

GC296876

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



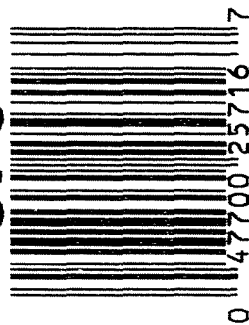
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296876

UPC



Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque



5716 66296876

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

SERIAL NO.



66296876

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G629 6876

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX	3-24-03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 25 2003 OPERATOR <u>DRD</u>		
615	ROLLMARK CALIBER		3/27/03	JB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-3	TA
	(BOLT)		4-3	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/4/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/4/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/4/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/4/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	5-7-03	TRW

			READING	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>8 lbs</u> <u>8 lbs</u> <u>8 lbs</u>	5-7-03	AC
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5 lbs</u> <u>2.5 lbs</u> <u>2.5 lbs</u>	5-7-03	AC
	H) TRIGGER PULL TEST AND RETAINABILITY			5-7-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.021</u> <u>.022</u>	5-7-03	AC
	J) ASSEMBLE STOCK			4-4-03	RLW
	K) ASSEMBLE SWIVEL STUDS			5-7-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			5-7-03	RTL
	M) IRON SIGHT ALIGNMENT			5-7-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			5-7-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	4-14-03	A
	MALFUNCTION		CORRECTION	4-14-03	A
	MALFUNCTION		CORRECTION	4-14-03	A
	MALFUNCTION		CORRECTION	4-14-03	A
	MALFUNCTION		CORRECTION	4-14-03	A
645	INSPECT FOR LIVE AMMO			4-14-03	A
655	FINAL INSPECTION A) HEADSPACE			5-7-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.81</u> <u>2.68</u> <u>2.69</u> <u>2.67</u>	5-7-03	TRLW
	C) FUNCTION			5-7-03	RTL
660	PACK			5/7/03	DA

INITIAL 2.50#
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

DATE 12-16-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.64	2.75	2.60	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.73	2.30	2.52	
PULL #3	2.26	2.54	2.47	
PULL #4	2.55	2.56	2.52	
PULL #5	2.22	2.43	2.50	
TOTAL	12.40	12.58	12.61	
AVG.	2.48	2.51	2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.32	3.41	
PULL #2	3.35	3.33	
PULL #3	3.26	3.41	
PULL #4	3.28	3.30	
PULL #5	3.32	3.33	
TOTAL	16.53	16.78	
AVG.	3.30	3.35	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.22	4.15		4.06
PULL #2	4.13	4.17		4.16
PULL #3	4.19	4.19		4.15
PULL #4	4.11	4.18		4.20
PULL #5	4.12	4.17		4.21
TOTAL	20.77	20.86		20.78
AVG.	4.15	4.17		4.15

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296876.___0
FILE DATE AND TIME: 04/15/2003 01:31

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .6735

SERIAL NUMBER: G6296876. __0

TARGET NUMBER: 1

FILE DATE: 04/15/2003

FILE TIME: 01:31

POINT#	X	Y
1:	0.338	-0.215
2:	0.367	0.156
3:	0.184	0.347
4:	-0.183	0.151
5:	-1.123	-0.194

X CENTROID: -0.083

Y CENTROID: 0.049

POA TO CENTROID: 0.097

HORZ SPREAD: 1.490

VERT SPREAD: 0.562

GROUP SPREAD: 1.531

MIN RADIUS: 0.143

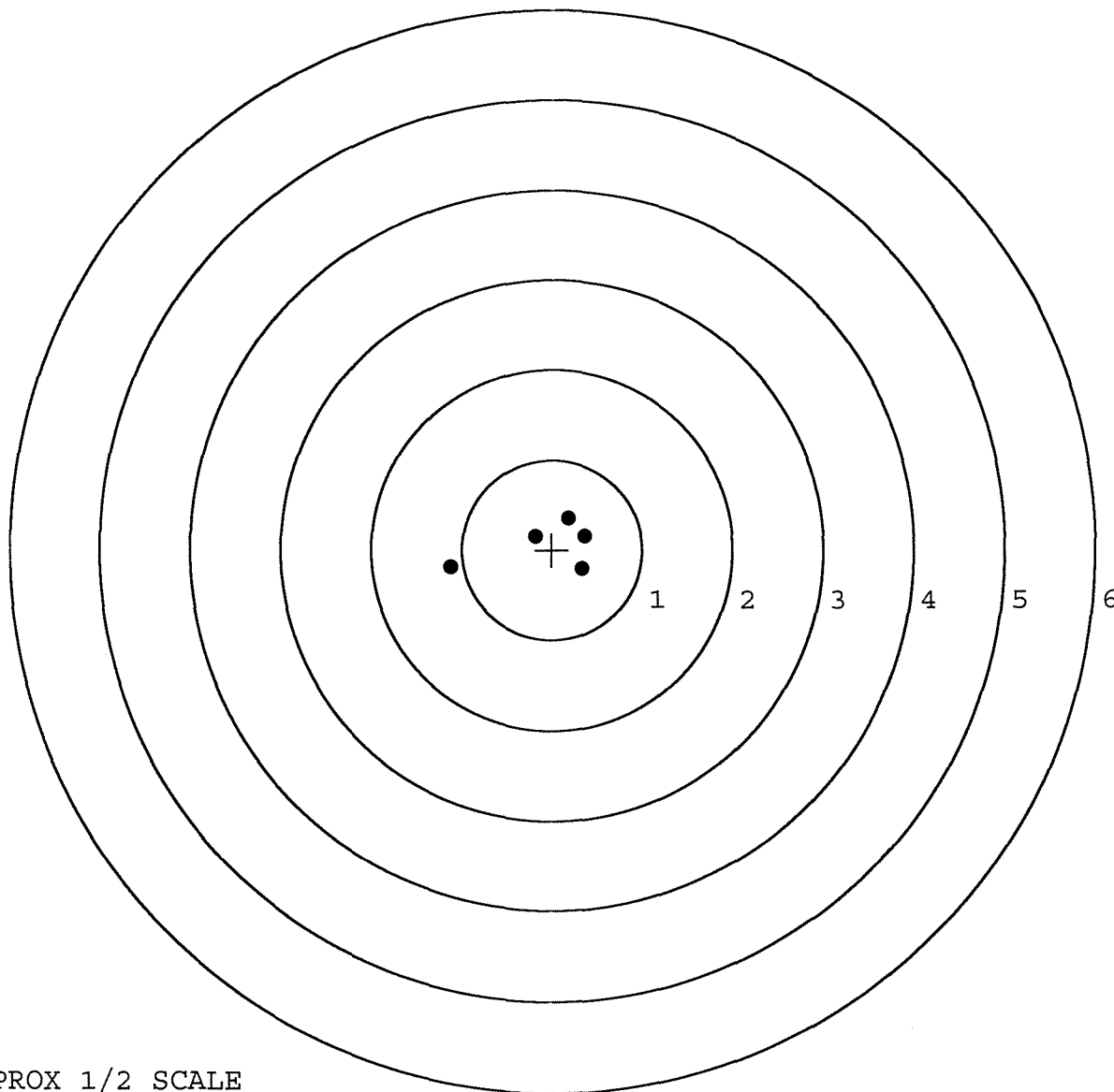
MAX RADIUS: 1.068

MEAN RADIUS: 0.514

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296876. __0

TARGET NUMBER: 2

FILE DATE: 04/15/2003

FILE TIME: 01:31

POINT#	X	Y
1:	0.825	-0.343
2:	0.239	-0.161
3:	0.015	-0.703
4:	-0.517	0.376
5:	-1.481	0.603

X CENTROID: -0.184

Y CENTROID: -0.046

POA TO CENTROID: 0.189

HORZ SPREAD: 2.306

VERT SPREAD: 1.306

GROUP SPREAD: 2.492

MIN RADIUS: 0.438

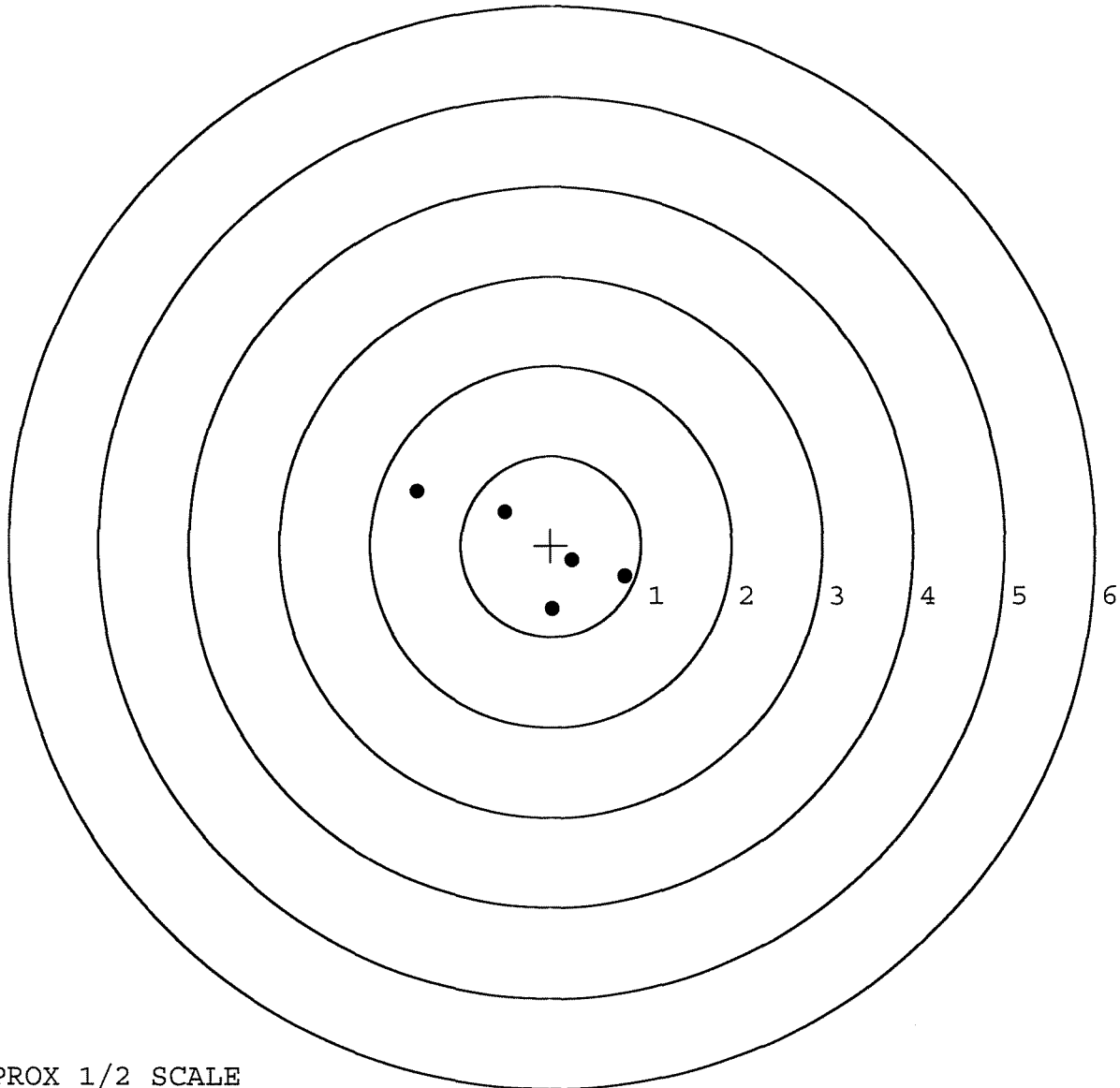
MAX RADIUS: 1.450

MEAN RADIUS: 0.833

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE