

G-6296886

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66296886**
Order No. **25716**

46

Made in Union, NY Reg. U.S. Pat. & tm. Off. Trade Registered Mark Deposee.

08KX

5716 66296886

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



46 FORM

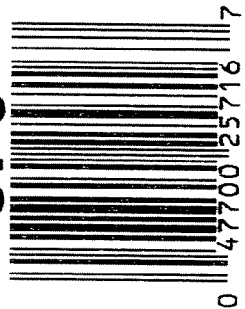
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296886

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296886

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN		3-25-03	Ac
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAY 24 2003 OPERATOR <i>BK</i>		
615	ROLLMARK CALIBER		3/27/03	LB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-2	TA
	(BOLT)		4-2	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		4-2-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-2-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-2-03	RW
	D) OIL FIRING PIN ASSEMBLY		4-2-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		5-1-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.0</u> <u>8.75</u> <u>8.75</u>	5-1-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.5</u> <u>2.0</u>	5-1-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		5-1-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023⁵</u> <u>.023⁵</u>	5-1-03	TRW
	J) ASSEMBLE STOCK		4-2-03	RW
	K) ASSEMBLE SWIVEL STUDS		5-6-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-6-03	RTL
	M) IRON SIGHT ALIGNMENT		5-6-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-6-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-3-03	TRW
	MALFUNCTION	CORRECTION	4-3-03	TRW
	MALFUNCTION	CORRECTION	4-3-03	TRW
	MALFUNCTION	CORRECTION	4-3-03	TRW
	MALFUNCTION	CORRECTION	4-3-03	TRW
645	INSPECT FOR LIVE AMMO		4-3-03	TRW
655	FINAL INSPECTION A) HEADSPACE		5-6-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.85</u> <u>2.44</u> <u>2.41</u> <u>2.44</u> <u>2.47</u>	5-1-03	TRW
	C) FUNCTION		5-6-03	RTL
660	PACK		5/4/3	DAH

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 4-2-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.62	2.48		2.50	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.92	2.54		2.53	
PULL #3	2.75	2.69		2.77	
PULL #4	2.77	2.66		2.59	
PULL #5	2.74	2.56		2.65	
TOTAL	13.60	12.93		13.04	
AVG.	2.72	2.58		2.60	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	3.22		
PULL #2	3.44	3.23		
PULL #3	3.34	3.45		
PULL #4	3.22	3.36		
PULL #5	3.49	3.38		
TOTAL	16.69	16.64		
AVG.	3.33	3.32		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR.
PULL #1	4.15	4.39		4.43
PULL #2	4.32	4.36		4.44
PULL #3	4.30	4.29		4.20
PULL #4	4.43	4.32		4.40
PULL #5	4.34	4.19		4.11
TOTAL	21.54	21.55		21.59
AVG.	4.30	4.31		4.31

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296886.__0
FILE DATE AND TIME: 04/04/2003 02:42

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .5735

SERIAL NUMBER: G6296886. 0

TARGET NUMBER: 1

FILE DATE: 04/04/2003

FILE TIME: 02:42

POINT#	X	Y
1:	0.301	-1.023
2:	0.633	-0.161
3:	0.302	0.328
4:	-0.231	0.156
5:	-0.496	-0.356

X CENTROID: 0.102

Y CENTROID: -0.211

POA TO CENTROID: 0.234

HORZ SPREAD: 1.129

VERT SPREAD: 1.351

GROUP SPREAD: 1.351

MIN RADIUS: 0.496

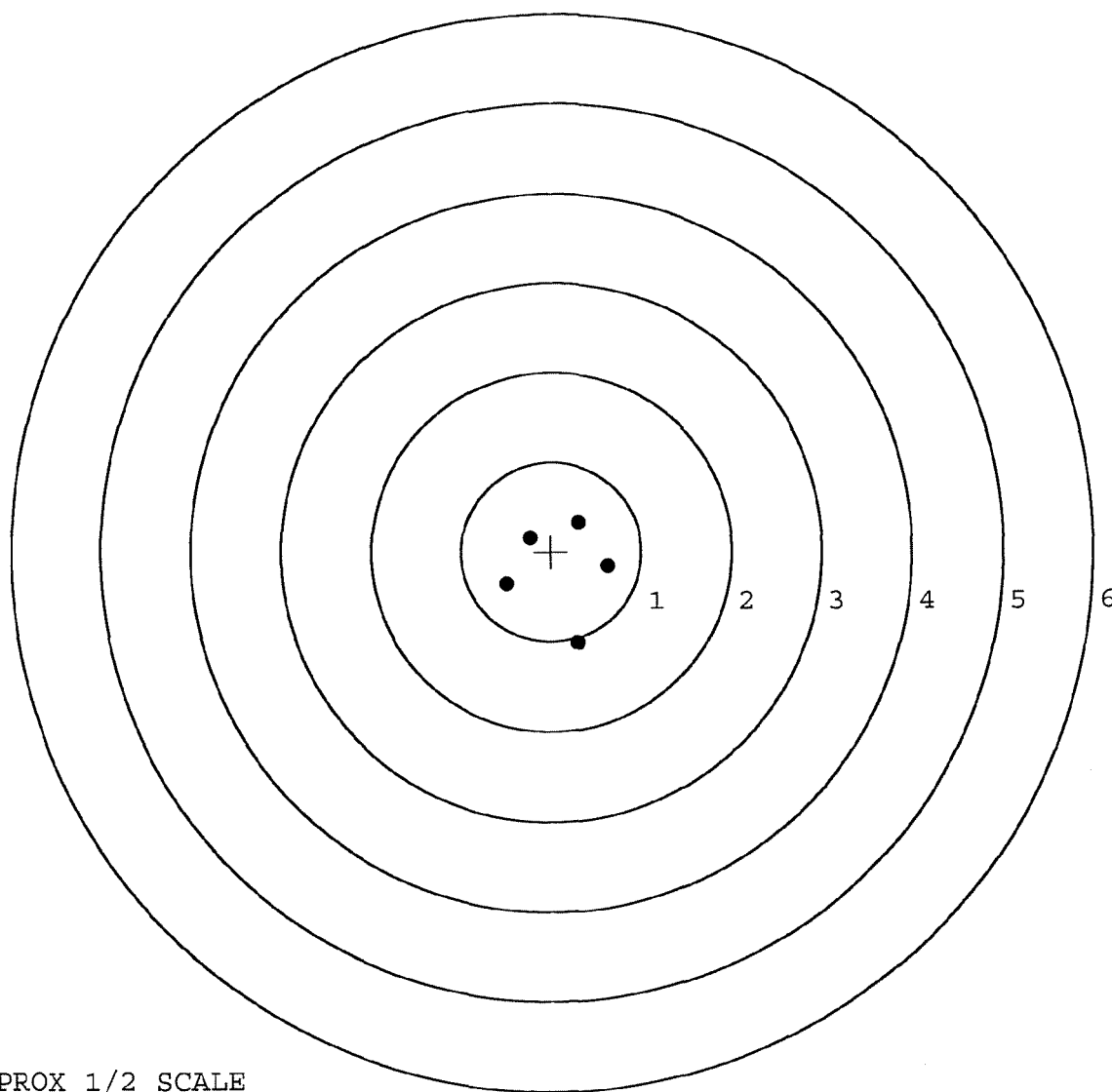
MAX RADIUS: 0.836

MEAN RADIUS: 0.611

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296886. __0

TARGET NUMBER: 2

FILE DATE: 04/04/2003

FILE TIME: 02:42

POINT#	X	Y
1:	0.600	-0.392
2:	0.068	-0.269
3:	-0.117	-0.276
4:	-0.257	0.014
5:	0.196	1.033

X CENTROID: 0.098

Y CENTROID: 0.022

POA TO CENTROID: 0.100

HORZ SPREAD: 0.857

VERT SPREAD: 1.425

GROUP SPREAD: 1.481

MIN RADIUS: 0.293

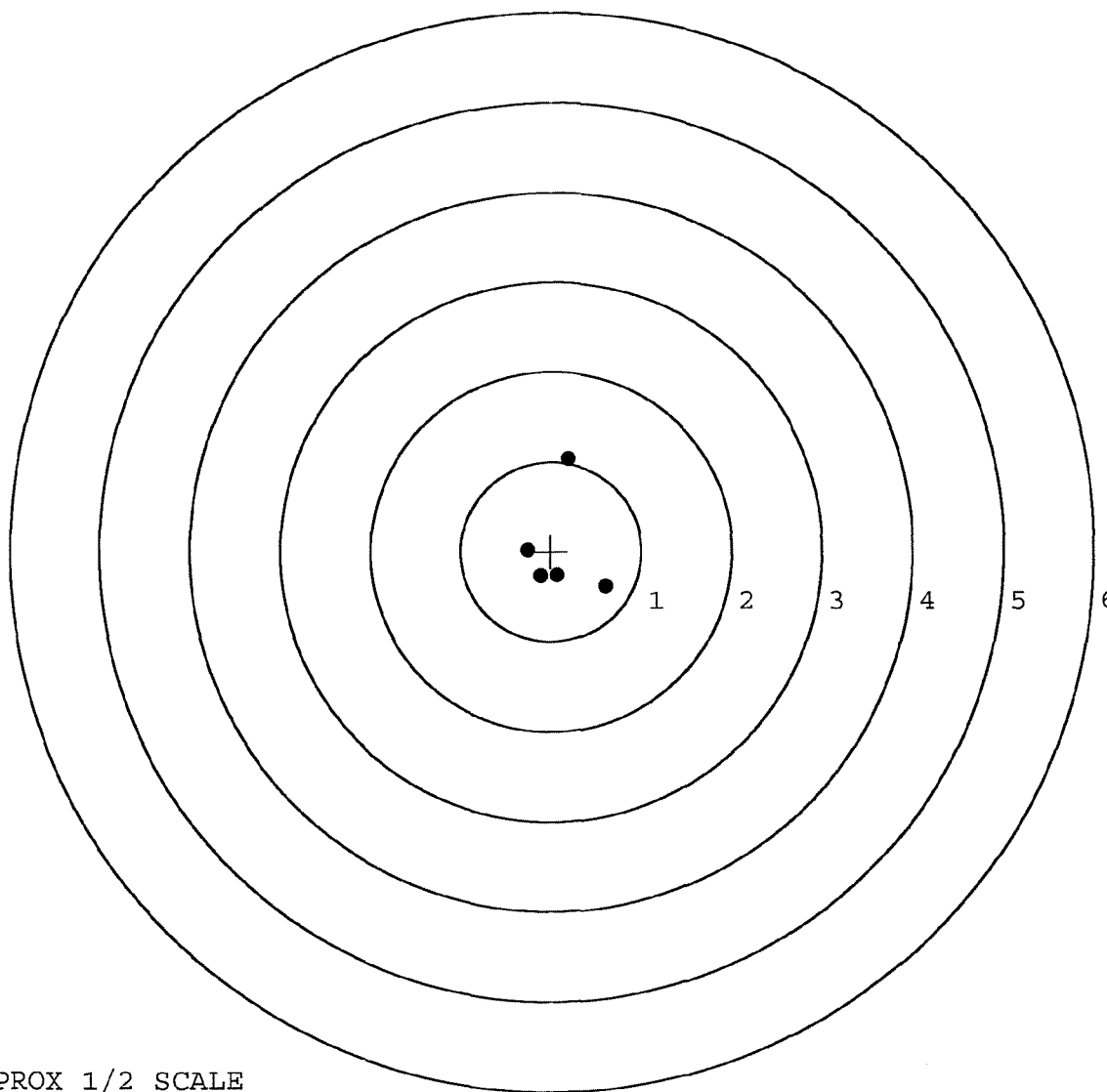
MAX RADIUS: 1.016

MEAN RADIUS: 0.536

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE