

G629 6869

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



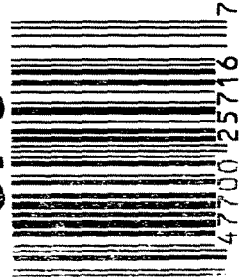
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296869

UPC



46 50000

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. 66296869	ORDER NO. 25716
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46

20AX



5716 66296869

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6296869

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1/30/03	RW
600	PROOF		1/30/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX	1/30/03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	1/30/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 01 2003 OPERATOR <u>BR</u>		
615	ROLLMARK CALIBER		2/6/03	AB
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-18	TA
	(BOLT)		2-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/27/03	RA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/27/03	RA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/27/03	RA
	D) OIL FIRING PIN ASSEMBLY		2/27/03	RA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.5</u> <u>8.6</u> <u>8.6</u>	3-17-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.2</u> <u>2.5</u> <u>2.2</u>	3-17-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>1.021</u> <u>1.022</u> <u>1.021</u>	3-17-03	DA
	J) ASSEMBLE STOCK		3/14/03	RTL
	K) ASSEMBLE SWIVEL STUDS		3-17-03	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-17-03	RTL
	M) IRON SIGHT ALIGNMENT		3-17-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-17-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-13-3	✓
	MALFUNCTION	CORRECTION	3-13-3	✓
	MALFUNCTION	CORRECTION	3-13-3	✓
	MALFUNCTION	CORRECTION	3-13-3	✓
	MALFUNCTION	CORRECTION	3-13-3	✓
645	INSPECT FOR LIVE AMMO		3-13-3	✓
655	FINAL INSPECTION A) HEADSPACE		3-17-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.79</u> <u>2.70</u> <u>2.68</u> <u>2.58</u>	3-17-03	DA
	C) FUNCTION		3-17-03	DA
660	PACK		3-17-03	DA

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

TESTER

1-21-03
RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.69	2.33		2.31	MIN. SETTING
PULL #2	2.59	2.37		2.28	NO AVG. OF 5
PULL #3	2.55	2.30		2.32	READINGS ACCEPT
PULL #4	2.62	2.37		2.23	ABLE LESS THAN
PULL #5	2.54	2.40		2.30	
TOTAL	12.99	11.77		11.44	
AVG.	2.59	2.35		2.29	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.17	3.03		
PULL #2	3.24	3.02		
PULL #3	3.21	3.15		
PULL #4	3.17	3.12		
PULL #5	3.12	3.07		
TOTAL	15.91	15.39		
AVG.	3.18	3.07		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.22	4.13		4.42
PULL #2	4.36	4.18		4.16
PULL #3	4.49	4.14		4.13
PULL #4	4.43	4.17		4.13
PULL #5	4.28	4.12		4.11
TOTAL	21.78	20.74		20.95
AVG.	4.35	4.14		4.19

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296869.__0
FILE DATE AND TIME: 03/14/2003 12:18

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

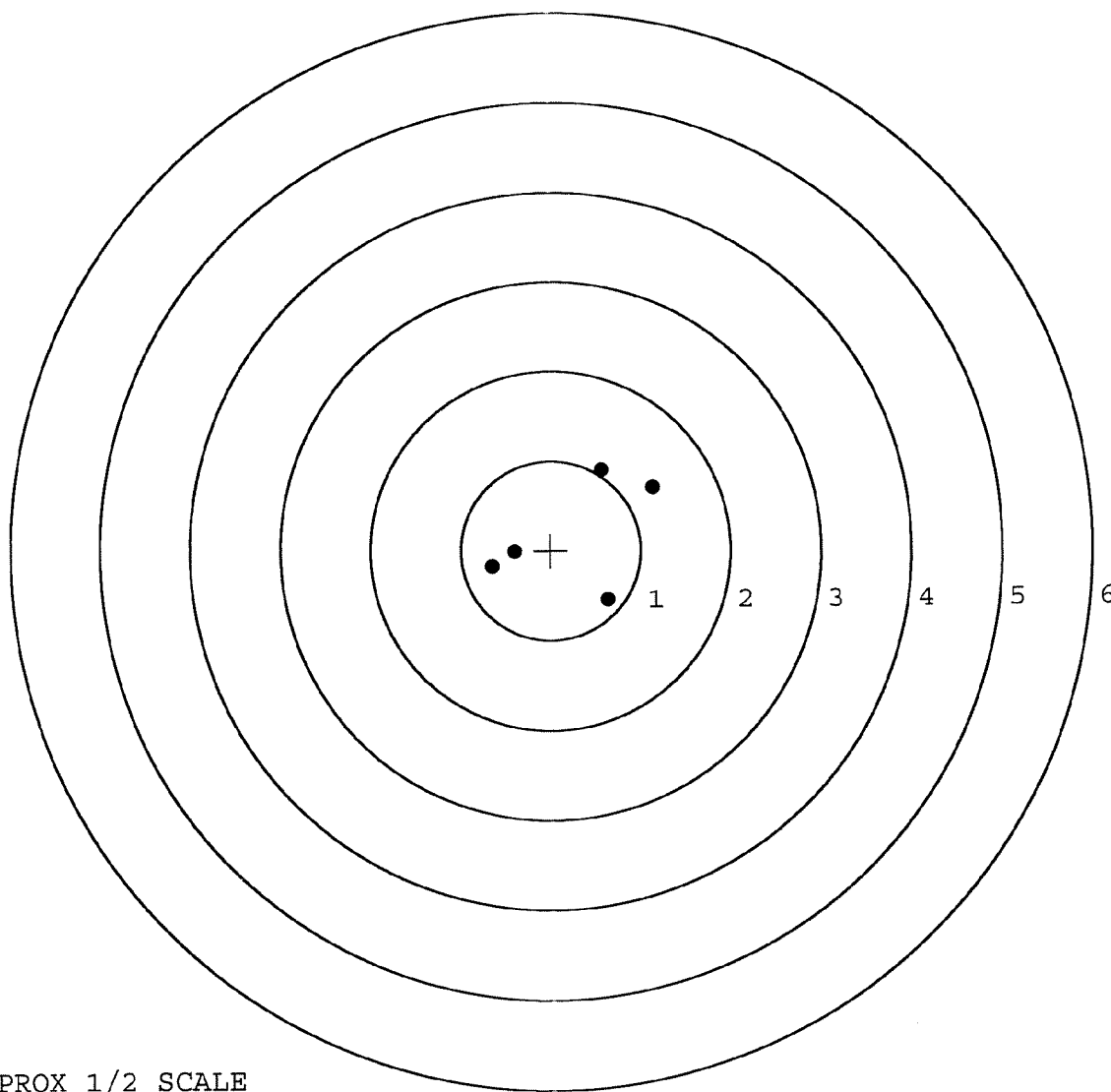
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .741

SERIAL NUMBER: G6296869. __0
TARGET NUMBER: 1
FILE DATE: 03/14/2003
FILE TIME: 12:18

POINT#	X	Y
1:	0.640	-0.556
2:	1.136	0.697
3:	0.571	0.900
4:	-0.404	-0.015
5:	-0.655	-0.184

X CENTROID: 0.258
Y CENTROID: 0.168
POA TO CENTROID: 0.308
HORZ SPREAD: 1.791
VERT SPREAD: 1.456
GROUP SPREAD: 1.996
MIN RADIUS: 0.687
MAX RADIUS: 1.025
MEAN RADIUS: 0.861
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

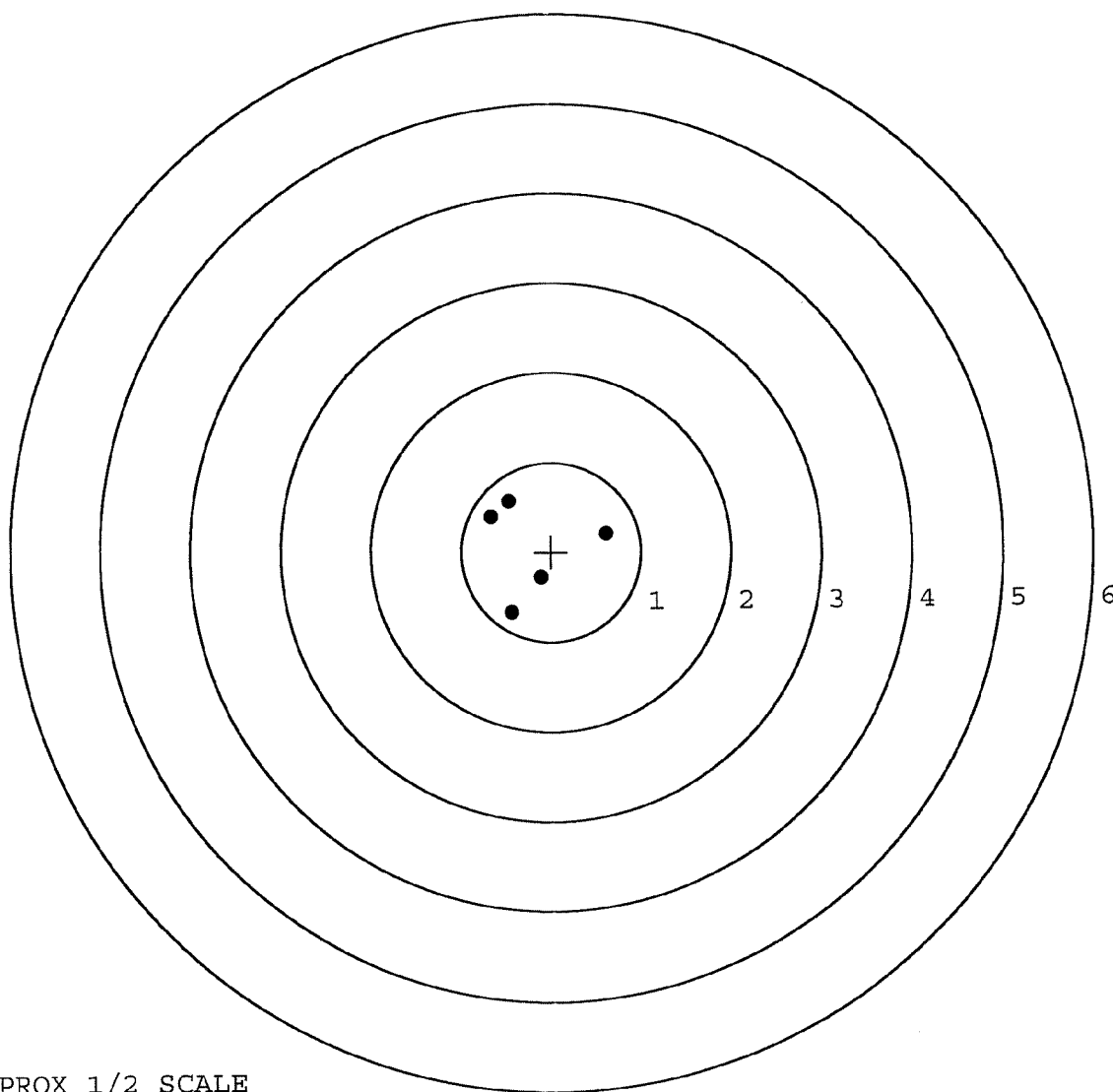


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296869. __0
TARGET NUMBER: 2
FILE DATE: 03/14/2003
FILE TIME: 12:18

POINT#	X	Y
1:	0.614	0.203
2:	-0.114	-0.288
3:	-0.443	-0.677
4:	-0.468	0.570
5:	-0.668	0.398

X CENTROID: -0.216
Y CENTROID: 0.041
POA TO CENTROID: 0.220
HORZ SPREAD: 1.282
VERT SPREAD: 1.247
GROUP SPREAD: 1.375
MIN RADIUS: 0.345
MAX RADIUS: 0.845
MEAN RADIUS: 0.621
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE