

G 6296877

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
G6296877

ORDER NO. **25716**

46

08KX


5716 G6296877

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



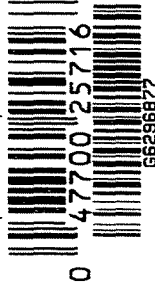
SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



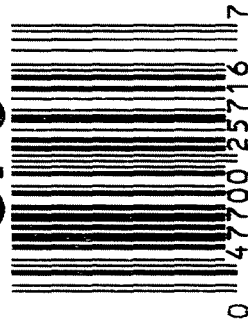
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296877

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296877

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN	MAR 27 2003	3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		3/27/03	RB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRLJ
620	APPLY COATINGS (BARREL ACTION)		4-2	TA
	(BOLT)		4-2	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/3/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/3/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/3/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/3/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		5-2-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.25</u> <u>9.5</u> <u>9.25</u>	5-2-03	TRLW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.75</u> <u>2.75</u>	5-2-03	TRLW
	H) TRIGGER PULL TEST AND RETAINABILITY		5-2-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	5-2-03	TRLW
	J) ASSEMBLE STOCK		4-3-03	RTL
	K) ASSEMBLE SWIVEL STUDS		5-6-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-6-03	RTL
	M) IRON SIGHT ALIGNMENT		5-6-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-6-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-3-03	TRLW
	MALFUNCTION	CORRECTION	4-3-03	TRLW
	MALFUNCTION	CORRECTION	4-3-03	TRLW
	MALFUNCTION	CORRECTION	4-3-03	TRLW
	MALFUNCTION	CORRECTION	4-3-03	TRLW
645	INSPECT FOR LIVE AMMO		4-3-03	TRLW
655	FINAL INSPECTION A) HEADSPACE		5-6-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.19</u> <u>2.18</u> <u>2.23</u> <u>2.22</u> <u>2.20</u>	5-2-03	TRLW
	C) FUNCTION		5-6-03	RTL
660	PACK		7/6/03	BA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 4-1-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.40	2.42	2.01	MIN. SETTING,
PULL #2	2.43	2.47	2.05	NO AVG. OF 5
PULL #3	2.42	2.29	2.12	READINGS ACCEPT-
PULL #4	2.41	2.35	2.06	ABLE LESS THAN 2
PULL #5	2.48	2.31	2.13	
TOTAL	12.41	11.84	10.37	
AVG.	2.42	2.36	2.07	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.12	3.32	
PULL #2	3.13	3.22	
PULL #3	3.37	3.01	
PULL #4	3.21	3.32	
PULL #5	3.27	3.21	
TOTAL	16.10	16.08	
AVG.	3.22	3.21	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FC TARGET & ACCUE
PULL #1	4.07	4.41		4.02
PULL #2	4.12	4.32		4.03
PULL #3	4.13	4.25		4.06
PULL #4	4.26	4.30		3.94
PULL #5	4.25	4.41		4.06
TOTAL	20.83	21.69		20.11
AVG.	4.16	4.33		4.02

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296877.___0
FILE DATE AND TIME: 04/04/2003 02:53

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

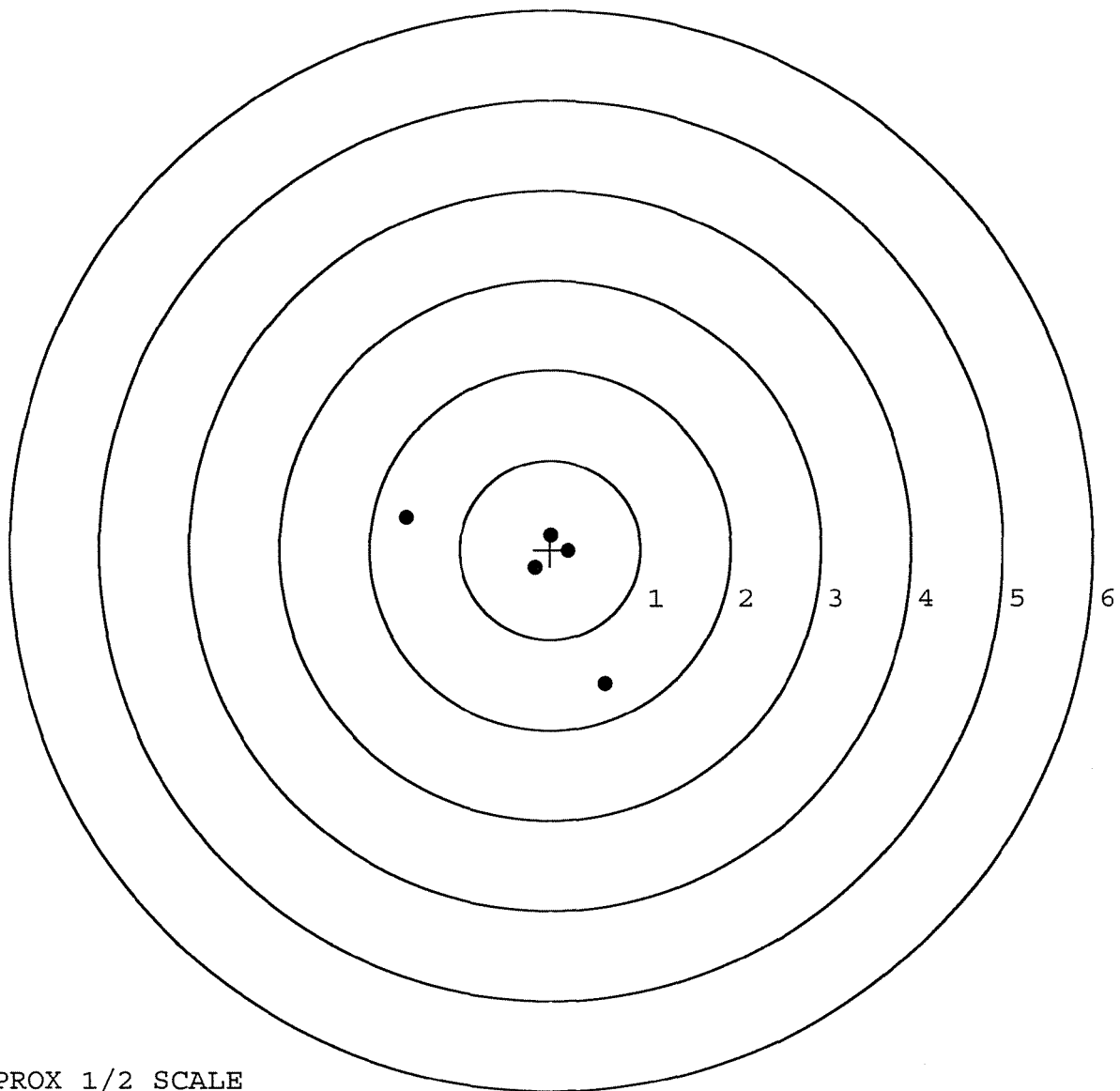
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean 7235

SERIAL NUMBER: G6296877. __0
TARGET NUMBER: 1
FILE DATE: 04/04/2003
FILE TIME: 02:53

POINT#	X	Y
1:	0.607	-1.492
2:	-1.598	0.363
3:	-0.168	-0.200
4:	0.202	-0.014
5:	0.012	0.161

X CENTROID: -0.189
Y CENTROID: -0.236
POA TO CENTROID: 0.303
HORZ SPREAD: 2.205
VERT SPREAD: 1.855
GROUP SPREAD: 2.882
MIN RADIUS: 0.042
MAX RADIUS: 1.531
MEAN RADIUS: 0.791
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4

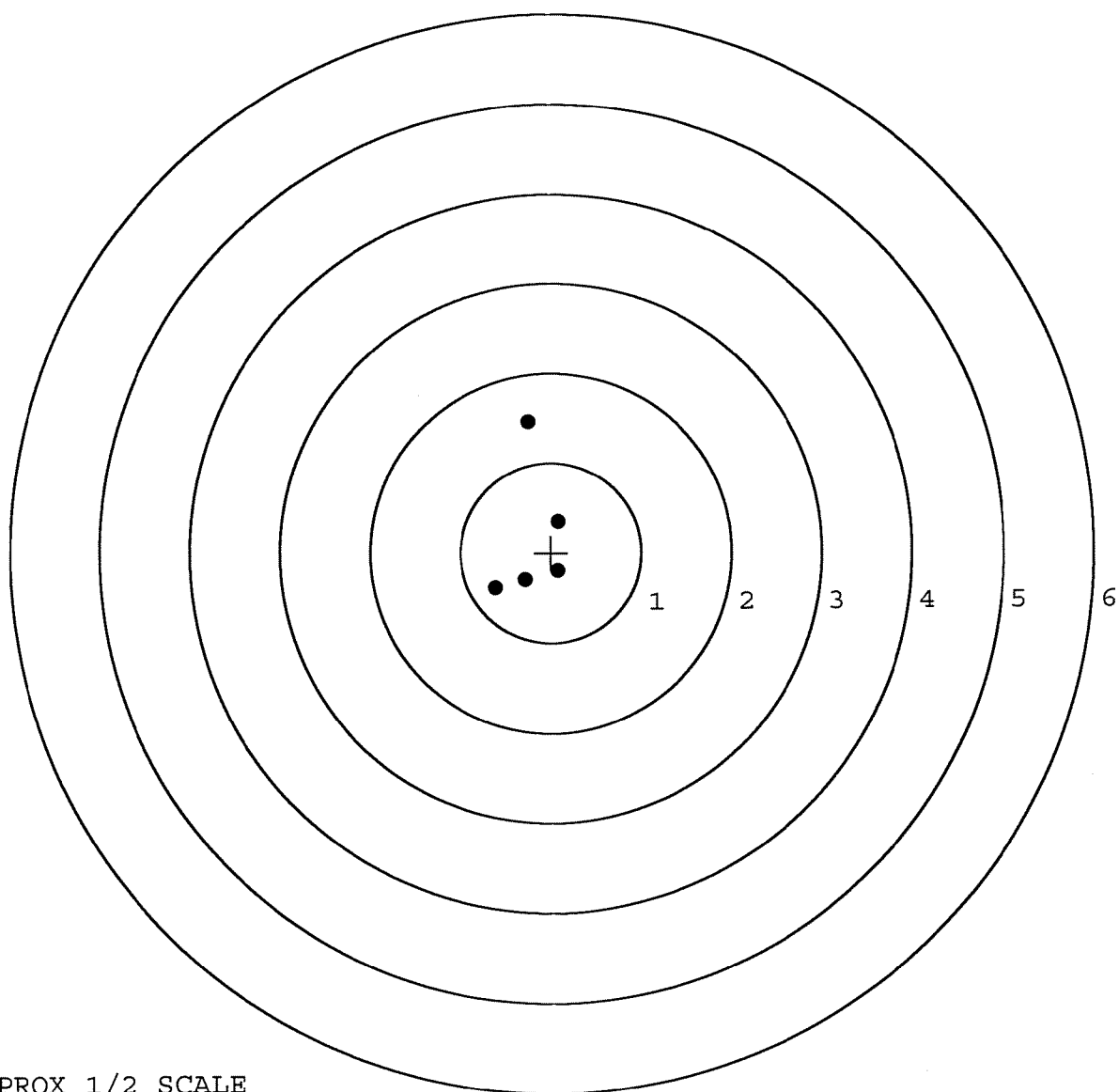


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296877. __0
TARGET NUMBER: 2
FILE DATE: 04/04/2003
FILE TIME: 02:53

POINT#	X	Y
1:	0.076	-0.206
2:	-0.292	-0.301
3:	-0.616	-0.391
4:	0.082	0.345
5:	-0.250	1.459

X CENTROID: -0.200
Y CENTROID: 0.181
POA TO CENTROID: 0.270
HORZ SPREAD: 0.698
VERT SPREAD: 1.850
GROUP SPREAD: 1.886
MIN RADIUS: 0.326
MAX RADIUS: 1.279
MEAN RADIUS: 0.656
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE