

G 6296862

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



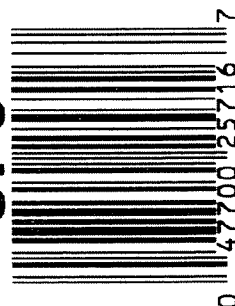
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296862

UPC



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. **66296862**
ORDER NO. **25716**
29CX

46

5716 66296862

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 6629686 2

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/4/03	RW
610	DIS-ASSEMBLE GUN	FEB 06 2003	2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR 		
615	ROLLMARK CALIBER		2/6/03	SPB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-24	TA
	(BOLT)		2-24	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/26/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/26/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/26/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/26/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-15-03	RTK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.0</u> <u>9.5</u> <u>9.5</u>	3-15-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.5</u> <u>2.5</u>	3-15-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		4-28-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.021</u> <u>.021</u>	3-15-03	DA
	J) ASSEMBLE STOCK		3/31/03	RTL
	K) ASSEMBLE SWIVEL STUDS		4-28-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-28-03	RTL
	M) IRON SIGHT ALIGNMENT		4-28-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-28-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-11-03	A
	MALFUNCTION	CORRECTION	3-11-03	A
	MALFUNCTION	CORRECTION	3-11-03	A
	MALFUNCTION	CORRECTION	3-11-03	A
	MALFUNCTION	CORRECTION	3-11-03	A
645	INSPECT FOR LIVE AMMO		3-11-03	A
655	FINAL INSPECTION A) HEADSPACE		4-28-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u> <u>2.30</u> <u>2.44</u> <u>2.46</u> <u>2.51</u>	3-15-03	DA
	C) FUNCTION		4-28-03	RTL
660	PACK		4/29/03	DA

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

TESTER

1-23-03
TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.39	2.36		2.11	MIN. SETTING
PULL #2	2.44	2.33		2.12	NO AVG. OF 5
PULL #3	2.41	2.37		2.10	READINGS ACCEPT
PULL #4	2.46	2.40		2.09	ABLE LESS THAN
PULL #5	2.40	2.37		2.07	
TOTAL	12.10	11.83		10.49	
AVG.	2.42	2.36		2.09	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	3.15		
PULL #2	3.10	3.14		
PULL #3	3.11	3.17		
PULL #4	3.09	3.05		
PULL #5	3.08	3.08		
TOTAL	15.51	15.59		
AVG.	3.10	3.11		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.09	4.18		4.27
PULL #2	4.10	4.07		4.28
PULL #3	4.00	4.15		4.30
PULL #4	3.99	4.14		4.24
PULL #5	4.09	4.15	1.1	4.27
TOTAL	20.27	20.69		21.36
AVG.	4.05	4.13		4.27

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296862.__0
FILE DATE AND TIME: 03/12/2003 11:52

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .6995

SERIAL NUMBER: G6296862. __0

TARGET NUMBER: 1

FILE DATE: 03/12/2003

FILE TIME: 11:52

POINT#	X	Y
1:	0.975	0.209
2:	1.100	0.346
3:	-0.383	0.384
4:	-0.137	-0.256
5:	-0.595	-0.242

X CENTROID: 0.192

Y CENTROID: 0.088

POA TO CENTROID: 0.211

HORZ SPREAD: 1.695

VERT SPREAD: 0.640

GROUP SPREAD: 1.794

MIN RADIUS: 0.476

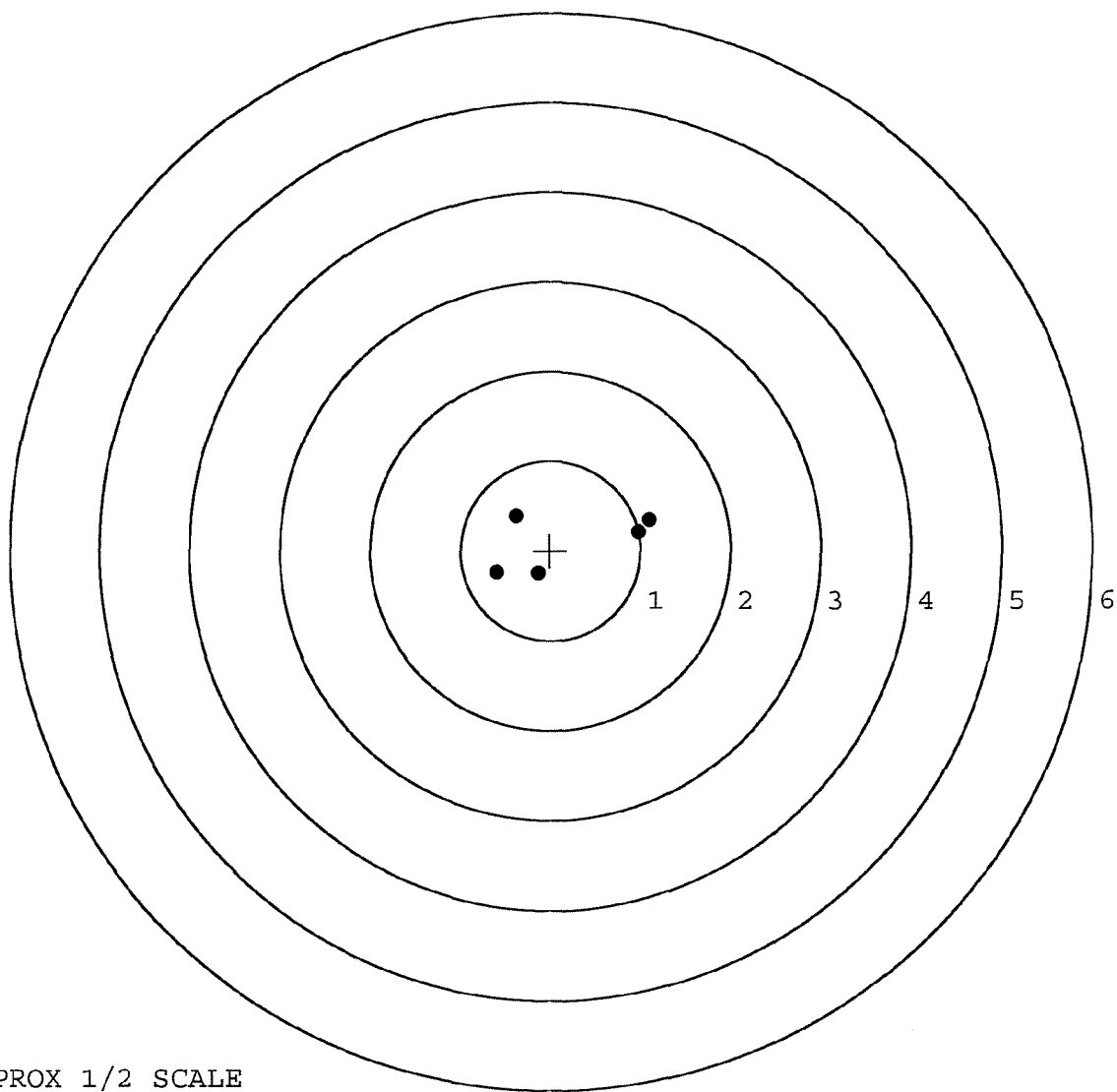
MAX RADIUS: 0.944

MEAN RADIUS: 0.742

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296862.____0

TARGET NUMBER: 2

FILE DATE: 03/12/2003

FILE TIME: 11:52

POINT#	X	Y
1:	0.364	-0.280
2:	-0.454	-0.246
3:	-0.602	-0.935
4:	0.433	0.292
5:	-0.060	0.679

X CENTROID: -0.064

Y CENTROID: -0.098

POA TO CENTROID: 0.117

HORZ SPREAD: 1.035

VERT SPREAD: 1.614

GROUP SPREAD: 1.703

MIN RADIUS: 0.417

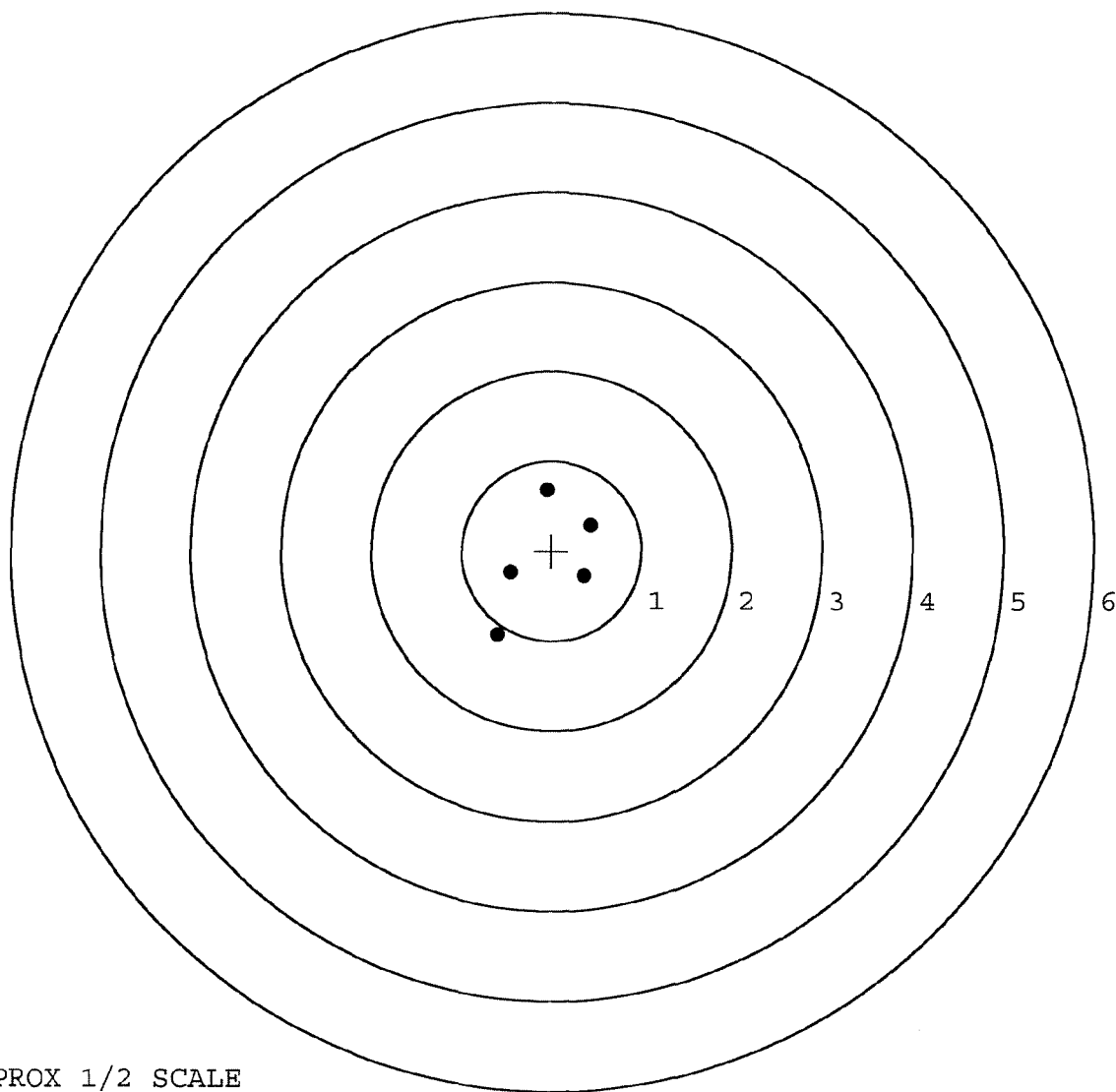
MAX RADIUS: 0.995

MEAN RADIUS: 0.657

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE