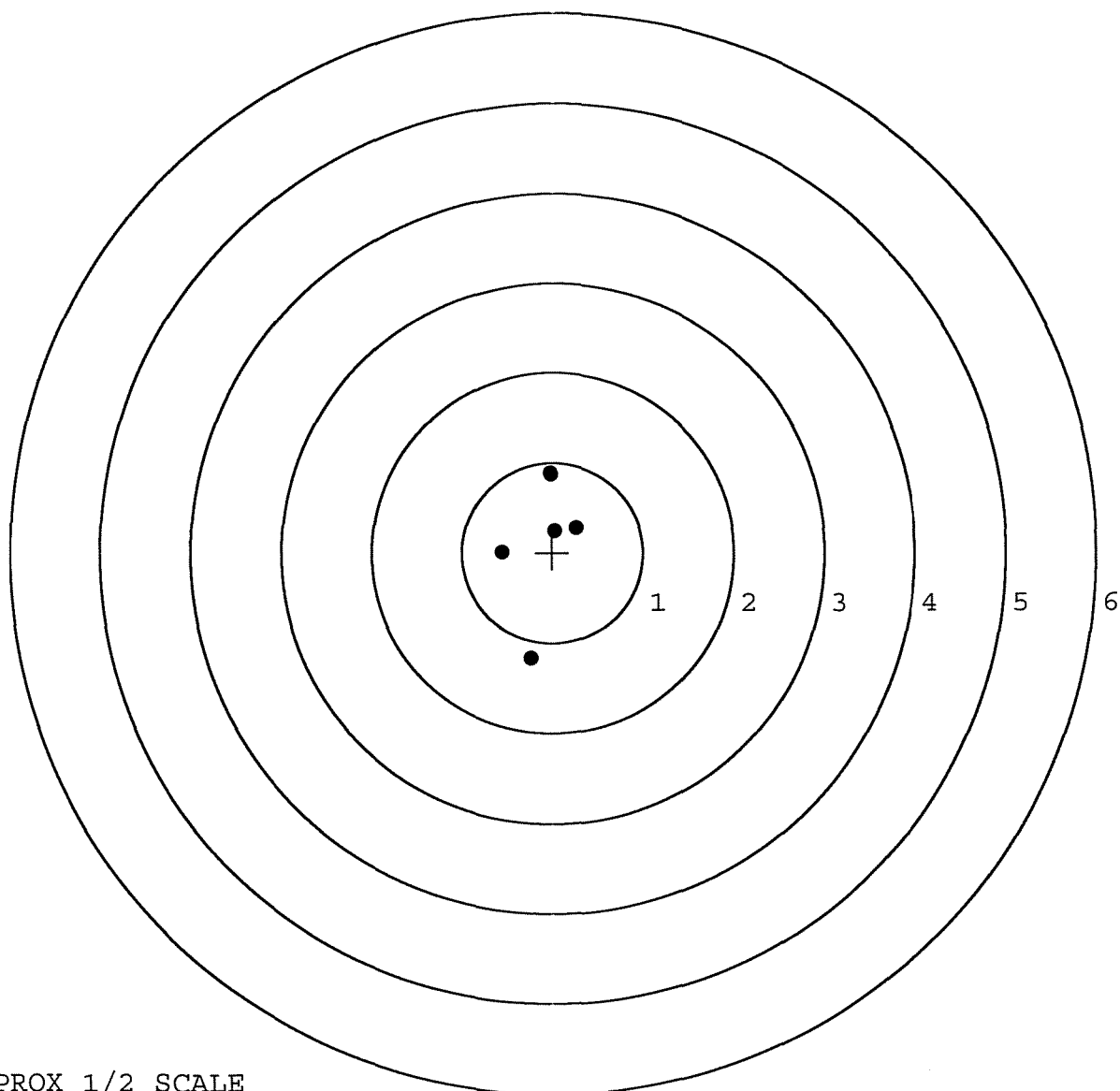
MAX RADIUS: 1.367

MEAN RADIUS: 0.626

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 6



TARGET APPROX 1/2 SCALE