

5629 6845

VERY IMPORTANT
Instruction
enclosed to
safe use of
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
G6296845

ORDER NO.
25716

29C



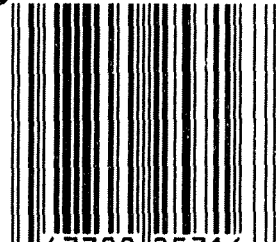
5716 G6296845

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



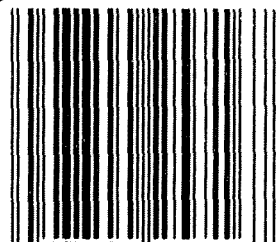
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25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



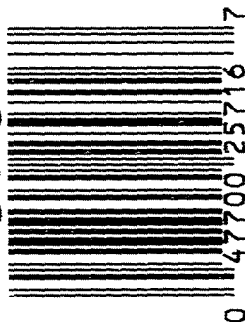
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296845

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296845

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/4/03	RW
610	DIS-ASSEMBLE GUN	FEB 03 2003	2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RR</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-24	TA
	(BOLT)		2-24	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/26/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/26/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/26/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/26/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-2-03	TRW

OP #	OPERATION NAME		READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.2</u>	<u>6.2</u>	<u>5.5</u>	3-11-03	DA		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.2</u>	<u>3.2</u>	<u>3.2</u>	3-11-03	DA		
	H) TRIGGER PULL TEST AND RETAINABILITY					3-11-03	RTL		
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.022</u>	<u>.023</u>	3-11-03	DA		
	J) ASSEMBLE STOCK					3-3-03	RTL		
	K) ASSEMBLE SWIVEL STUDS					4-23-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					4-23-03	RTL		
	M) IRON SIGHT ALIGNMENT					4-23-03	RTL		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					4-23-03	RTL		
640	GALLERY TEST AND TARGET		PASS FAIL			3-4-03	TRW		
	MALFUNCTION		CORRECTION			3-4-03	TRW		
	MALFUNCTION		CORRECTION			3-4-03	TRW		
	MALFUNCTION		CORRECTION			3-4-03	TRW		
	MALFUNCTION		CORRECTION			3-4-03	TRW		
645	INSPECT FOR LIVE AMMO					3-4-03	TRW		
655	FINAL INSPECTION A) HEADSPACE					4-23-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u>	<u>2.63</u>	<u>2.61</u>	<u>2.60</u>	<u>2.45</u>	3-11-03	DA
	C) FUNCTION					4-23-03	RTL		
660	PACK					4/23/03	DA		

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.43	2.35		2.37	MIN. SETTING
PULL #2	2.49	2.40		2.39	NO AVG. OF 5
PULL #3	2.40	2.41		2.31	READINGS ACCEPT
PULL #4	2.32	2.43		2.32	ABLE LESS THAN
PULL #5	2.40	2.40		2.33	
TOTAL	12.04	11.99		11.72	
AVG.	2.40	2.39		2.34	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.07	3.02		
PULL #2	3.13	3.14		
PULL #3	3.05	3.10		
PULL #4	3.14	3.22		
PULL #5	3.15	3.26		
TOTAL	15.54	15.74		
AVG.	3.10	3.14		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.23	4.27		4.15
PULL #2	4.28	4.11		4.31
PULL #3	4.21	4.02		4.29
PULL #4	4.18	4.03		4.27
PULL #5	4.23	4.05		4.31
TOTAL	21.13	20.48		21.33
AVG.	4.22	4.09		4.26

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296845.__0

FILE DATE AND TIME: 03/05/2003 08:43

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

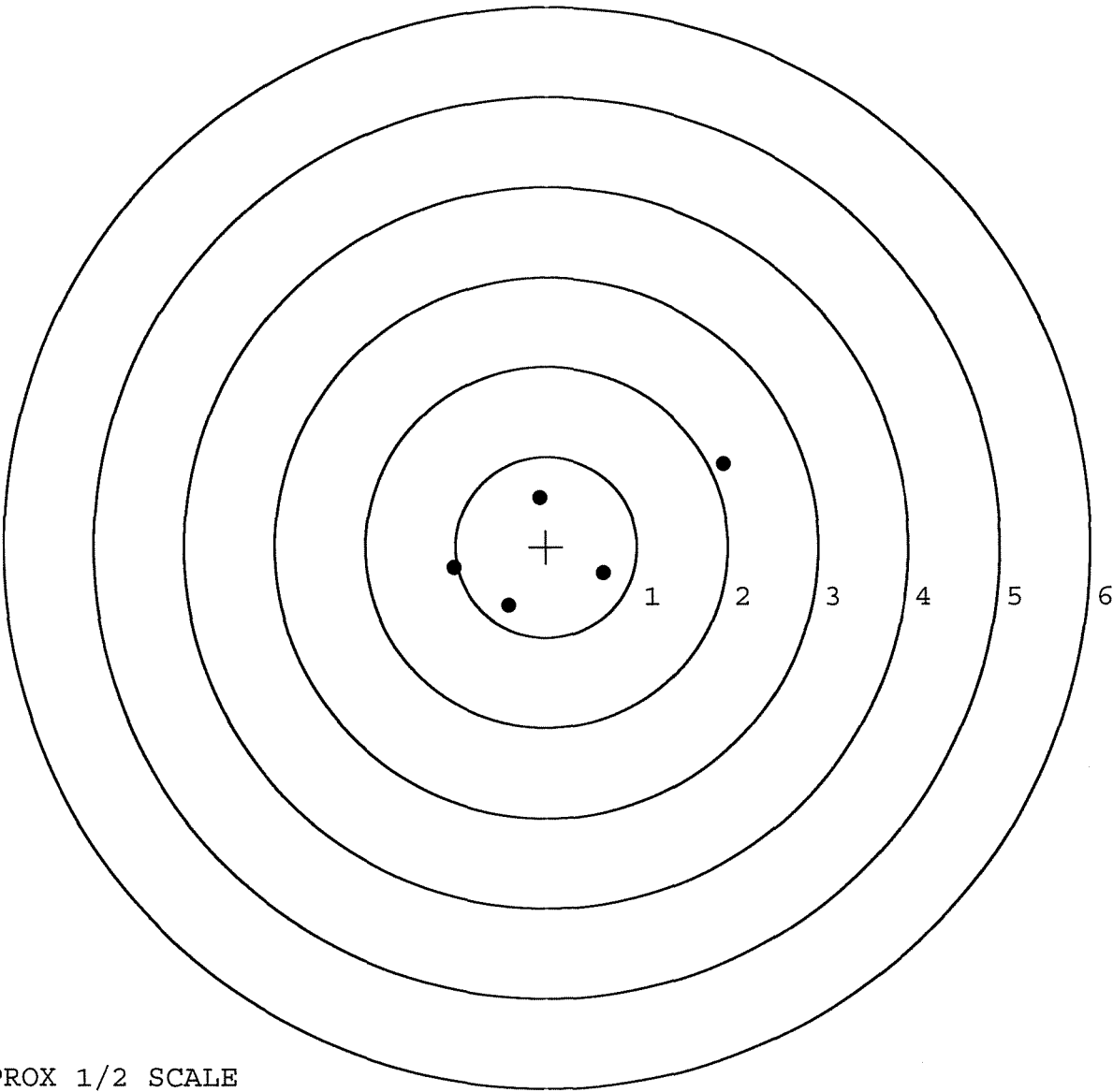
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean 1.036

SERIAL NUMBER: G6296845. __0
TARGET NUMBER: 1
FILE DATE: 03/05/2003
FILE TIME: 08:43

POINT#	X	Y
1:	0.633	-0.293
2:	-0.074	0.546
3:	-1.017	-0.238
4:	1.948	0.915
5:	-0.416	-0.648

X CENTROID: 0.215
Y CENTROID: 0.056
POA TO CENTROID: 0.222
HORZ SPREAD: 2.965
VERT SPREAD: 1.563
GROUP SPREAD: 3.181
MIN RADIUS: 0.545
MAX RADIUS: 1.934
MEAN RADIUS: 1.052
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4

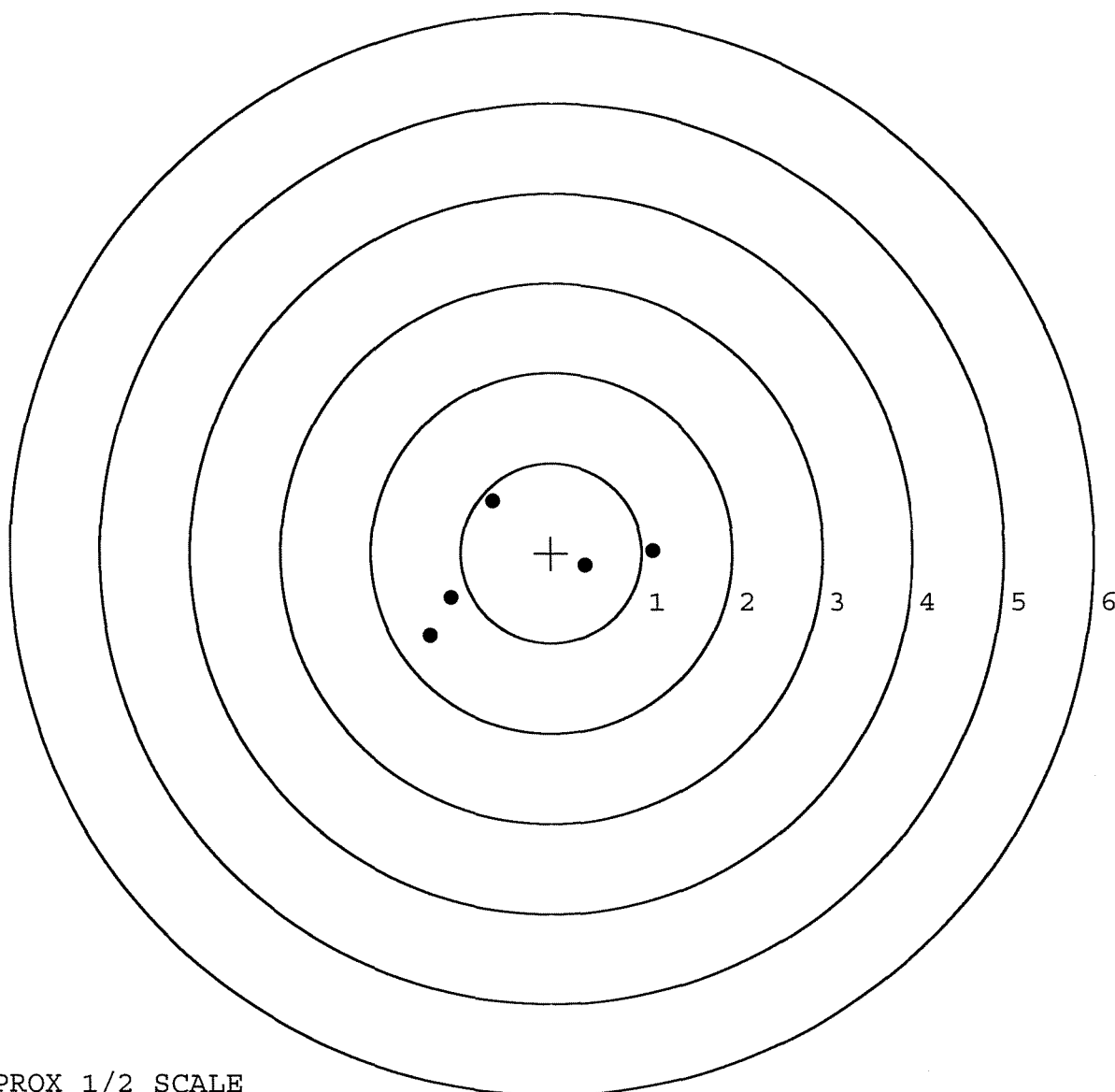


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296845. __0
TARGET NUMBER: 2
FILE DATE: 03/05/2003
FILE TIME: 08:43

POINT#	X	Y
1:	0.377	-0.140
2:	1.123	0.025
3:	-0.647	0.586
4:	-1.108	-0.502
5:	-1.336	-0.922

X CENTROID: -0.318
Y CENTROID: -0.191
POA TO CENTROID: 0.371
HORZ SPREAD: 2.459
VERT SPREAD: 1.508
GROUP SPREAD: 2.635
MIN RADIUS: 0.697
MAX RADIUS: 1.457
MEAN RADIUS: 1.020
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE