

G-6296891

VERY IMPORTANT  
Instruction Book  
enclosed to assure  
safe use of this  
weapon.

**Remington®**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

46

Serial No. **66296891**  
Order No. **25716**

Made in Illinois, U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

**24CX**

5716 66296891

**ORDER 25716**  
M/24 7.62 NATO S.W.S. (COMPLETE SYST  
**UPC**



**ORDER 25716**  
M/24 7.62 NATO S.W.S. (COMPLETE SYST  
**UPC**



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

**G6296891**

**UPC**



40 FORM

M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 629 6891

| OP #         | OPERATION NAME                                                                                                                         | READINGS                | DATE    | INITIAL |
|--------------|----------------------------------------------------------------------------------------------------------------------------------------|-------------------------|---------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                                                                                           |                         | 3-23-03 | RTL     |
| 600          | PROOF                                                                                                                                  |                         | 3-24-03 | RW      |
| 607          | CHECK HEADSPACE                                                                                                                        | MAGNA-FLUX<br>INSPECTED | 3-24-03 | RW      |
| 610          | DIS-ASSEMBLE GUN                                                                                                                       | MAG 2-1-2003            | 3-25-03 | Ac      |
| 612          | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | OPERATOR <u>RY</u>      |         |         |
| 615          | ROLLMARK CALIBER                                                                                                                       |                         | 3/27/03 | AB      |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                         | 3-25-03 | TRW     |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                         | 4-2     | TA      |
|              | (BOLT)                                                                                                                                 |                         | 4-2     | TA      |
| 625          | FINAL ASSEMBLY                                                                                                                         |                         |         |         |
|              | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                         | 4-3-03  | A       |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                         | 4-3-03  | A       |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                         | 4-3-03  | A       |
|              | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                         | 4-3-03  | A       |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                         | 4-17-03 | RTL     |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE     | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>6.0</u> <u>5.5</u> <u>5.5</u>                            | 4/17/03  | DA      |
| CONT. | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3.0</u> <u>3.0</u> <u>3.0</u>                            | 4/17/03  | DA      |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             | 04-17-03 | RTL     |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.022</u> <u>.021</u> <u>.021</u>                         | 4/17/03  | DA      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 4-4-03   | RTL     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 04-17-03 | RTL     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 04-17-03 | RTL     |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 04-17-03 | RTL     |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 04-17-03 | RTL     |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | 4-9-03   | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 4-9-03   | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 4-9-03   | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 4-9-03   | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 4-9-03   | TRW     |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | 4-9-03   | TRW     |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 04-17-03 | RTL     |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.78</u> <u>2.78</u> <u>2.69</u> <u>2.71</u> <u>2.76</u> | 4/17/03  | DA      |
|       | C) FUNCTION                                                              |                                                             | 04-17-03 | RTL     |
| 660   | PACK                                                                     |                                                             | 4-17-03  | DA      |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS  
2.50# + .50#  
3.00# + .75#  
4.00# + 1.00#

SERIAL NO. \_\_\_\_\_

DATE 12-13-02

TESTER TRW

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                           |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------------------------------------|
| PULL #1 | 2.59             | 2.65                     | 2.59                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT<br>ABLE LESS THAN |
| PULL #2 | 2.57             | 2.61                     | 2.44                           |                                                                    |
| PULL #3 | 2.39             | 2.51                     | 2.51                           |                                                                    |
| PULL #4 | 2.60             | 2.49                     | 2.46                           |                                                                    |
| PULL #5 | 2.59             | 2.46                     | 2.57                           |                                                                    |
| TOTAL   | 12.74            | 12.72                    | 12.57                          |                                                                    |
| AVG.    | 2.54             | 2.54                     | 2.51                           |                                                                    |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.38             | 3.40                     |          |
| PULL #2 | 3.25             | 3.26                     |          |
| PULL #3 | 3.27             | 3.18                     |          |
| PULL #4 | 3.38             | 3.14                     |          |
| PULL #5 | 3.25             | 3.20                     |          |
| TOTAL   | 16.53            | 16.18                    |          |
| AVG.    | 3.30             | 3.23                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4#<br>TARGET & ACCU |
|---------|------------------|--------------------------|--------------------------------|------------------------------|
| PULL #1 | 4.29             | 4.42                     |                                | 4.30                         |
| PULL #2 | 4.07             | 4.38                     |                                | 4.23                         |
| PULL #3 | 4.29             | 4.21                     |                                | 4.28                         |
| PULL #4 | 4.15             | 4.13                     |                                | 4.18                         |
| PULL #5 | 4.26             | 4.02                     |                                | 4.11                         |
| TOTAL   | 21.06            | 21.16                    |                                | 21.10                        |
| AVG.    | 4.21             | 4.23                     |                                | 4.22                         |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296891.\_\_\_0  
FILE DATE AND TIME: 04/10/2003 02:52

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA  
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

ave. mean 6565

SERIAL NUMBER: G6296891. \_\_0

TARGET NUMBER: 1

FILE DATE: 04/10/2003

FILE TIME: 02:52

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.926  | 0.371  |
| 2:     | 0.489  | 0.516  |
| 3:     | 0.212  | 0.089  |
| 4:     | 0.032  | -0.315 |
| 5:     | -0.613 | -1.120 |

X CENTROID: 0.209

Y CENTROID: -0.092

POA TO CENTROID: 0.228

HORZ SPREAD: 1.539

VERT SPREAD: 1.636

GROUP SPREAD: 2.143

MIN RADIUS: 0.181

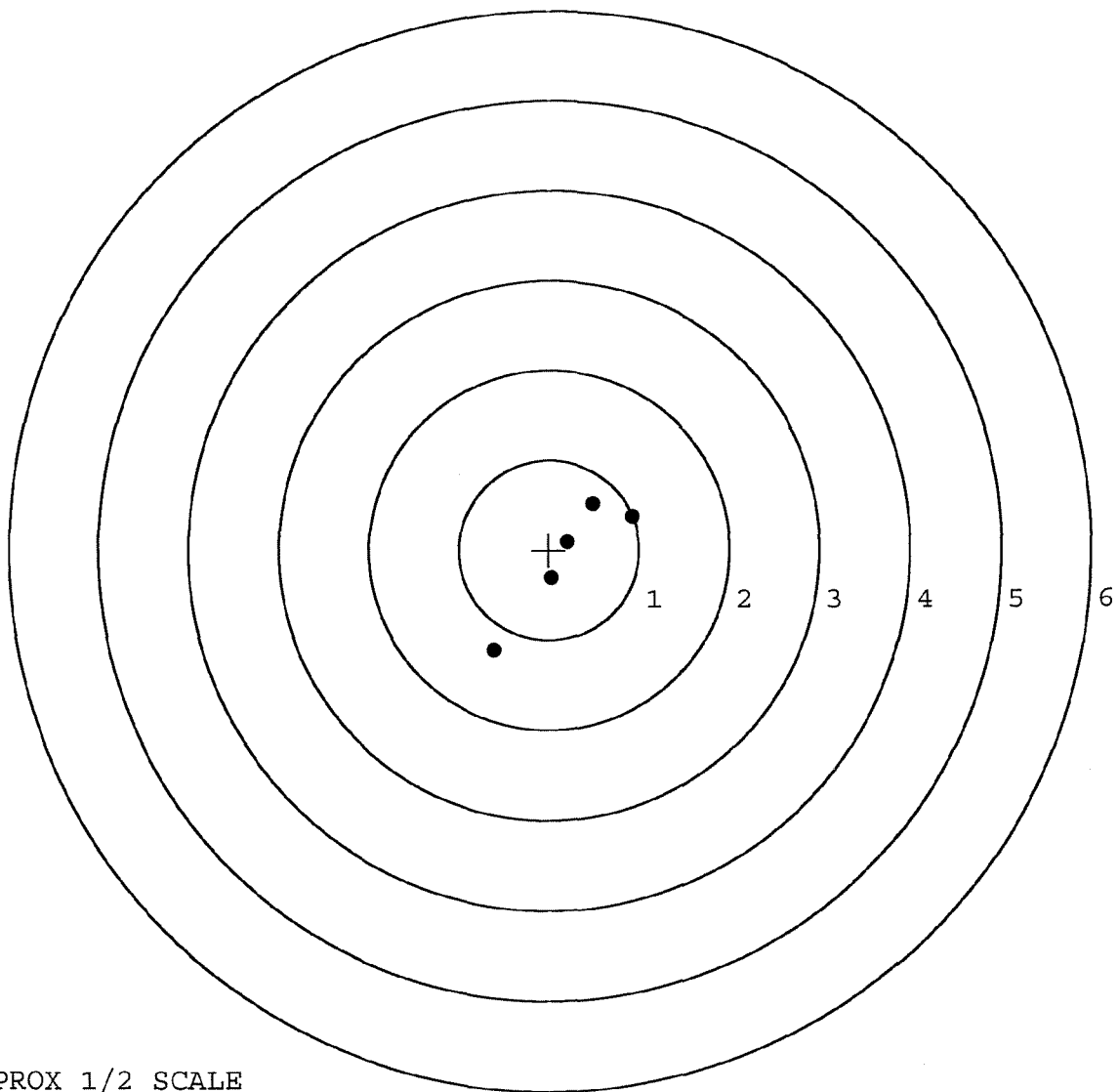
MAX RADIUS: 1.317

MEAN RADIUS: 0.661

# IN 1 IN DIAMETER: 2

# IN 2 IN DIAMETER: 4

# in 3 IN DIAMETER: 5

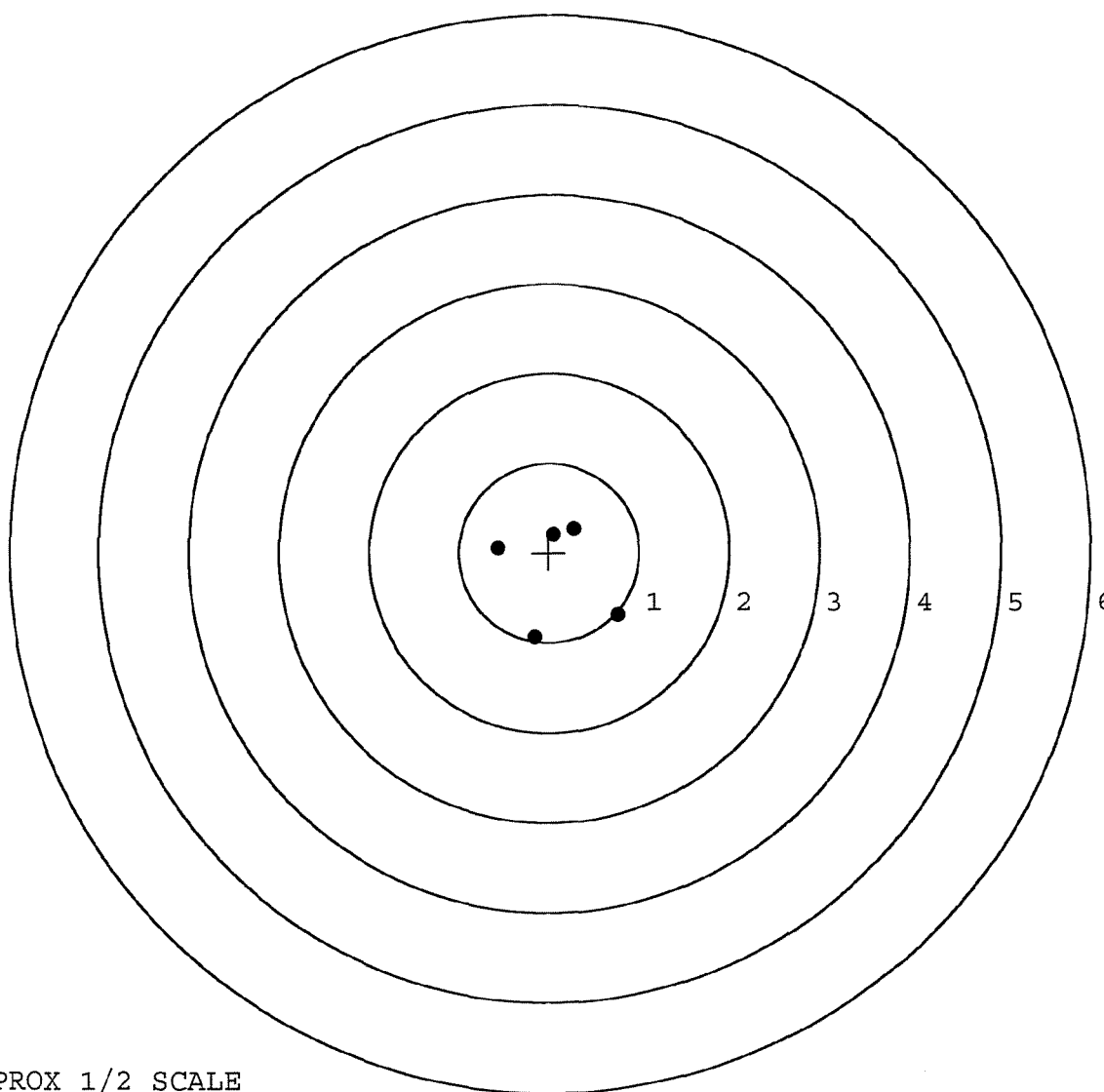


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296891. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 04/10/2003  
FILE TIME: 02:52

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.765  | -0.697 |
| 2:     | -0.161 | -0.953 |
| 3:     | -0.564 | 0.059  |
| 4:     | 0.054  | 0.206  |
| 5:     | 0.278  | 0.265  |

X CENTROID: 0.074  
Y CENTROID: -0.224  
POA TO CENTROID: 0.236  
HORZ SPREAD: 1.329  
VERT SPREAD: 1.218  
GROUP SPREAD: 1.529  
MIN RADIUS: 0.430  
MAX RADIUS: 0.837  
MEAN RADIUS: 0.652  
# IN 1 IN DIAMETER: 1  
# IN 2 IN DIAMETER: 5  
# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE