

G6296882

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. J
66296882

Order No.
25716

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

5716 66296882

24CX

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



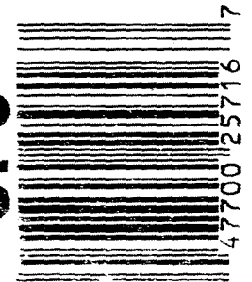
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296882

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6296882

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1/30/03	RW
600	PROOF		1/30/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1/30/03	RW
610	DIS-ASSEMBLE GUN		1/30/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 04 2003 OPERATOR <i>RQ</i>		
615	ROLLMARK CALIBER		2/6/03	AB
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3-18	TA
	(BOLT)		3-18	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		3-20-03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-20-03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-20-03	RTL
	D) OIL FIRING PIN ASSEMBLY		3	
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-2-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.25</u> <u>7.0</u>	4-2-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>3.0</u>	4-2-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-2-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.025</u> <u>.025</u>	4-2-03	TRW
	J) ASSEMBLE STOCK		3-21-03	RW
	K) ASSEMBLE SWIVEL STUDS		04-21-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		04-21-03	RTL
	M) IRON SIGHT ALIGNMENT		04-21-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		04-21-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-24-03	TRW
	MALFUNCTION	CORRECTION	3-24-03	TRW
	MALFUNCTION	CORRECTION	3-24-03	TRW
	MALFUNCTION	CORRECTION	3-24-03	TRW
	MALFUNCTION	CORRECTION	3-24-03	TRW
645	INSPECT FOR LIVE AMMO		3-24-03	TRW
655	FINAL INSPECTION A) HEADSPACE		04-21-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.82</u> <u>2.81</u> <u>2.73</u> <u>2.71</u>	4-2-03	TRW
	C) FUNCTION		04-21-03	RTL
660	PACK		4/21/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____
DATE 12-18-02
TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.68	2.46		2.28	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.56	2.48		2.32	
PULL #3	2.54	2.46		2.26	
PULL #4	2.51	2.53		2.27	
PULL #5	2.52	2.44		2.29	
TOTAL	12.81	12.37		11.42	
AVG.	2.56	2.47		2.28	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.25		
PULL #2	3.05	3.13		
PULL #3	3.10	3.15		
PULL #4	3.17	3.17		
PULL #5	3.11	3.18		
TOTAL	15.54	15.88		
AVG.	3.10	3.17		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.26	4.11		4.01
PULL #2	4.16	4.07		4.17
PULL #3	4.19	4.14		4.22
PULL #4	4.26	4.05		4.29
PULL #5	4.23	4.00		4.22
TOTAL	21.10	20.37		20.91
AVG.	4.22	4.07		4.18

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296882.__0
FILE DATE AND TIME: 03/25/2003 12:50

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

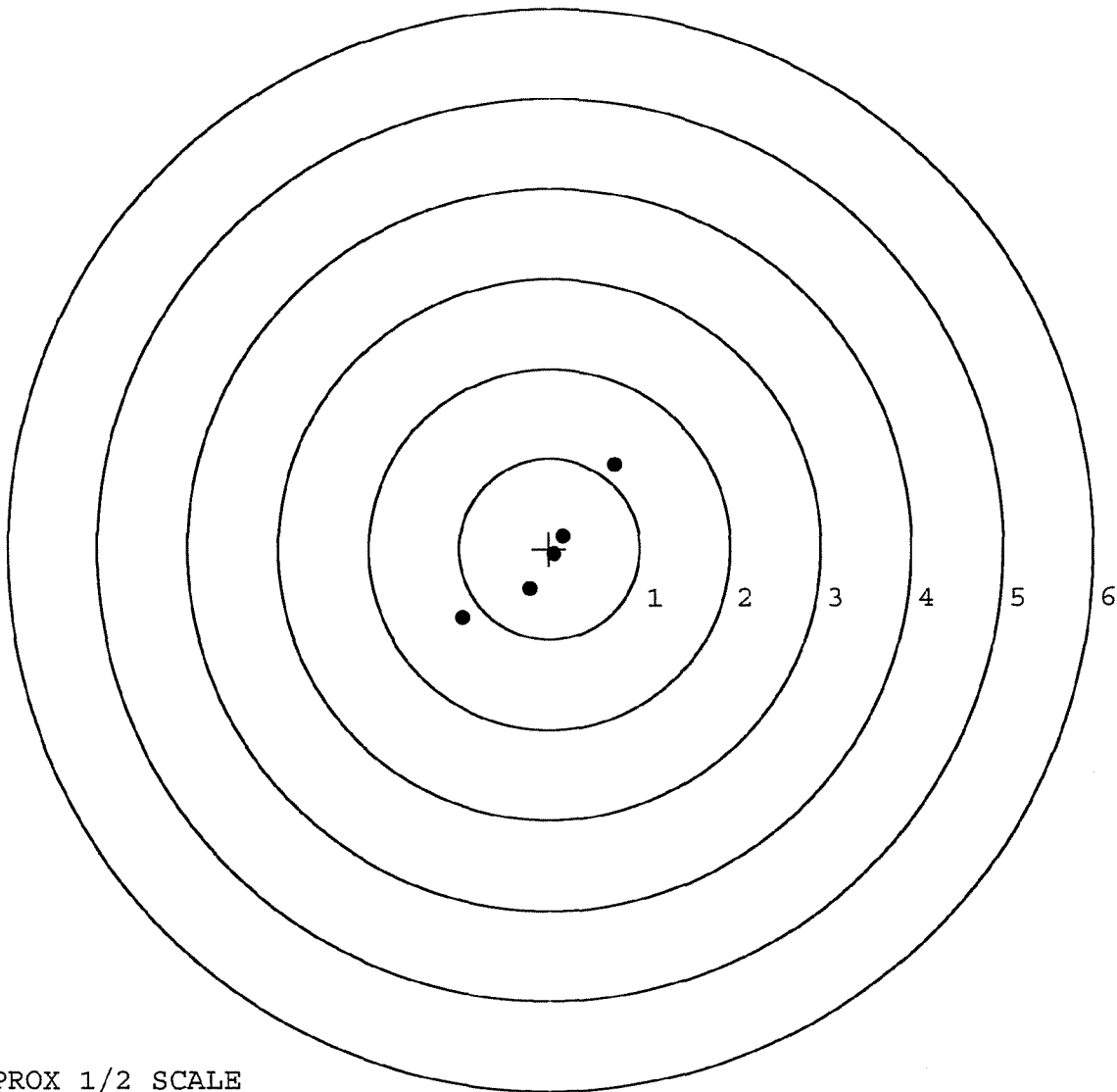
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. MEAN ~~8615~~

SERIAL NUMBER: G6296882. __0
TARGET NUMBER: 1
FILE DATE: 03/25/2003
FILE TIME: 12:50

POINT#	X	Y
1:	-0.964	-0.773
2:	-0.217	-0.449
3:	0.058	-0.066
4:	0.158	0.137
5:	0.723	0.930

X CENTROID: -0.048
Y CENTROID: -0.044
POA TO CENTROID: 0.066
HORZ SPREAD: 1.687
VERT SPREAD: 1.703
GROUP SPREAD: 2.397
MIN RADIUS: 0.109
MAX RADIUS: 1.243
MEAN RADIUS: 0.647
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

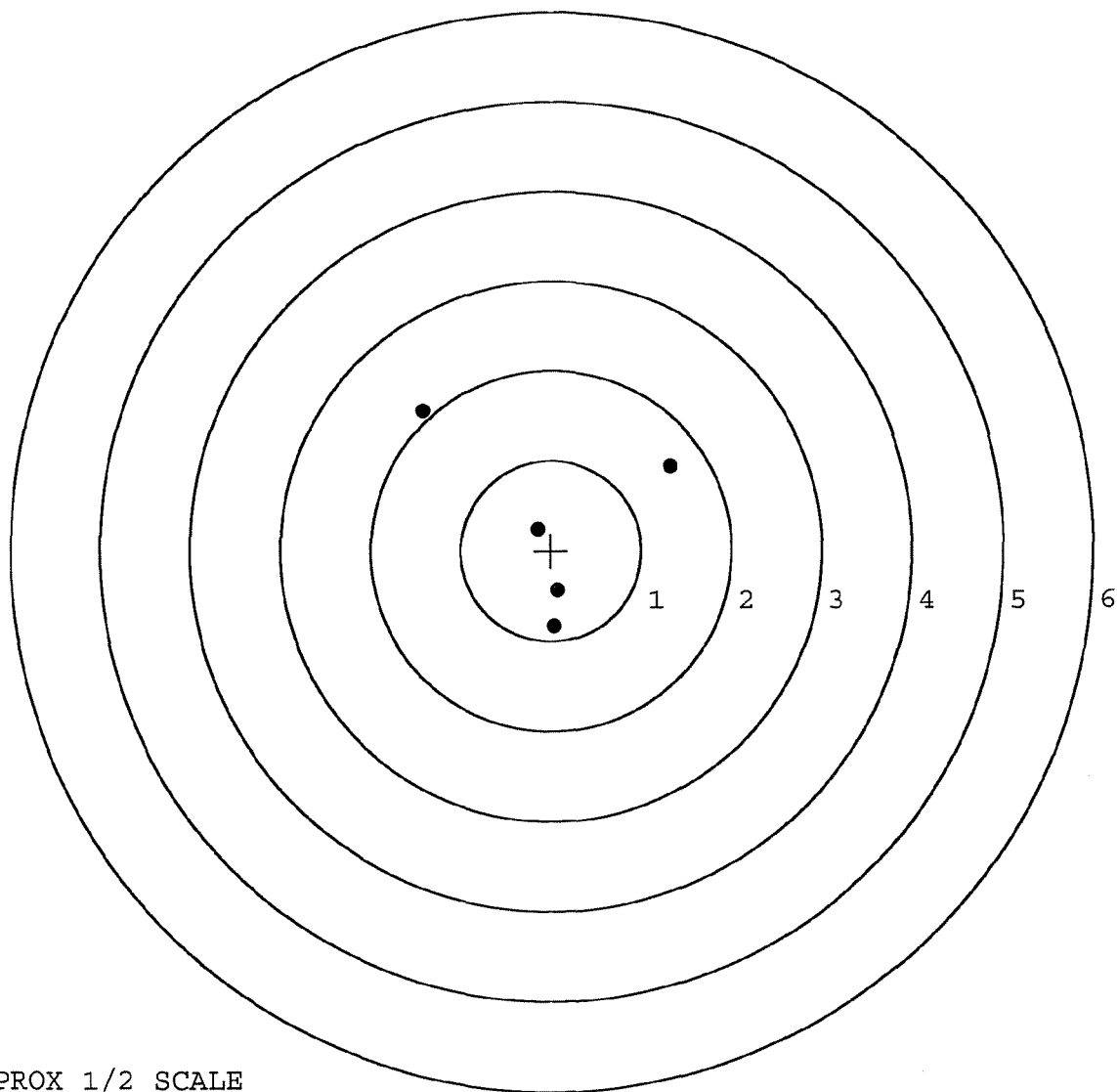


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296882. __0
TARGET NUMBER: 2
FILE DATE: 03/25/2003
FILE TIME: 12:50

POINT#	X	Y
1:	0.036	-0.845
2:	0.078	-0.444
3:	-0.152	0.234
4:	-1.421	1.550
5:	1.323	0.930

X CENTROID: -0.027
Y CENTROID: 0.285
POA TO CENTROID: 0.286
HORZ SPREAD: 2.744
VERT SPREAD: 2.395
GROUP SPREAD: 2.813
MIN RADIUS: 0.135
MAX RADIUS: 1.882
MEAN RADIUS: 1.076
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE