

G-629 6888

VERY
Instru
englos
safe
firearm

Remington®

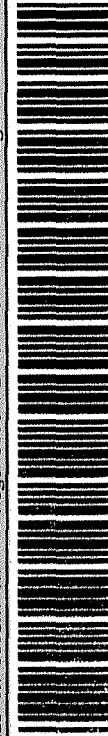
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL
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ORDER
25716



5716 66296888

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



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UPC



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SERIAL NO.



66296888

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



ORDER NO.

25716

BARREL LENGTH

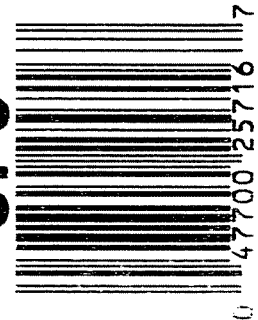
24"

CAPACITY

6

G6296888

UPC



46 FC

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296888

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/5/03	RW
600	PROOF		2/5/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/5/03	RW
610	DIS-ASSEMBLE GUN	FEB 07 2003	2/5/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RR</u>		
615	ROLLMARK CALIBER		2/7/03	RB
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		3/11	HP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-17-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-17-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-17-03	DA
	D) OIL FIRING PIN ASSEMBLY		3-17-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	3-19-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.25</u> <u>10.0</u> <u>10.0</u>	3-19-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	3-19-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0225</u> <u>.022</u> <u>.023</u>	3-19-03	TRW
	J) ASSEMBLE STOCK		3-17-03	RTL
	K) ASSEMBLE SWIVEL STUDS		3-20-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-20-03	RTL
	M) IRON SIGHT ALIGNMENT		3-20-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-20-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-19-03	TRW
	MALFUNCTION	CORRECTION	3-19-03	TRW
	MALFUNCTION	CORRECTION	3-19-03	TRW
	MALFUNCTION	CORRECTION	3-19-03	TRW
	MALFUNCTION	CORRECTION	3-19-03	TRW
645	INSPECT FOR LIVE AMMO		3-19-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-20-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.24</u> <u>2.38</u> <u>2.45</u> <u>2.42</u>	3-19-03	TRW
	C) FUNCTION		3-20-03	RTL
660	PACK		3-20-03	RA

INITIAL & CYCLE TESTS
 2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 1-07-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.45	2.47		2.61	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.39	2.37		2.55	
PULL #3	2.38	2.33		2.53	
PULL #4	2.33	2.28		2.56	
PULL #5	2.29	2.27		2.65	
TOTAL	11.84	11.72		12.90	
AVG.	2.36	2.34		2.58	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.19	3.23		
PULL #2	3.09	3.18		
PULL #3	3.12	3.22		
PULL #4	3.06	3.08		
PULL #5	3.03	3.03		
TOTAL	15.49	15.74		
AVG.	3.09	3.14		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.10	4.40		4.47
PULL #2	4.13	4.31		4.35
PULL #3	4.05	4.13		4.36
PULL #4	4.06	4.32		4.45
PULL #5	4.11	4.23		4.35
TOTAL	20.45	21.39		21.98
AVG.	4.09	4.27		4.39

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296888.___0
FILE DATE AND TIME: 03/20/2003 11:07

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

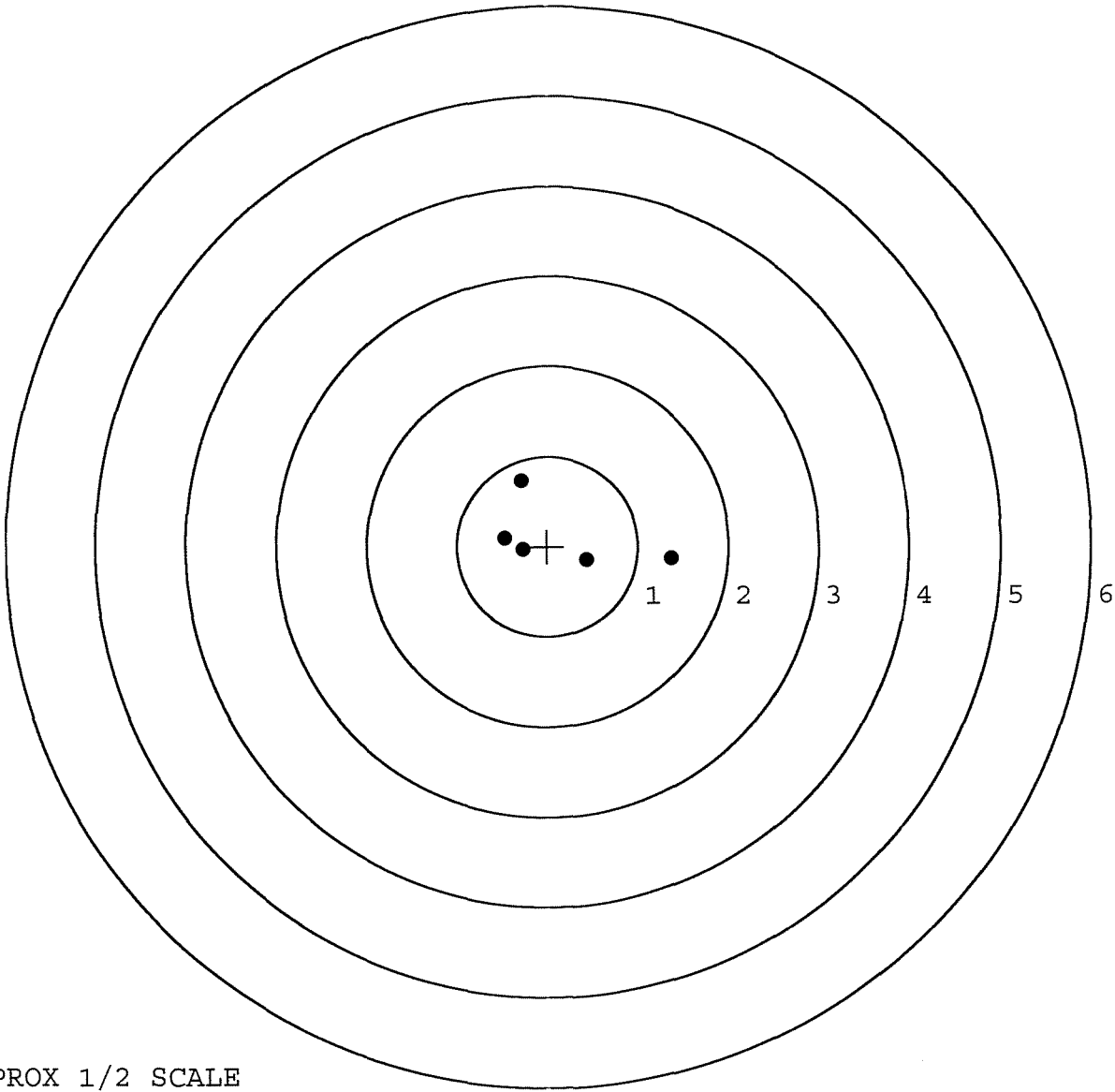
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .775

SERIAL NUMBER: G6296888. __0
TARGET NUMBER: 1
FILE DATE: 03/20/2003
FILE TIME: 11:07

POINT#	X	Y
1:	0.438	-0.152
2:	1.367	-0.142
3:	-0.267	-0.040
4:	-0.469	0.094
5:	-0.290	0.733

X CENTROID: 0.156
Y CENTROID: 0.099
POA TO CENTROID: 0.184
HORZ SPREAD: 1.836
VERT SPREAD: 0.885
GROUP SPREAD: 1.874
MIN RADIUS: 0.377
MAX RADIUS: 1.235
MEAN RADIUS: 0.691
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296888. 0

TARGET NUMBER: 2

FILE DATE: 03/20/2003

FILE TIME: 11:07

POINT#	X	Y
1:	1.457	0.288
2:	0.344	-0.199
3:	0.071	0.455
4:	-0.595	0.658
5:	-0.858	-0.761

X CENTROID: 0.084

Y CENTROID: 0.088

POA TO CENTROID: 0.122

HORZ SPREAD: 2.315

VERT SPREAD: 1.419

GROUP SPREAD: 2.542

MIN RADIUS: 0.367

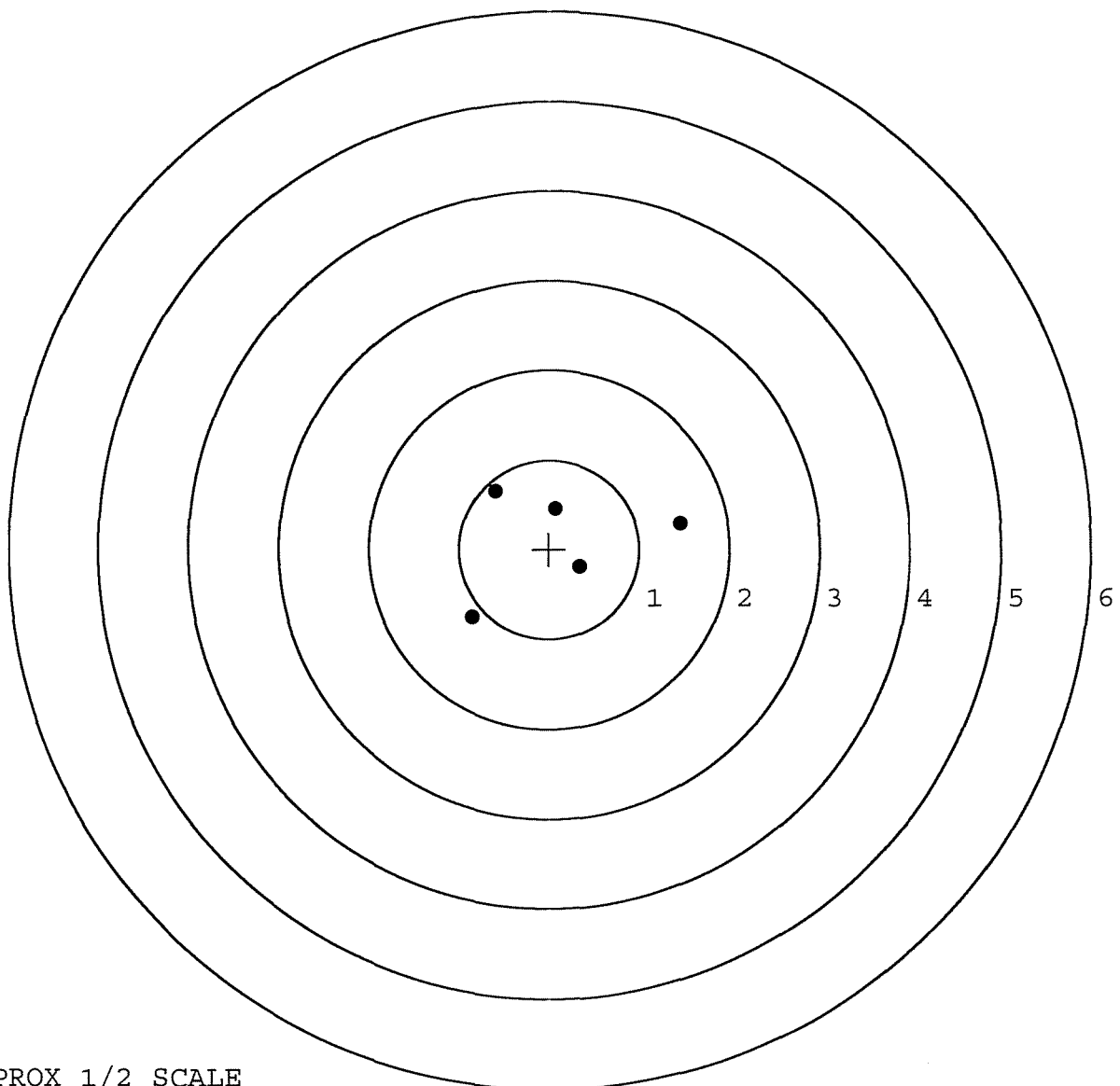
MAX RADIUS: 1.388

MEAN RADIUS: 0.859

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE