

G-6300450

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300450

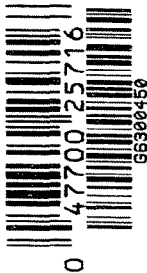
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		8-12-03	AK
607	CHECK HEADSPACE	MAGNA FLUX TESTED	8-12-03	AK
610	DIS-ASSEMBLE GUN		11-12-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	PR		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-13-03	JKW
620	APPLY COATINGS (BARREL ACTION)		9-19	TA
	(BOLT)		9-19	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-26-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-26-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-26-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-26-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>60</u> <u>60</u> <u>60</u>	9-30-03	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.50</u> <u>2.50</u> <u>2.50</u>	9-30-03	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.021</u>	9-30-03	RTL
	J) ASSEMBLE STOCK		9-26-03	RW
	K) ASSEMBLE SWIVEL STUDS		10-1-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-26-03	RW
	M) IRON SIGHT ALIGNMENT		9-26-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-26-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-29-03	TRW
	MALFUNCTION	CORRECTION	9-29-03	TRW
	MALFUNCTION	CORRECTION	9-29-03	TRW
	MALFUNCTION	CORRECTION	9-29-03	TRW
	MALFUNCTION	CORRECTION	9-29-03	TRW
645	INSPECT FOR LIVE AMMO		9-29-03	TRW
655	FINAL INSPECTION A) HEADSPACE		10-1-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.44</u> <u>2.44</u> <u>2.48</u> <u>2.38</u> <u>2.32</u>	9-30-03	RA
	C) FUNCTION		10-1-03	RTL
660	PACK		10/1/03	RA

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



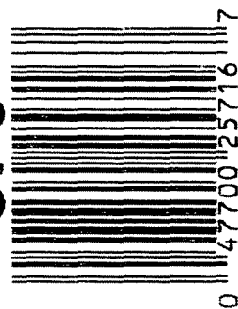
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300450

UPC



28 FORM

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

28

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.
Made in Illinois, NY

SERIAL NO.
66300450

ORDER NO.
25716

07EX

5716 66300450

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

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SERIAL NO.



AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

9-10-03

TESTER

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.49	2.42		2.60	
PULL #2	2.83	2.44		2.49	
PULL #3	2.45	2.38		2.47	
PULL #4	2.46	2.40		2.51	
PULL #5	2.44	2.31		2.27	
TOTAL	12.67	11.95		12.34	
AVERAGE	2.53	2.39		2.46	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.35		
PULL #2	3.09	3.10		
PULL #3	3.08	3.25		
PULL #4	3.03	3.19		
PULL #5	3.45	3.29		
TOTAL	15.76	16.18		
AVERAGE	3.15	3.23		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.25	4.25		4.16
PULL #2	4.19	4.23		4.29
PULL #3	4.14	4.06		4.30
PULL #4	4.17	4.26		4.28
PULL #5	4.12	4.07		4.30
TOTAL	20.87	20.87		21.33
AVERAGE	4.17	4.17		4.26

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300450.__0

FILE DATE AND TIME: 09/29/2003 06:39

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

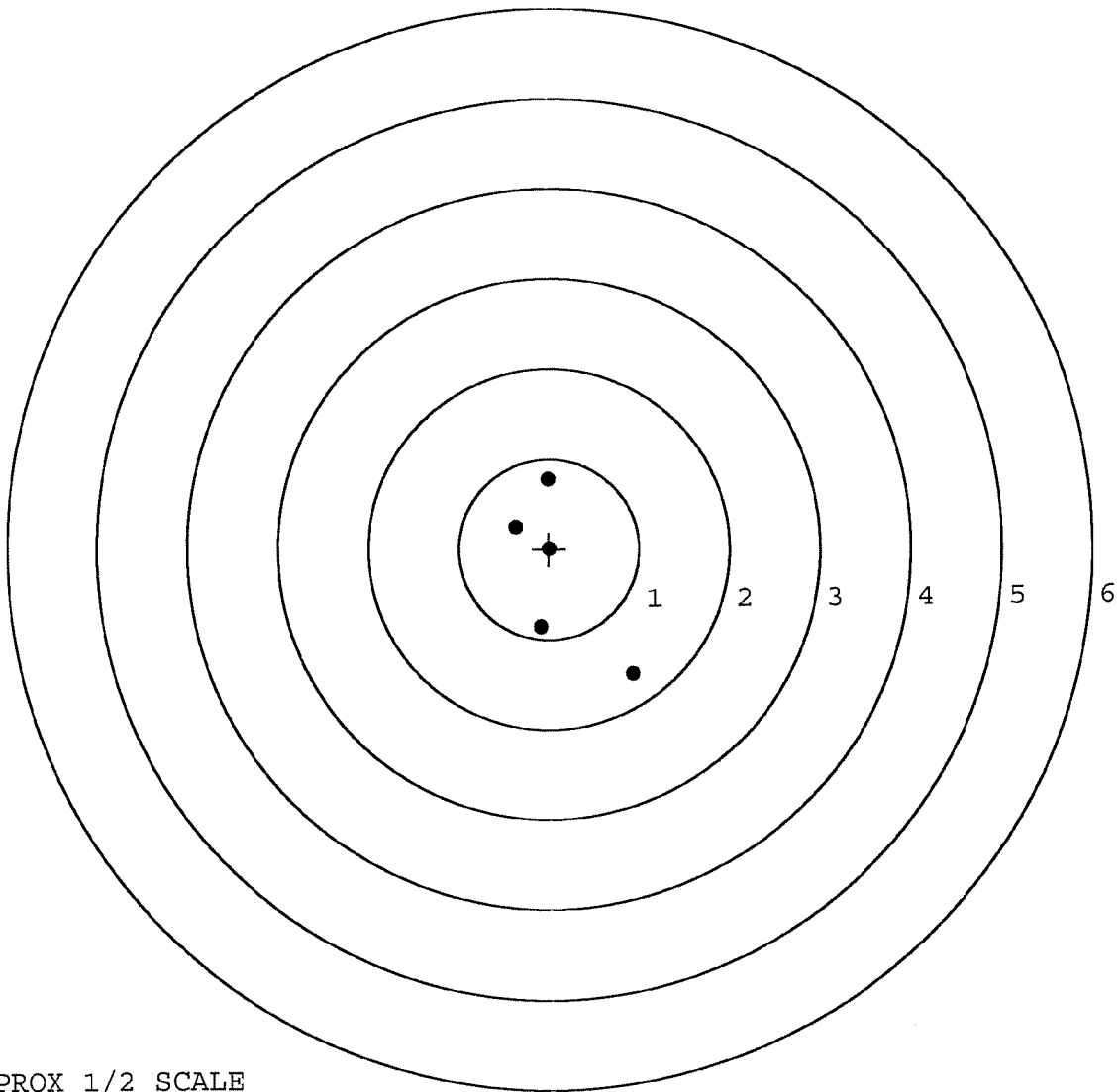
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .804

SERIAL NUMBER: G6300450. __0
TARGET NUMBER: 1
FILE DATE: 09/29/2003
FILE TIME: 06:39

POINT#	X	Y
1:	0.926	-1.390
2:	-0.096	-0.866
3:	-0.001	-0.001
4:	-0.371	0.245
5:	-0.007	0.775

X CENTROID: 0.090
Y CENTROID: -0.247
POA TO CENTROID: 0.263
HORZ SPREAD: 1.297
VERT SPREAD: 2.165
GROUP SPREAD: 2.357
MIN RADIUS: 0.263
MAX RADIUS: 1.416
MEAN RADIUS: 0.805
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

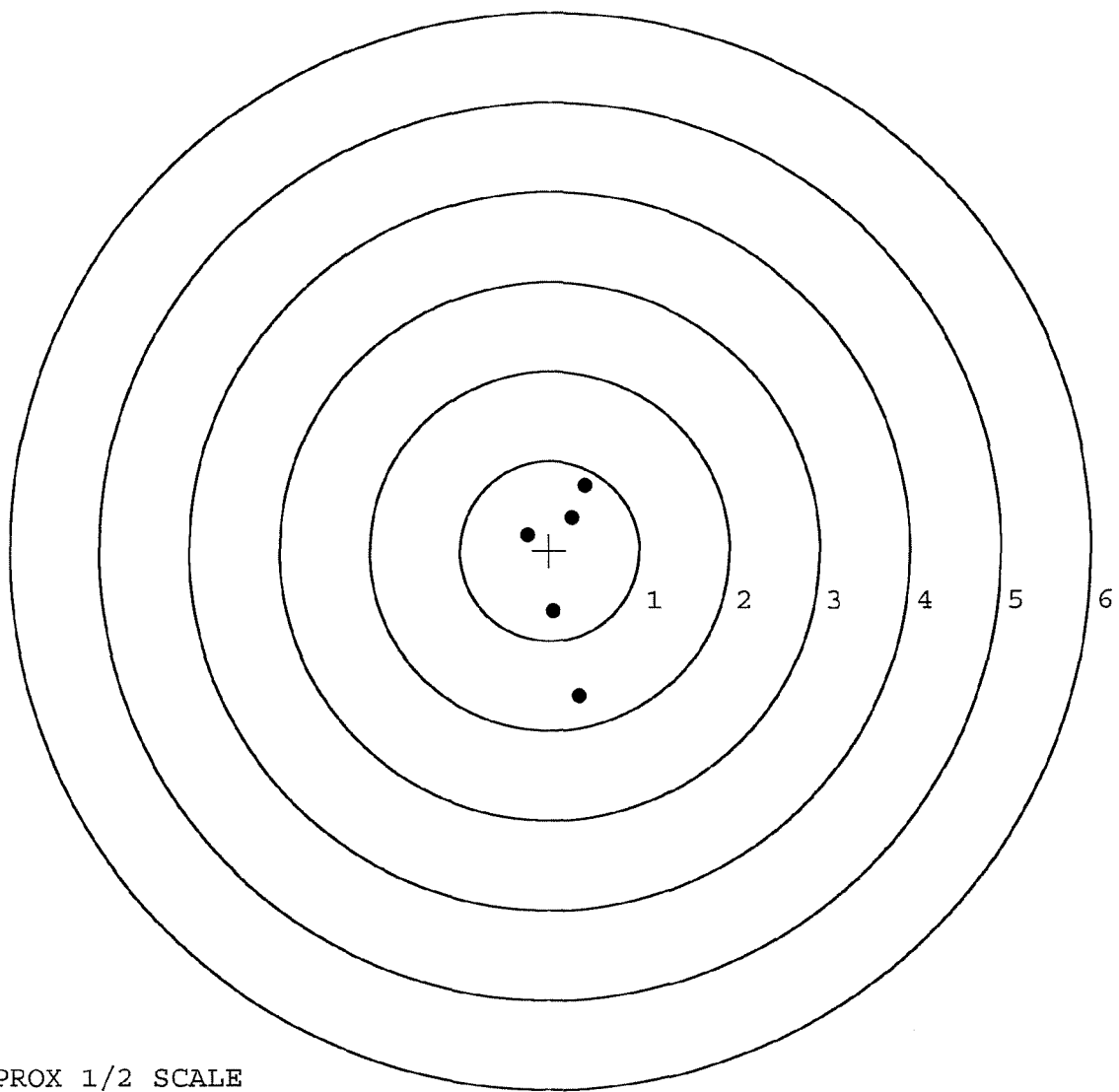


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300450. __0
TARGET NUMBER: 2
FILE DATE: 09/29/2003
FILE TIME: 06:39

POINT#	X	Y
1:	0.334	-1.621
2:	0.043	-0.677
3:	-0.248	0.171
4:	0.252	0.372
5:	0.396	0.730

X CENTROID: 0.155
Y CENTROID: -0.205
POA TO CENTROID: 0.257
HORZ SPREAD: 0.644
VERT SPREAD: 2.351
GROUP SPREAD: 2.352
MIN RADIUS: 0.485
MAX RADIUS: 1.427
MEAN RADIUS: 0.803
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE