

G629 6850

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

-- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



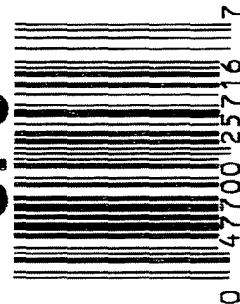
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6296850

UPC



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this item.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Serial No. **66296850**
Order No. **25716**

46

5716 66296850

07KX

Made in Illinois, U.S. Pat. & Reg. Off. Marca Registrada. Marque Déposée.

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66296850

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/3/03	RW
600	PROOF		2/3/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX	2/3/03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	2/3/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 06 2003 OPERATOR <i>RR</i>		
615	ROLLMARK CALIBER		2/10/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-14	TA
	(BOLT)		2-14	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-15-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-15-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-15-03	DA
	D) OIL FIRING PIN ASSEMBLY		2-15-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-4-03	RTZ

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.5</u> <u>7.9</u>	3-4-03	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>3.5</u> <u>4.9</u>	3-4-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-4-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.021</u> <u>.022</u>	3-4-03	DA
	J) ASSEMBLE STOCK		2-20-03	RW
	K) ASSEMBLE SWIVEL STUDS		5-1-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-1-03	RTL
	M) IRON SIGHT ALIGNMENT		5-1-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-1-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-25-03	TRW
	MALFUNCTION	CORRECTION	2-25-03	TRW
	MALFUNCTION	CORRECTION	2-25-03	TRW
	MALFUNCTION	CORRECTION	2-25-03	TRW
	MALFUNCTION	CORRECTION	2-25-03	TRW
645	INSPECT FOR LIVE AMMO		2-25-03	TRW
655	FINAL INSPECTION A) HEADSPACE		5-1-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>2.64</u> <u>2.71</u> <u>2.69</u> <u>2.72</u>	3-7-03	DA
	C) FUNCTION		5-1-03	RTL
660	PACK		5/1/03	DA

INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

DATE 2-10-03

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.30	2.47		2.46	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.31	2.62		2.44	
PULL #3	2.26	2.53		2.41	
PULL #4	2.31	2.45		2.41	
PULL #5	2.38	2.53		2.44	
TOTAL	11.56	12.60		12.16	
AVG.	2.31	2.52		2.43	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.38	3.33		
PULL #2	3.39	3.34		
PULL #3	3.38	3.41		
PULL #4	3.37	3.28		
PULL #5	3.36	3.37		
TOTAL	16.88	16.73		
AVG.	3.37	3.34		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.21	4.12		4.17
PULL #2	4.24	4.28		4.20
PULL #3	4.26	4.27		4.10
PULL #4	4.25	4.20		4.09
PULL #5	4.21	4.13		4.05
TOTAL	21.17	21.00		20.61
AVG.	4.23	4.20		4.12

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296850.__0

FILE DATE AND TIME: 02/26/2003 14:53

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

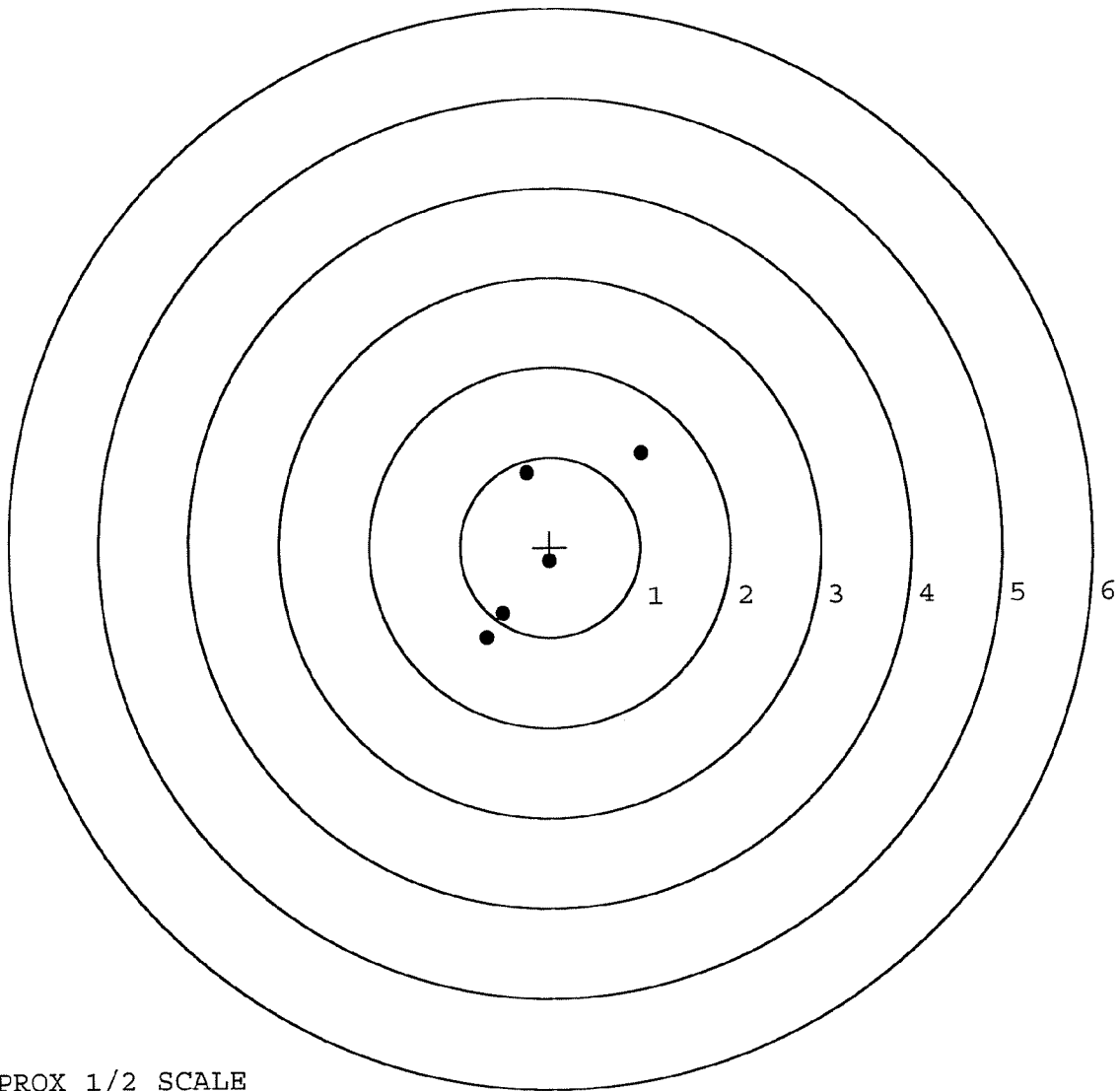
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. Mean .846

SERIAL NUMBER: G6296850. __0
TARGET NUMBER: 1
FILE DATE: 02/26/2003
FILE TIME: 14:53

POINT#	X	Y
1:	-0.532	-0.734
2:	-0.707	-1.003
3:	-0.009	-0.156
4:	-0.250	0.830
5:	1.018	1.038

X CENTROID: -0.096
Y CENTROID: -0.005
POA TO CENTROID: 0.096
HORZ SPREAD: 1.725
VERT SPREAD: 2.041
GROUP SPREAD: 2.672
MIN RADIUS: 0.174
MAX RADIUS: 1.526
MEAN RADIUS: 0.914
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4

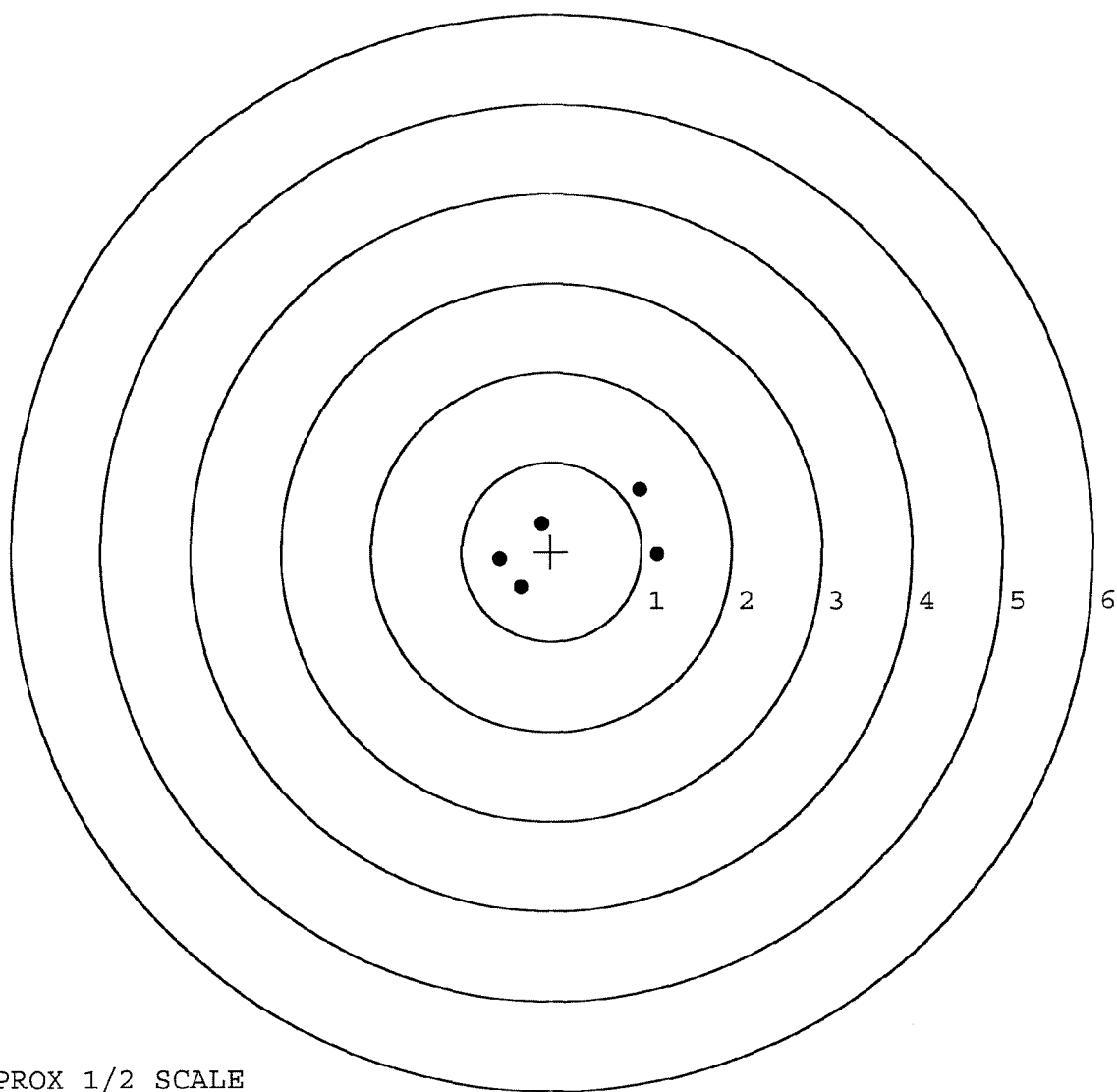


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296850. __0
TARGET NUMBER: 2
FILE DATE: 02/26/2003
FILE TIME: 14:53

POINT#	X	Y
1:	1.179	-0.035
2:	0.982	0.688
3:	-0.110	0.309
4:	-0.569	-0.082
5:	-0.334	-0.404

X CENTROID: 0.230
Y CENTROID: 0.095
POA TO CENTROID: 0.249
HORZ SPREAD: 1.748
VERT SPREAD: 1.092
GROUP SPREAD: 1.749
MIN RADIUS: 0.401
MAX RADIUS: 0.958
MEAN RADIUS: 0.778
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE