

G 629 6865

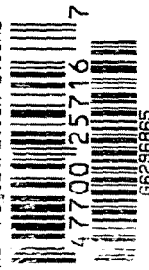
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



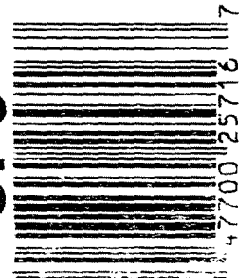
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296865

UPC



46 F0004

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Patent Registered Trade Mark Deposee

SERIAL NO. J
66296865

ORDER NO.
25716

24CX

5716 66296865

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66296865

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX	2/4/03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 08 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-24	TA
	(BOLT)		2-24	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/24/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/26/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/26/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/26/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-22-03	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.9</u> <u>6.9</u> <u>6.9</u>	3-12-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	3-12-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		4-22-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.020</u> <u>.020</u>	3-12-03	DA
	J) ASSEMBLE STOCK		3-3-03	RTL
	K) ASSEMBLE SWIVEL STUDS		4-22-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-22-03	RTL
	M) IRON SIGHT ALIGNMENT		4-22-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-22-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-4-03	TRW
	MALFUNCTION	CORRECTION	3-4-03	TRW
	MALFUNCTION	CORRECTION	3-4-03	TRW
	MALFUNCTION	CORRECTION	3-4-03	TRW
	MALFUNCTION	CORRECTION	3-4-03	TRW
645	INSPECT FOR LIVE AMMO		3-4-03	TRW
655	FINAL INSPECTION A) HEADSPACE		4-22-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.87</u> <u>2.82</u> <u>2.73</u> <u>2.87</u> <u>2.85</u>	3-12-03	DA
	C) FUNCTION		4-22-03	RTL
660	PACK		4/22/03	DA

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

TESTER

1-22-03
TPW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.52	2.32		2.24	MIN. SETTING,
PULL #2	2.47	2.50		2.54	NO AVG. OF 5
PULL #3	2.57	2.60		2.56	READINGS ACCEPT
PULL #4	2.56	2.43		2.59	ABLE LESS THAN
PULL #5	2.61	2.42		2.30	
TOTAL	12.73	12.27		12.23	
AVG.	2.54	2.45		2.44	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.35		
PULL #2	3.22	3.29		
PULL #3	3.20	3.37		
PULL #4	3.22	3.17		
PULL #5	3.26	3.13		
TOTAL	16.13	16.31		
AVG.	3.22	3.26		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.04	4.36		4.10
PULL #2	4.06	4.31		4.14
PULL #3	4.02	4.30		4.09
PULL #4	4.24	4.25		4.14
PULL #5	4.07	4.21		4.13
TOTAL	20.43	21.43		20.60
AVG.	4.08	4.28		4.12

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296865.__0
FILE DATE AND TIME: 03/05/2003 08:40

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

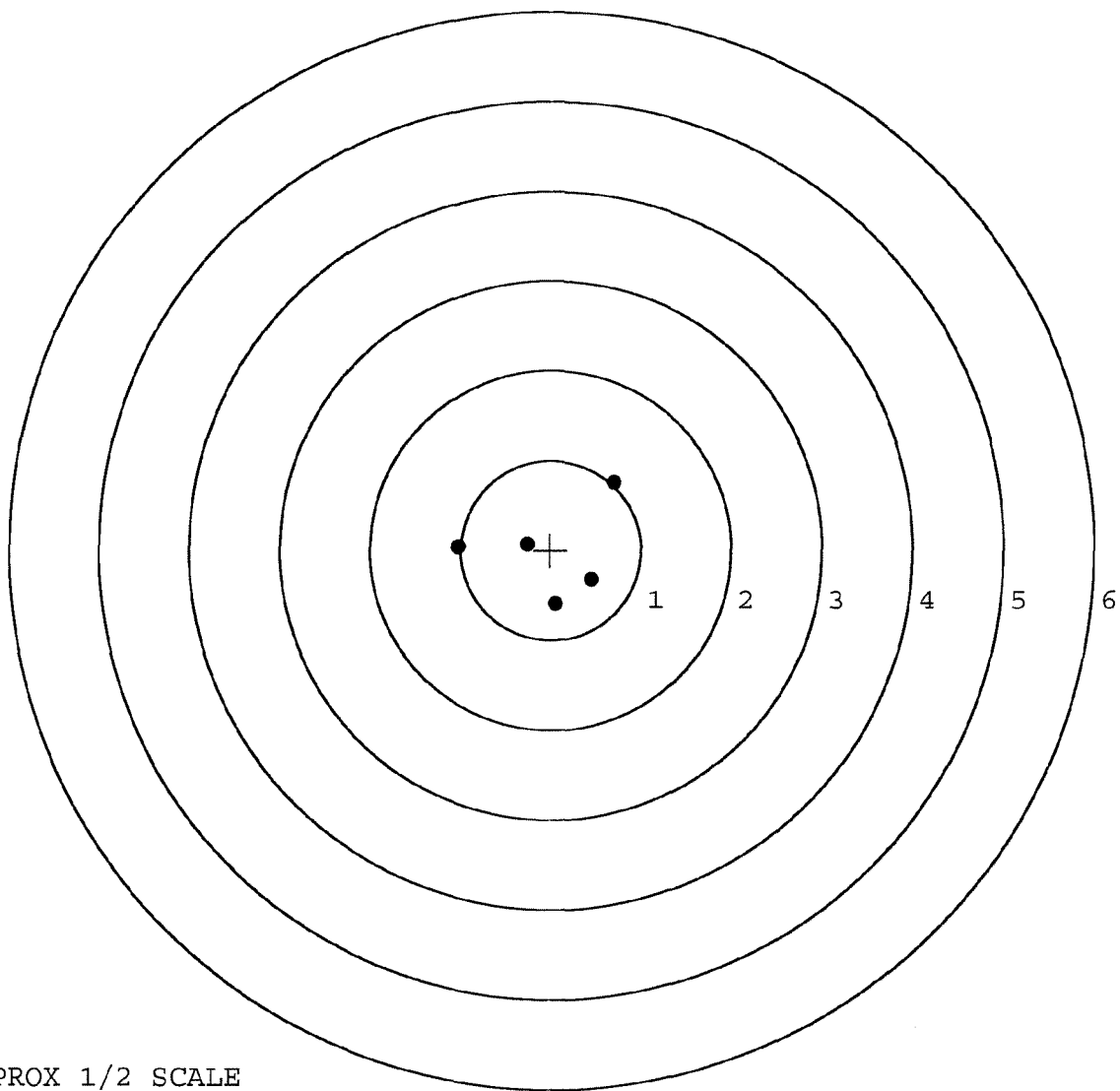
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .599

SERIAL NUMBER: G6296865. __0
TARGET NUMBER: 1
FILE DATE: 03/05/2003
FILE TIME: 08:40

POINT#	X	Y
1:	0.055	-0.601
2:	0.454	-0.329
3:	-0.264	0.062
4:	-1.031	0.038
5:	0.703	0.759

X CENTROID: -0.017
Y CENTROID: -0.014
POA TO CENTROID: 0.022
HORZ SPREAD: 1.734
VERT SPREAD: 1.360
GROUP SPREAD: 1.878
MIN RADIUS: 0.259
MAX RADIUS: 1.056
MEAN RADIUS: 0.698
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296865. __0

TARGET NUMBER: 2

FILE DATE: 03/05/2003

FILE TIME: 08:40

POINT#	X	Y
1:	0.378	-0.298
2:	0.207	-0.082
3:	-0.201	-0.282
4:	-0.719	0.112
5:	0.700	0.418

X CENTROID: 0.073

Y CENTROID: -0.026

POA TO CENTROID: 0.078

HORZ SPREAD: 1.419

VERT SPREAD: 0.716

GROUP SPREAD: 1.452

MIN RADIUS: 0.145

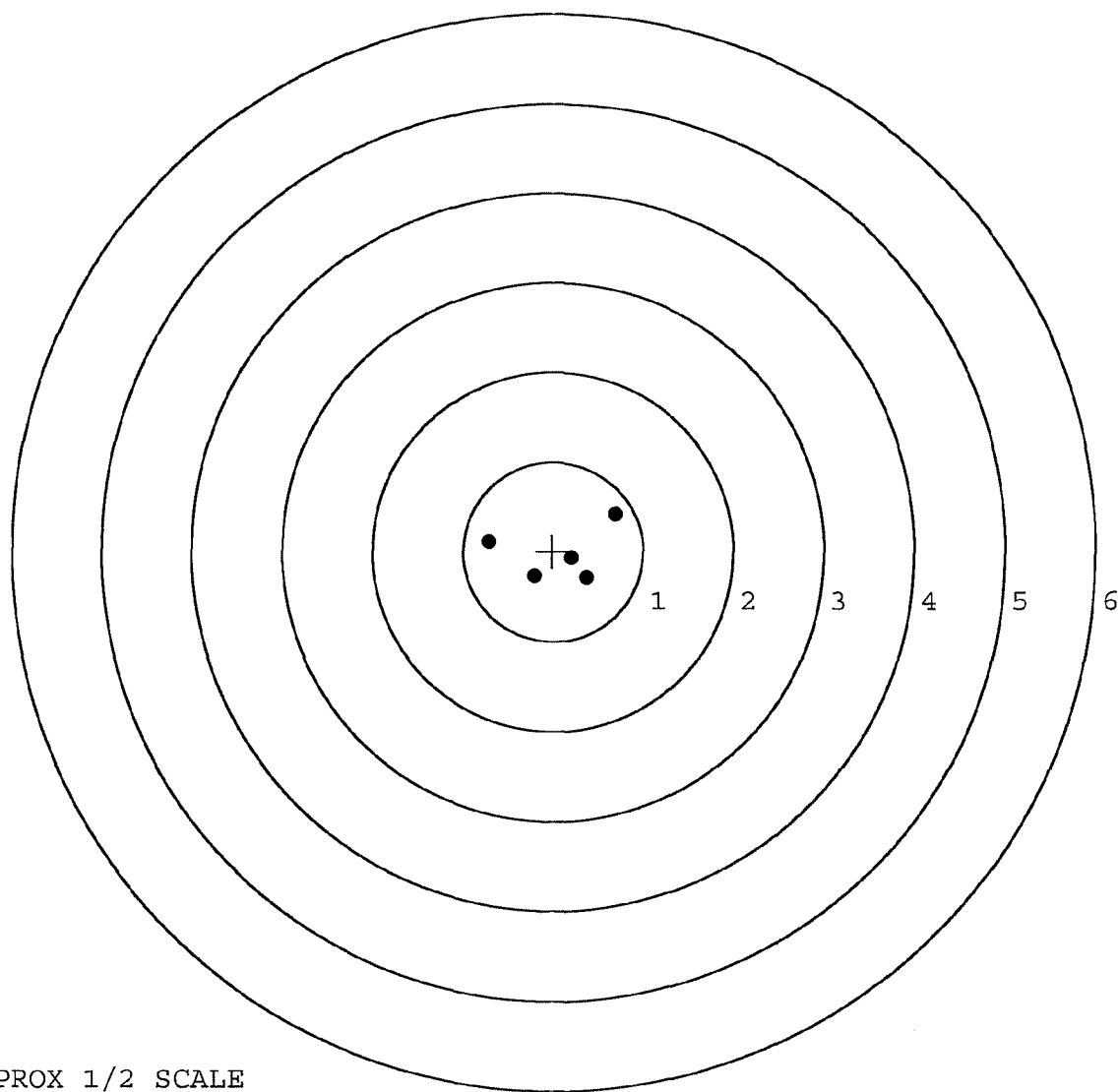
MAX RADIUS: 0.804

MEAN RADIUS: 0.500

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE