

G6296833

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

**Remington®**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

Model in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **G6296833**  
ORDER NO. **25716**

**46**

**22CX**

**5716 G6296833**

**ORDER 25716**  
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI  
**UPC**



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**UPC**



**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



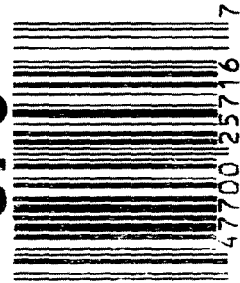
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

**G6296833**

**UPC**



46 FORM

**M-24**  
**INSPECTION CHECKLIST-NEW GUNS**

GUN SERIAL # G6296833

| OP #      | OPERATION NAME                                                                                                                         | READINGS             | DATE    | INITIAL |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------|----------------------|---------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                                                                                              |                      | 3-23-03 | RTL     |
| 600       | PROOF                                                                                                                                  |                      | 3-24-03 | RW      |
| 607       | CHECK HEADSPACE                                                                                                                        | MAGNA-FLUX<br>COATED | 3-24-03 | RW      |
| 610       | DIS-ASSEMBLE GUN                                                                                                                       | MAG-FLUX<br>COATED   | 3-25-03 | AC      |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | RL                   |         |         |
| 615       | ROLLMARK CALIBER                                                                                                                       |                      | 3/27/03 | RB      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                      | 3-25-03 | TRW     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                      | 4-2     | TA      |
|           | (BOLT)                                                                                                                                 |                      | 4-2     | TA      |
| 625       | FINAL ASSEMBLY                                                                                                                         |                      |         |         |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                      | 4-3-03  | TA      |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                      | 4-3-03  | TA      |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                      | 4-3-03  | TA      |
|           | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                      | 4-3-03  | TA      |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                      | 4-9-03  | TRW     |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE     | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>9.5</u> <u>9.5</u> <u>9.5</u>                            | 4-9-03   | TRW     |
| CONT. |                                                                          |                                                             |          |         |
|       | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3.0</u> <u>3.75</u> <u>3.0</u>                           | 4-9-03   | TRW     |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             | 4-9-03   | RTL     |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.0225</u> <u>.0215</u> <u>.021</u>                       | 4-9-03   | TRW     |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 4-3-03   | RW      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 04-14-03 | RTL     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 04-14-03 | RTL     |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 04-14-03 | RTL     |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 04-14-03 | RTL     |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | 4-4-03   | ✓       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 4-4-03   | ✓       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 4-4-03   | ✓       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 4-4-03   | ✓       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 4-4-03   | ✓       |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | 4-4-03   | ✓       |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 04-14-03 | RTL     |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.66</u> <u>2.84</u> <u>2.28</u> <u>2.87</u> <u>2.77</u> | 4-9-03   | TRW     |
|       | C) FUNCTION                                                              |                                                             | 04-14-03 | RTL     |
| 660   | PACK                                                                     |                                                             | 7/14/03  | DA      |

AVERAGE PULL FORCE  
INITIAL & CYCLE TESTS  
2.50# ± .50#  
3.00# ± .75#  
4.00# ± 1.00#

SERIAL NO. \_\_\_\_\_  
DATE 12-17-02  
TESTER TRW

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS                                                           |
|---------|------------------|--------------------------|--------------------------------|-------|--------------------------------------------------------------------|
| PULL #1 | 2.38             | 2.45                     |                                | 2.19  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT<br>ABLE LESS THAN |
| PULL #2 | 2.26             | 2.44                     |                                | 2.26  |                                                                    |
| PULL #3 | 2.28             | 2.39                     |                                | 2.10  |                                                                    |
| PULL #4 | 2.26             | 2.40                     |                                | 2.17  |                                                                    |
| PULL #5 | 2.33             | 2.41                     |                                | 2.23  |                                                                    |
| TOTAL   | 11.51            | 12.09                    |                                | 10.95 |                                                                    |
| AVG.    | 2.30             | 2.41                     |                                | 2.19  |                                                                    |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.10             | 3.43                     |  |          |
| PULL #2 | 3.20             | 3.21                     |  |          |
| PULL #3 | 3.23             | 3.07                     |  |          |
| PULL #4 | 3.15             | 3.21                     |  |          |
| PULL #5 | 3.13             | 3.19                     |  |          |
| TOTAL   | 15.81            | 16.11                    |  |          |
| AVG.    | 3.16             | 3.22                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4#<br>TARGET & ACCU |
|---------|------------------|--------------------------|--------------------------------|------------------------------|
| PULL #1 | 4.07             | 4.20                     |                                | 4.43                         |
| PULL #2 | 4.02             | 4.29                     |                                | 4.37                         |
| PULL #3 | 3.98             | 4.17                     |                                | 4.28                         |
| PULL #4 | 4.02             | 4.20                     |                                | 4.32                         |
| PULL #5 | 4.16             | 4.18                     |                                | 4.30                         |
| TOTAL   | 20.25            | 21.04                    |                                | 21.70                        |
| AVG.    | 4.05             | 4.20                     |                                | 4.34                         |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296833.\_\_\_0  
FILE DATE AND TIME: 04/05/2003 02:15

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

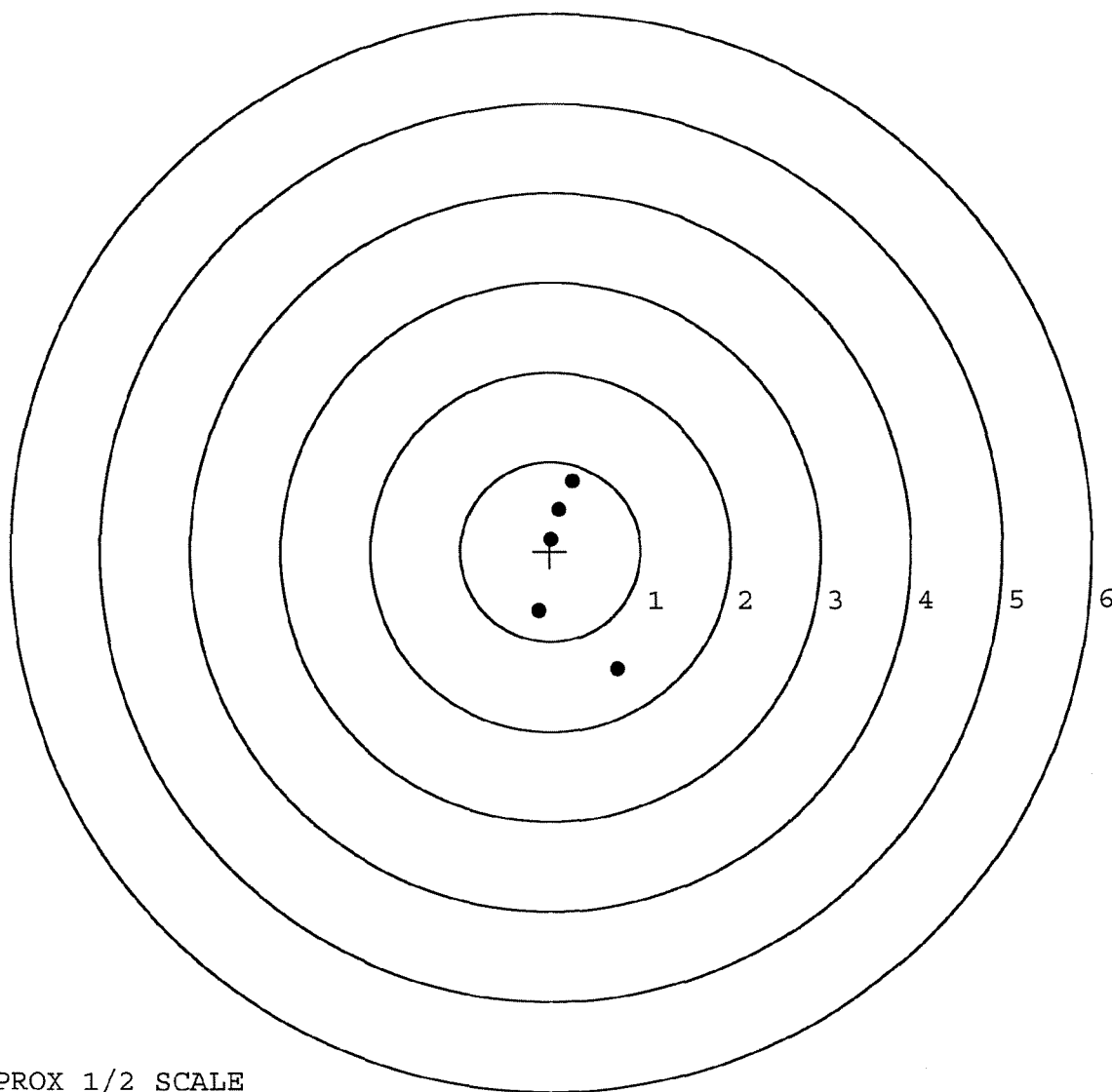
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA  
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

*Ave. mean* .7495

SERIAL NUMBER: G6296833. \_\_0  
TARGET NUMBER: 1  
FILE DATE: 04/05/2003  
FILE TIME: 02:15

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.746  | -1.308 |
| 2:     | -0.127 | -0.667 |
| 3:     | 0.010  | 0.128  |
| 4:     | 0.094  | 0.466  |
| 5:     | 0.252  | 0.786  |

X CENTROID: 0.195  
Y CENTROID: -0.119  
POA TO CENTROID: 0.228  
HORZ SPREAD: 0.873  
VERT SPREAD: 2.094  
GROUP SPREAD: 2.151  
MIN RADIUS: 0.309  
MAX RADIUS: 1.310  
MEAN RADIUS: 0.751  
# IN 1 IN DIAMETER: 1  
# IN 2 IN DIAMETER: 4  
# in 3 IN DIAMETER: 5

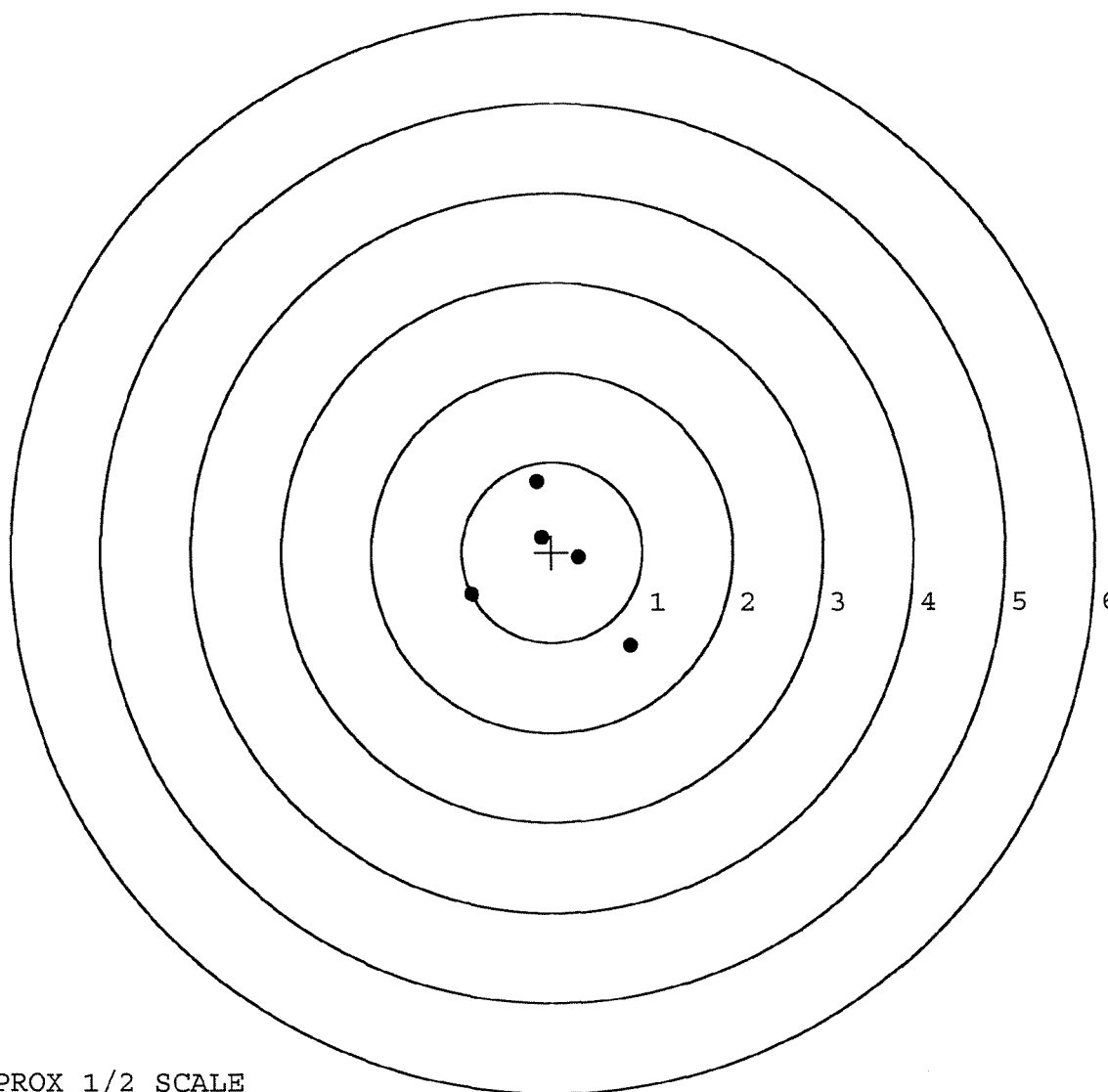


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296833. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 04/05/2003  
FILE TIME: 02:15

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.862  | -1.038 |
| 2:     | -0.887 | -0.470 |
| 3:     | 0.295  | -0.064 |
| 4:     | -0.110 | 0.163  |
| 5:     | -0.170 | 0.784  |

X CENTROID: -0.002  
Y CENTROID: -0.125  
POA TO CENTROID: 0.125  
HORZ SPREAD: 1.749  
VERT SPREAD: 1.822  
GROUP SPREAD: 2.094  
MIN RADIUS: 0.303  
MAX RADIUS: 1.257  
MEAN RADIUS: 0.748  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 4  
# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE