

G6296835

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Elton, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **66296835**

ORDER NO. **25716**

08KX

5716 66296835

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC

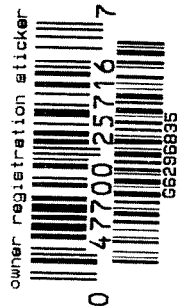


SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518



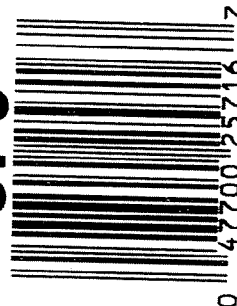
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296835

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296835

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	2/4/03	RW
610	DIS-ASSEMBLE GUN		2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 18 2003 OPERATOR <u>RY</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-24	TA
	(BOLT)		2-24	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		2/27/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/27/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/27/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/27/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-15-03	RT

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>5.5</u>	3-15-03	OA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	3-15-03	OA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-15-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.021</u>	3-15-03	OA
	J) ASSEMBLE STOCK		5-18-03	RW
	K) ASSEMBLE SWIVEL STUDS		5-7-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-7-03	RTL
	M) IRON SIGHT ALIGNMENT		5-7-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-7-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-3-03	A
	MALFUNCTION	CORRECTION	3-3-03	A
	MALFUNCTION	CORRECTION	3-3-03	A
	MALFUNCTION	CORRECTION	3-3-03	A
	MALFUNCTION	CORRECTION	3-3-03	A
645	INSPECT FOR LIVE AMMO		3-3-03	A
655	FINAL INSPECTION A) HEADSPACE		5-7-07	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.55</u> <u>2.47</u> <u>2.54</u> <u>2.51</u>	3-15-03	OA
	C) FUNCTION		5-7-03	RTL
660	PACK		5/7/03	OA

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.43	2.37		2.47	MIN. SETTING
PULL #2	2.53	2.55		2.46	NO AVG. OF 5
PULL #3	2.67	2.46		2.48	READINGS ACCEPT
PULL #4	2.61	2.54		2.50	ABLE LESS THAN
PULL #5	2.57	2.29		2.57	
TOTAL	12.81	12.21		12.48	
AVG.	2.56	2.44		2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.36	3.32		
PULL #2	3.38	3.40		
PULL #3	3.36	3.38		
PULL #4	3.40	3.41		
PULL #5	3.27	3.37		
TOTAL	16.77	16.88		
AVG.	3.35	3.37		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.39	4.23		4.30
PULL #2	4.48	4.27		4.36
PULL #3	4.43	4.21		4.35
PULL #4	4.41	4.31		4.37
PULL #5	4.12	4.32		4.34
TOTAL	21.83	21.34		21.72
AVG.	4.36	4.26		4.34

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296835.___0
FILE DATE AND TIME: 03/04/2003 10:59

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean 765

SERIAL NUMBER: G6296835. 0

TARGET NUMBER: 1

FILE DATE: 03/04/2003

FILE TIME: 10:59

POINT#	X	Y
1:	0.492	-0.522
2:	1.046	-1.324
3:	-0.017	0.260
4:	-0.342	0.216
5:	-0.424	0.400

X CENTROID: 0.151

Y CENTROID: -0.194

POA TO CENTROID: 0.246

HORZ SPREAD: 1.470

VERT SPREAD: 1.724

GROUP SPREAD: 2.266

MIN RADIUS: 0.473

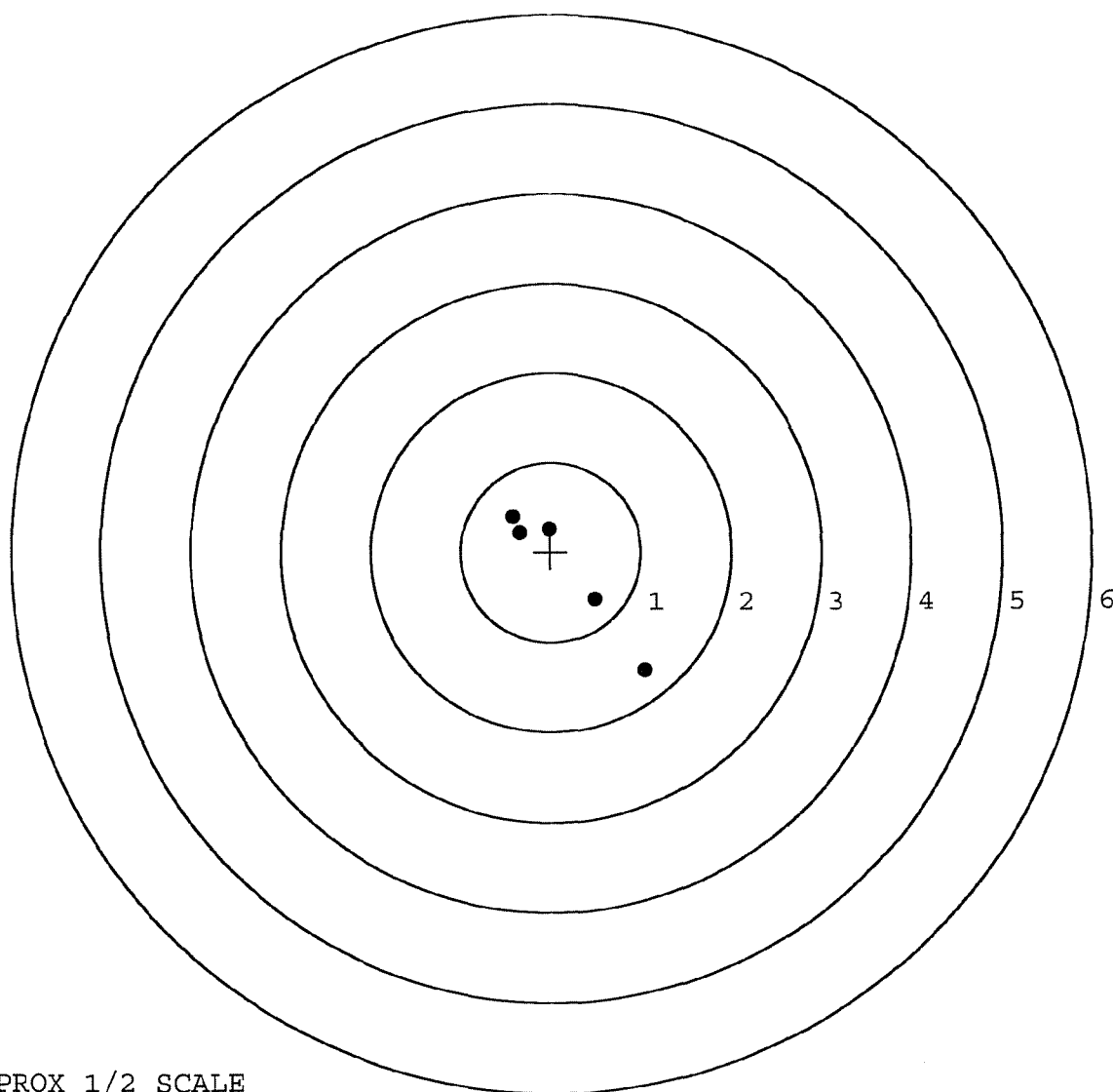
MAX RADIUS: 1.442

MEAN RADIUS: 0.773

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

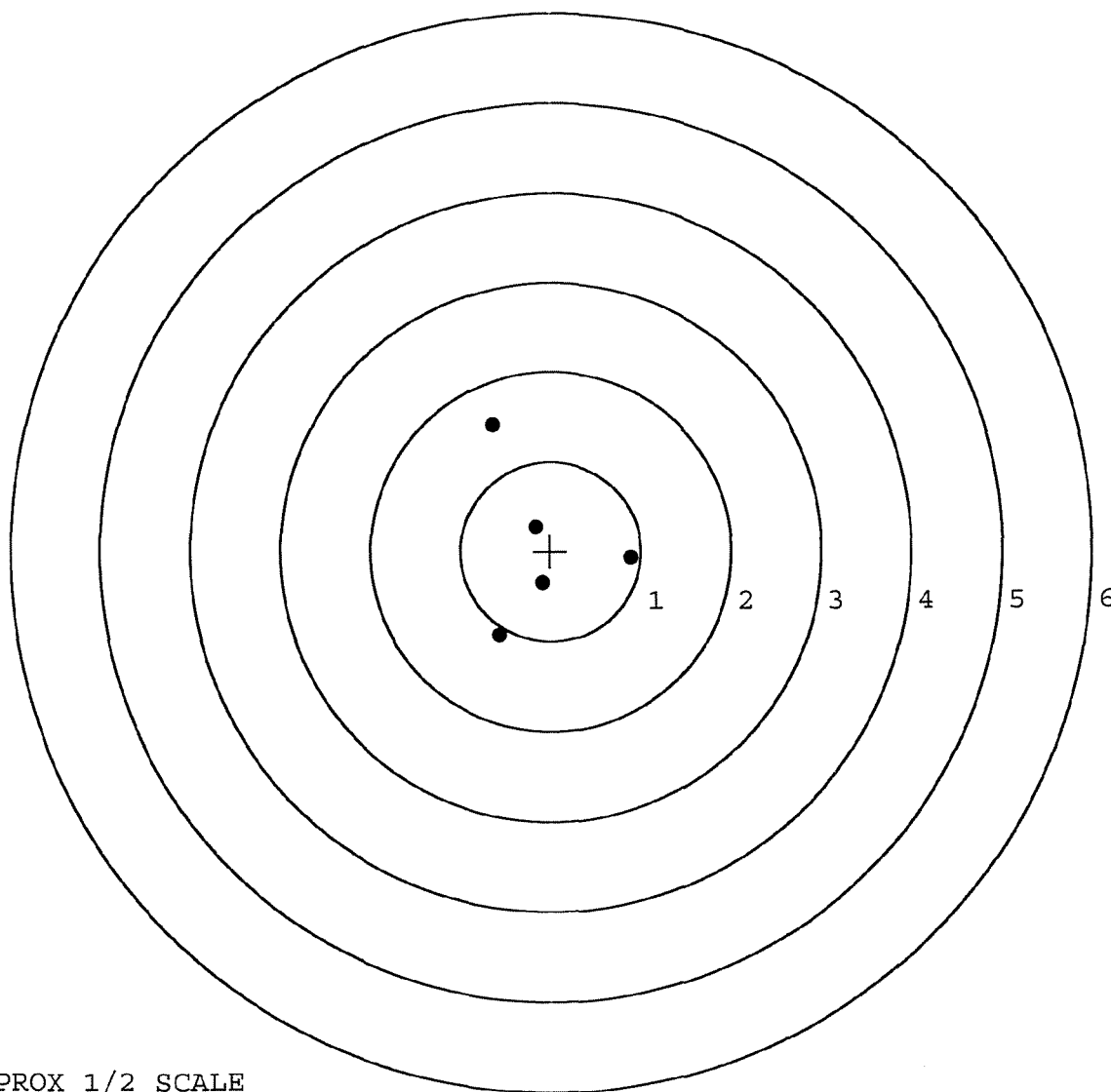


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296835. __0
TARGET NUMBER: 2
FILE DATE: 03/04/2003
FILE TIME: 10:59

POINT#	X	Y
1:	0.887	-0.075
2:	-0.088	-0.360
3:	-0.089	-0.363
4:	-0.171	0.271
5:	-0.645	1.410
6:	-0.572	-0.934

X CENTROID: -0.113
Y CENTROID: -0.008
POA TO CENTROID: 0.113
HORZ SPREAD: 1.532
VERT SPREAD: 2.344
GROUP SPREAD: 2.345
MIN RADIUS: 0.285
MAX RADIUS: 1.515
MEAN RADIUS: 0.757
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE