

G6296858

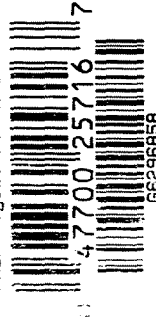
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



order registration sticker



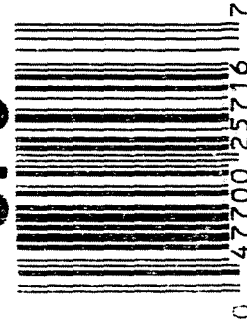
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296858

UPC



46 60%

Remington®

VERY IMPORTANT!
Instruction Book
enclosed to assist
safe use of the
firearm.

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
G6296858

ORDER NO.
25716

46

20AX



5716 66296858

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST)

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST)

UPC



IL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296858

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/4/03	RW
610	DIS-ASSEMBLE GUN	FEB 16 2003	2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-24	TA
	(BOLT)		2-24	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/27/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/27/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/27/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/27/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	2 LBS MIN 10 LBS MAX	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE		<u>5.0</u> <u>5.0</u> <u>5.0</u>	3-11-03	DA
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	3-11-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.020</u> <u>.021</u> <u>.021</u>	3-11-03	DA
	J) ASSEMBLE STOCK			3-10-03	RW
	K) ASSEMBLE SWIVEL STUDS			3-14-03	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			3-14-03	RW
	M) IRON SIGHT ALIGNMENT			3-14-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			3-14-03	RW
640	GALLERY TEST AND TARGET		PASS FAIL	3-11-03	TRW
	MALFUNCTION		CORRECTION	3-11-03	TRW
	MALFUNCTION		CORRECTION	3-11-03	TRW
	MALFUNCTION		CORRECTION	3-11-03	TRW
	MALFUNCTION		CORRECTION	3-11-03	TRW
645	INSPECT FOR LIVE AMMO			3-11-03	TRW
655	FINAL INSPECTION A) HEADSPACE			3-14-03	RW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.62</u> <u>2.46</u> <u>2.70</u> <u>2.74</u>	3-11-03	DA
	C) FUNCTION			3-14-03	RW
660	PACK			3-15-03	DA

3.00# + .75#
4.00# + 1.00#

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.55		2.24	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.47	2.75		2.49	
PULL #3	2.50	2.66		2.23	
PULL #4	2.52	2.48		2.29	
PULL #5	2.50	2.53		2.68	
TOTAL	12.47	12.97		11.93	
AVG.	2.49	2.59		2.38	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	3.24		
PULL #2	3.45	3.09		
PULL #3	3.23	3.30		
PULL #4	3.27	3.01		
PULL #5	3.31	2.90		
TOTAL	16.32	15.54		
AVG.	3.26	3.10		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FC TARGET & ACCUE
PULL #1	4.38	4.22		4.09
PULL #2	4.23	4.11		4.13
PULL #3	4.27	4.24		4.21
PULL #4	4.28	3.98		4.38
PULL #5	4.47	4.27		4.43
TOTAL	21.63	20.82		21.24
AVG.	4.32	4.16		4.24

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296858.__0
FILE DATE AND TIME: 03/12/2003 11:33

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .503

SERIAL NUMBER: G6296858. 0

TARGET NUMBER: 1

FILE DATE: 03/12/2003

FILE TIME: 11:33

POINT#	X	Y
1:	0.369	-0.289
2:	0.540	0.495
3:	0.225	0.221
4:	-0.054	-0.010
5:	-0.257	-0.070

X CENTROID: 0.165

Y CENTROID: 0.069

POA TO CENTROID: 0.179

HORZ SPREAD: 0.797

VERT SPREAD: 0.784

GROUP SPREAD: 0.977

MIN RADIUS: 0.163

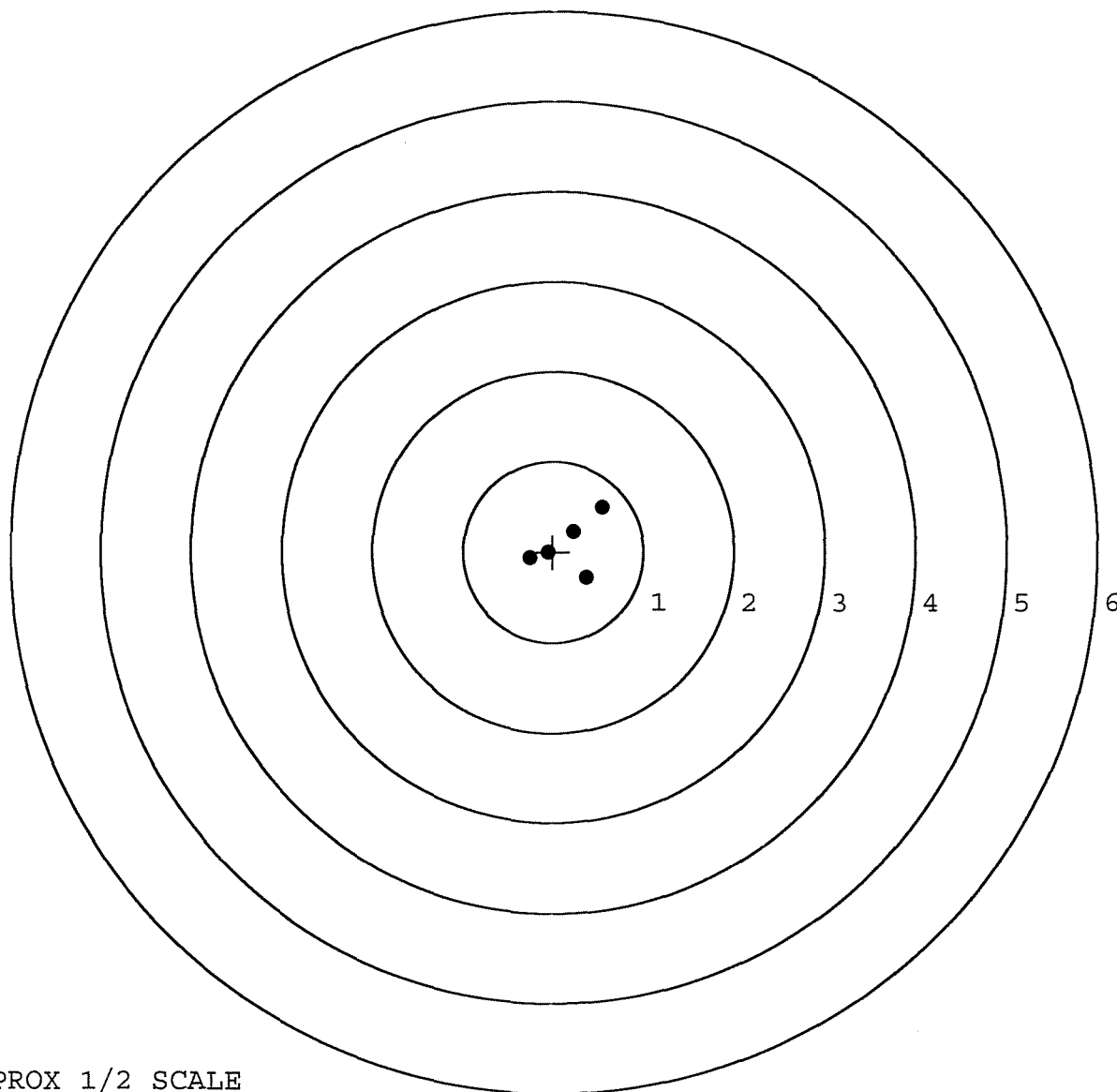
MAX RADIUS: 0.568

MEAN RADIUS: 0.364

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296858. 0

TARGET NUMBER: 2

FILE DATE: 03/12/2003

FILE TIME: 11:33

POINT#	X	Y
1:	0.484	-1.095
2:	0.015	-0.483
3:	0.253	0.191
4:	0.102	0.690
5:	-0.224	0.502

X CENTROID: 0.126

Y CENTROID: -0.039

POA TO CENTROID: 0.132

HORZ SPREAD: 0.708

VERT SPREAD: 1.785

GROUP SPREAD: 1.825

MIN RADIUS: 0.263

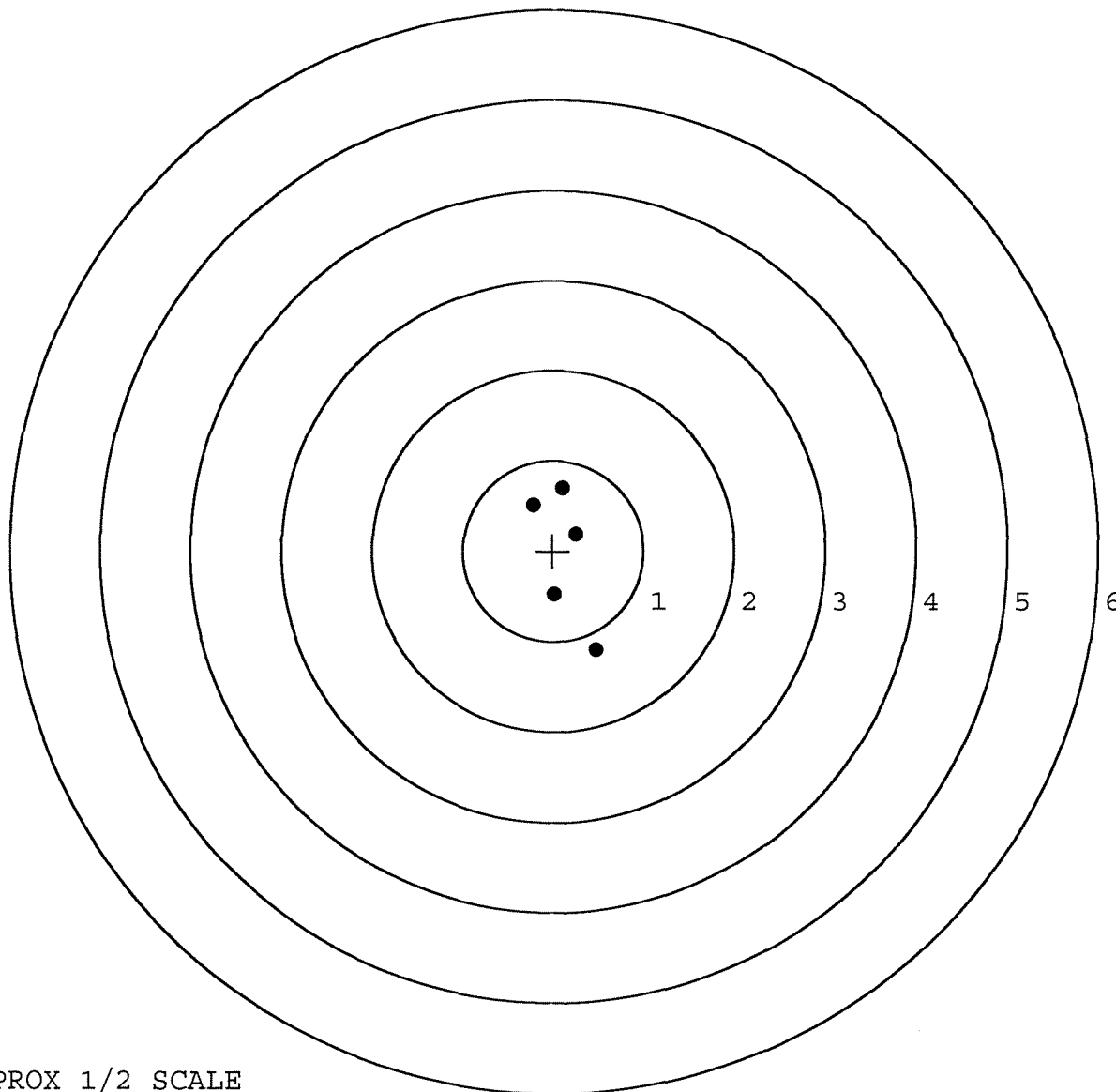
MAX RADIUS: 1.115

MEAN RADIUS: 0.642

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE