

G6296868

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



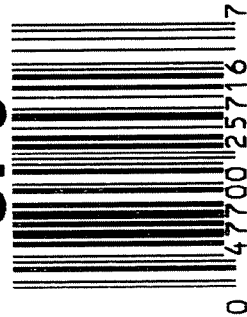
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296868

UPC



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
G6296868

ORDER NO. **25716**

46

29CX



5716 G6296868

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66296868

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/4/03	RW
610	DIS-ASSEMBLE GUN	FEB 06 2003	2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-24	TA
	(BOLT)		2-24	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/27/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/27/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/27/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/27/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-1-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>8.0</u> <u>6.0</u>	4-1-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>2.5</u>	4-1-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-25-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023⁵</u> <u>.024</u> <u>.023</u>	4-1-03	TRW
	J) ASSEMBLE STOCK		3-10-03	RTL
	K) ASSEMBLE SWIVEL STUDS		4-25-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-25-03	RTL
	M) IRON SIGHT ALIGNMENT		4-25-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-25-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-12-03	TRW
	MALFUNCTION	CORRECTION	3-12-03	TRW
	MALFUNCTION	CORRECTION	3-12-03	TRW
	MALFUNCTION	CORRECTION	3-12-03	TRW
	MALFUNCTION	CORRECTION	3-12-03	TRW
645	INSPECT FOR LIVE AMMO		3-12-03	TRW
655	FINAL INSPECTION A) HEADSPACE		4-25-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.68</u> <u>2.58</u> <u>2.63</u> <u>2.55</u>	4-1-03	TRW
	C) FUNCTION		4-25-03	RTL
660	PACK		4/30/03	DA

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

1-21-03
TESTER TRL

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.46	2.65		2.22	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.57	2.54		2.27	
PULL #3	2.47	2.53		2.21	
PULL #4	2.48	2.54		2.27	
PULL #5	2.51	2.47		2.26	
TOTAL	12.49	12.73		11.23	
AVG.	2.49	2.54		2.24	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.24	3.23		
PULL #2	3.40	3.49		
PULL #3	3.39	3.42		
PULL #4	3.30	3.48		
PULL #5	3.37	3.30		
TOTAL	16.70	16.92		
AVG.	3.34	3.38		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.17	4.23		4.13
PULL #2	4.16	4.20		4.14
PULL #3	3.97	4.17		4.15
PULL #4	4.09	4.22		4.13
PULL #5	4.07	4.17	1.1	4.09
TOTAL	20.46	20.99		20.64
AVG.	4.09	4.19		4.12

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296868.__0

FILE DATE AND TIME: 03/13/2003 11:32

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

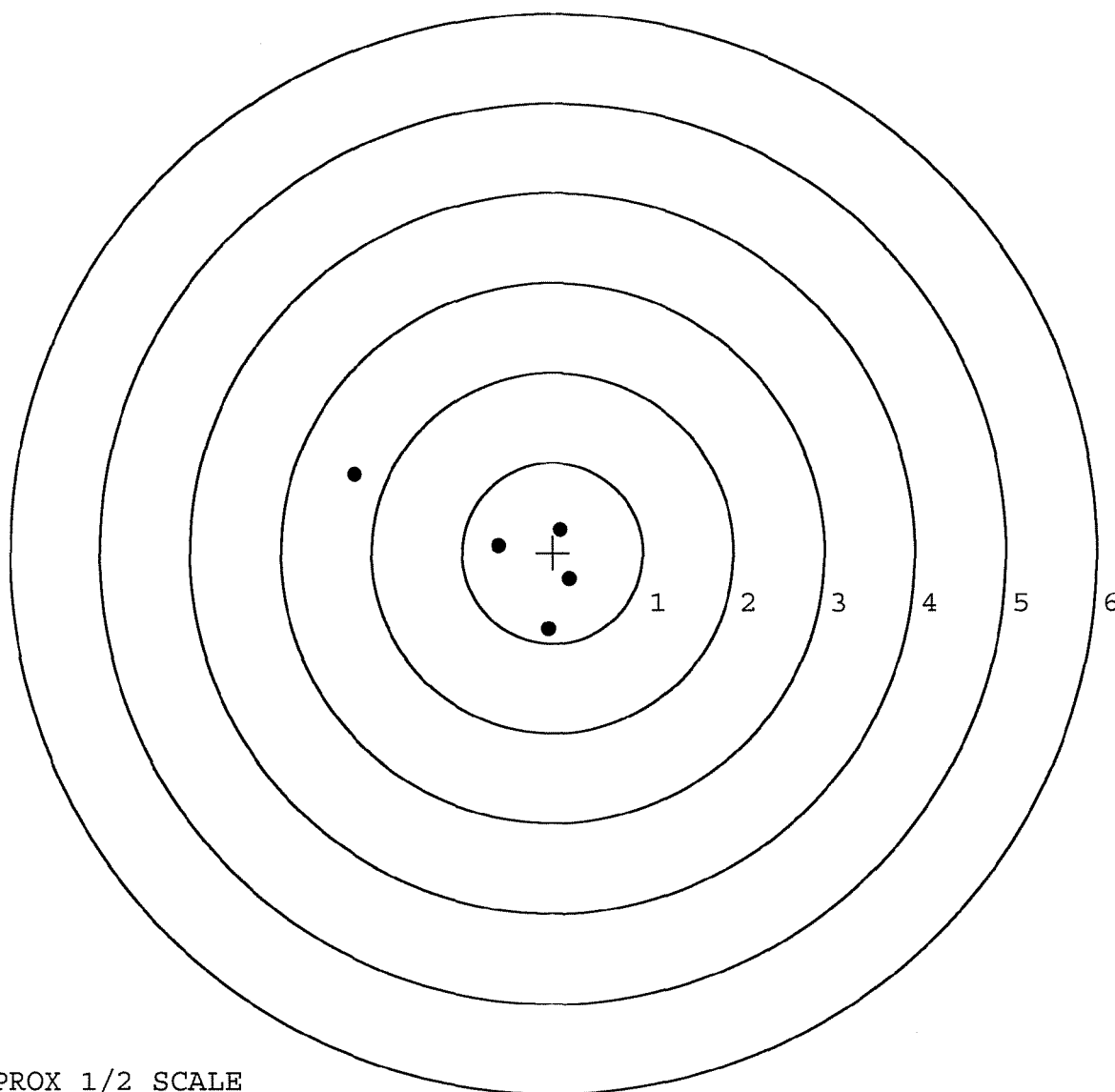
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .8315

SERIAL NUMBER: G6296868. 0
TARGET NUMBER: 1
FILE DATE: 03/13/2003
FILE TIME: 11:32

POINT#	X	Y
1:	-0.048	-0.853
2:	0.193	-0.287
3:	-0.604	0.075
4:	0.081	0.248
5:	-2.193	0.862

X CENTROID: -0.514
Y CENTROID: 0.009
POA TO CENTROID: 0.514
HORZ SPREAD: 2.386
VERT SPREAD: 1.715
GROUP SPREAD: 2.746
MIN RADIUS: 0.111
MAX RADIUS: 1.883
MEAN RADIUS: 0.877
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 4

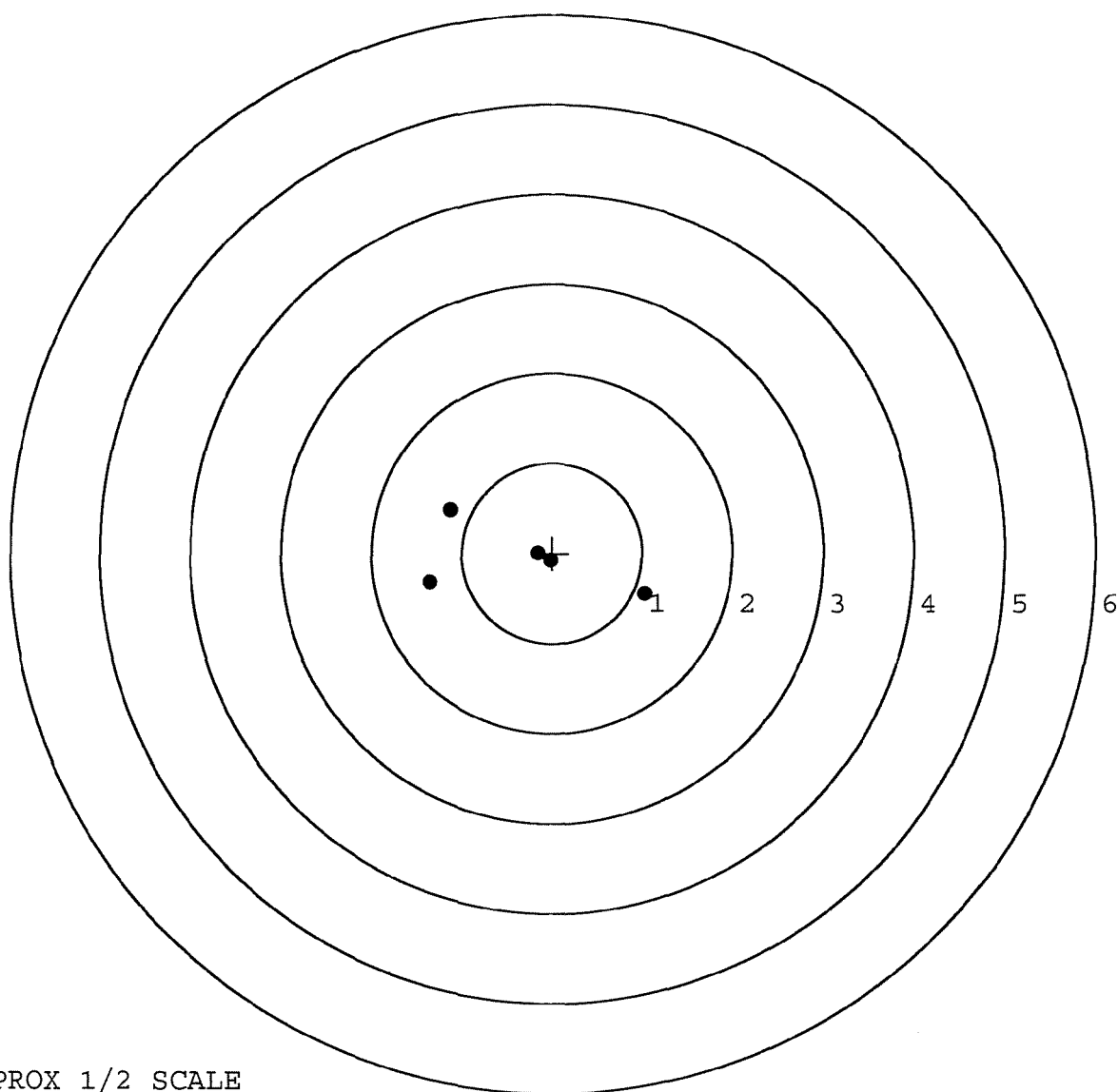


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296868. 0
TARGET NUMBER: 2
FILE DATE: 03/13/2003
FILE TIME: 11:32

POINT#	X	Y
1:	-0.025	-0.083
2:	-1.133	0.475
3:	-1.353	-0.328
4:	1.033	-0.449
5:	-0.161	-0.001

X CENTROID: -0.328
Y CENTROID: -0.077
POA TO CENTROID: 0.337
HORZ SPREAD: 2.386
VERT SPREAD: 0.924
GROUP SPREAD: 2.389
MIN RADIUS: 0.183
MAX RADIUS: 1.411
MEAN RADIUS: 0.786
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE