

G 629 6894

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **J**
G6296894

ORDER NO. **25716**

46

22CX

5716 G6296894

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



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UPC



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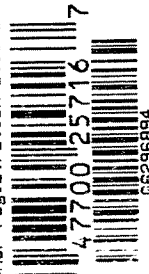
- INSTRUCTION BOOK 3518

4E FORM

proof of purchase



owner registration sticker



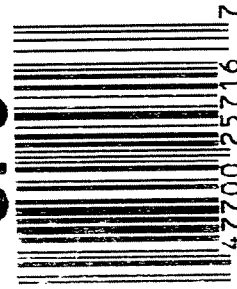
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296894

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296894

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN		3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 27 2003 OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		3/27/03	LB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-2	TA
	(BOLT)		4-2	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		4/3/03	RA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/3/03	RA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/3/03	RA
	D) OIL FIRING PIN ASSEMBLY		4/3/03	RA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-3-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.5</u> <u>9.0</u> <u>8.0</u>	4-3-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>3.0</u> <u>3.25</u>	4-3-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.0235</u>	4-3-03	TRW
	J) ASSEMBLE STOCK		4-3-03	RTL
	K) ASSEMBLE SWIVEL STUDS		04-11-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		04-11-03	RTL
	M) IRON SIGHT ALIGNMENT		04-11-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		04-11-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-3-03	TRW
	MALFUNCTION	CORRECTION	4-3-03	TRW
	MALFUNCTION	CORRECTION	4-3-03	TRW
	MALFUNCTION	CORRECTION	4-3-03	TRW
	MALFUNCTION	CORRECTION	4-3-03	TRW
645	INSPECT FOR LIVE AMMO		4-3-03	TRW
655	FINAL INSPECTION A) HEADSPACE		04-11-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u> <u>2.59</u> <u>2.58</u> <u>2.50</u> <u>2.29</u>	4-3-03	TRW
	C) FUNCTION		04-11-03	RTL
660	PACK		4/11/03	RAA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____
DATE 3-31-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.44	2.33		2.43	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.66	2.35		2.38	
PULL #3	2.65	2.49		2.31	
PULL #4	2.46	2.43		2.34	
PULL #5	2.60	2.37		2.40	
TOTAL	12.81	11.97		11.86	
AVG.	2.56	2.39		2.37	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.36	3.27		
PULL #2	3.25	3.20		
PULL #3	3.17	3.16		
PULL #4	3.33	3.04		
PULL #5	3.38	3.16		
TOTAL	16.49	15.83		
AVG.	3.29	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.10	4.32		4.22
PULL #2	4.18	4.03		4.24
PULL #3	4.14	4.06		4.20
PULL #4	4.13	4.10		4.17
PULL #5	4.09	4.09		4.24
TOTAL	20.64	20.60		21.07
AVG.	4.12	4.12		4.21

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296894.__0
FILE DATE AND TIME: 04/04/2003 02:47

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .706

SERIAL NUMBER: G6296894. __0

TARGET NUMBER: 1

FILE DATE: 04/04/2003

FILE TIME: 02:47

POINT#	X	Y
1:	-0.628	-0.301
2:	-0.639	-0.167
3:	0.156	-0.216
4:	0.102	0.204
5:	0.593	0.037

X CENTROID: -0.083

Y CENTROID: -0.089

POA TO CENTROID: 0.122

HORZ SPREAD: 1.232

VERT SPREAD: 0.505

GROUP SPREAD: 1.267

MIN RADIUS: 0.271

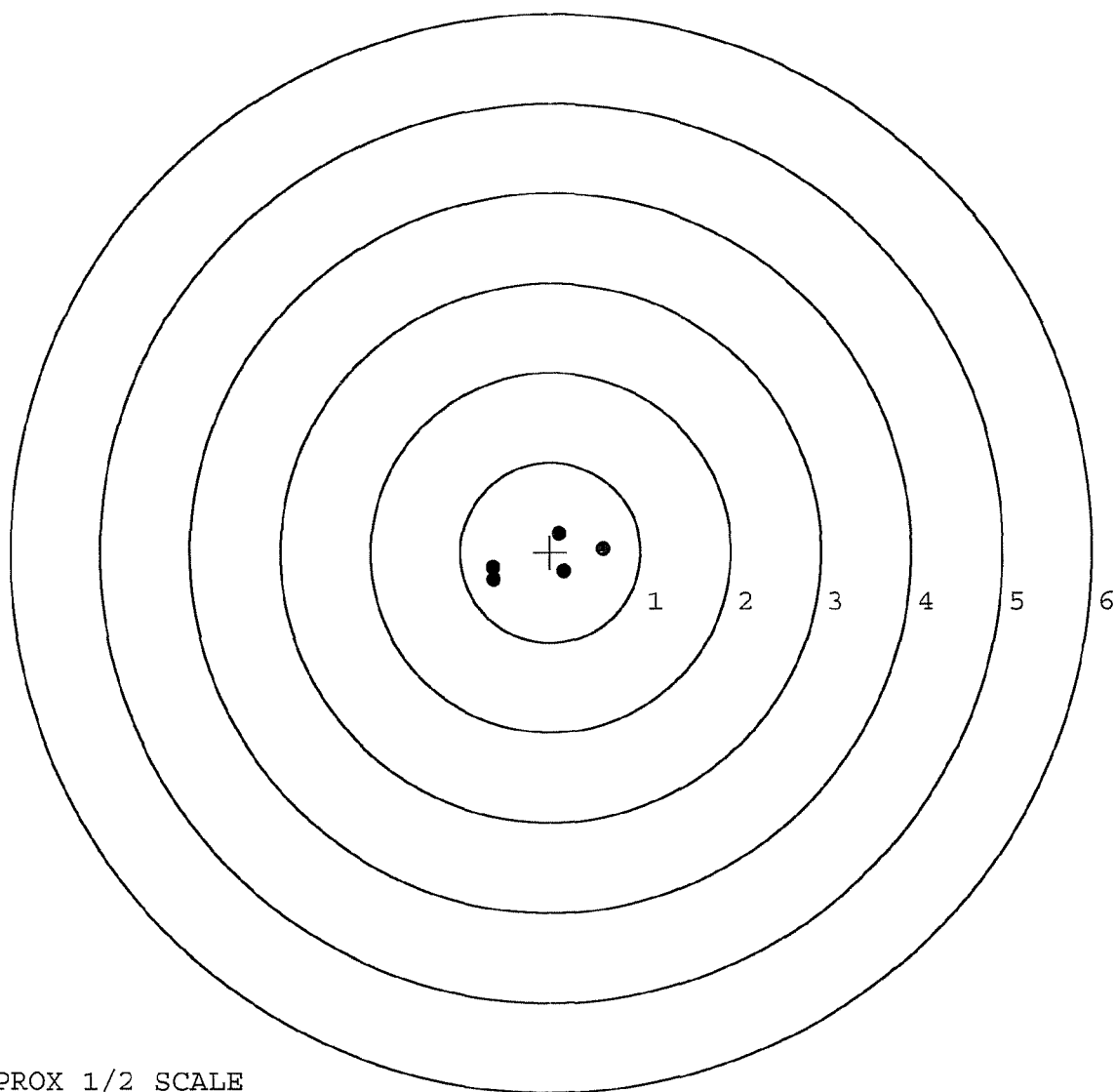
MAX RADIUS: 0.688

MEAN RADIUS: 0.490

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

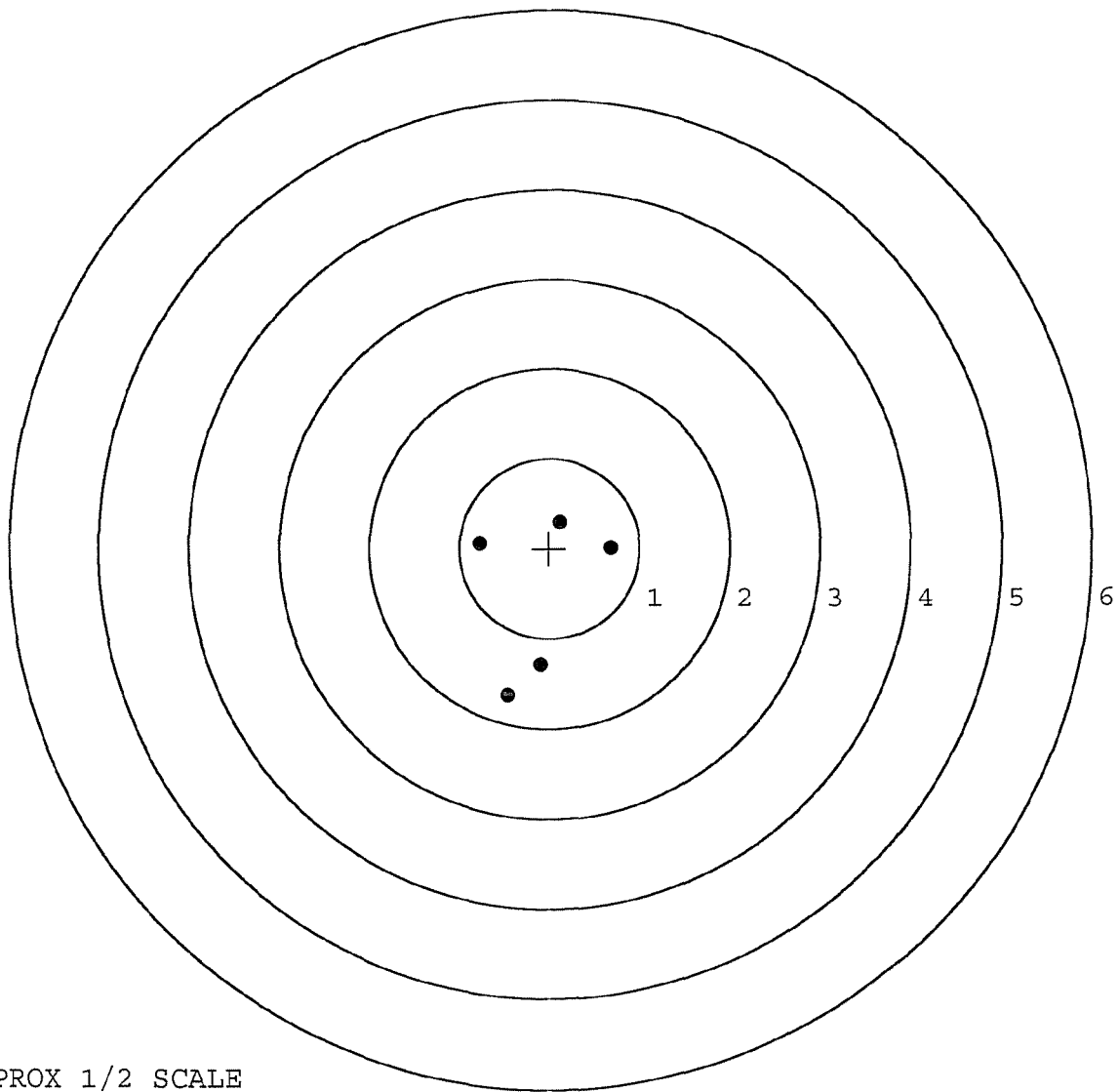


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296894. __0
TARGET NUMBER: 2
FILE DATE: 04/04/2003
FILE TIME: 02:47

POINT#	X	Y
1:	0.683	0.011
2:	0.116	0.290
3:	-0.767	0.060
4:	-0.094	-1.294
5:	-0.464	-1.630

X CENTROID: -0.105
Y CENTROID: -0.513
POA TO CENTROID: 0.523
HORZ SPREAD: 1.450
VERT SPREAD: 1.920
GROUP SPREAD: 2.006
MIN RADIUS: 0.781
MAX RADIUS: 1.174
MEAN RADIUS: 0.922
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE