

G-629 6866X

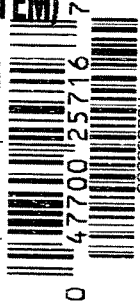
UPC

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

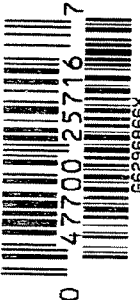
INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



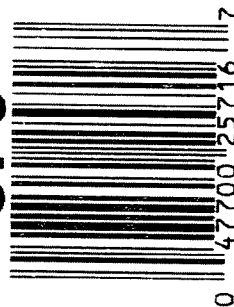
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6296866X

UPC



VERY IMPORTANT
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
ITEM.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marks Registered Marque Deposee

SERIAL NO.
G6296866X

ORDER NO.
25716

02EX

5716 G6296866X

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

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ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296866X

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA - FLUX	2/4/03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 06 2003 OPERATOR <i>RE</i>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-24	TA
	(BOLT)		2-24	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-3-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-3-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-3-03	DA
	D) OIL FIRING PIN ASSEMBLY		3-3-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-2-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.25</u>	4-2-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>3.25</u> <u>3.25</u>	4-2-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-2-03	RFL
	I) FIRING PIN INDENT .020 MIN	<u>.0235</u> <u>.0235</u> <u>.0225</u>	4-2-03	TRW
	J) ASSEMBLE STOCK		3-7-03	ReW
	K) ASSEMBLE SWIVEL STUDS		04-17-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		04-17-03	RTL
	M) IRON SIGHT ALIGNMENT		04-17-03	RFL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		04-17-03	RFL
640	GALLERY TEST AND TARGET	PASS FAIL	3-17-03	TRW
	MALFUNCTION	CORRECTION	3-17-03	TRW
	MALFUNCTION	CORRECTION	3-17-03	TRW
	MALFUNCTION	CORRECTION	3-17-03	TRW
	MALFUNCTION	CORRECTION	3-17-03	TRW
645	INSPECT FOR LIVE AMMO		3-17-03	TRW
655	FINAL INSPECTION A) HEADSPACE		03-17-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.65</u> <u>2.75</u> <u>2.66</u> <u>2.67</u>	4-2-03	TRW
	C) FUNCTION		04-17-03	RFL
660	PACK		4/17/03	RAA

INITIAL & CYCLE TESTS
 2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

DATE 3-5-03

TESTER TRL

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.40	2.64		2.40	MIN. SETTING, NO AVG. OF 5. READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.57	2.34		2.45	
PULL #3	2.56	2.33		2.27	
PULL #4	2.48	2.38		2.28	
PULL #5	2.51	2.37		2.31	
TOTAL	12.52	12.06		11.71	
AVG.	2.50	2.41		2.34	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.32	3.42		
PULL #2	3.24	3.30		
PULL #3	3.15	3.14		
PULL #4	3.19	3.13		
PULL #5	3.04	3.12		
TOTAL	15.94	16.11		
AVG.	3.18	3.22		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FC TARGET & ACCUR
PULL #1	4.09	4.44		4.06
PULL #2	4.06	4.32		4.11
PULL #3	4.07	4.28		4.08
PULL #4	4.11	4.22		4.02
PULL #5	4.09	4.28		4.08
TOTAL	20.42	21.54		20.35
AVG.	4.08	4.30		4.07

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296866.X_0
FILE DATE AND TIME: 03/18/2003 11:39

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .6665

SERIAL NUMBER: G6296866. __0

TARGET NUMBER: 1

FILE DATE: 03/18/2003

FILE TIME: 11:39

POINT#	X	Y
1:	0.992	0.014
2:	0.120	-0.990
3:	-0.521	-0.422
4:	0.072	0.146
5:	-0.544	0.553

X CENTROID: 0.024

Y CENTROID: -0.140

POA TO CENTROID: 0.142

HORZ SPREAD: 1.536

VERT SPREAD: 1.543

GROUP SPREAD: 1.628

MIN RADIUS: 0.290

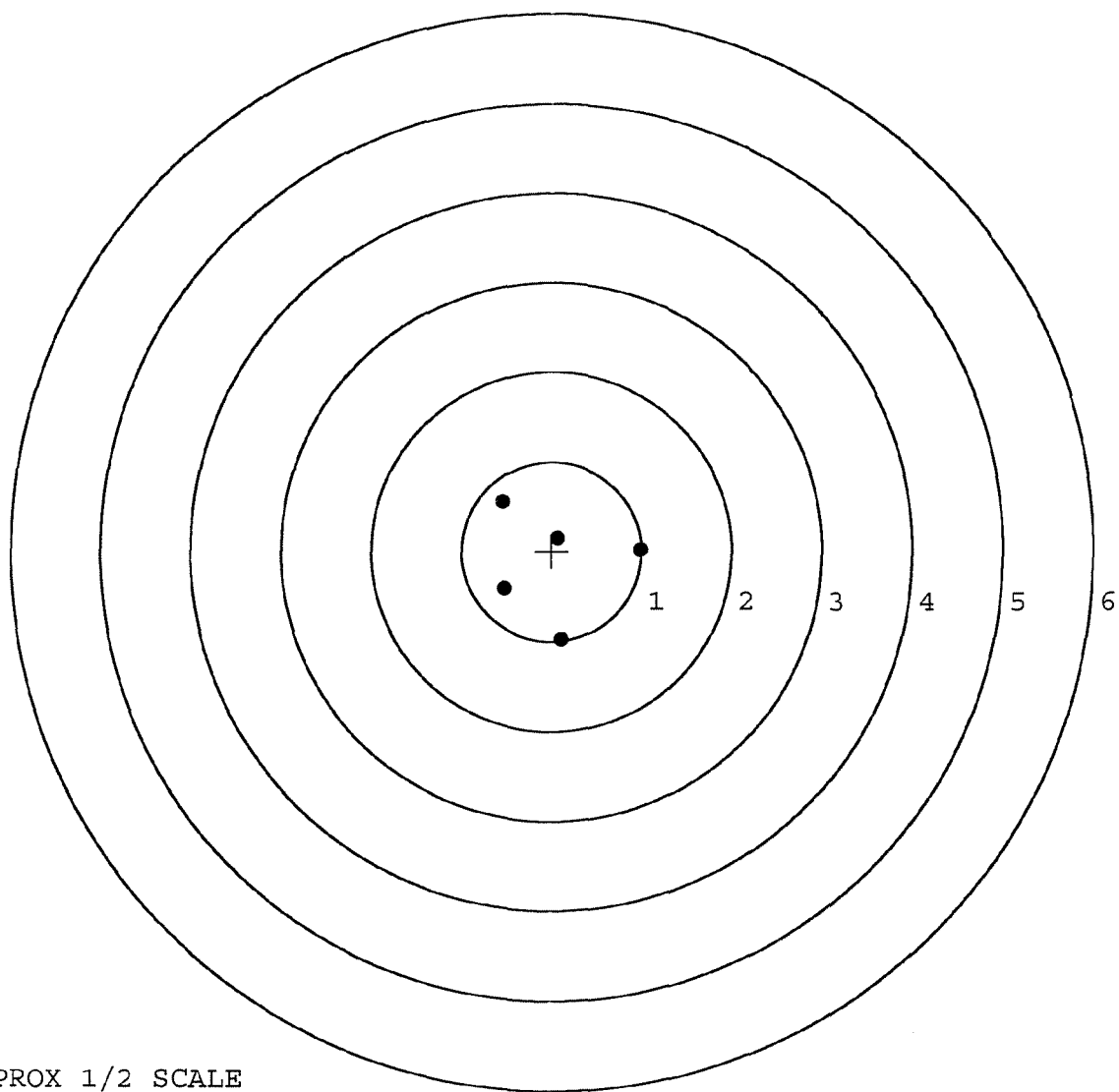
MAX RADIUS: 0.980

MEAN RADIUS: 0.727

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

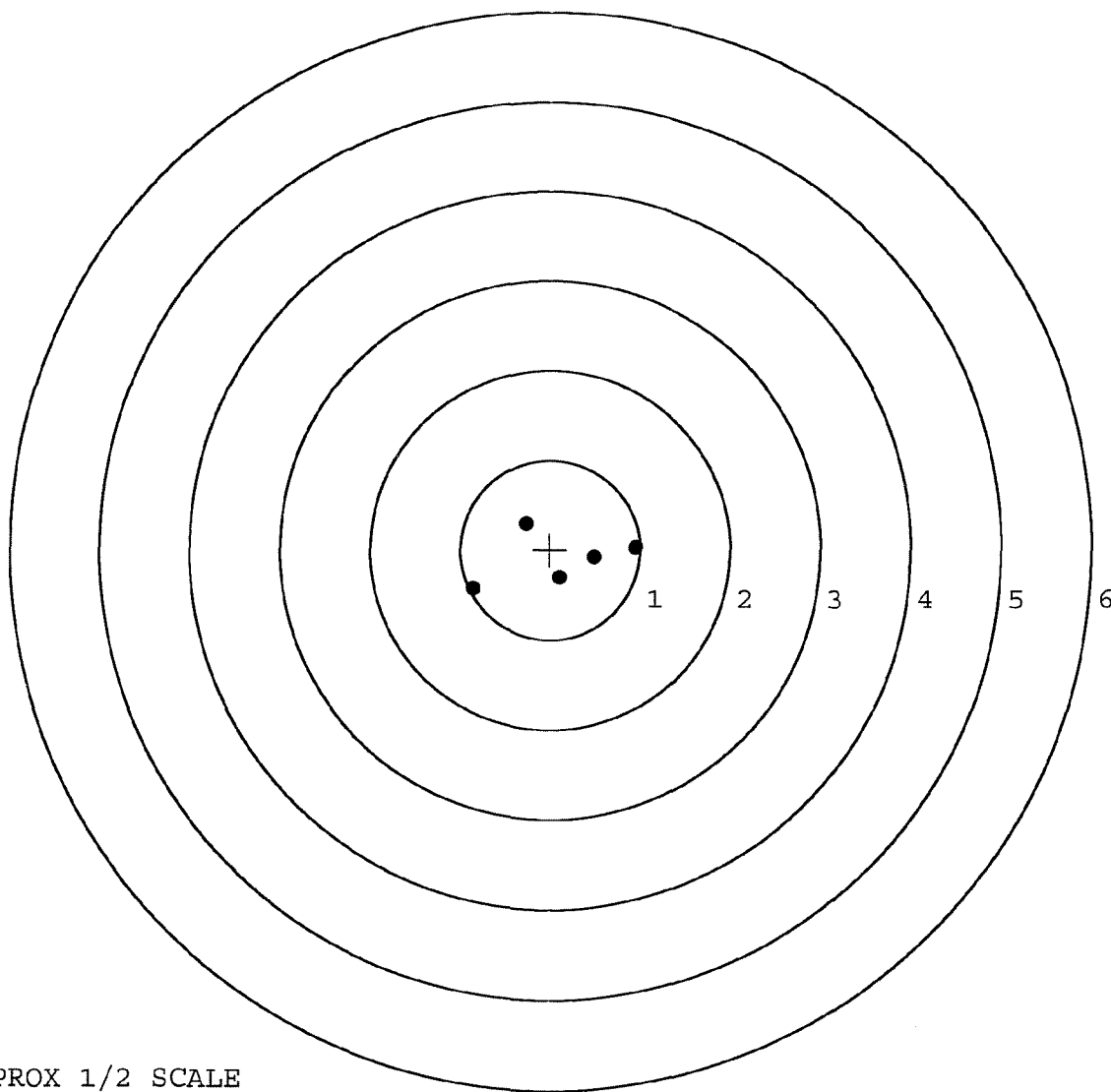


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296866. __0
TARGET NUMBER: 2
FILE DATE: 03/18/2003
FILE TIME: 11:39

POINT#	X	Y
1:	0.951	0.023
2:	0.494	-0.087
3:	0.110	-0.314
4:	-0.273	0.290
5:	-0.856	-0.446

X CENTROID: 0.085
Y CENTROID: -0.107
POA TO CENTROID: 0.137
HORZ SPREAD: 1.807
VERT SPREAD: 0.736
GROUP SPREAD: 1.867
MIN RADIUS: 0.209
MAX RADIUS: 1.000
MEAN RADIUS: 0.606
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

223
90
10
323

423