

G-6296864

Remington®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

SERIAL NO. J
G6296864

ORDER NO.
25716

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



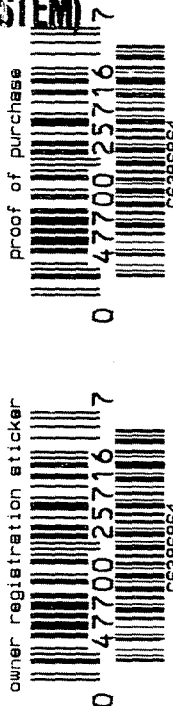
5716 G6296864

29CX

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

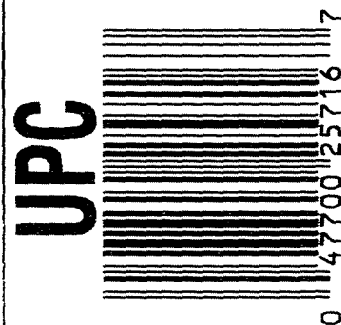


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296864



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6296864

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1/30/03	RW
600	PROOF		1/30/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1/30/03	RW
610	DIS-ASSEMBLE GUN	FEB 01 2003	1/30/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2/6/03	AB
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-18	TA
	(BOLT)		2-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-25-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-25-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-25-03	RW
	D) OIL FIRING PIN ASSEMBLY		2-25-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-31-03	TRW

STATION #	OPERATION NAME	2 LBS MIN 10 LBS MAX	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE		<u>7.75</u> <u>8.0</u> <u>8.0</u>	3-31-03	TRW
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	3-31-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			4-28-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.022</u> <u>.022⁵</u>	3-31-03	TRW
	J) ASSEMBLE STOCK			2/28/03	RTL
	K) ASSEMBLE SWIVEL STUDS			4-28-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			4-28-03	RTL
	M) IRON SIGHT ALIGNMENT			4-28-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			4-28-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	3-3-03	TRW
	MALFUNCTION		CORRECTION	3-3-03	TRW
	MALFUNCTION		CORRECTION	3-3-03	TRW
	MALFUNCTION		CORRECTION	3-3-03	TRW
	MALFUNCTION		CORRECTION	3-3-03	TRW
645	INSPECT FOR LIVE AMMO			3-3-03	TRW
655	FINAL INSPECTION A) HEADSPACE			4-28-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.38</u> <u>2.50</u> <u>2.52</u> <u>2.53</u>	3-31-03	TRW
	C) FUNCTION			4-28-03	RTL
660	PACK			4/28/03	RTA

3.00# + .75#
4.00# + 1.00#

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.51	2.43		2.60	MIN. SETTING,
PULL #2	2.56	2.37		2.53	NO AVG. OF 5
PULL #3	2.18	2.41		2.63	READINGS ACCEPT
PULL #4	2.43	2.35		2.66	ABLE LESS THAN
PULL #5	2.44	2.44		2.63	
TOTAL	12.12	12.00		13.05	
AVG.	2.42	2.40		2.61	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.36		
PULL #2	3.14	3.42		
PULL #3	3.25	3.41		
PULL #4	3.13	3.35		
PULL #5	3.21	3.37		
TOTAL	15.91	16.91		
AVG.	3.18	3.38		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.26	4.08		4.07
PULL #2	4.33	4.10		4.09
PULL #3	4.29	4.17		4.25
PULL #4	4.25	4.39		4.47
PULL #5	4.36	4.29		4.36
TOTAL	21.49	21.03		21.24
AVG.	4.29	4.20		4.24

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296864.__0
FILE DATE AND TIME: 03/04/2003 10:47

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .7345

SERIAL NUMBER: G6296864. __0

TARGET NUMBER: 1

FILE DATE: 03/04/2003

FILE TIME: 10:47

POINT#	X	Y
1:	0.910	-1.054
2:	0.289	-0.066
3:	0.371	0.824
4:	-0.474	-0.489
5:	-1.443	-0.082

X CENTROID: -0.069

Y CENTROID: -0.173

POA TO CENTROID: 0.187

HORZ SPREAD: 2.353

VERT SPREAD: 1.878

GROUP SPREAD: 2.546

MIN RADIUS: 0.374

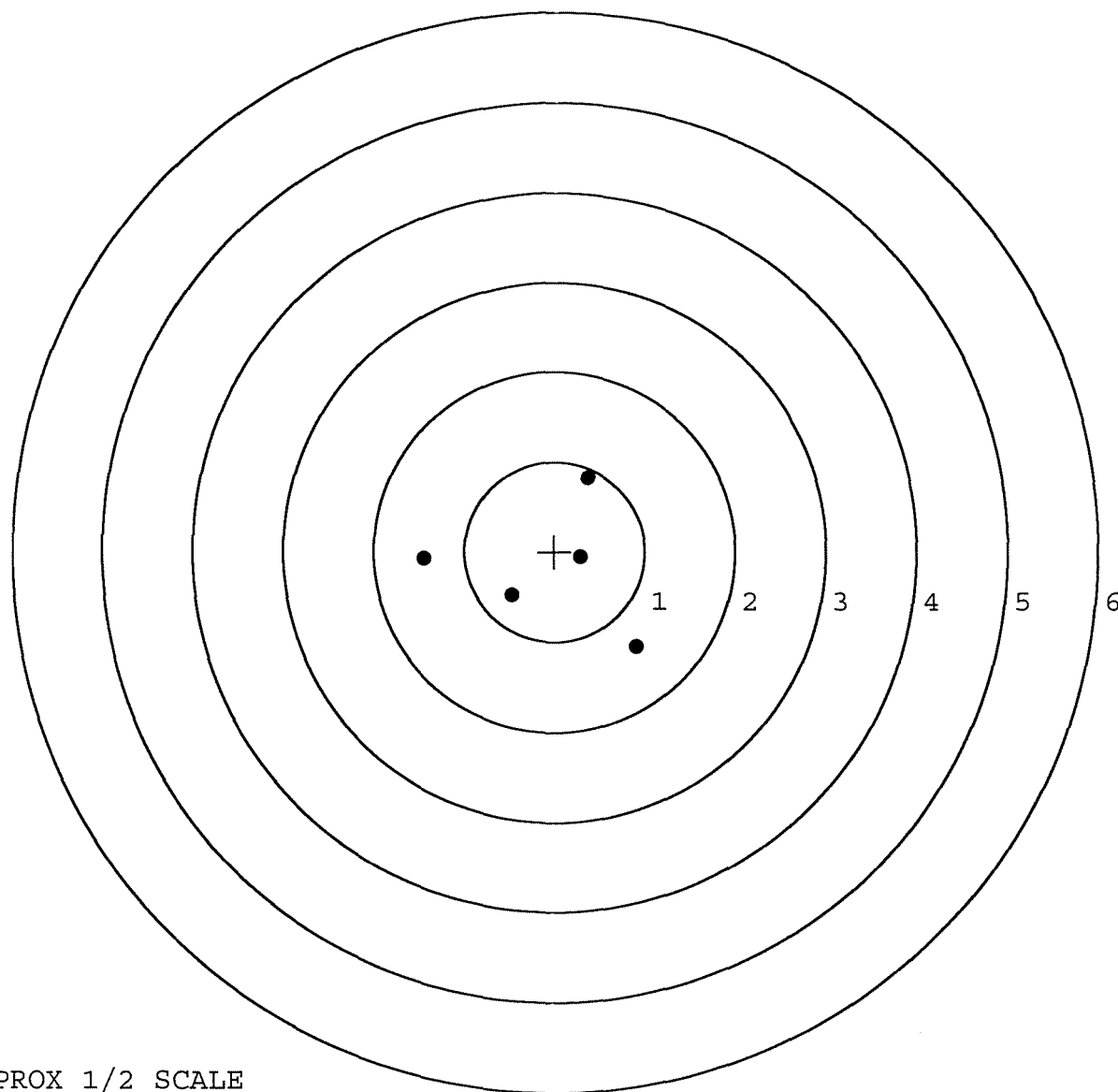
MAX RADIUS: 1.377

MEAN RADIUS: 0.934

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 5

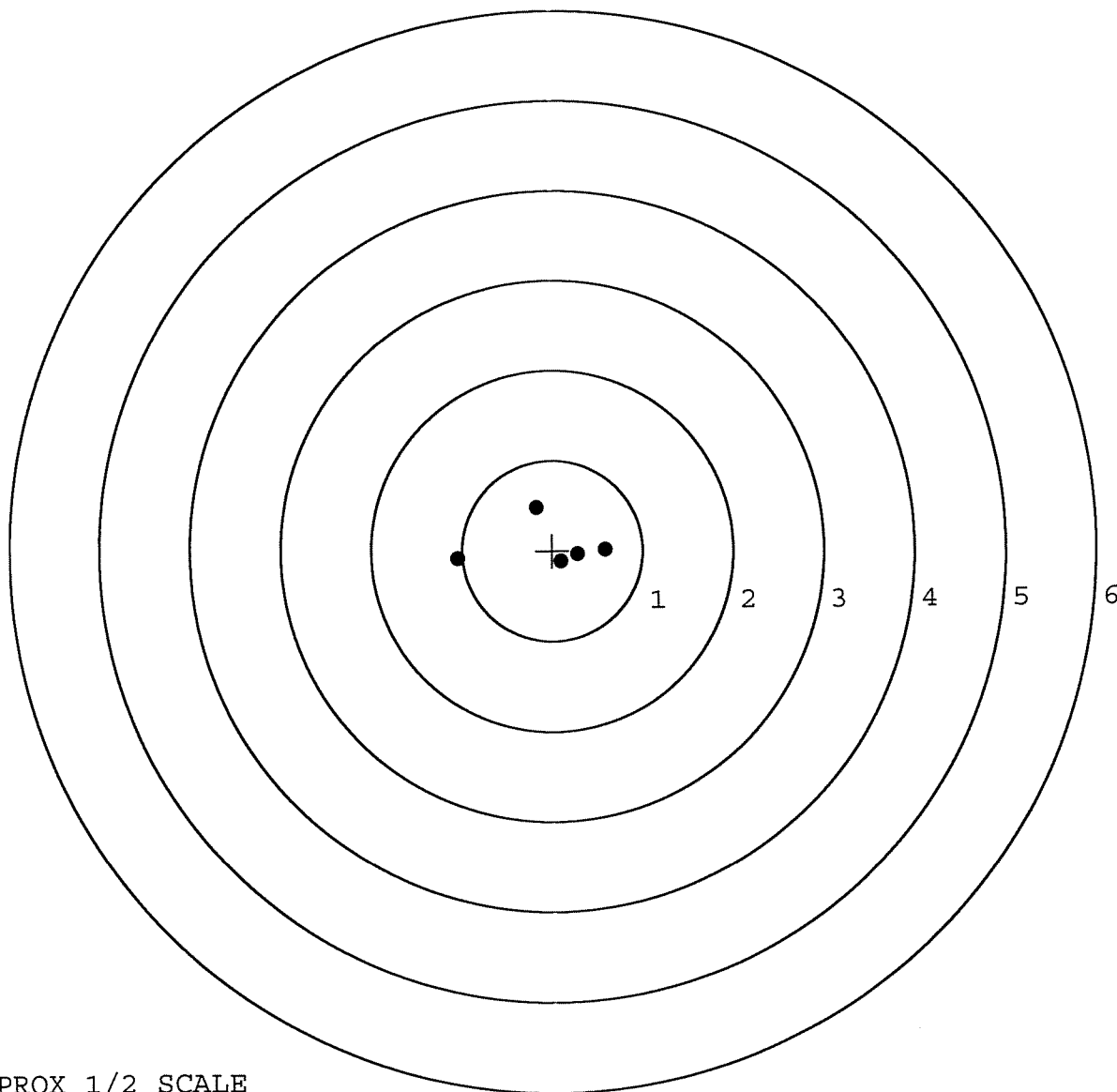


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296864. 0
TARGET NUMBER: 2
FILE DATE: 03/04/2003
FILE TIME: 10:47

X CENTROID: -0.051
Y CENTROID: 0.046
POA TO CENTROID: 0.069
HORZ SPREAD: 1.643
VERT SPREAD: 0.600
GROUP SPREAD: 1.646
MIN RADIUS: 0.223
MAX RADIUS: 1.009
MEAN RADIUS: 0.535
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

POINT#	X	Y
1:	0.592	0.008
2:	0.286	-0.044
3:	0.096	-0.122
4:	-0.180	0.478
5:	-1.051	-0.090



TARGET APPROX 1/2 SCALE