

GC 6896

VERY IMPORTANT
Instruction
enclosed to as
safe use of
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
G629689

ORDER NO.
25716

07KX

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.



5716 66296896

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



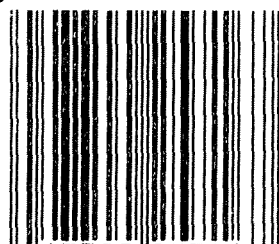
0 47700 25716 7

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

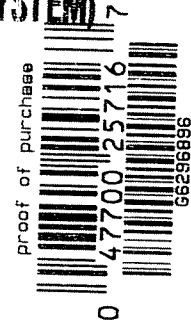
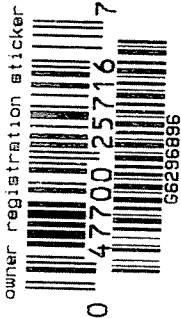
SERIAL NO.



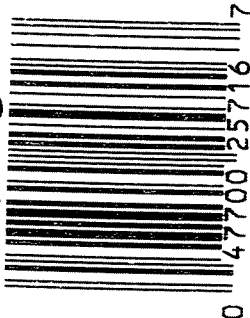
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM



UPC



ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6296896

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296896

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/3/03	RW
600	PROOF		2/3/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/3/03	RW
610	DIS-ASSEMBLE GUN	FEB 06 2003	2/3/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-14	TA
	(BOLT)		2-14	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/20/03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/20/03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/20/03	RTL
	D) OIL FIRING PIN ASSEMBLY		2/20/03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	2-5-03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.2</u> <u>6.2</u> <u>6.2</u>	3-5-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>3.2</u> <u>2.5</u>	3-5-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-5-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.021</u>	3-5-03	DA
	J) ASSEMBLE STOCK		2/20/03	RTL
	K) ASSEMBLE SWIVEL STUDS		4-30-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-30-03	RTL
	M) IRON SIGHT ALIGNMENT		4-30-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-30-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-25-03	A
	MALFUNCTION	CORRECTION	2-25-03	A
	MALFUNCTION	CORRECTION	2-25-03	A
	MALFUNCTION	CORRECTION	2-25-03	A
	MALFUNCTION	CORRECTION	2-25-03	A
645	INSPECT FOR LIVE AMMO		2-25-03	A
655	FINAL INSPECTION A) HEADSPACE		4-30-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.77</u> <u>2.75</u> <u>2.82</u> <u>2.86</u>	3-6-03	DA
	C) FUNCTION		4-30-03	RTL
660	PACK		5/1/03	DA

INITIAL & CYCLE TESTS
 2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

DATE 2-10-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.36	2.68		2.56	MIN. SETTING,
PULL #2	2.35	2.65		2.49	NO AVG. OF 5
PULL #3	2.37	2.48		2.19	READINGS ACCEPT
PULL #4	2.34	2.56		2.54	ABLE LESS THAN
PULL #5	2.20	2.54		2.50	
TOTAL	11.62	12.91		12.28	
AVG.	2.32	2.58		2.45	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.30	3.47		
PULL #2	3.31	3.12		
PULL #3	3.23	3.11		
PULL #4	3.11	3.46		
PULL #5	3.29	3.32		
TOTAL	16.24	16.48		
AVG.	3.24	3.29		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.10	4.15		4.22
PULL #2	4.20	4.17		4.00
PULL #3	4.05	4.11		3.81
PULL #4	3.98	3.87		4.04
PULL #5	4.01	4.14		4.20
TOTAL	20.34	20.41		20.27
AVG.	4.06	4.08		4.05

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296896.___0
FILE DATE AND TIME: 02/26/2003 15:12

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

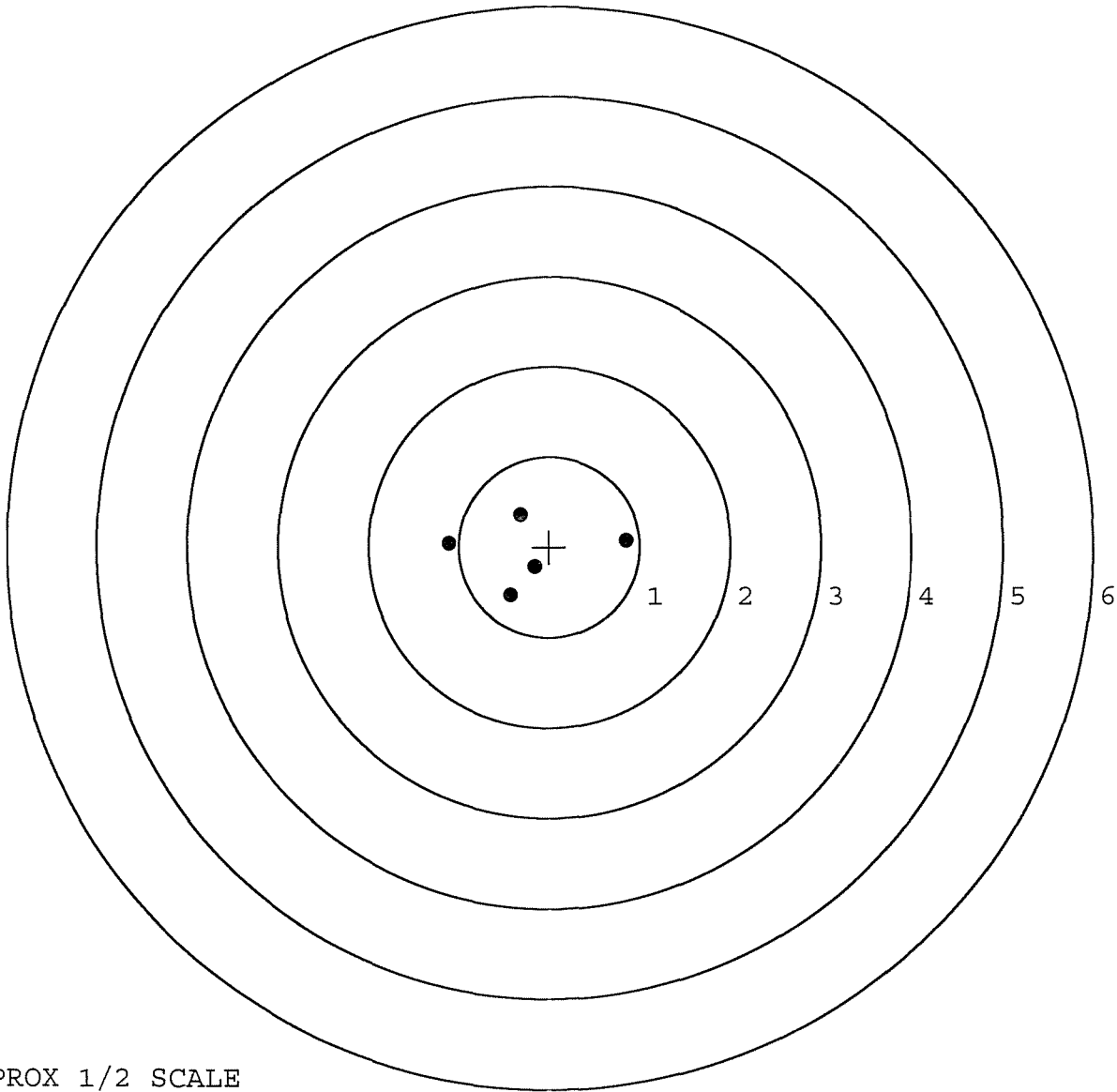
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN . 7465

SERIAL NUMBER: G6296896. __0
TARGET NUMBER: 1
FILE DATE: 02/26/2003
FILE TIME: 15:12

POINT#	X	Y
1:	0.851	0.068
2:	-0.320	0.359
3:	-1.108	0.042
4:	-0.161	-0.221
5:	-0.429	-0.535

X CENTROID: -0.233
Y CENTROID: -0.057
POA TO CENTROID: 0.240
HORZ SPREAD: 1.959
VERT SPREAD: 0.894
GROUP SPREAD: 1.959
MIN RADIUS: 0.179
MAX RADIUS: 1.092
MEAN RADIUS: 0.618
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

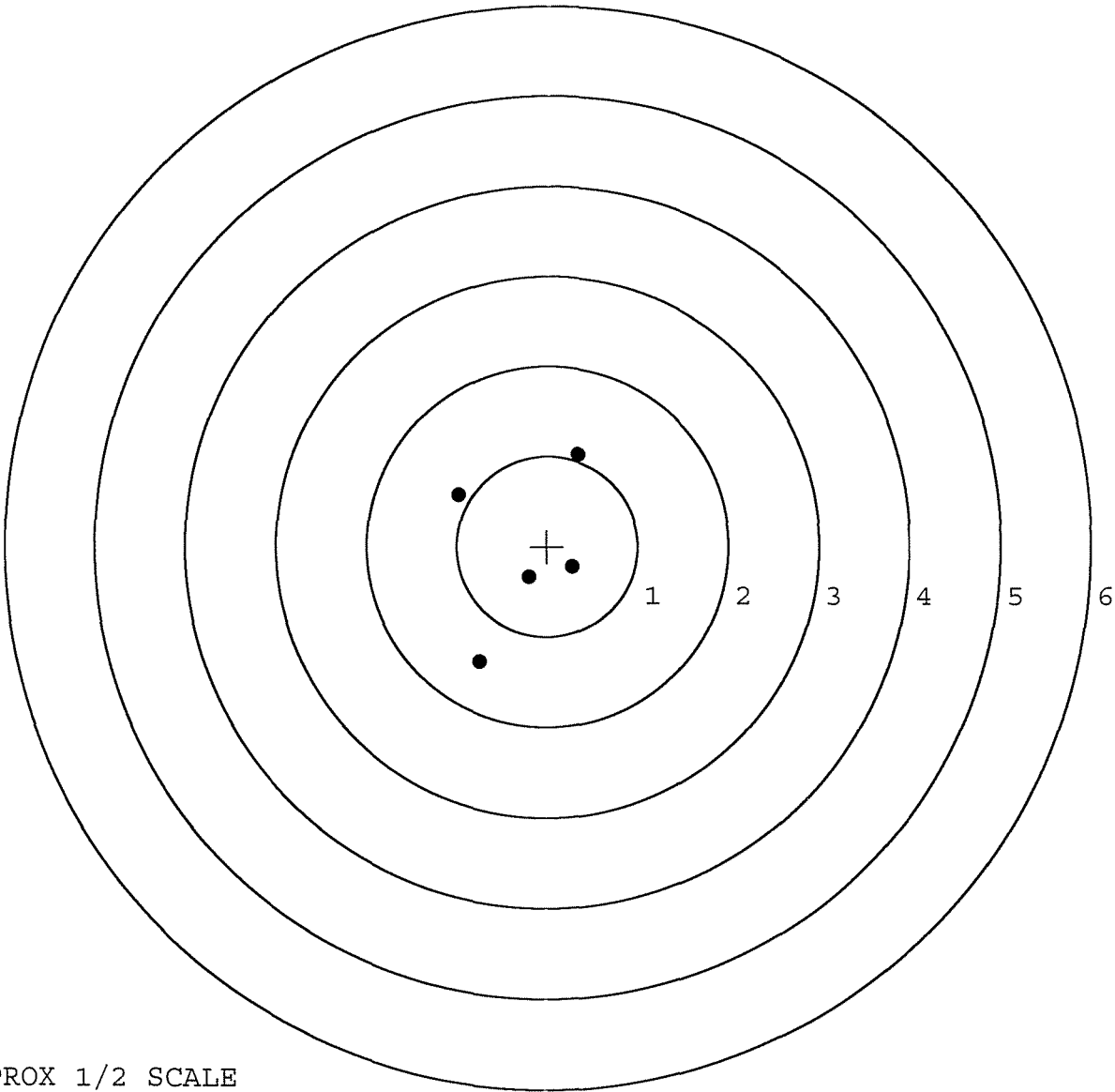


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296896. __0
TARGET NUMBER: 2
FILE DATE: 02/26/2003
FILE TIME: 15:12

POINT#	X	Y
1:	-0.743	-1.283
2:	-0.203	-0.344
3:	0.286	-0.231
4:	0.344	1.016
5:	-0.984	0.570

X CENTROID: -0.260
Y CENTROID: -0.054
POA TO CENTROID: 0.266
HORZ SPREAD: 1.328
VERT SPREAD: 2.299
GROUP SPREAD: 2.543
MIN RADIUS: 0.295
MAX RADIUS: 1.320
MEAN RADIUS: 0.875
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE