

G 6296887

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66296887**
 Order No. **25716**

Made in Union, N.Y. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

20AX

5716 66296887

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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 M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

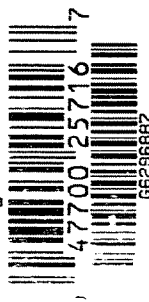
- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296887

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 6629 6887

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-30-03	RL
600	PROOF		1-30-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-30-03	RL
610	DIS-ASSEMBLE GUN	FEB 04 2003	1-30-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2-6-03	RL
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-18	TH
	(BOLT)		2-18	TH
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		2-19-03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-19-03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-19-03	RTL
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-19-03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>4.6</u> <u>4.0</u>	3-19-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.2</u> <u>2.2</u> <u>2.5</u>	3-19-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.023</u> <u>.023</u>	3-19-03	DA
	J) ASSEMBLE STOCK		3-11-03	RW
	K) ASSEMBLE SWIVEL STUDS		3-19-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-11-03	RW
	M) IRON SIGHT ALIGNMENT		3-11-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-11-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	3-12-03	A
	MALFUNCTION	CORRECTION	3-12-03	A
	MALFUNCTION	CORRECTION	3-12-03	A
	MALFUNCTION	CORRECTION	3-12-03	A
	MALFUNCTION	CORRECTION	3-12-03	A
645	INSPECT FOR LIVE AMMO		3-12-03	A
655	FINAL INSPECTION A) HEADSPACE		3-14-03	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.79</u> <u>2.69</u> <u>2.55</u> <u>2.50</u>	3-19-03	DA
	C) FUNCTION		3-19-03	RJ
660	PACK		3-19-03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 3-11-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.49	2.62		2.68	MIN. SETTING,
PULL #2	2.69	2.24		2.17	NO AVG. OF 5
PULL #3	2.67	2.70		2.43	READINGS ACCEPT-
PULL #4	2.32	2.20		2.37	ABLE LESS THAN 2
PULL #5	2.28	2.26		2.36	
TOTAL	12.45	12.02		12.01	
AVG.	2.49	2.40		2.40	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.29	3.21		
PULL #2	3.39	3.50		
PULL #3	3.18	3.21		
PULL #4	3.22	3.23		
PULL #5	3.07	2.94		
TOTAL	16.15	16.09		
AVG.	3.23	3.21		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.11	4.30		4.28
PULL #2	4.48	4.42		4.18
PULL #3	4.12	4.02		4.12
PULL #4	4.09	4.20		4.06
PULL #5	4.05	4.02		4.03
TOTAL	20.85	20.96		20.67
AVG.	4.17	4.19		4.13

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296887.__0
FILE DATE AND TIME: 03/13/2003 12:52

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

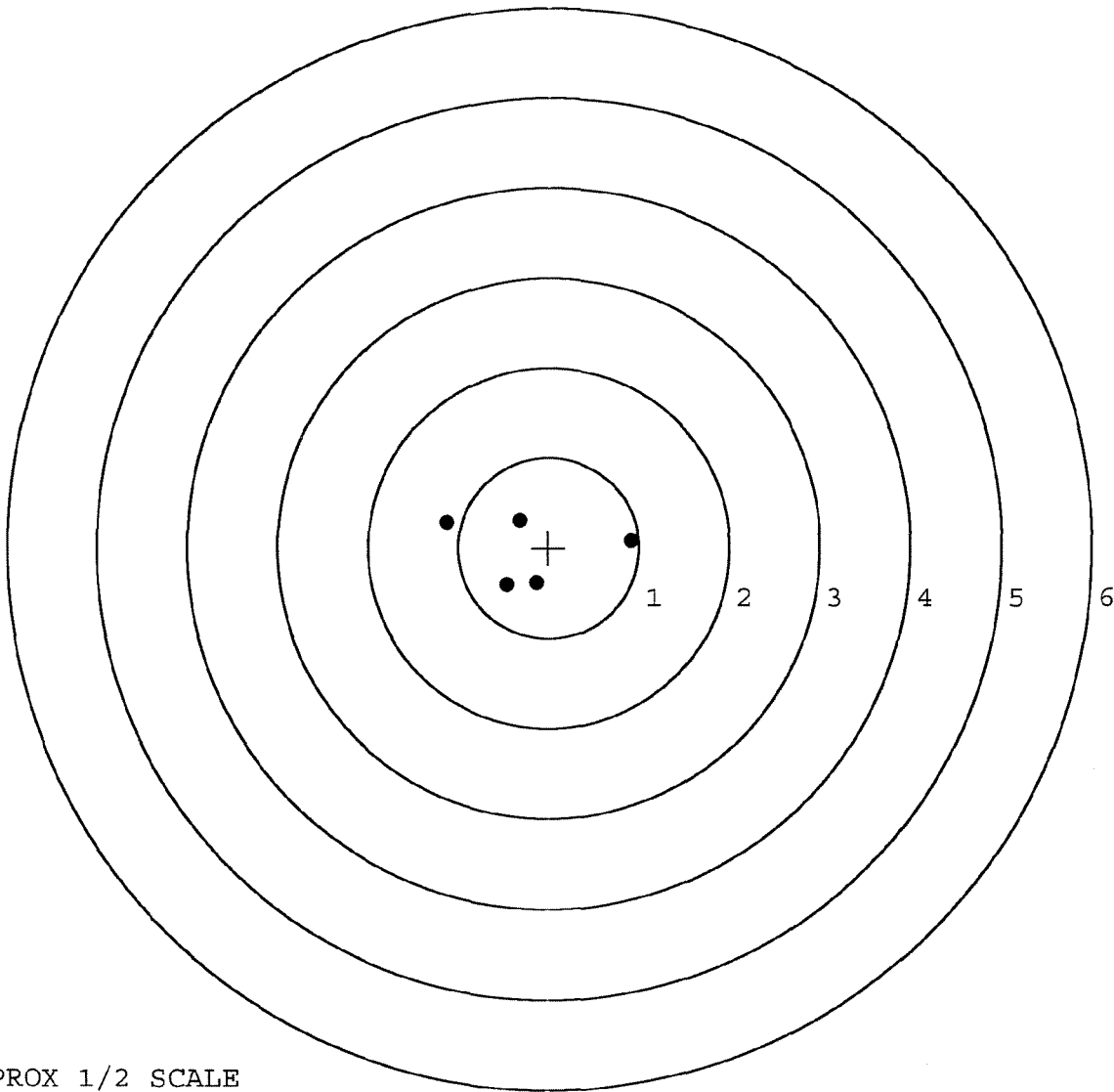
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .722

SERIAL NUMBER: G6296887. __0
TARGET NUMBER: 1
FILE DATE: 03/13/2003
FILE TIME: 12:52

POINT#	X	Y
1:	0.918	0.076
2:	-0.140	-0.387
3:	-0.463	-0.413
4:	-0.324	0.298
5:	-1.128	0.276

X CENTROID: -0.227
Y CENTROID: -0.030
POA TO CENTROID: 0.229
HORZ SPREAD: 2.046
VERT SPREAD: 0.711
GROUP SPREAD: 2.056
MIN RADIUS: 0.342
MAX RADIUS: 1.150
MEAN RADIUS: 0.652
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

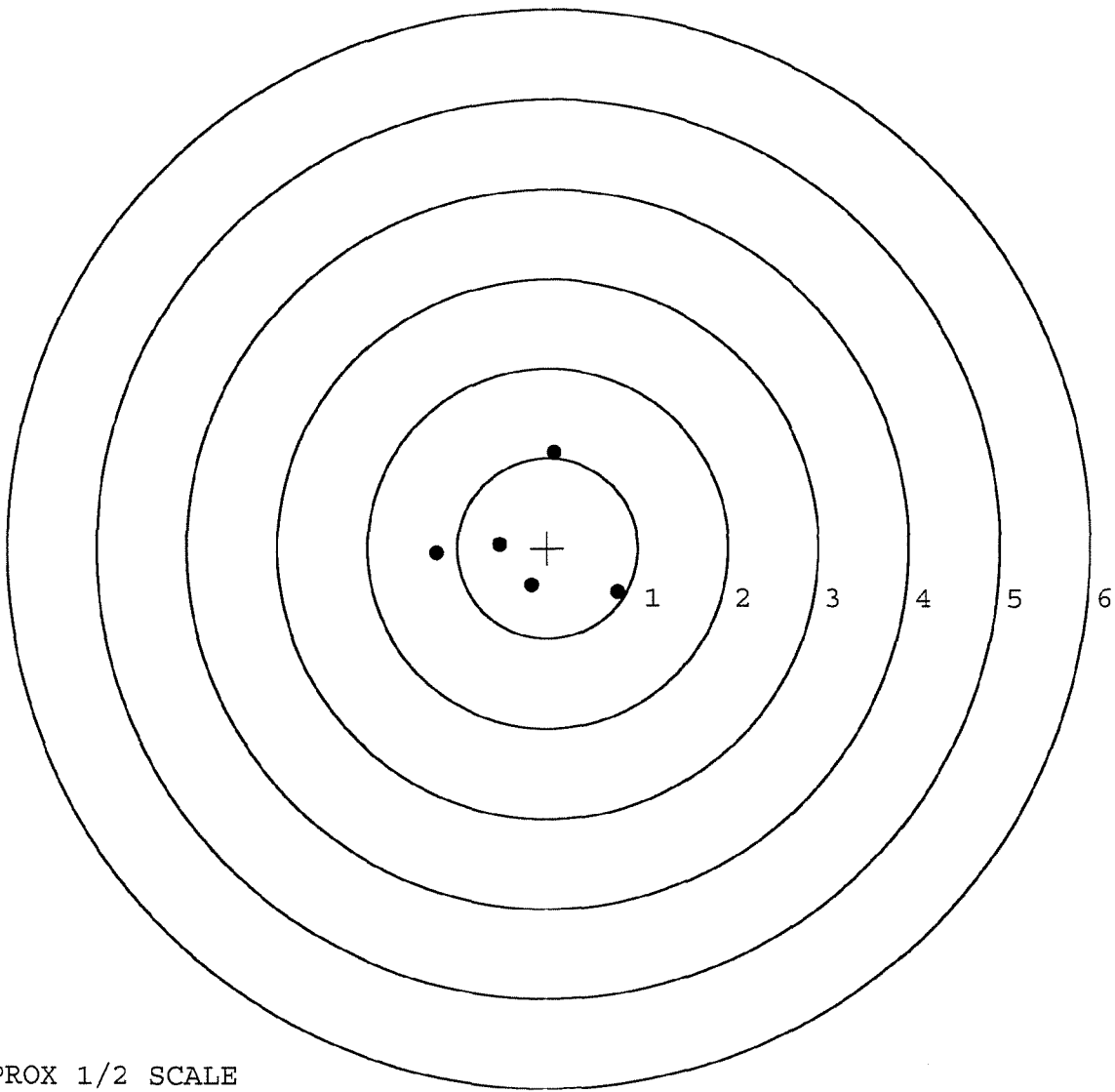


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296887. __0
TARGET NUMBER: 2
FILE DATE: 03/13/2003
FILE TIME: 12:52

POINT#	X	Y
1:	0.777	-0.492
2:	-0.179	-0.414
3:	-0.529	0.043
4:	-1.230	-0.061
5:	0.067	1.059

X CENTROID: -0.219
Y CENTROID: 0.027
POA TO CENTROID: 0.220
HORZ SPREAD: 2.007
VERT SPREAD: 1.551
GROUP SPREAD: 2.053
MIN RADIUS: 0.311
MAX RADIUS: 1.123
MEAN RADIUS: 0.792
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE