

G 629 6892

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Parque Deposee.

SERIAL NO. **J**
66296892

ORDER NO.
25716

46

24CX

5716 66296892

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M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



hunter registration sticker



ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296892

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296892

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-30-03	RL
600	PROOF		1-30-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-30-03	RL
610	DIS-ASSEMBLE GUN	FEB 04 2003	1-30-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2-6-03	RL
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-18-03	JA
	(BOLT)		2-18-03	JA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-24-03	JA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-24-03	JA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-24-03	JA
	D) OIL FIRING PIN ASSEMBLY		2-24-03	JA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-22-03	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>6.5</u> <u>7.0</u>	3-7-03	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>2.5</u> <u>3.0</u>	3-7-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		4-22-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.021</u>	3-7-03	DA
	J) ASSEMBLE STOCK		2/24/03	RTL
	K) ASSEMBLE SWIVEL STUDS		4-22-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-22-03	RTL
	M) IRON SIGHT ALIGNMENT		4-22-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-22-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-27-03	A
	MALFUNCTION	CORRECTION	2-27-03	A
	MALFUNCTION	CORRECTION	2-27-03	A
	MALFUNCTION	CORRECTION	2-27-03	A
	MALFUNCTION	CORRECTION	2-27-03	A
645	INSPECT FOR LIVE AMMO		2-27-03	A
655	FINAL INSPECTION A) HEADSPACE		4-22-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.43</u> <u>2.44</u> <u>2.45</u> <u>2.44</u>	3-7-03	DA
	C) FUNCTION		4-22-03	RTL
660	PACK		4/23/03	DA

INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

DATE 2-03-03

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.54	2.44		2.27	MIN. SETTING,
PULL #2	2.49	2.33		2.62	NO AVG. OF 5
PULL #3	2.45	2.23		2.36	READINGS ACCEPT
PULL #4	2.49	2.21		2.34	ABLE LESS THAN
PULL #5	2.51	2.24		2.40	
TOTAL	12.48	11.45		11.99	
AVG.	2.49	2.29		2.39	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.31	3.26		
PULL #2	3.26	3.33		
PULL #3	3.32	3.36		
PULL #4	3.29	3.24		
PULL #5	3.28	3.23		
TOTAL	16.46	16.42		
AVG.	3.29	3.28		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.20	4.13		4.36
PULL #2	4.19	4.21		4.32
PULL #3	4.16	4.17		4.37
PULL #4	4.15	4.19		4.34
PULL #5	4.18	4.03		4.27
TOTAL	20.88	20.73		21.66
AVG.	4.17	4.14		4.33

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296892.__0
FILE DATE AND TIME: 02/28/2003 12:08

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

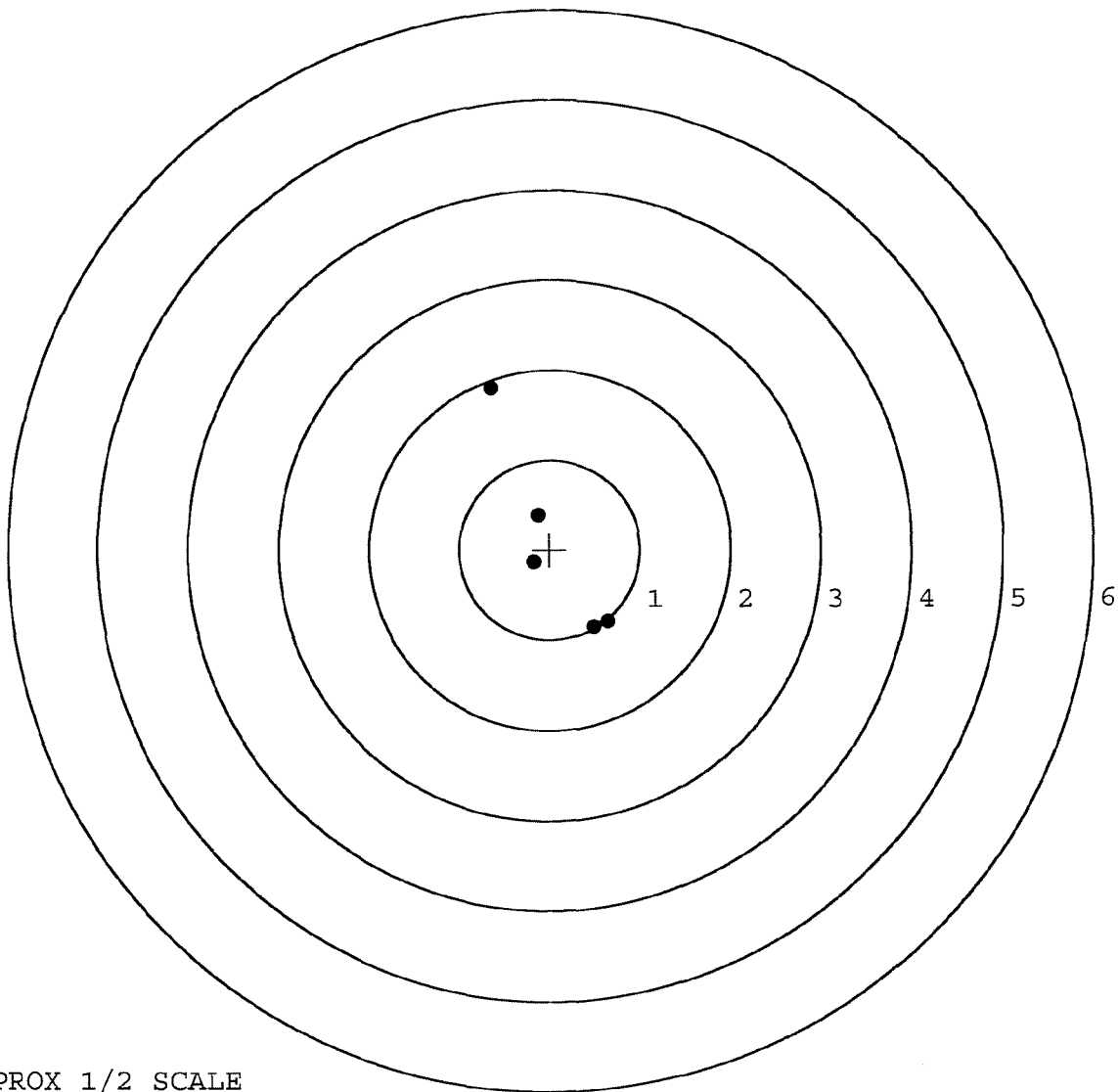
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean 9045

SERIAL NUMBER: G6296892. __0
TARGET NUMBER: 1
FILE DATE: 02/28/2003
FILE TIME: 12:08

POINT#	X	Y
1:	0.644	-0.804
2:	0.492	-0.862
3:	-0.180	-0.145
4:	-0.129	0.386
5:	-0.648	1.804

X CENTROID: 0.036
Y CENTROID: 0.076
POA TO CENTROID: 0.084
HORZ SPREAD: 1.292
VERT SPREAD: 2.666
GROUP SPREAD: 2.910
MIN RADIUS: 0.309
MAX RADIUS: 1.859
MEAN RADIUS: 0.926
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 4

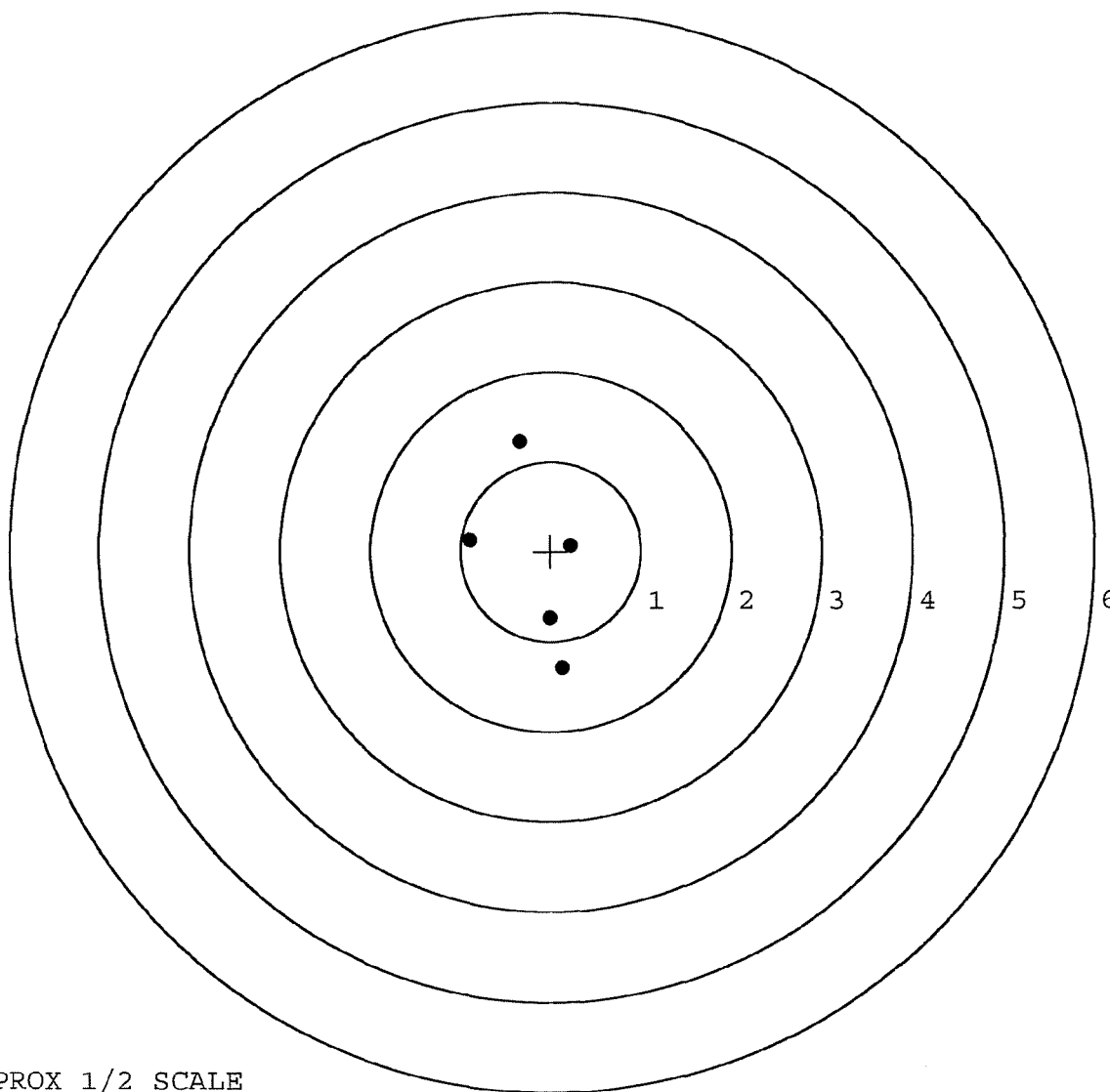


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296892. __0
TARGET NUMBER: 2
FILE DATE: 02/28/2003
FILE TIME: 12:08

POINT#	X	Y
1:	0.133	-1.294
2:	-0.018	-0.752
3:	0.220	0.061
4:	-0.894	0.128
5:	-0.342	1.223

X CENTROID: -0.180
Y CENTROID: -0.127
POA TO CENTROID: 0.220
HORZ SPREAD: 1.114
VERT SPREAD: 2.517
GROUP SPREAD: 2.561
MIN RADIUS: 0.442
MAX RADIUS: 1.359
MEAN RADIUS: 0.883
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE