

G6296867

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



46, FORM

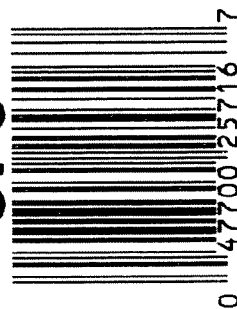
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296867

UPC



VERY IMPORTANT! Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Serial No. **66296867**
Order No. **25716**

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

29CX

5716 66296867

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 56296867

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-30-03	RL
600	PROOF		1-30-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-30-03	RL
610	DIS-ASSEMBLE GUN	FEB 03 2003	1-30-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2-6-03	B
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-18	TA
	(BOLT)		2-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-25-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-25-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-25-03	RW
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-24-03	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>5.5</u> <u>6.5</u>	3/11/03	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	3/11/03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	3/11/03	DA
	J) ASSEMBLE STOCK		2-26-03	RL
	K) ASSEMBLE SWIVEL STUDS		4-24-03	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-24-03	RL
	M) IRON SIGHT ALIGNMENT		4-24-03	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-24-03	RL
640	GALLERY TEST AND TARGET	PASS FAIL	2-22-03	A
	MALFUNCTION	CORRECTION	2-27-03	A
	MALFUNCTION	CORRECTION	2-27-03	A
	MALFUNCTION	CORRECTION	2-27-03	A
	MALFUNCTION	CORRECTION	2-27-03	A
645	INSPECT FOR LIVE AMMO		2-27-03	A
655	FINAL INSPECTION A) HEADSPACE		4-24-03	
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.32</u> <u>2.32</u> <u>2.34</u> <u>2.30</u> <u>2.34</u>	3-11-03	DA
	C) FUNCTION		4-24-03	RL
660	PACK		4/24/03	DA

INITIAL & CYCLE TESTS
 2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

DATE 1-30-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.39	2.64	2.56	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.44	2.62	2.74	
PULL #3	2.66	2.48	2.71	
PULL #4	2.62	2.63	2.66	
PULL #5	2.66	2.71	2.83	
TOTAL	12.77	13.08	13.50	
AVG.	2.55	2.61	2.70	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.14	3.08	
PULL #2	3.24	3.17	
PULL #3	3.23	3.16	
PULL #4	3.30	3.20	
PULL #5	3.23	3.03	
TOTAL	16.14	15.64	
AVG.	3.22	3.12	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.26	4.01		4.39
PULL #2	4.23	4.13		4.26
PULL #3	4.24	4.00		4.20
PULL #4	4.30	4.23		4.29
PULL #5	4.42	4.13		4.13
TOTAL	21.45	20.50		21.27
AVG.	4.29	4.10		4.25

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296867.__0
FILE DATE AND TIME: 02/28/2003 12:04

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

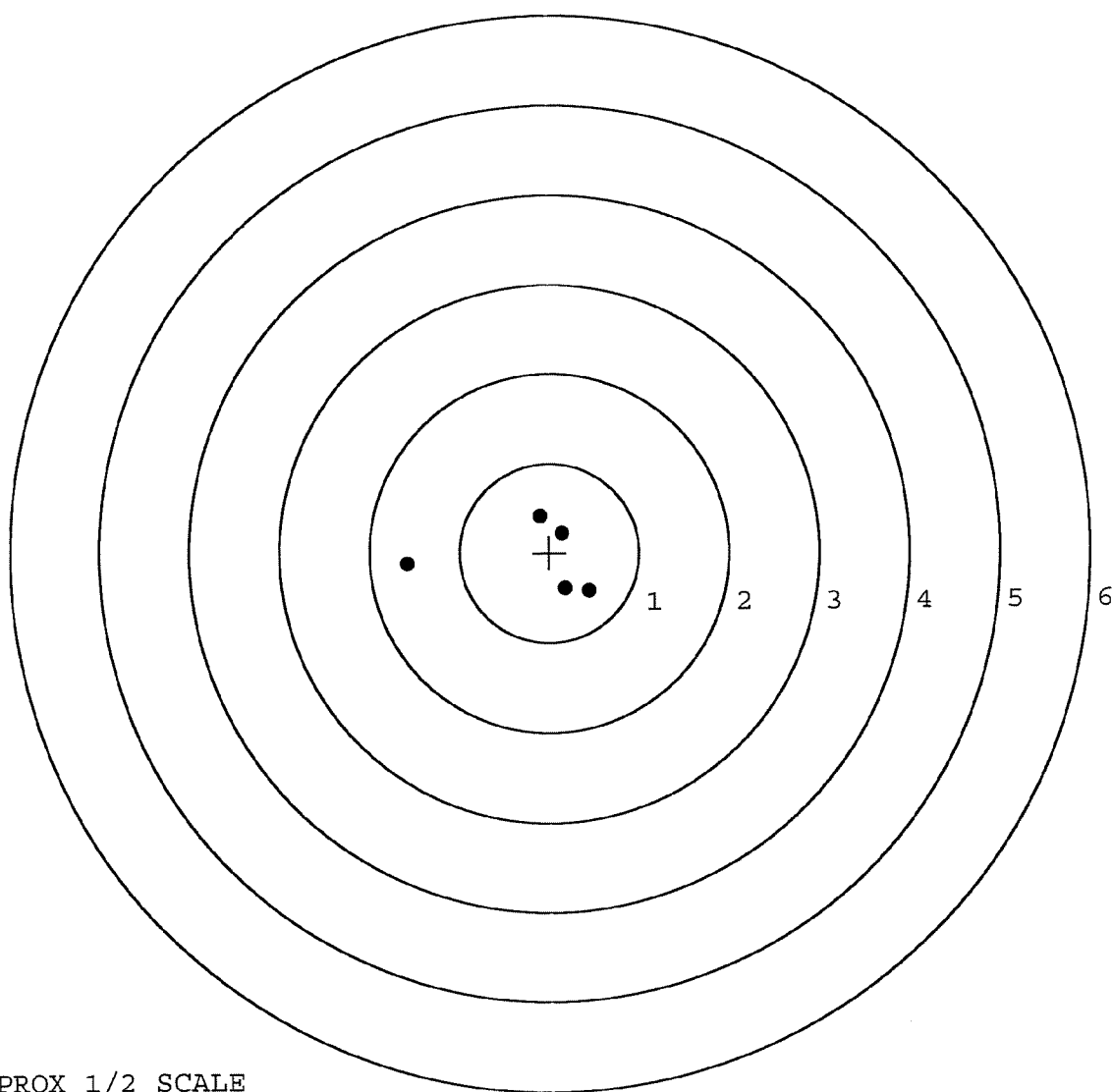
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .8275

SERIAL NUMBER: G6296867. __0
TARGET NUMBER: 1
FILE DATE: 02/28/2003
FILE TIME: 12:04

POINT#	X	Y
1:	0.446	-0.431
2:	0.176	-0.405
3:	0.140	0.214
4:	-0.103	0.413
5:	-1.582	-0.121

X CENTROID: -0.185
Y CENTROID: -0.066
POA TO CENTROID: 0.196
HORZ SPREAD: 2.028
VERT SPREAD: 0.844
GROUP SPREAD: 2.052
MIN RADIUS: 0.429
MAX RADIUS: 1.398
MEAN RADIUS: 0.707
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

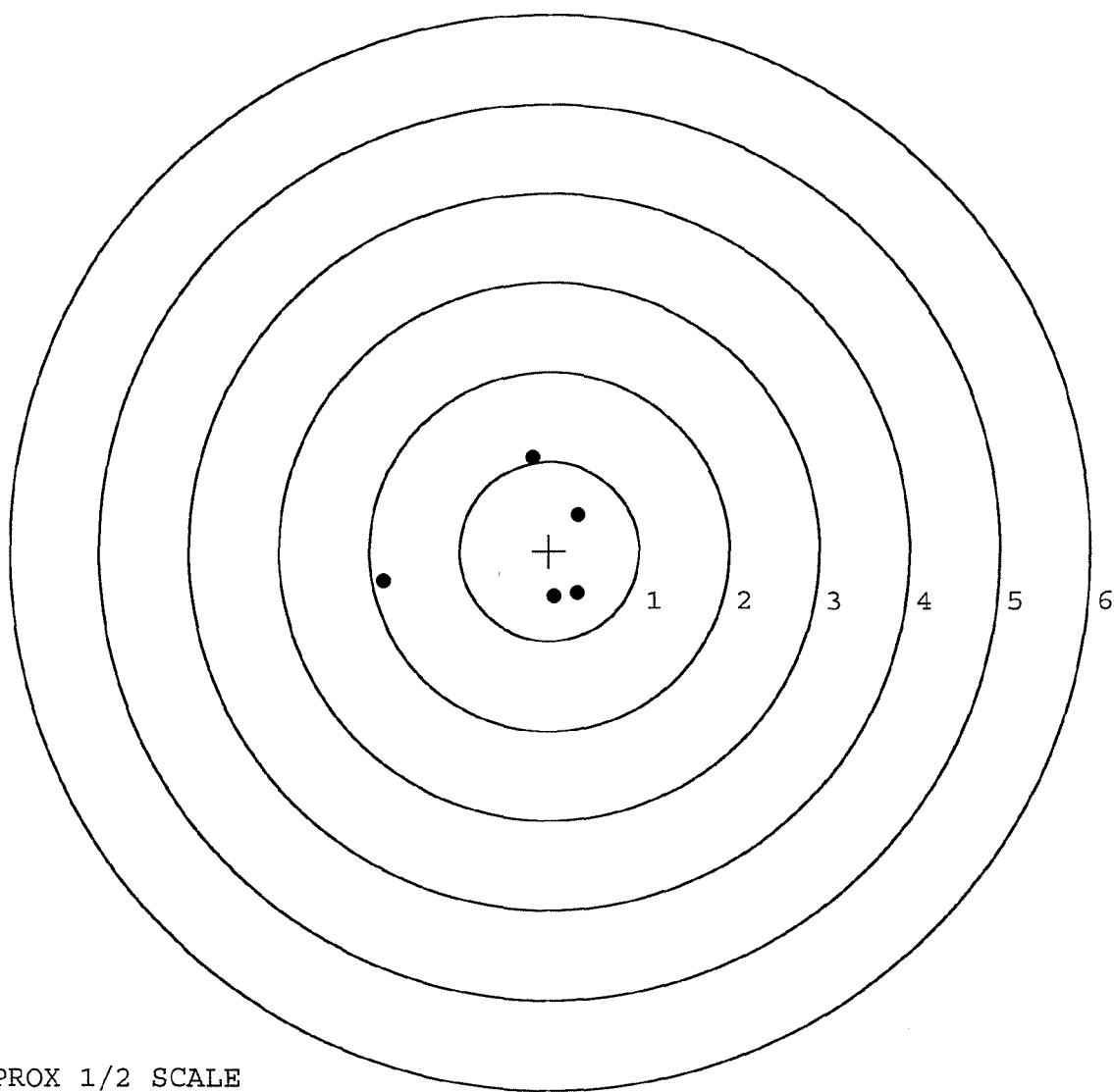


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296867. __0
TARGET NUMBER: 2
FILE DATE: 02/28/2003
FILE TIME: 12:04

POINT#	X	Y
1:	0.319	-0.480
2:	0.059	-0.508
3:	0.323	0.405
4:	-0.192	1.045
5:	-1.842	-0.353

X CENTROID: -0.267
Y CENTROID: 0.022
POA TO CENTROID: 0.267
HORZ SPREAD: 2.165
VERT SPREAD: 1.553
GROUP SPREAD: 2.294
MIN RADIUS: 0.622
MAX RADIUS: 1.619
MEAN RADIUS: 0.948
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE