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ORDER 25736
M/24 .300 WIN MAG (RIFLE ONLY)

Remington®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

M/24 .300 WIN MAG (RIFLE ONLY)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL .300 WIN MAG

SERIAL NO. J
G6296878

ORDER NO.
25736

46

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



5736 G6296878

20LX

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Remington®

M/24 .300 WIN MAG (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL .300 WIN MAG

SERIAL NO. J
66296878

ORDER NO.
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20LX

5736 66296878

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M/24 .300 WIN MAG (RIFLE ONLY)

UPC



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SERIAL NO.



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M/24 .300 WIN MAG (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL .300 WIN MAG

- INSTRUCTION BOOK 3518

46 FORM 200348

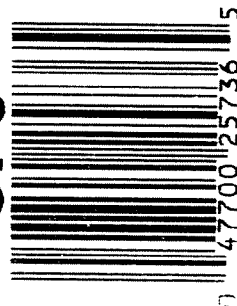
owner registration sticker



proof of purchase



UPC



ORDER NO.	25736
BARREL LENGTH	24"
CAPACITY	5

G6296878

M-24
INSPECTION CHECKLIST-NEW GUNS

300 WIN.

GUN SERIAL # G6296878

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1/16/03	RW
600	PROOF		1/16/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1/16/03	RW
610	DIS-ASSEMBLE GUN	JAN 17 2003	1/16/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>AKS</u>		
615	ROLLMARK CALIBER		1/16/03	RW
617	DRILL AND TAP SIGHT HOLES		1-20-03	TRL
620	APPLY COATINGS (BARREL ACTION)		2-12	TA
	(BOLT)		2-12	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-14-03	OA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2 14 03	OA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-14-03	OA
	D) OIL FIRING PIN ASSEMBLY		2 14 03	OA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9</u> <u>9</u> <u>9</u>	2-19-03	RW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>2.5</u>	2-19-03	RW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN			
	J) ASSEMBLE STOCK		2-18-03	RTL
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	2-19-03	TRW
	MALFUNCTION	CORRECTION	2-19-03	TRW
	MALFUNCTION	CORRECTION	2-19-03	TRW
	MALFUNCTION	CORRECTION	2-19-03	TRW
	MALFUNCTION	CORRECTION	2-19-03	TRW
645	INSPECT FOR LIVE AMMO		2-19-03	TRW
655	FINAL INSPECTION A) HEADSPACE		2-19-03	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.72</u> <u>2.73</u> <u>2.88</u> <u>2.97</u>	2-19-03	RW
	C) FUNCTION		2-19-03	RW
660	PACK		2/20/03	RTA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO.

DATE 2-17-03

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.41	2.63		2.34	MIN. SETTING,
PULL #2	2.38	2.28		2.38	NO AVG. OF 5
PULL #3	2.44	2.30		2.27	READINGS ACCEPT-
PULL #4	2.50	2.23		2.32	ABLE LESS THAN 2
PULL #5	2.48	2.19		2.30	
TOTAL	12.21	11.63		11.61	
AVG.	2.44	2.32		2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.44		
PULL #2	3.43	3.42		
PULL #3	3.20	3.28		
PULL #4	3.45	3.32		
PULL #5	3.48	3.31		
TOTAL	16.79	16.77		
AVG.	3.35	3.35		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FC TARGET & ACCUR.
PULL #1	4.12	4.07		4.17
PULL #2	4.25	4.04		4.47
PULL #3	4.08	4.00		4.45
PULL #4	4.12	4.03		4.39
PULL #5	4.16	4.00		4.24
TOTAL	20.73	20.14		21.72
AVG.	4.14	4.02		4.34

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296878.__0
FILE DATE AND TIME: 02/20/2003 11:39

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.061
The Average Y Centroid of the Five Target Set:	-0.065
The Average Point of Impact of the Five Target Set:	0.089
The Average Mean Radius of the Five Target Set:	0.897
The Distance from POA to Centroid Target #1:	0.329
The Distance from Centroid Target #2 to Centroid Target #1:	0.316
The Distance from Centroid Target #3 to Centroid Target #1:	0.551
The Distance from Centroid Target #4 to Centroid Target #1:	0.547
The Distance from Centroid Target #5 to Centroid Target #1:	0.532

SERIAL NUMBER: G6296878. __0

TARGET NUMBER: 1

FILE DATE: 02/20/2003

FILE TIME: 11:39

POINT#	X	Y
1:	0.498	-0.876
2:	0.753	-0.504
3:	-0.835	-1.250
4:	-0.333	-0.237
5:	-0.118	0.002
6:	-0.803	0.068
7:	-0.030	0.975
8:	0.764	0.762
9:	0.091	1.869
10:	-0.867	2.362

X CENTROID: -0.088

Y CENTROID: 0.317

POA TO CENTROID: 0.329

HORZ SPREAD: 1.631

VERT SPREAD: 3.612

GROUP SPREAD: 3.612

MIN RADIUS: 0.317

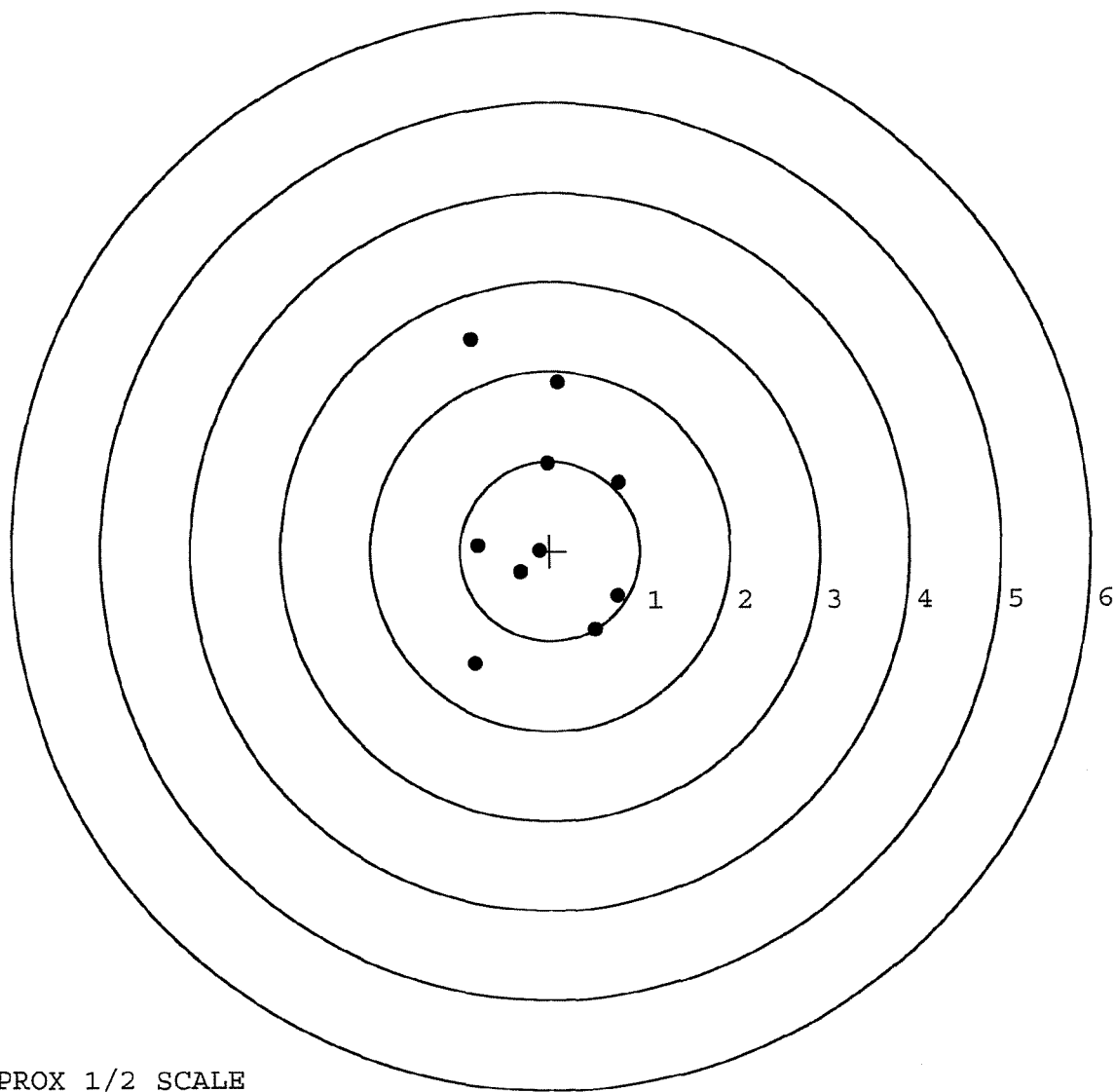
MAX RADIUS: 2.188

MEAN RADIUS: 1.129

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 7

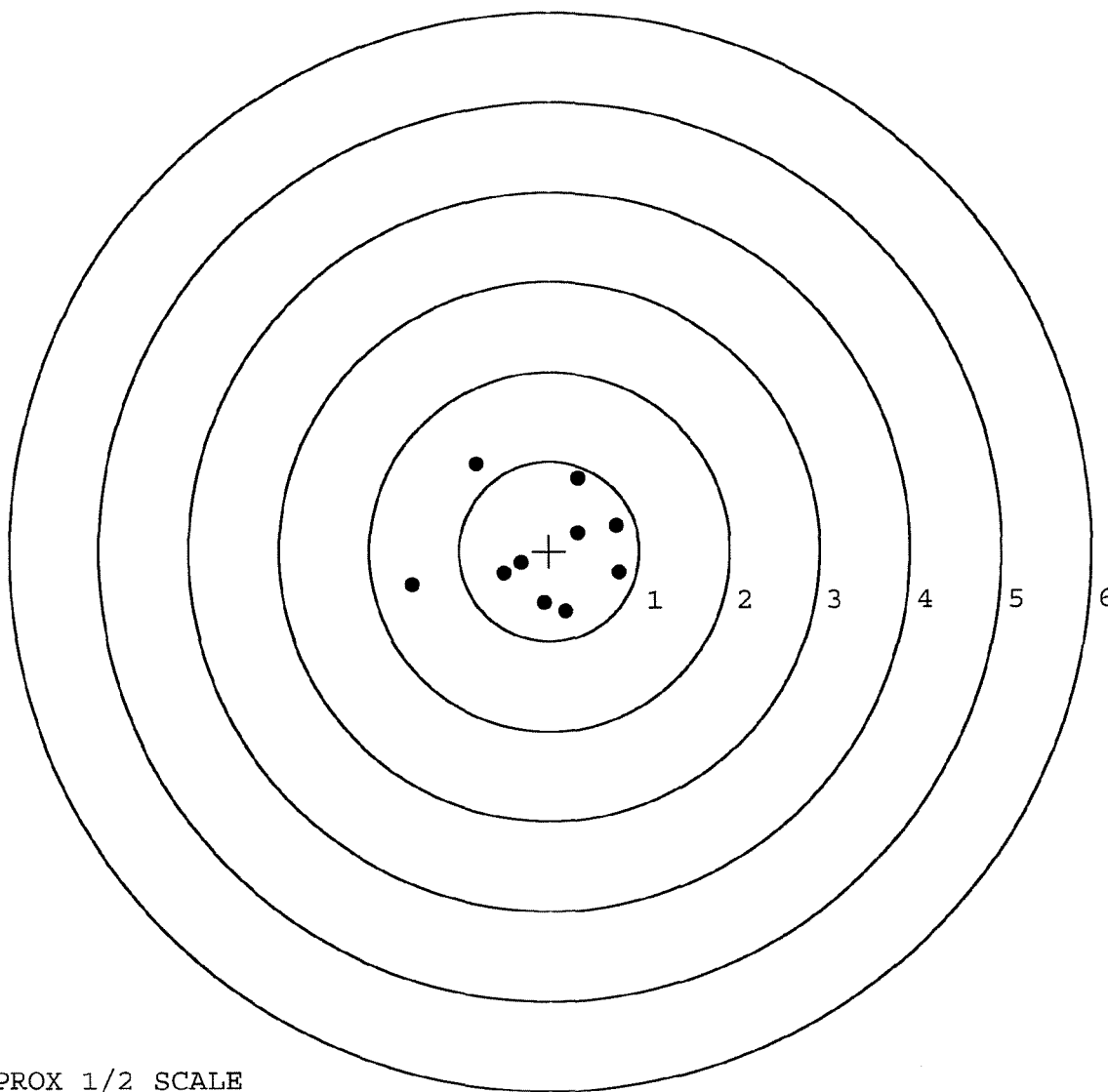


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296878. __0
TARGET NUMBER: 2
FILE DATE: 02/20/2003
FILE TIME: 11:39

X CENTROID: -0.087
Y CENTROID: 0.001
POA TO CENTROID: 0.088
HORZ SPREAD: 2.302
VERT SPREAD: 1.653
GROUP SPREAD: 2.366
MIN RADIUS: 0.266
MAX RADIUS: 1.487
MEAN RADIUS: 0.791
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.776	-0.246
2:	0.746	0.284
3:	0.315	0.212
4:	0.320	0.815
5:	-0.809	0.976
6:	0.185	-0.677
7:	-0.063	-0.586
8:	-0.506	-0.248
9:	-1.526	-0.376
10:	-0.313	-0.139



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296878. 0

TARGET NUMBER: 3

FILE DATE: 02/20/2003

FILE TIME: 11:39

POINT#	X	Y
1:	-0.218	-1.491
2:	0.776	-0.679
3:	0.402	-0.398
4:	0.490	-0.238
5:	-0.012	-0.788
6:	-0.465	-0.076
7:	-0.740	0.015
8:	-0.525	0.234
9:	-0.078	0.381
10:	-0.024	0.726

X CENTROID: -0.039

Y CENTROID: -0.231

POA TO CENTROID: 0.235

HORZ SPREAD: 1.516

VERT SPREAD: 2.217

GROUP SPREAD: 2.225

MIN RADIUS: 0.453

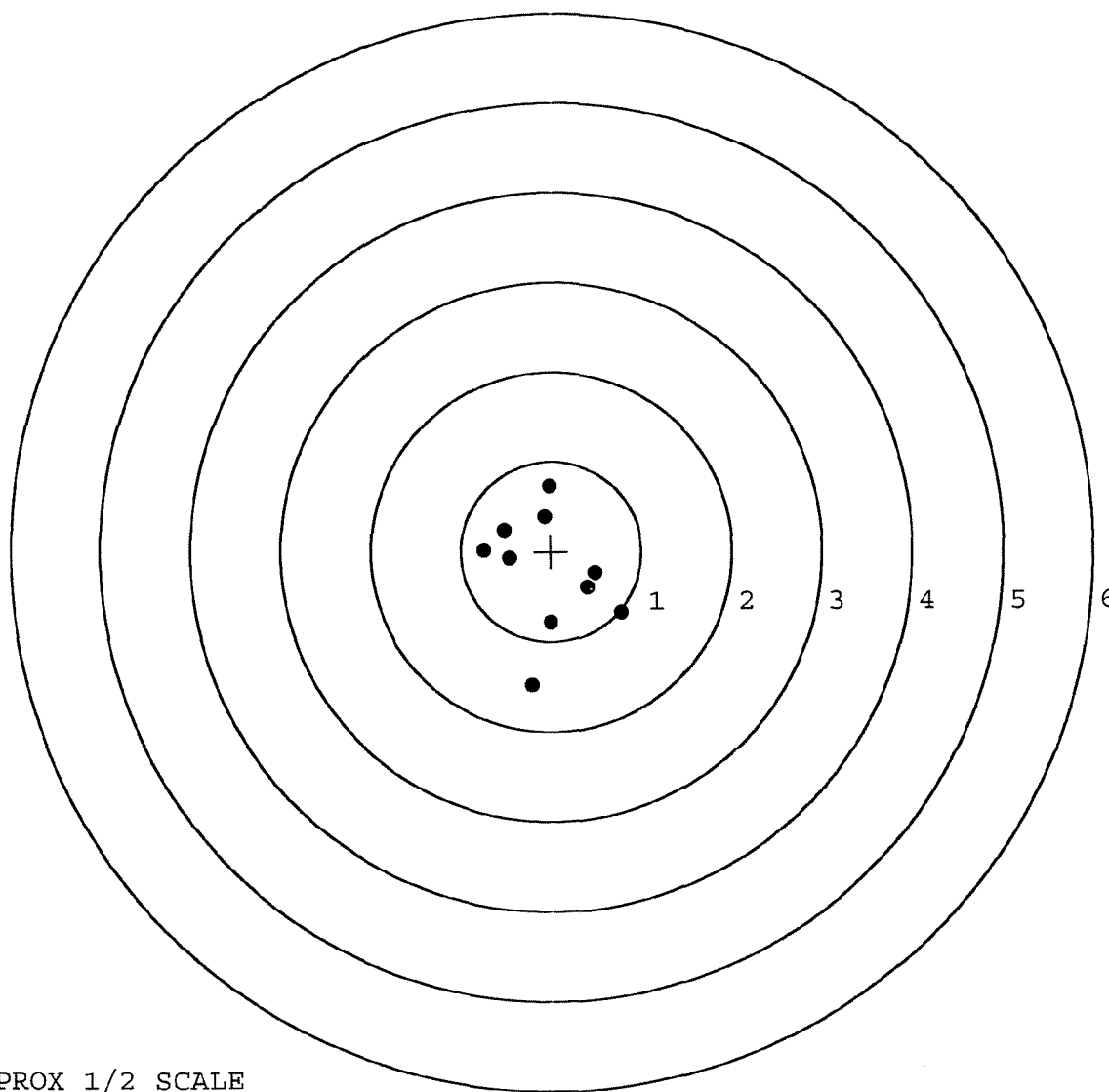
MAX RADIUS: 1.272

MEAN RADIUS: 0.720

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296878. __0

TARGET NUMBER: 4

FILE DATE: 02/20/2003

FILE TIME: 11:39

POINT#	X	Y
1:	1.179	-1.035
2:	0.910	-1.033
3:	0.822	-0.283
4:	0.406	-0.118
5:	-0.007	-0.358
6:	-0.092	-0.886
7:	-0.713	0.101
8:	-0.713	0.293
9:	-0.812	0.760
10:	-0.231	0.510

X CENTROID: 0.075

Y CENTROID: -0.205

POA TO CENTROID: 0.218

HORZ SPREAD: 1.991

VERT SPREAD: 1.795

GROUP SPREAD: 2.681

MIN RADIUS: 0.174

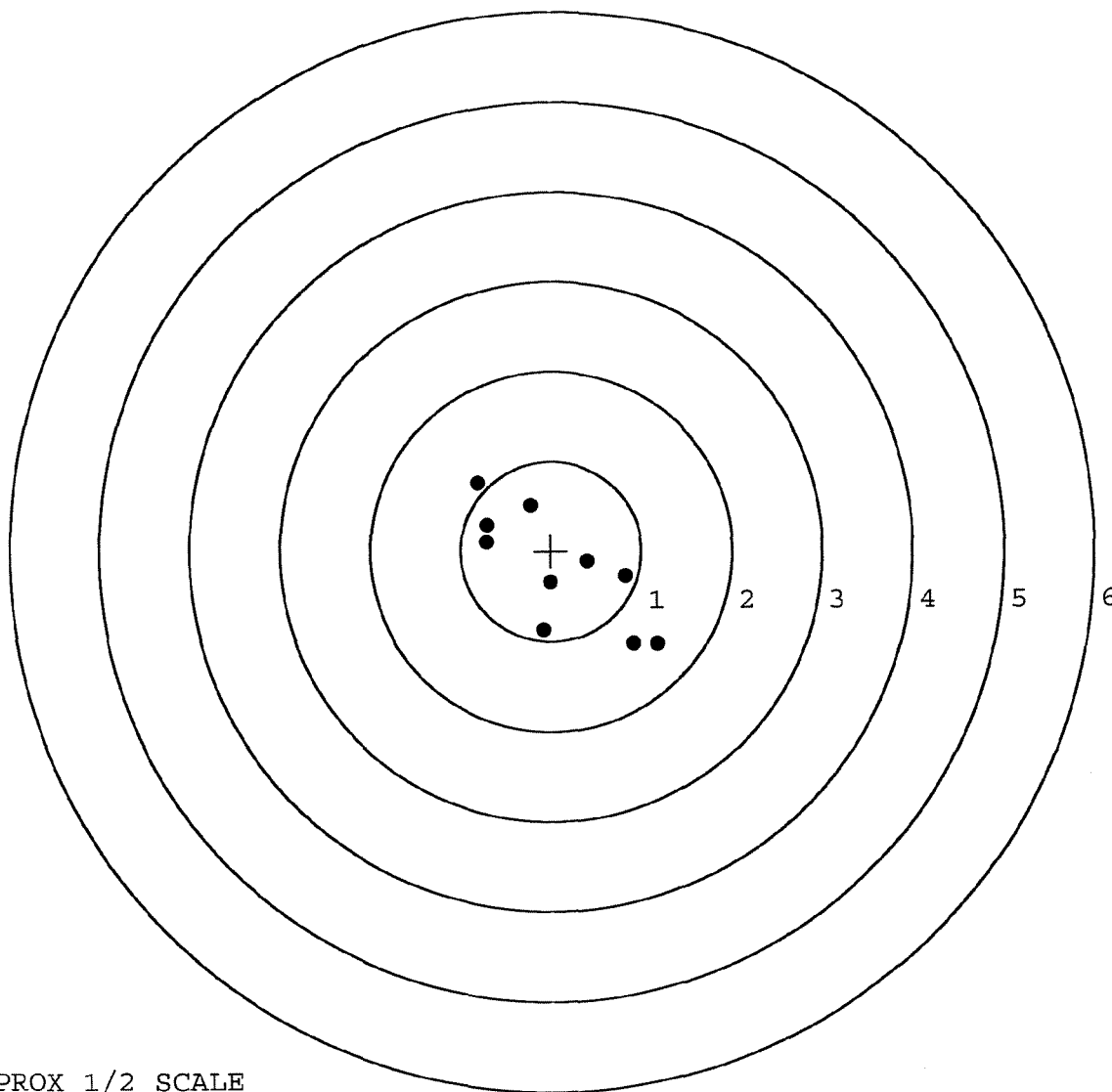
MAX RADIUS: 1.381

MEAN RADIUS: 0.839

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296878. __0

TARGET NUMBER: 5

FILE DATE: 02/20/2003

FILE TIME: 11:39

POINT#	X	Y
1:	0.479	-0.532
2:	0.297	-0.125
3:	0.405	0.054
4:	0.397	0.986
5:	-0.602	1.295
6:	-0.474	0.304
7:	-0.292	-0.157
8:	-1.170	-1.818
9:	-1.055	-2.149
10:	0.362	0.048

X CENTROID: -0.165

Y CENTROID: -0.209

POA TO CENTROID: 0.267

HORZ SPREAD: 1.649

VERT SPREAD: 3.444

GROUP SPREAD: 3.474

MIN RADIUS: 0.137

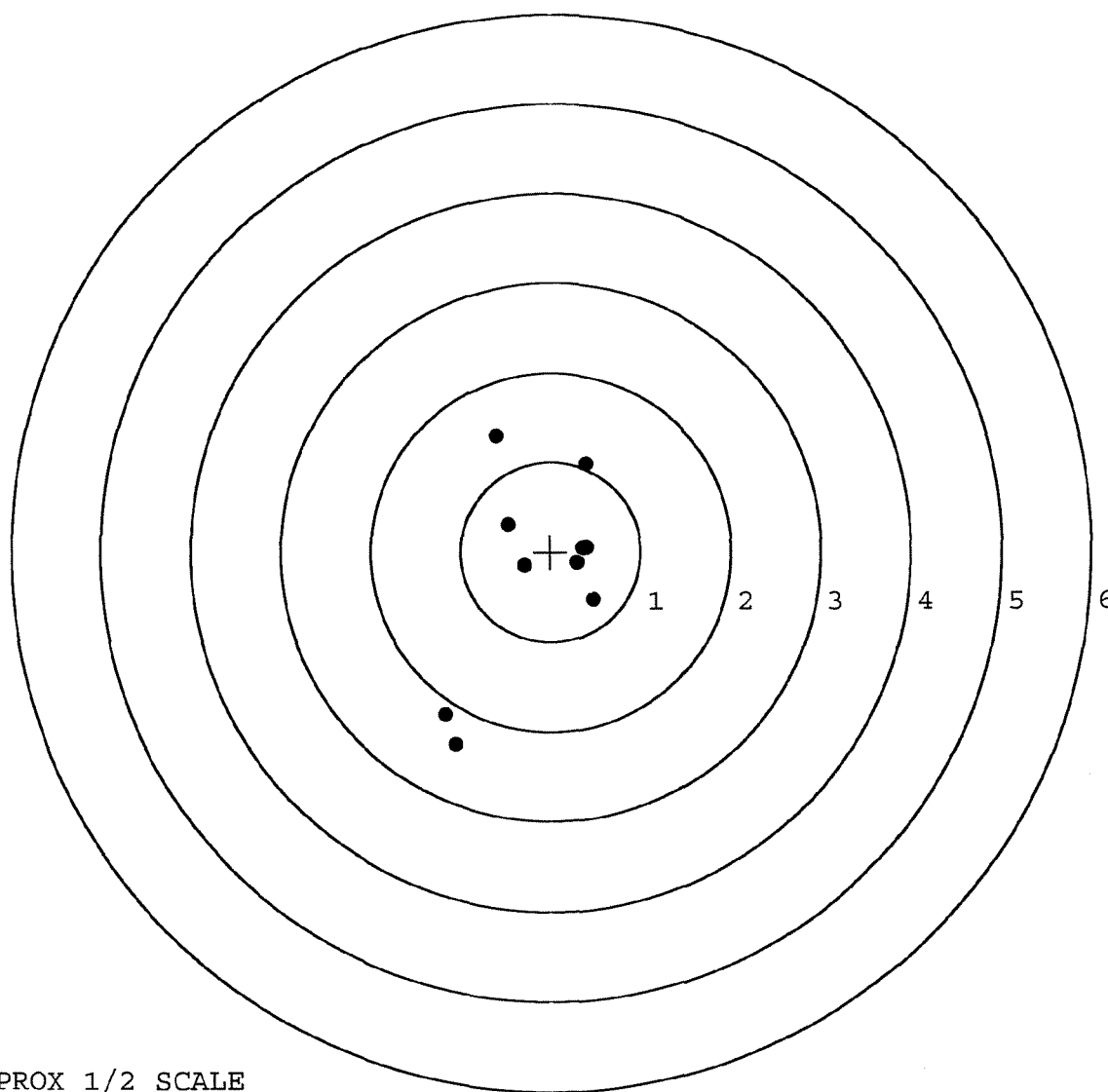
MAX RADIUS: 2.134

MEAN RADIUS: 1.006

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 7



TARGET APPROX 1/2 SCALE