

G-629 6859

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



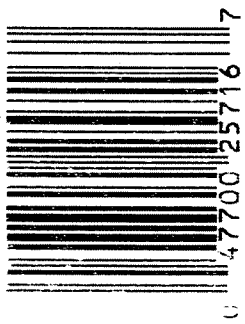
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296859

UPC



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
G6296859

ORDER NO. **25716**

46

20AX



5716 G6296859

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SERIAL NO.



2

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6296859

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1/30/03	RW
600	PROOF		1/30/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1/30/03	RW
610	DIS-ASSEMBLE GUN	FEB 04 2003	1/30/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2-6-03	JB
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRL
620	APPLY COATINGS (BARREL ACTION)		2-18	TA
	(BOLT)		2-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-19-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-19-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-19-03	DA
	D) OIL FIRING PIN ASSEMBLY		2-19-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-18-03	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.6</u> <u>10.</u> <u>9.4</u>	3-15-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>3.2</u>	3-15-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	3-15-03	DA
	J) ASSEMBLE STOCK		2/24/03	RTL
	K) ASSEMBLE SWIVEL STUDS		3-18-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-18-03	RTL
	M) IRON SIGHT ALIGNMENT		3-18-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-18-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-28-03	A
	MALFUNCTION	CORRECTION	2-28-03	A
	MALFUNCTION	CORRECTION	2-28-03	A
	MALFUNCTION	CORRECTION	2-28-03	A
	MALFUNCTION	CORRECTION	2-28-03	A
645	INSPECT FOR LIVE AMMO		2-28-03	A
655	FINAL INSPECTION A) HEADSPACE		3-18-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.65</u> <u>2.69</u> <u>2.76</u> <u>2.70</u>	3-15-03	DA
	C) FUNCTION		3-18-03	RTL
660	PACK		3-18-03	DA

INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

DATE 2-24-03TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.60	2.33	2.31	MIN. SETTING, NO AVG. OF 5. READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.49	2.38	2.49	
PULL #3	2.50	2.20	2.43	
PULL #4	2.54	2.30	2.26	
PULL #5	2.66	2.34	2.44	
TOTAL	12.79	11.55	11.93	
AVG.	2.55	2.31	2.38	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.25	3.27	
PULL #2	3.18	3.38	
PULL #3	3.16	3.48	
PULL #4	3.17	3.19	
PULL #5	3.18	3.15	
TOTAL	15.94	16.47	
AVG.	3.18	3.29	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FC TARGET & ACCUE
PULL #1	4.28	4.41		4.20
PULL #2	4.00	4.34		4.16
PULL #3	4.39	4.47		4.18
PULL #4	4.36	4.48		4.26
PULL #5	4.45	4.42		4.18
TOTAL	21.48	22.12		20.98
AVG.	4.29	4.42		4.19

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296859.__0
FILE DATE AND TIME: 03/01/2003 14:29

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

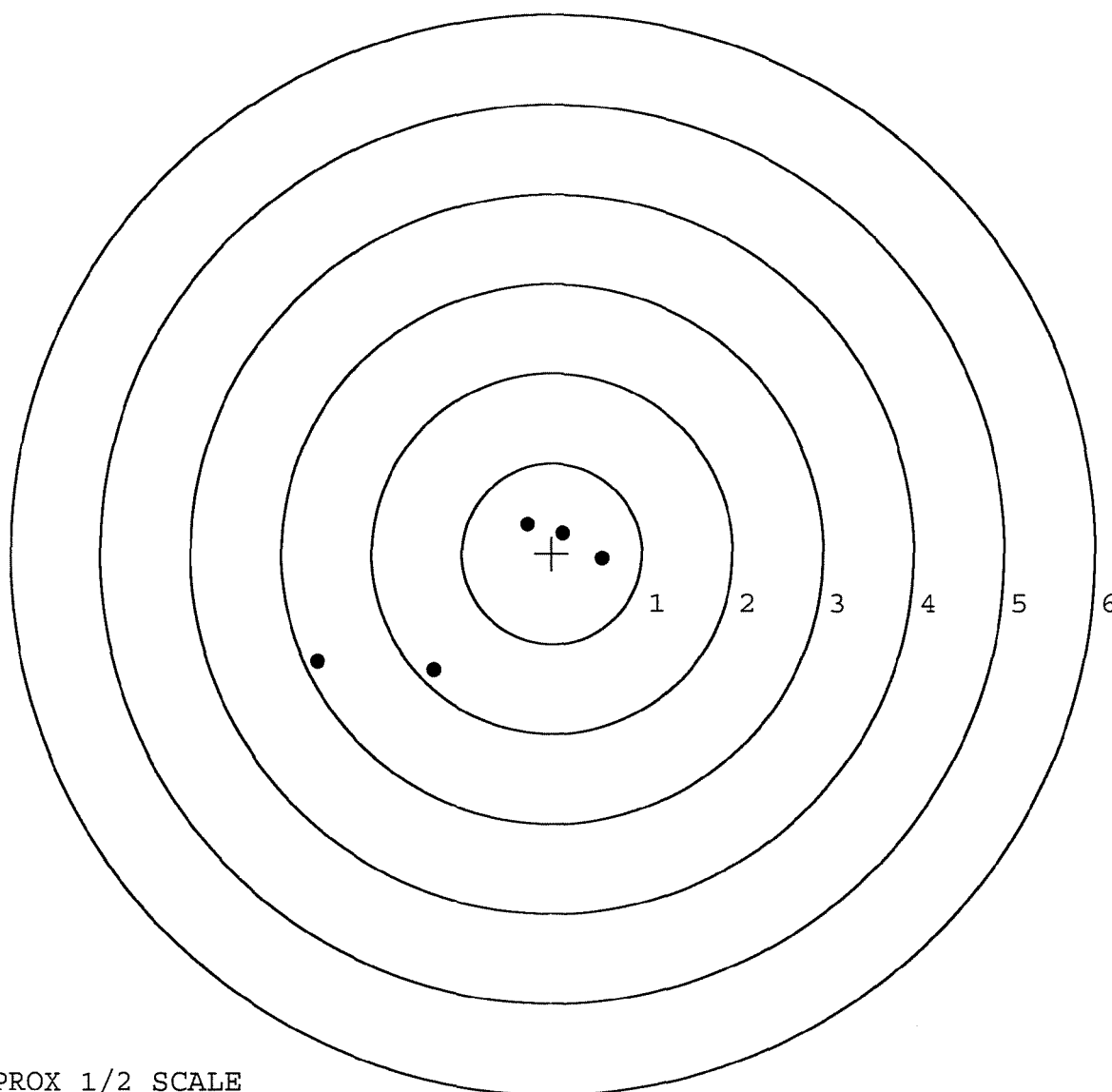
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .926

SERIAL NUMBER: G6296859. __0
TARGET NUMBER: 1
FILE DATE: 03/01/2003
FILE TIME: 14:29

POINT#	X	Y
1:	0.561	-0.058
2:	0.119	0.233
3:	-0.276	0.325
4:	-1.302	-1.301
5:	-2.592	-1.214

X CENTROID: -0.698
Y CENTROID: -0.403
POA TO CENTROID: 0.806
HORZ SPREAD: 3.153
VERT SPREAD: 1.626
GROUP SPREAD: 3.358
MIN RADIUS: 0.841
MAX RADIUS: 2.060
MEAN RADIUS: 1.265
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 1
in 3 IN DIAMETER: 4

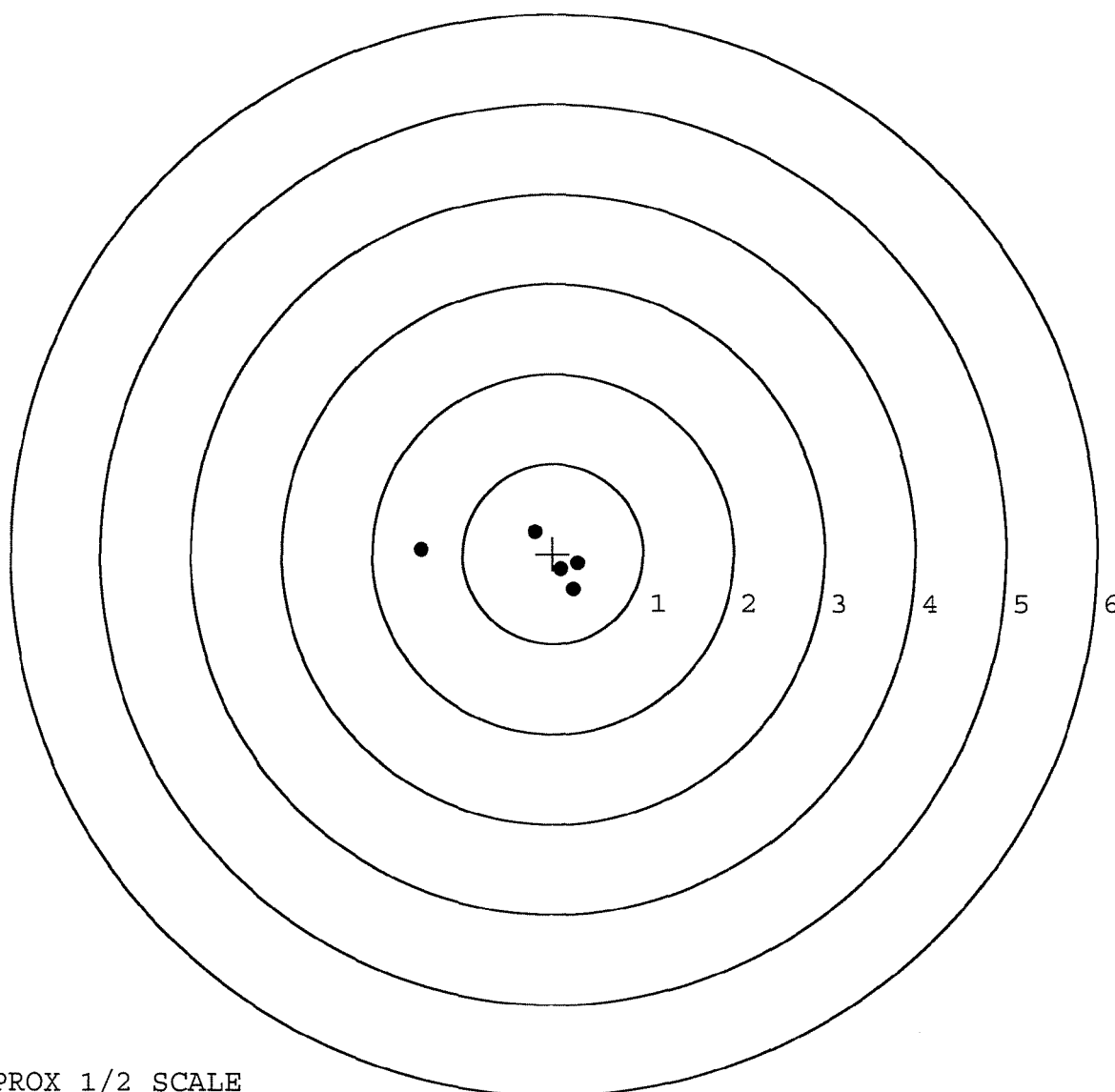


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296859. __0
TARGET NUMBER: 2
FILE DATE: 03/01/2003
FILE TIME: 14:29

POINT#	X	Y
1:	0.229	-0.400
2:	0.090	-0.175
3:	0.277	-0.105
4:	-0.204	0.244
5:	-1.461	0.040

X CENTROID: -0.214
Y CENTROID: -0.079
POA TO CENTROID: 0.228
HORZ SPREAD: 1.738
VERT SPREAD: 0.644
GROUP SPREAD: 1.746
MIN RADIUS: 0.319
MAX RADIUS: 1.253
MEAN RADIUS: 0.587
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE