

G-629 6873

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

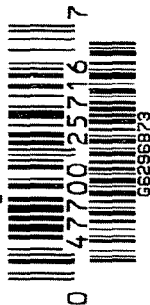
- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



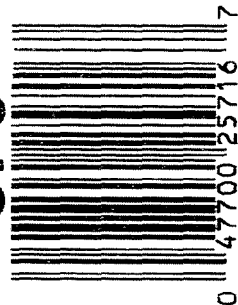
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296873

UPC



VERY IMPORTANT! Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66296873**
 Order No. **25716**

46

29CX

Made in Illinois, U.S.A. Pat. & Reg. U.S. Pat. & Reg. Off. Marca Registrada. Marque Déposée.

5716 66296873

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

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ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66296873

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	2/4/03	RW
610	DIS-ASSEMBLE GUN	FEB 06 2003 OPERATOR <u>RL</u>	2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-24	TA
	(BOLT)		2-24	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-3-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3 3-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-3-03	DA
	D) OIL FIRING PIN ASSEMBLY		3 3-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-1-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.5</u> <u>10.0</u> <u>10.0</u>	4-1-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>3.5</u> <u>3.5</u>	4-1-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-24-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.021⁵</u>	4-1-03	TRW
	J) ASSEMBLE STOCK		3-3-03	ew
	K) ASSEMBLE SWIVEL STUDS		4-24-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-24-03	RTL
	M) IRON SIGHT ALIGNMENT		4-24-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-24-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-12-03	A
	MALFUNCTION	CORRECTION	3-12-03	A
	MALFUNCTION	CORRECTION	3-12-03	A
	MALFUNCTION	CORRECTION	3-12-03	A
	MALFUNCTION	CORRECTION	3-12-03	A
645	INSPECT FOR LIVE AMMO		3-12-03	A
655	FINAL INSPECTION A) HEADSPACE		4-24-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.09</u> <u>2.21</u> <u>2.37</u> <u>2.20</u> <u>2.00</u>	4-1-03	TRW
	C) FUNCTION		4-24-03	RTL
660	PACK		4/25/03	RTA

INITIAL & CYCLE TESTS
 2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

DATE 3-3-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.34	2.34	2.36	MIN. SETTING,
PULL #2	2.63	2.44	2.31	NO AVG. OF 5
PULL #3	2.59	2.45	2.34	READINGS ACCEPT-
PULL #4	2.41	2.41	2.18	ABLE LESS THAN 2
PULL #5	2.63	2.47	2.23	
TOTAL	12.60	12.11	11.42	
AVG.	2.52	2.42	2.28	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.23	2.99	
PULL #2	3.10	3.05	
PULL #3	3.15	3.18	
PULL #4	3.03	3.18	
PULL #5	2.97	2.94	
TOTAL	15.48	15.34	
AVG.	3.09	3.06	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FC TARGET & ACCUR
PULL #1	4.25	4.09		4.06
PULL #2	4.14	4.25		4.13
PULL #3	4.13	4.21		4.16
PULL #4	4.06	4.06		4.14
PULL #5	4.18	4.11		4.06
TOTAL	20.76	20.72		20.55
AVG.	4.15	4.14		4.11

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296873.__0

FILE DATE AND TIME: 03/13/2003 13:19

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

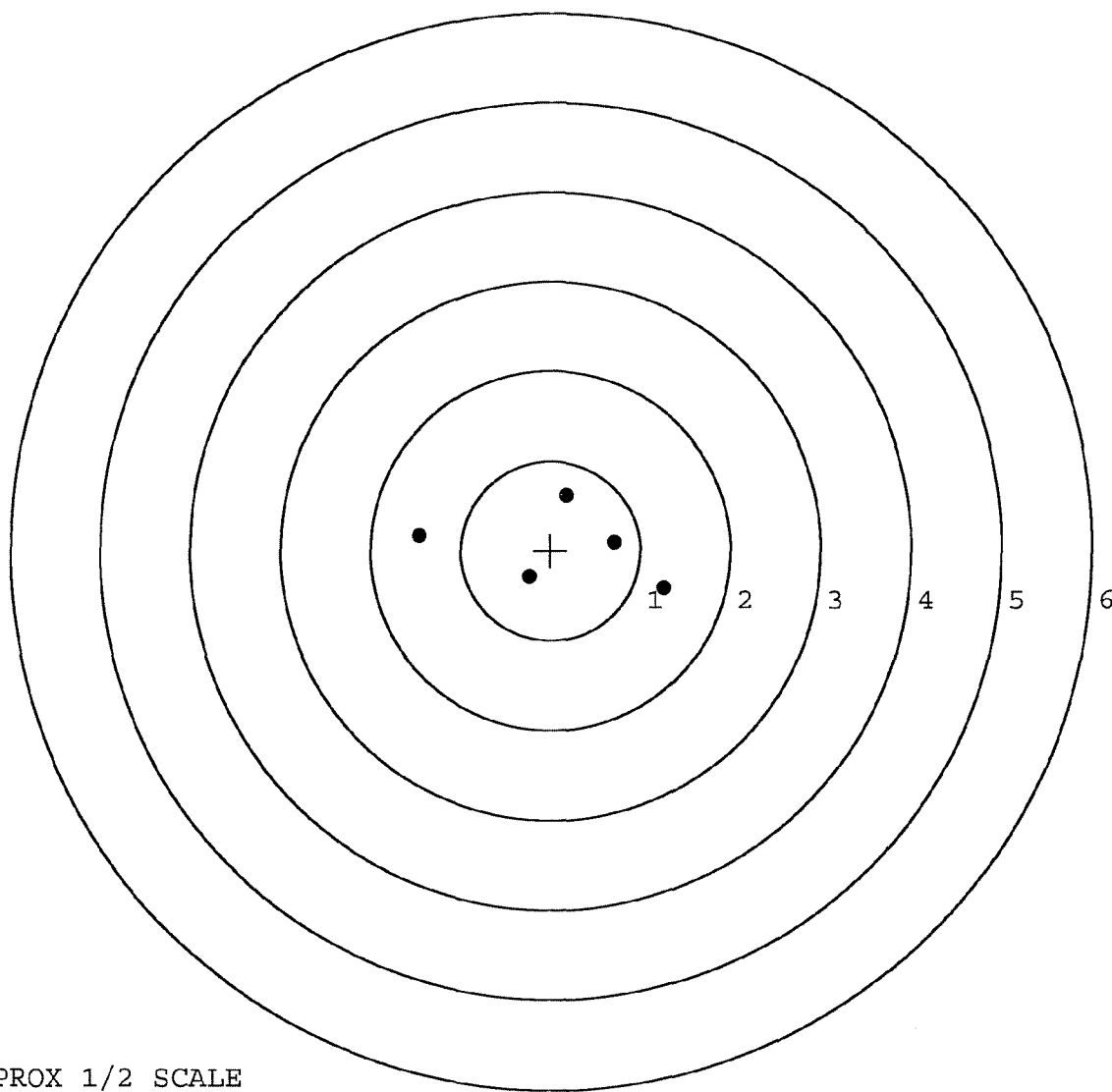
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .6735

SERIAL NUMBER: G6296873. __0
TARGET NUMBER: 1
FILE DATE: 03/13/2003
FILE TIME: 13:19

POINT#	X	Y
1:	1.260	-0.421
2:	0.710	0.095
3:	0.177	0.621
4:	-0.239	-0.295
5:	-1.466	0.160

X CENTROID: 0.088
Y CENTROID: 0.032
POA TO CENTROID: 0.094
HORZ SPREAD: 2.726
VERT SPREAD: 1.042
GROUP SPREAD: 2.787
MIN RADIUS: 0.463
MAX RADIUS: 1.560
MEAN RADIUS: 0.900
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4

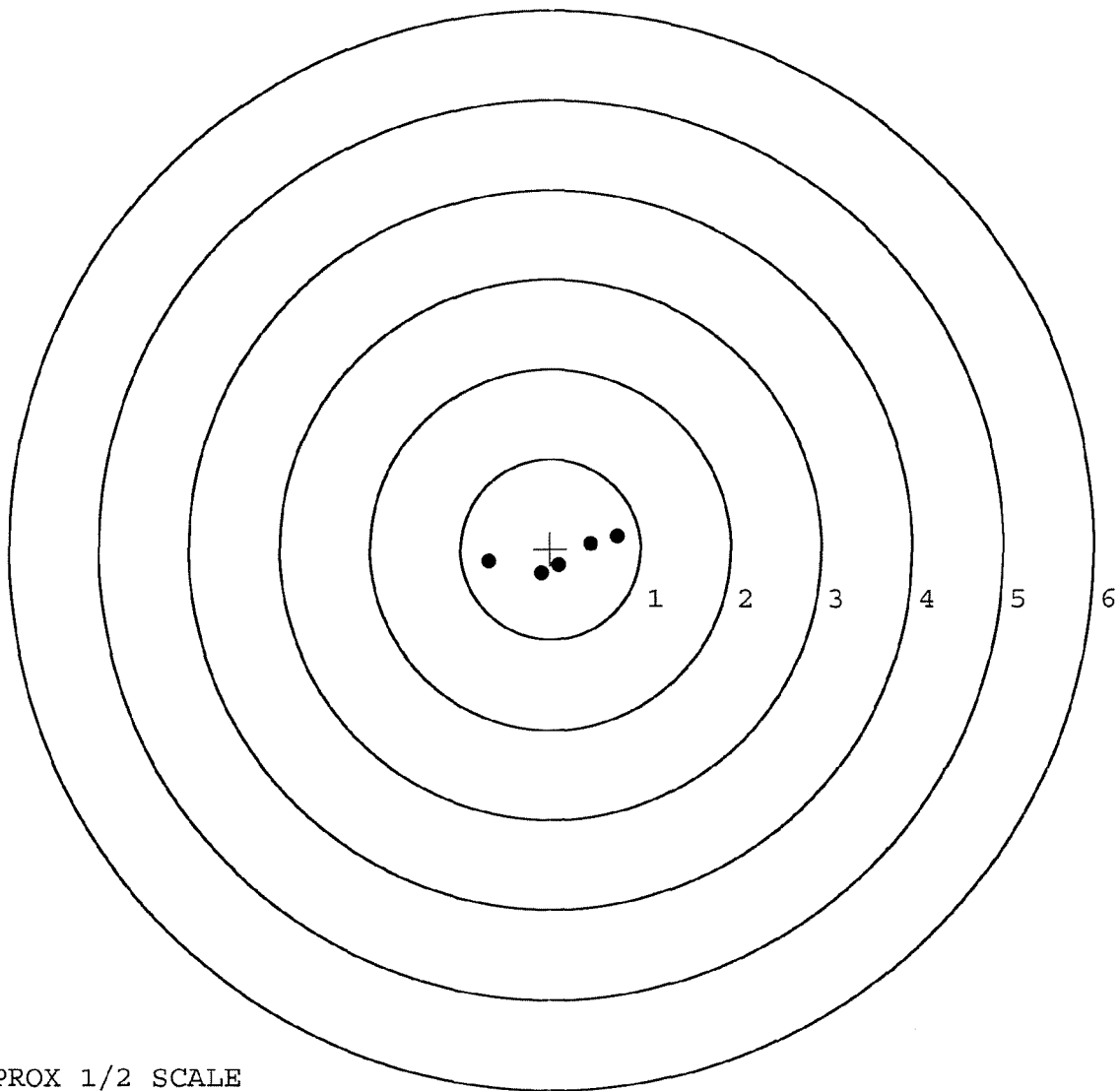


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296873.____0
TARGET NUMBER: 2
FILE DATE: 03/13/2003
FILE TIME: 13:19

POINT#	X	Y
1:	0.746	0.140
2:	0.445	0.066
3:	0.097	-0.185
4:	-0.102	-0.278
5:	-0.686	-0.146

X CENTROID: 0.100
Y CENTROID: -0.081
POA TO CENTROID: 0.128
HORZ SPREAD: 1.432
VERT SPREAD: 0.418
GROUP SPREAD: 1.460
MIN RADIUS: 0.104
MAX RADIUS: 0.789
MEAN RADIUS: 0.447
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE