

G629 6825

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
G6296825

ORDER NO.
25716

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5716 G6296825

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



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UPC



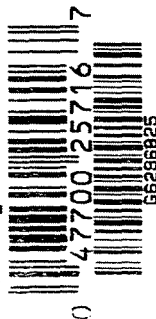
1571
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



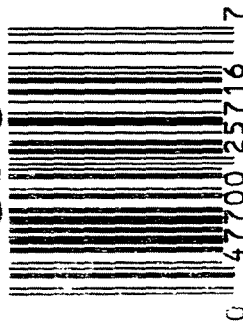
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6296825

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296825

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	2/4/03	RW
610	DIS-ASSEMBLE GUN		2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 03 2003 OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2/6/03	JB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-24	TA
	(BOLT)		2-24	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/26/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/26/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/26/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/26/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-22-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.5</u> <u>8.25</u> <u>8.25</u>	3-22-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	3-22-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		3-24-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.022</u>	3-22-03	TRW
	J) ASSEMBLE STOCK		3-12-03	RW
	K) ASSEMBLE SWIVEL STUDS		3-24-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-12-03	RW
	M) IRON SIGHT ALIGNMENT		3-12-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-12-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	3-13-3	A
	MALFUNCTION	CORRECTION	3-13-3	A
	MALFUNCTION	CORRECTION	3-13-3	A
	MALFUNCTION	CORRECTION	3-13-3	A
	MALFUNCTION	CORRECTION	3-13-3	A
645	INSPECT FOR LIVE AMMO		3-13-03	A
655	FINAL INSPECTION A) HEADSPACE		3-24-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.96</u> <u>2.84</u> <u>2.82</u> <u>2.85</u> <u>2.86</u>	3-22-03	TRW
	C) FUNCTION		3-24-03	RTL
660	PACK		3-25-03	DA

2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

DATE 1-21-03
 TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.41	2.45		2.33	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.59	2.43		2.30	
PULL #3	2.61	2.51		2.35	
PULL #4	2.63	2.48		2.24	
PULL #5	2.56	2.40		2.27	
TOTAL	12.80	12.27		11.49	
AVG.	2.56	2.45		2.29	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.30	3.46		
PULL #2	3.19	3.47		
PULL #3	3.08	3.32		
PULL #4	3.19	3.25		
PULL #5	3.10	3.11		
TOTAL	15.86	16.61		
AVG.	3.17	3.32		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.10	4.14		4.07
PULL #2	4.11	4.27		4.04
PULL #3	4.05	4.30		4.02
PULL #4	4.01	4.29		4.06
PULL #5	4.00	4.27		4.02
TOTAL	20.27	21.27		20.21
AVG.	4.05	4.25		4.04

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296825.__0
FILE DATE AND TIME: 03/14/2003 12:22

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

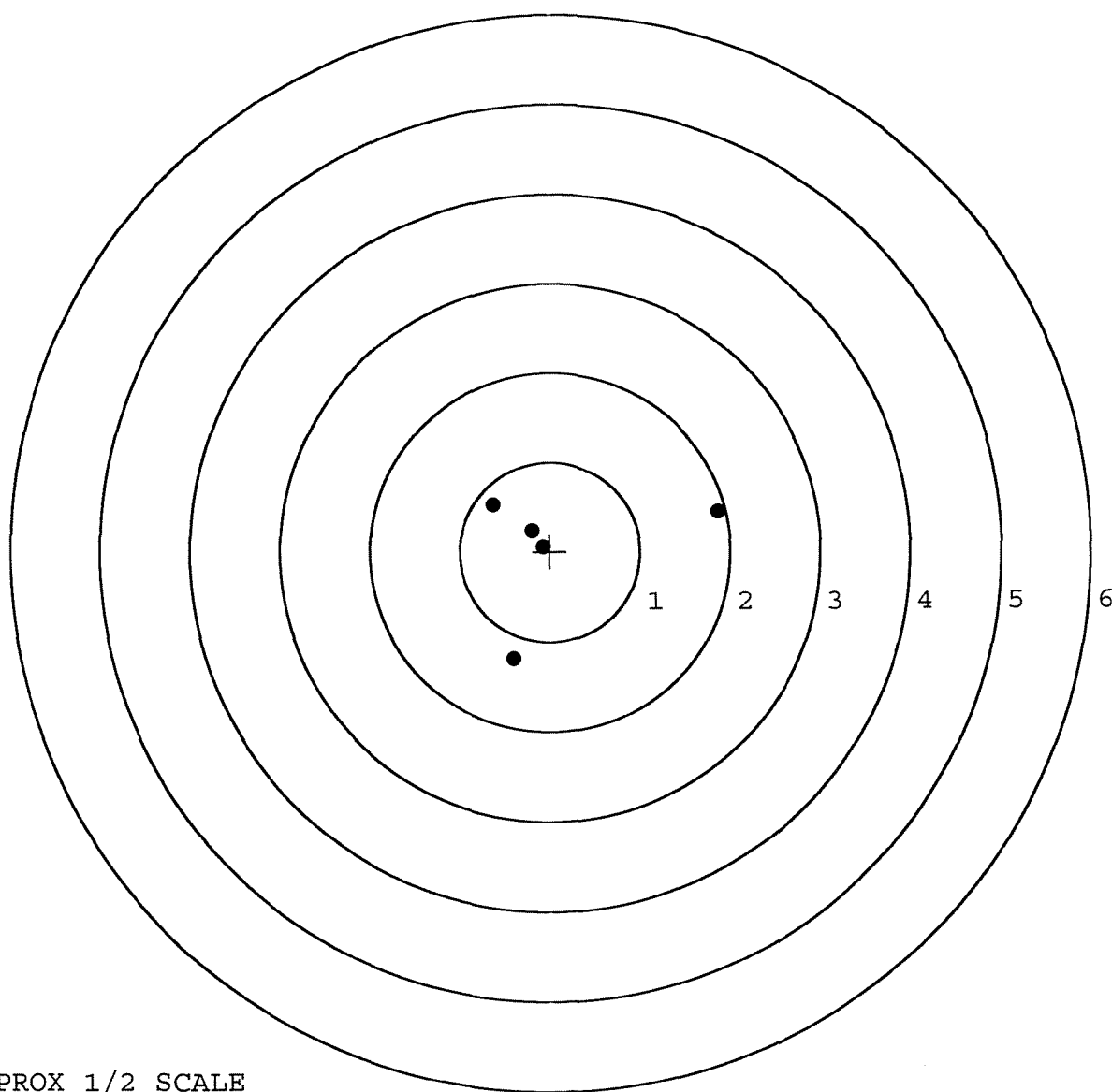
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

ave. mean ~~0.7775~~

SERIAL NUMBER: G6296825. __0
TARGET NUMBER: 1
FILE DATE: 03/14/2003
FILE TIME: 12:22

X CENTROID: 0.110
Y CENTROID: 0.010
POA TO CENTROID: 0.110
HORZ SPREAD: 2.487
VERT SPREAD: 1.715
GROUP SPREAD: 2.794
MIN RADIUS: 0.192
MAX RADIUS: 1.803
MEAN RADIUS: 0.916
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4

POINT#	X	Y
1:	1.860	0.442
2:	-0.406	-1.193
3:	-0.078	0.053
4:	-0.201	0.228
5:	-0.627	0.522

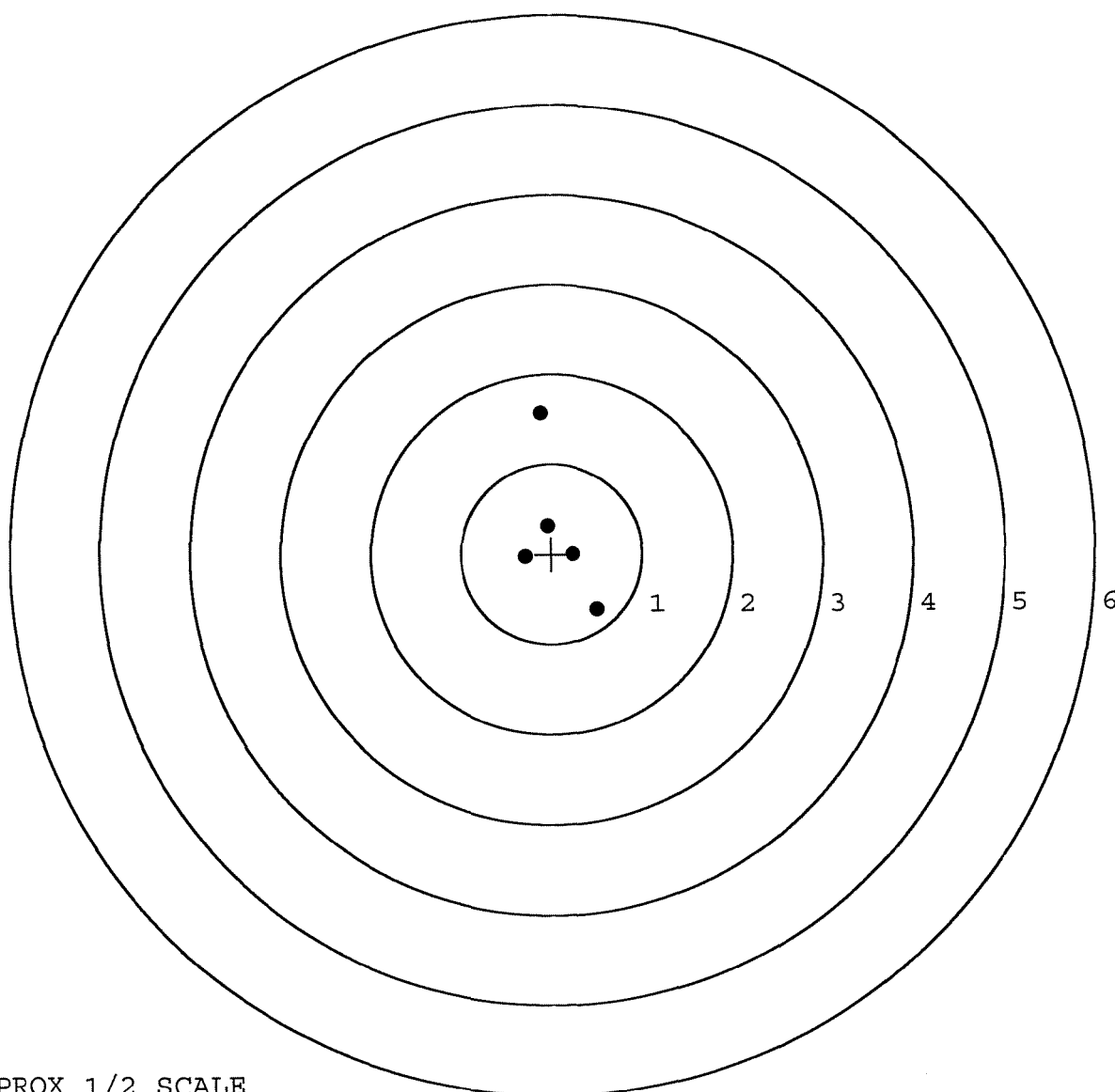


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296825. __0
TARGET NUMBER: 2
FILE DATE: 03/14/2003
FILE TIME: 12:22

X CENTROID: 0.058
Y CENTROID: 0.245
POA TO CENTROID: 0.252
HORZ SPREAD: 0.794
VERT SPREAD: 2.177
GROUP SPREAD: 2.265
MIN RADIUS: 0.126
MAX RADIUS: 1.329
MEAN RADIUS: 0.635
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

POINT#	X	Y
1:	0.504	-0.615
2:	0.246	-0.002
3:	-0.290	-0.028
4:	-0.051	0.308
5:	-0.121	1.562



TARGET APPROX 1/2 SCALE