

G629 6857

6
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



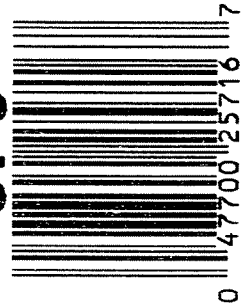
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6296857

UPC



46 FORM

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, U.S.A. Pat. & Inv. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **J**
G6296857

ORDER NO. **25716**

29CX

5716 G6296857

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M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296857

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-30-03	RL
600	PROOF		1-30-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-30-03	RL
610	DIS-ASSEMBLE GUN	FEB 04 2003	1-30-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2/6/03	RL
617	DRILL AND TAP SIGHT HOLES		2/6/03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-18	TA
	(BOLT)		2-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-24-03	RLW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-24-03	RLW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-24-03	RLW
	D) OIL FIRING PIN ASSEMBLY		2-25-03	RL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-5-03	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.5</u> <u>7.0</u>	3-5-03	RA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>3.0</u>	3-5-03	RA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-5-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.021</u> <u>.022</u>	3-5-03	RA
	J) ASSEMBLE STOCK		2/25/03	RTL
	K) ASSEMBLE SWIVEL STUDS		4-29-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-29-03	RTL
	M) IRON SIGHT ALIGNMENT		4-29-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-29-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-27-03	TRW
	MALFUNCTION	CORRECTION	2-27-03	TRW
	MALFUNCTION	CORRECTION	2-27-03	TRW
	MALFUNCTION	CORRECTION	2-27-03	TRW
	MALFUNCTION	CORRECTION	2-27-03	TRW
645	INSPECT FOR LIVE AMMO		2-27-03	TRW
655	FINAL INSPECTION A) HEADSPACE		4-29-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.67</u> <u>2.67</u> <u>2.69</u> <u>2.69</u>	3-5-03	RA
	C) FUNCTION		4-29-03	RTL
660	PACK		4/29/03	RA

INITIAL & CYCLE TESTS
 2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

DATE 2-24-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.35	2.21		2.31	MIN. SETTING,
PULL #2	2.32	2.23		2.22	NO AVG. OF 5
PULL #3	2.31	2.21		2.30	READINGS ACCEPT-
PULL #4	2.35	2.25		2.24	ABLE LESS THAN 2
PULL #5	2.37	2.28		2.10	
TOTAL	11.70	11.18		11.17	
AVG.	2.34	2.23		2.23	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.30		
PULL #2	3.19	3.34		
PULL #3	3.27	3.47		
PULL #4	3.15	3.27		
PULL #5	3.25	3.40		
TOTAL	16.12	16.78		
AVG.	3.22	3.35		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# PC TARGET & ACCUF
PULL #1	4.28	4.48		4.16
PULL #2	4.26	4.46		4.08
PULL #3	4.35	4.35		4.22
PULL #4	4.34	4.15		4.03
PULL #5	4.28	4.29		4.16
TOTAL	21.51	21.73		20.65
AVG.	4.30	4.34		4.13

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296857.__0
FILE DATE AND TIME: 02/28/2003 12:18

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. Mean .397

SERIAL NUMBER: G6296857. __0

TARGET NUMBER: 1

FILE DATE: 02/28/2003

FILE TIME: 12:18

POINT#	X	Y
1:	0.012	-0.293
2:	-0.341	-0.412
3:	-0.191	-0.172
4:	-0.274	0.140
5:	0.750	0.507

X CENTROID: -0.009

Y CENTROID: -0.046

POA TO CENTROID: 0.047

HORZ SPREAD: 1.091

VERT SPREAD: 0.919

GROUP SPREAD: 1.426

MIN RADIUS: 0.222

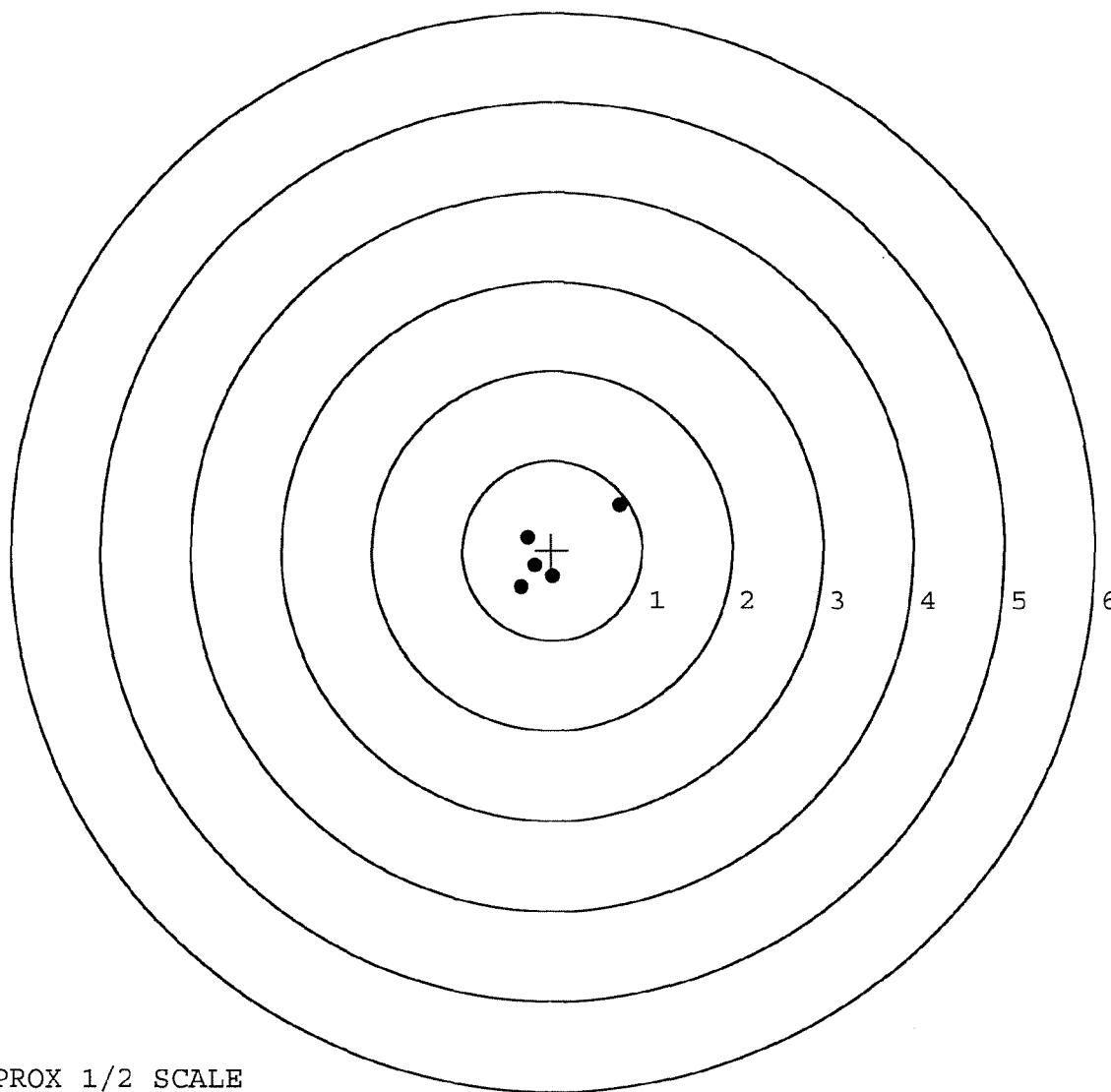
MAX RADIUS: 0.939

MEAN RADIUS: 0.445

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296857. __0

TARGET NUMBER: 2

FILE DATE: 02/28/2003

FILE TIME: 12:18

POINT#	X	Y
1:	0.291	-0.185
2:	0.255	-0.418
3:	0.061	-0.216
4:	-0.129	-0.212
5:	-0.217	0.606

X CENTROID: 0.052

Y CENTROID: -0.085

POA TO CENTROID: 0.100

HORZ SPREAD: 0.508

VERT SPREAD: 1.024

GROUP SPREAD: 1.128

MIN RADIUS: 0.131

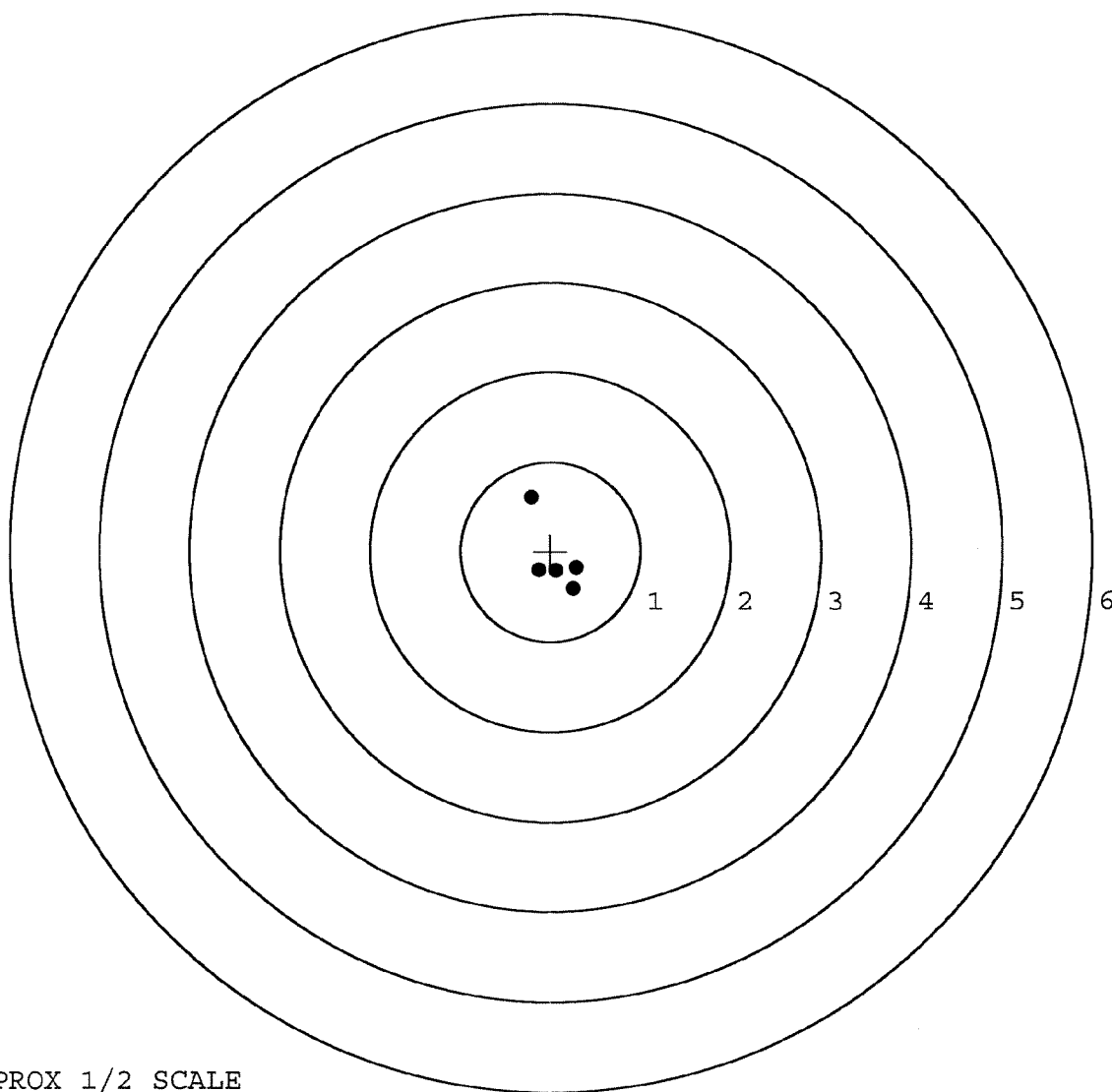
MAX RADIUS: 0.742

MEAN RADIUS: 0.349

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE