

G 6296843

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Serial No. **66296843**
 Order No. **25716**

Made in Illinois, NY Reg. U.S. Pat. & Tar. Off. Marca Registrada Marque Deposee.

29CX

5716 66296843

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



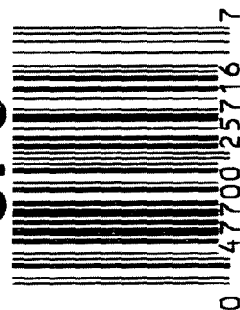
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296843

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296843

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-26-03	RTL
600	PROOF		3-27-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-27-03	RTL
610	DIS-ASSEMBLE GUN	MAG-FLUX INSPECTED	3-27-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		4-3-03	B
617	DRILL AND TAP SIGHT HOLES		3-27-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-5	TA
	(BOLT)		4-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-23-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.5</u> <u>9.5</u> <u>9.0</u>	4-23-03	TRLW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.0</u> <u>3.0</u>	4-23-03	TRLW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-24-03	RJR
	I) FIRING PIN INDENT .020 MIN	<u>.022⁵</u> <u>.022⁵</u> <u>.022⁵</u>	4-23-03	TRLW
	J) ASSEMBLE STOCK		4-21-03	RW
	K) ASSEMBLE SWIVEL STUDS		4-24-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-21-03	RW
	M) IRON SIGHT ALIGNMENT		4-21-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-21-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-22-03	A
	MALFUNCTION	CORRECTION	4-22-03	A
	MALFUNCTION	CORRECTION	4-22-03	A
	MALFUNCTION	CORRECTION	4-22-03	A
	MALFUNCTION	CORRECTION	4-22-03	A
645	INSPECT FOR LIVE AMMO		4-22-03	A
655	FINAL INSPECTION A) HEADSPACE		4-24-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.84</u> <u>2.82</u> <u>2.67</u> <u>2.82</u> <u>2.83</u>	4-23-03	TRLW
	C) FUNCTION		4-24-03	RTL
660	PACK		4/28/03	ATW

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 12-12-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.46	2.54		2.39	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.34	2.60		2.34	
PULL #3	2.47	2.53		2.40	
PULL #4	2.52	2.49		2.41	
PULL #5	2.23	2.59		2.35	
TOTAL	12.02	12.75		11.87	
AVG.	2.40	2.55		2.37	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.17	3.34		
PULL #2	3.15	3.26		
PULL #3	3.24	3.12		
PULL #4	3.18	3.10		
PULL #5	3.27	3.16		
TOTAL	16.01	15.98		
AVG.	3.20	3.19		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.25	4.44		4.28
PULL #2	4.22	4.13		4.27
PULL #3	4.24	4.08		4.22
PULL #4	4.12	4.02		4.14
PULL #5	4.13	4.05		4.17
TOTAL	20.96	20.72		21.08
AVG.	4.19	4.14		4.21

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296843.__0
FILE DATE AND TIME: 04/23/2003 01:00

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

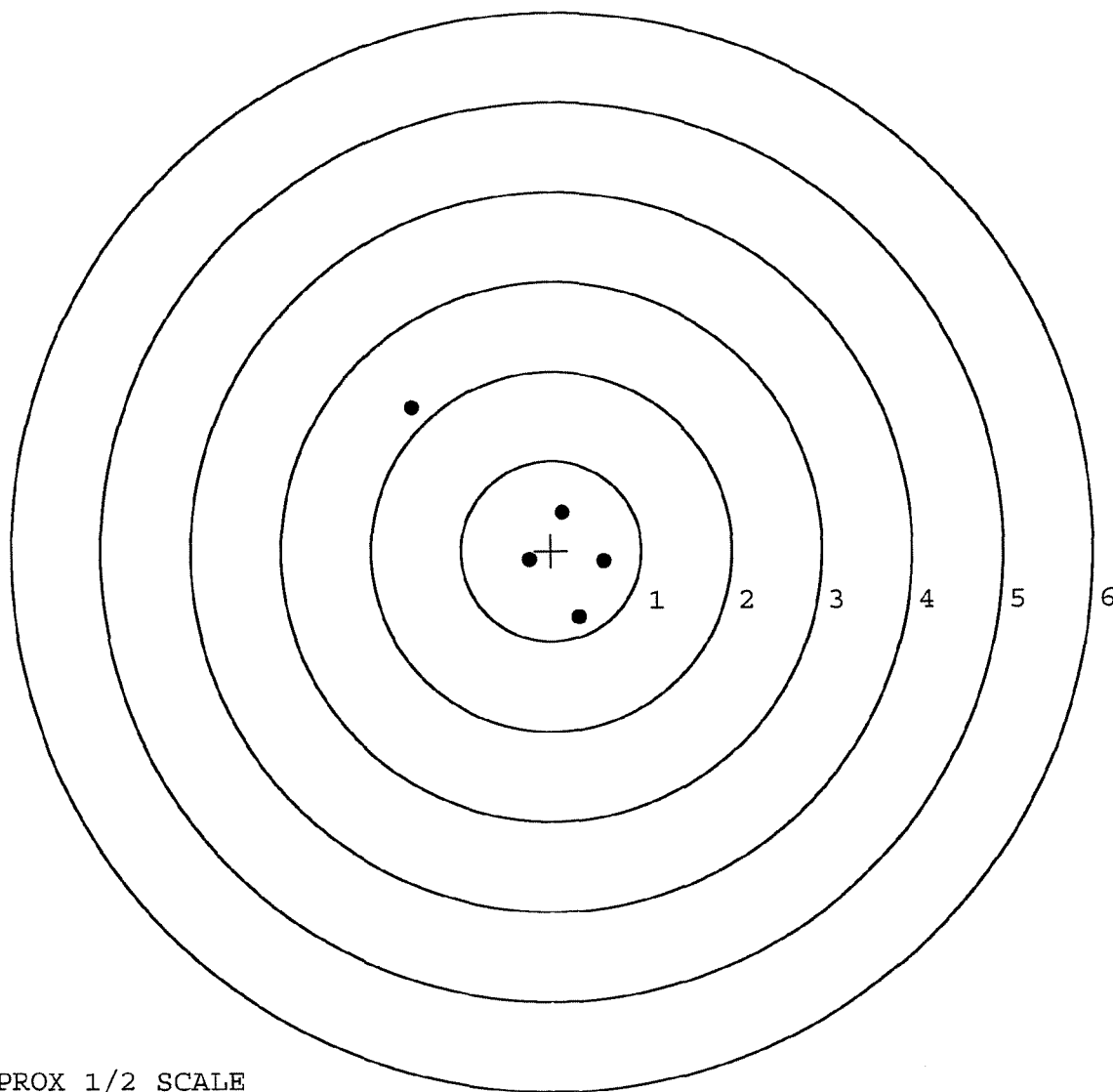
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .822

SERIAL NUMBER: G6296843. 0
TARGET NUMBER: 1
FILE DATE: 04/23/2003
FILE TIME: 01:00

POINT#	X	Y
1:	0.308	-0.735
2:	0.580	-0.119
3:	-0.241	-0.105
4:	0.121	0.421
5:	-1.547	1.596

X CENTROID: -0.156
Y CENTROID: 0.212
POA TO CENTROID: 0.263
HORZ SPREAD: 2.127
VERT SPREAD: 2.331
GROUP SPREAD: 2.979
MIN RADIUS: 0.328
MAX RADIUS: 1.963
MEAN RADIUS: 0.900
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4

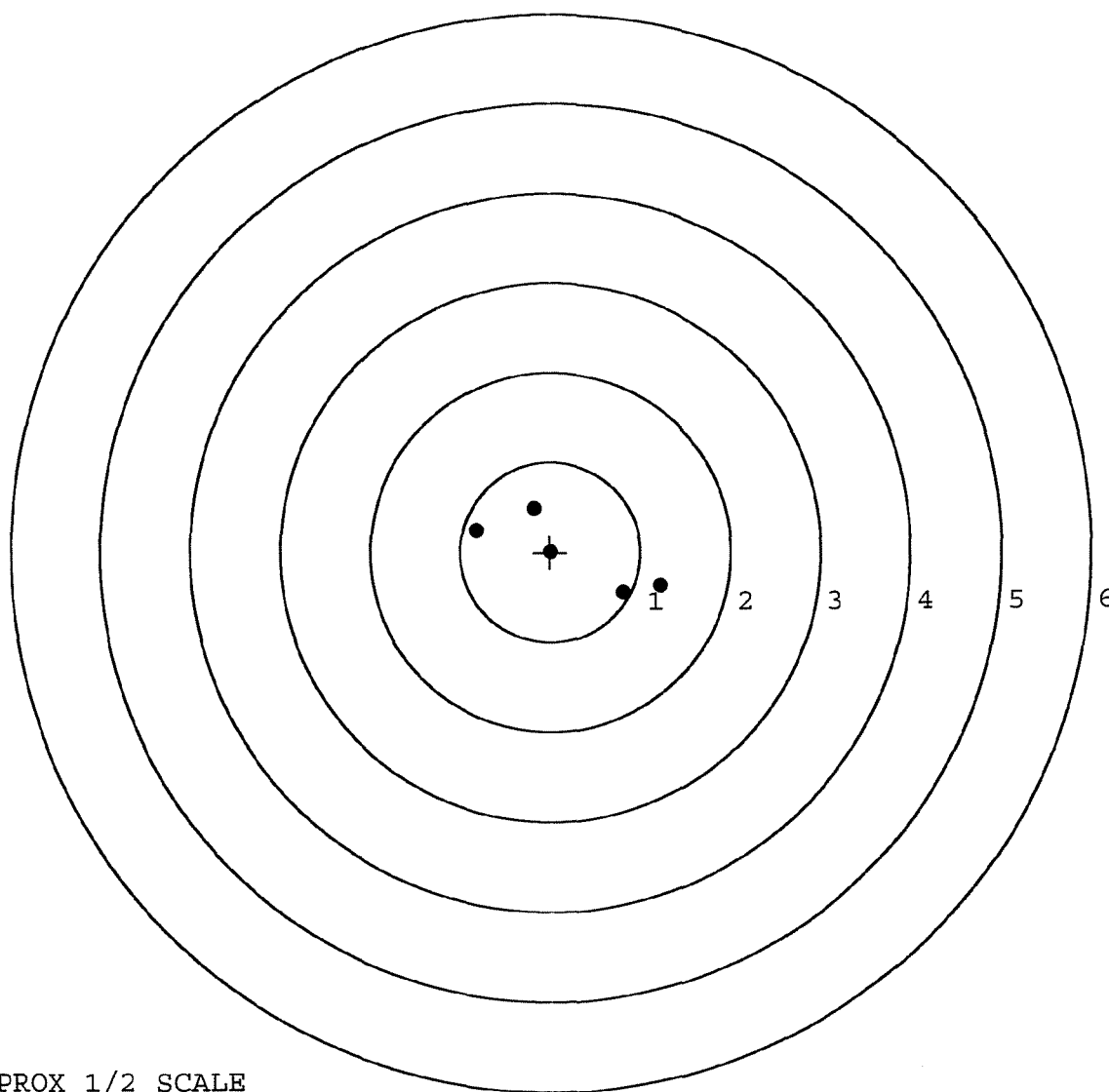


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296843. __0
TARGET NUMBER: 2
FILE DATE: 04/23/2003
FILE TIME: 01:00

POINT#	X	Y
1:	0.809	-0.454
2:	1.221	-0.383
3:	0.011	0.001
4:	-0.182	0.486
5:	-0.823	0.249

X CENTROID: 0.207
Y CENTROID: -0.020
POA TO CENTROID: 0.208
HORZ SPREAD: 2.044
VERT SPREAD: 0.940
GROUP SPREAD: 2.139
MIN RADIUS: 0.197
MAX RADIUS: 1.077
MEAN RADIUS: 0.744
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE