

G 629 6841

VERY IMPORTANT!!  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

**Remington®**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **66296841**  
ORDER NO. **25716**

**07KX**

46

5716 66296841

**ORDER 25716**  
M/24 7.62 NATO S.W.S. (COMPLETE SYST  
**UPC**



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M/24 7.62 NATO S.W.S. (COMPLETE SYST  
**UPC**



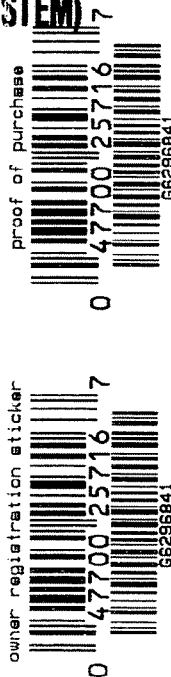
SERIAL NO.



**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

**46 FORM**

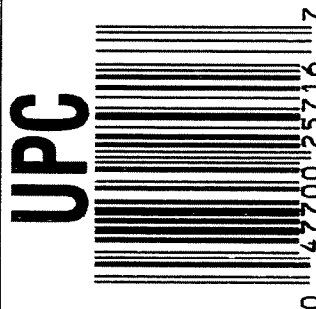


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

**G6296841**



M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66296841

| OP #      | OPERATION NAME                                                 | READINGS             | DATE    | INITIAL |
|-----------|----------------------------------------------------------------|----------------------|---------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                      |                      | 2/3/03  | RW      |
| 600       | PROOF                                                          |                      | 2/3/03  | RW      |
| 607       | CHECK HEADSPACE                                                | MAGNA-FLUX INSPECTED | 2/3/03  | RW      |
| 610       | DIS-ASSEMBLE GUN                                               | FEB 03 2003          | 2/3/03  | RW      |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                         | OPERATOR <u>RL</u>   |         |         |
| 615       | ROLLMARK CALIBER                                               |                      | 2/6/03  | SB      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                   |                      | 2-7-03  | TRL     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                              |                      | 2-14    | TA      |
|           | (BOLT)                                                         |                      | 2-14    | TA      |
| 625       | FINAL ASSEMBLY                                                 |                      |         |         |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                      | 2/19/03 | RTL     |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                      | 2/19/03 | RTL     |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                      | 2/19/03 | RTL     |
|           | D) OIL FIRING PIN ASSEMBLY                                     |                      | 2/19/03 | RTL     |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS  | 2-3-03  | RL      |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>8.5</u> <u>8.9</u> <u>8.5</u>                            | 3-3-03  | DA      |
| CONT. | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>2.5</u> <u>2.5</u> <u>2.5</u>                            | 3-3-03  | DA      |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             | 3-3-03  | RTL     |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>1022</u> <u>1021</u> <u>1022</u>                         | 3-3-03  | DA      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 2/19/03 | RTL     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 5-2-03  | RTL     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 5-2-03  | RTL     |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 5-2-03  | RTL     |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 5-2-03  | RTL     |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | 2-26-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-26-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-26-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-26-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-26-03 | TRW     |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | 2-26-03 | TRW     |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 5-2-03  | RTL     |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.23</u> <u>2.25</u> <u>2.22</u> <u>2.22</u> <u>2.20</u> | 3-5-03  | DA      |
|       | C) FUNCTION                                                              |                                                             | 5-2-03  | RP      |
| 660   | PACK                                                                     |                                                             | 1/2/03  | DA      |

## INITIAL &amp; CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

DATE 2-10-03

TESTER

TRW

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS        |
|---------|------------------|--------------------------|--------------------------------|-------|-----------------|
| PULL #1 | 2.55             | 2.40                     |                                | 2.19  | MIN. SETTING    |
| PULL #2 | 2.57             | 2.46                     |                                | 2.15  | NO AVG. OF 5    |
| PULL #3 | 2.54             | 2.49                     |                                | 2.17  | READINGS ACCEPT |
| PULL #4 | 2.50             | 2.56                     |                                | 2.22  | ABLE LESS THAN  |
| PULL #5 | 2.44             | 2.53                     |                                | 2.26  |                 |
| TOTAL   | 12.60            | 12.44                    |                                | 10.99 |                 |
| AVG.    | 2.52             | 2.48                     |                                | 2.19  |                 |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.41             | 3.06                     |  |          |
| PULL #2 | 3.38             | 3.12                     |  |          |
| PULL #3 | 3.42             | 3.08                     |  |          |
| PULL #4 | 3.40             | 3.07                     |  |          |
| PULL #5 | 3.38             | 3.05                     |  |          |
| TOTAL   | 16.99            | 15.38                    |  |          |
| AVG.    | 3.39             | 3.07                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# &<br>TARGET & ACCU |
|---------|------------------|--------------------------|--------------------------------|--------------------------------|
| PULL #1 | 4.32             | 4.14                     |                                | 4.17                           |
| PULL #2 | 4.28             | 4.24                     |                                | 4.08                           |
| PULL #3 | 4.29             | 4.26                     |                                | 4.15                           |
| PULL #4 | 4.34             | 4.27                     |                                | 4.12                           |
| PULL #5 | 4.31             | 4.28                     |                                | 4.18                           |
| TOTAL   | 21.54            | 21.19                    |                                | 20.70                          |
| AVG.    | 4.30             | 4.23                     |                                | 4.14                           |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296841.\_\_0  
FILE DATE AND TIME: 02/27/2003 15:06

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

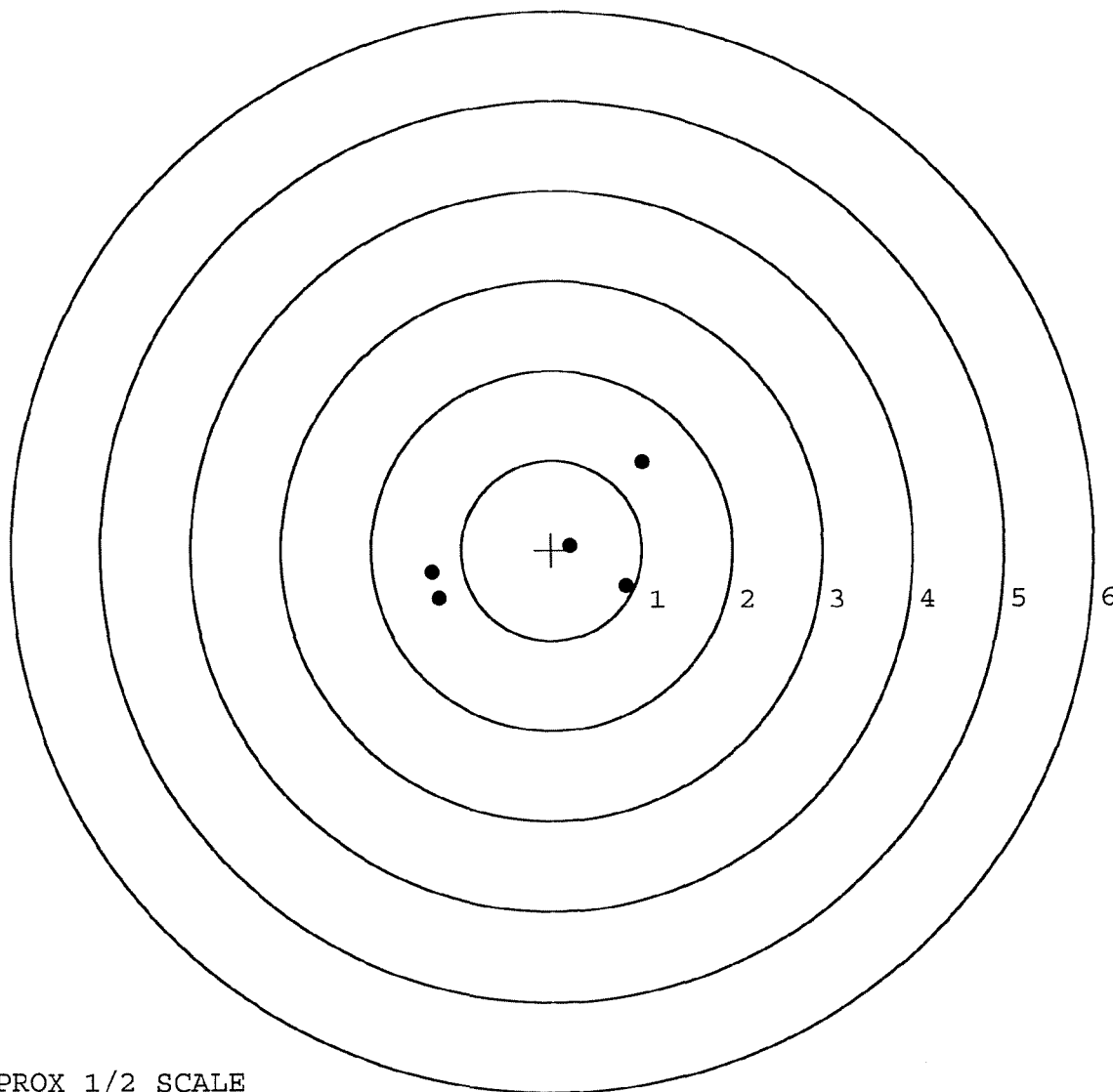
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA  
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

*Ave. Mean 1.0555*

SERIAL NUMBER: G6296841. \_\_0  
TARGET NUMBER: 1  
FILE DATE: 02/27/2003  
FILE TIME: 15:06

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.823  | -0.401 |
| 2:     | 0.213  | 0.045  |
| 3:     | 1.004  | 0.974  |
| 4:     | -1.320 | -0.253 |
| 5:     | -1.252 | -0.539 |

X CENTROID: -0.106  
Y CENTROID: -0.035  
POA TO CENTROID: 0.112  
HORZ SPREAD: 2.324  
VERT SPREAD: 1.513  
GROUP SPREAD: 2.716  
MIN RADIUS: 0.329  
MAX RADIUS: 1.500  
MEAN RADIUS: 1.063  
# IN 1 IN DIAMETER: 1  
# IN 2 IN DIAMETER: 2  
# in 3 IN DIAMETER: 4

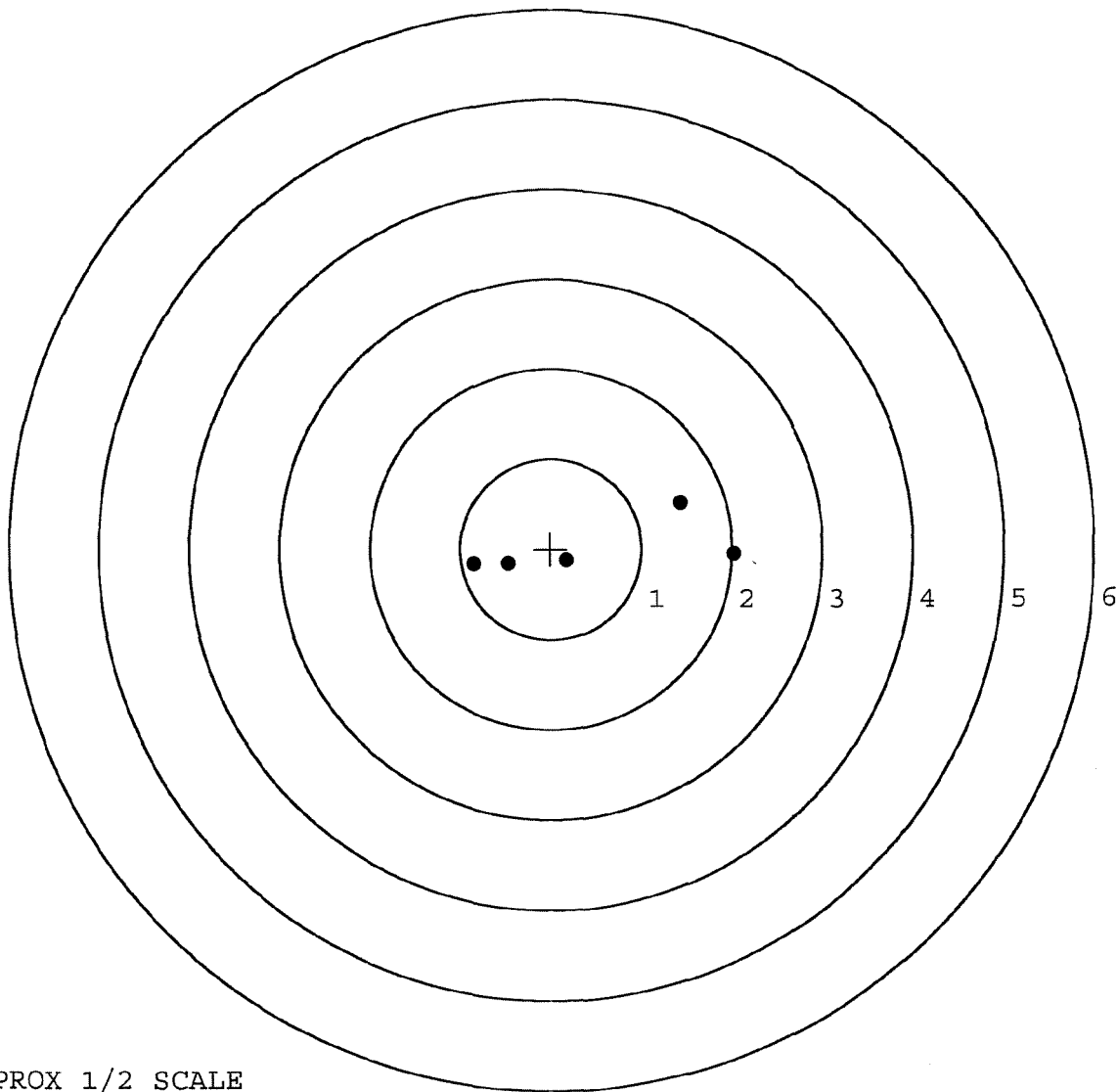


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296841. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 02/27/2003  
FILE TIME: 15:06

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 1.429  | 0.510  |
| 2:     | 2.025  | -0.057 |
| 3:     | 0.179  | -0.128 |
| 4:     | -0.469 | -0.166 |
| 5:     | -0.852 | -0.170 |

X CENTROID: 0.462  
Y CENTROID: -0.002  
POA TO CENTROID: 0.462  
HORZ SPREAD: 2.877  
VERT SPREAD: 0.680  
GROUP SPREAD: 2.879  
MIN RADIUS: 0.310  
MAX RADIUS: 1.564  
MEAN RADIUS: 1.048  
# IN 1 IN DIAMETER: 1  
# IN 2 IN DIAMETER: 2  
# in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE