

G 629 6832

VERY IMPORTANT:  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

Made in Ilion, NY    Reg. U.S. Pat. & tm. Off.    Marca Registrada    Marque Deposee.

SERIAL NO. J  
G6296832

ORDER NO.  
25716

46

  
5716 G6296832

  
29CX

ORDER                    25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



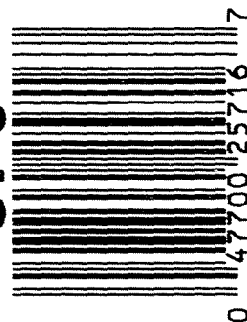
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

**G6296832**

**UPC**



**46 FORM**

M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296832

| OP #      | OPERATION NAME                                           | READINGS             | DATE    | INITIAL |
|-----------|----------------------------------------------------------|----------------------|---------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                |                      | 1-30-03 | RL      |
| 600       | PROOF                                                    |                      | 1-30-03 | RL      |
| 607       | CHECK HEADSPACE                                          | MAGNA-FLUX INSPECTED | 1-30-03 | RL      |
| 610       | DIS-ASSEMBLE GUN                                         | FEB 04 2003          | 1-30-03 | RL      |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                   | OPERATOR <u>RL</u>   |         |         |
| 615       | ROLLMARK CALIBER                                         |                      | 2/6/03  | RL      |
| 617       | DRILL AND TAP SIGHT HOLES                                |                      | 2-8-03  | TRW     |
| 620       | APPLY COATINGS (BARREL ACTION)                           |                      |         |         |
|           | (BOLT)                                                   |                      |         |         |
| 625       | FINAL ASSEMBLY                                           |                      |         |         |
|           | A) CLEAN INSIDE OF BOLT ASSEMBLY                         |                      | 2-25-03 | RLW     |
|           | B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD |                      | 2-25-03 | RLW     |
|           | C) INSPECT EJECTOR HOLE FOR CHAMFER                      |                      | 2-25-03 | RLW     |
|           | D) OIL FIRING PIN ASSEMBLY                               |                      | 2-25-03 | RLW     |
|           | E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE         | 2.50 LBS +/- .5 LBS  | 3-31-03 | TRW     |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>9.75</u> <u>9.75</u> <u>9.75</u>                         | 3-31-03 | TRW     |
| CONT. |                                                                          |                                                             |         |         |
|       | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3.75</u> <u>3.75</u> <u>3.75</u>                         | 3-31-03 | TRW     |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             | 4-25-03 | RTL     |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.0215</u> <u>.0225</u> <u>.0235</u>                      | 3-31-03 | TRW     |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 2/28/03 | RTL     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 4-25-03 | RTL     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 4-25-03 | RTL     |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 4-25-03 | RTL     |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 4-25-03 | RTL     |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | 3-3-03  | A       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 3-3-03  | A       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 3-3-03  | A       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 3-3-03  | A       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 3-3-03  | A       |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | 3-3-03  | A       |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 4-25-03 | RTL     |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.55</u> <u>2.54</u> <u>2.91</u> <u>2.46</u> <u>2.89</u> | 4-1-03  | TRW     |
|       | C) FUNCTION                                                              |                                                             | 4-25-03 | RTL     |
| 660   | PACK                                                                     |                                                             | 4-28-03 | DA      |

## INITIAL &amp; CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

DATE 1-27-03

TESTER TRW

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS                                                           |
|---------|------------------|--------------------------|--------------------------------|-------|--------------------------------------------------------------------|
| PULL #1 | 2.61             | 2.73                     |                                | 2.46  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT<br>ABLE LESS THAN |
| PULL #2 | 2.65             | 2.75                     |                                | 2.60  |                                                                    |
| PULL #3 | 2.62             | 2.71                     |                                | 2.73  |                                                                    |
| PULL #4 | 2.71             | 2.68                     |                                | 2.66  |                                                                    |
| PULL #5 | 2.62             | 2.74                     |                                | 2.65  |                                                                    |
| TOTAL   | 13.21            | 13.61                    |                                | 13.10 |                                                                    |
| AVG.    | 2.64             | 2.72                     |                                | 2.62  |                                                                    |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.38             | 3.36                     |  |          |
| PULL #2 | 3.32             | 3.14                     |  |          |
| PULL #3 | 3.17             | 3.26                     |  |          |
| PULL #4 | 3.21             | 3.14                     |  |          |
| PULL #5 | 3.25             | 3.15                     |  |          |
| TOTAL   | 16.33            | 16.05                    |  |          |
| AVG.    | 3.26             | 3.21                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# F<br>TARGET & ACCU |
|---------|------------------|--------------------------|--------------------------------|--------------------------------|
| PULL #1 | 4.10             | 4.40                     |                                | 4.39                           |
| PULL #2 | 4.36             | 4.26                     |                                | 4.43                           |
| PULL #3 | 4.25             | 4.11                     |                                | 4.20                           |
| PULL #4 | 4.36             | 4.32                     |                                | 4.28                           |
| PULL #5 | 4.31             | 4.39                     |                                | 4.35                           |
| TOTAL   | 21.38            | 21.48                    |                                | 21.65                          |
| AVG.    | 4.27             | 4.29                     |                                | 4.33                           |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296832.\_\_0

FILE DATE AND TIME: 03/04/2003 10:50

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

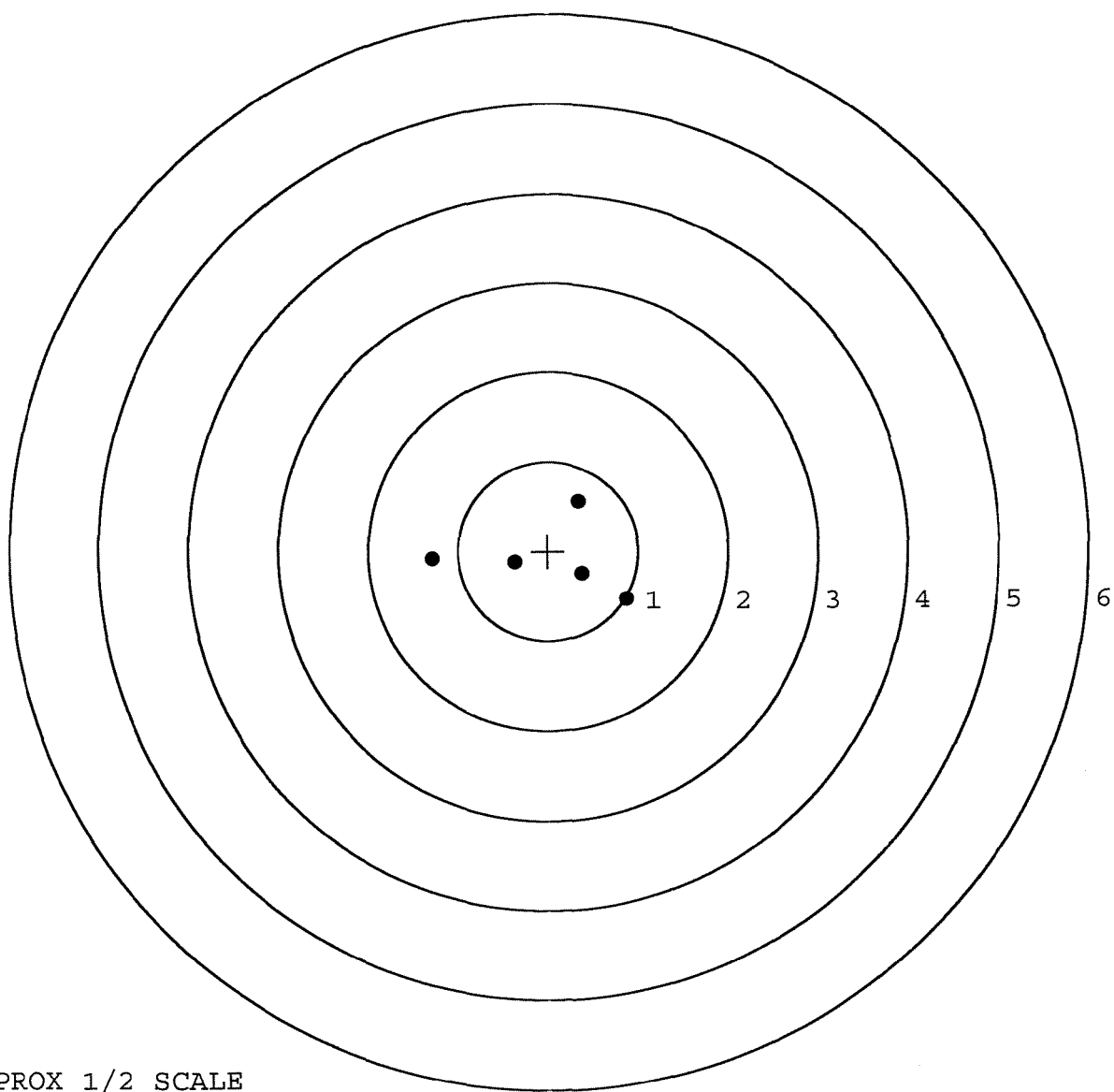
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA  
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

*AVE. MEAN 7805*

SERIAL NUMBER: G6296832. \_\_0  
TARGET NUMBER: 1  
FILE DATE: 03/04/2003  
FILE TIME: 10:50

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.867  | -0.536 |
| 2:     | 0.384  | -0.247 |
| 3:     | 0.344  | 0.559  |
| 4:     | -0.367 | -0.125 |
| 5:     | -1.288 | -0.086 |

X CENTROID: -0.012  
Y CENTROID: -0.087  
POA TO CENTROID: 0.088  
HORZ SPREAD: 2.155  
VERT SPREAD: 1.095  
GROUP SPREAD: 2.201  
MIN RADIUS: 0.357  
MAX RADIUS: 1.276  
MEAN RADIUS: 0.757  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 4  
# in 3 IN DIAMETER: 5

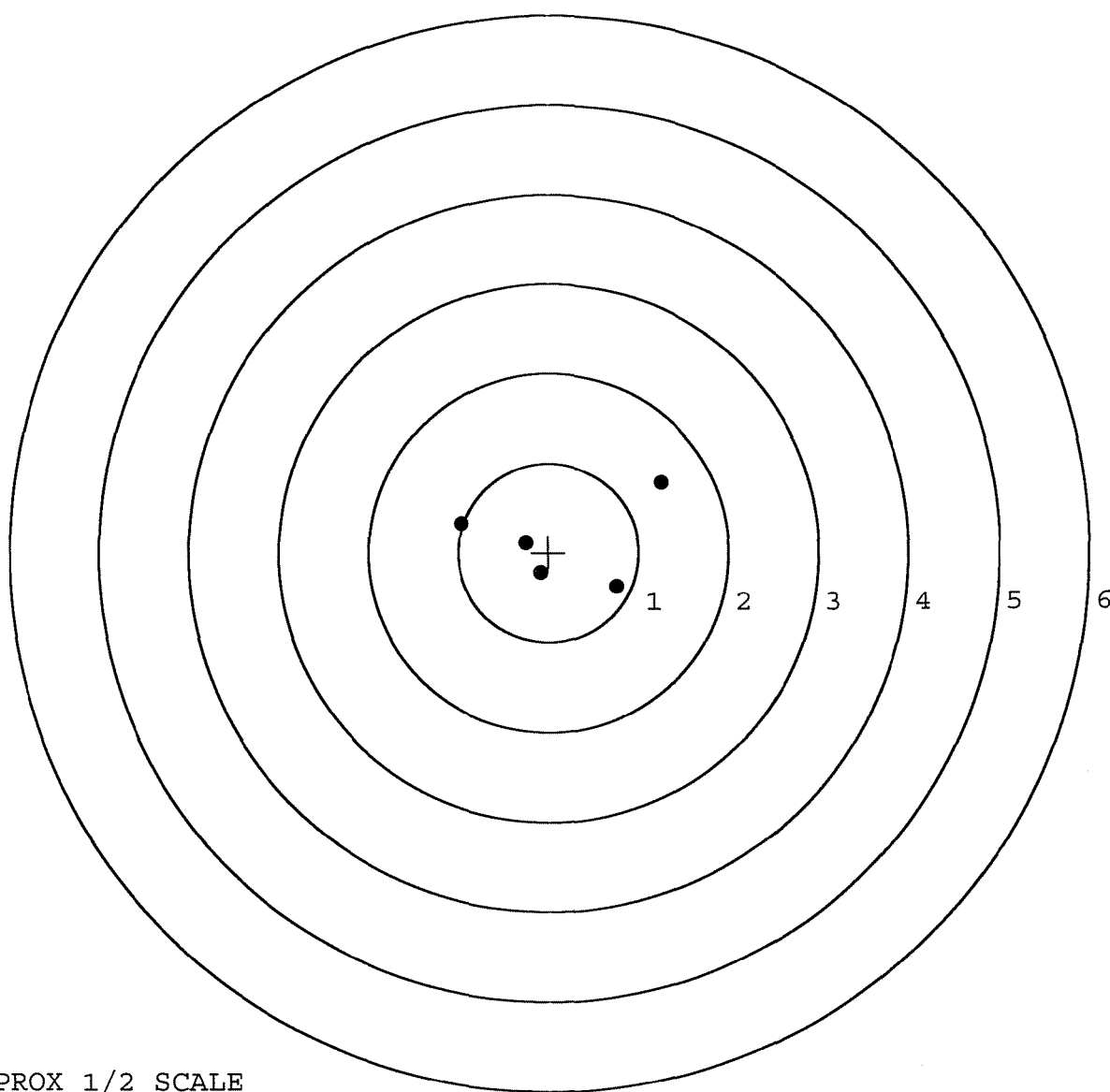


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296832. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 03/04/2003  
FILE TIME: 10:50

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.755  | -0.382 |
| 2:     | 1.251  | 0.779  |
| 3:     | -0.089 | -0.231 |
| 4:     | -0.247 | 0.108  |
| 5:     | -0.971 | 0.326  |

X CENTROID: 0.140  
Y CENTROID: 0.120  
POA TO CENTROID: 0.184  
HORZ SPREAD: 2.222  
VERT SPREAD: 1.161  
GROUP SPREAD: 2.268  
MIN RADIUS: 0.387  
MAX RADIUS: 1.292  
MEAN RADIUS: 0.804  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 3  
# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE