

G-6300452

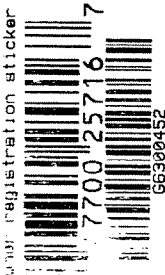
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



number registration sticker



46 502V

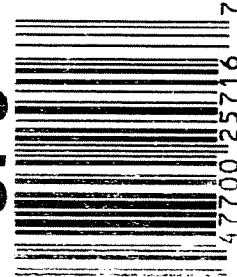
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300452

UPC



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. J
G6300452

ORDER NO.
25716

46

24CX

5716 G6300452

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300452

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN		3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 25 2003 OPERATOR <i>BK</i>		
615	ROLLMARK CALIBER		3/27/03	RB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-2	TR
	(BOLT)		4-2	TR
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		4-3-03	A
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-3-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-3-03	A
	D) OIL FIRING PIN ASSEMBLY		4-3-03	A
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-4-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.5</u> <u>8.25</u> <u>8.5</u>		
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>		
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022⁵</u> <u>.024</u> <u>.023</u>		
	J) ASSEMBLE STOCK		4-3-03	RW
	K) ASSEMBLE SWIVEL STUDS		04-14-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		04-14-03	RTL
	M) IRON SIGHT ALIGNMENT		04-14-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		04-14-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-4-03	TRW
	MALFUNCTION	CORRECTION	4-4-03	TRW
	MALFUNCTION	CORRECTION	4-4-03	TRW
	MALFUNCTION	CORRECTION	4-4-03	TRW
	MALFUNCTION	CORRECTION	4-4-03	TRW
645	INSPECT FOR LIVE AMMO		4-4-03	TRW
655	FINAL INSPECTION A) HEADSPACE		04-14-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.84</u> <u>2.83</u> <u>2.81</u> <u>2.50</u> <u>2.75</u>	4-4-03	TRW
	C) FUNCTION		04-14-03	RTL
660	PACK		4/14/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____
DATE 12-16-02
TESTER TRC

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.44	2.22		2.06	MIN. SETTING,
PULL #2	2.45	2.16		2.01	NO AVG. OF 5
PULL #3	2.40	2.19		2.03	READINGS ACCEPT
PULL #4	2.38	2.27		2.20	ABLE LESS THAN
PULL #5	2.43	2.22		2.19	
TOTAL	12.10	11.06		10.49	
AVG.	2.42	2.21		2.09	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.25	3.24		
PULL #2	3.26	3.01		
PULL #3	3.18	3.24		
PULL #4	3.13	3.12		
PULL #5	3.18	3.08		
TOTAL	16.00	15.69		
AVG.	3.20	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# IF TARGET & ACCU
PULL #1	4.11	4.30		4.03
PULL #2	4.19	4.14		4.01
PULL #3	4.45	4.18		4.05
PULL #4	4.26	4.22		4.16
PULL #5	4.23	4.18		4.03
TOTAL	21.24	21.02		20.28
AVG.	4.24	4.20		4.05

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300452.__0
FILE DATE AND TIME: 04/05/2003 02:07

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

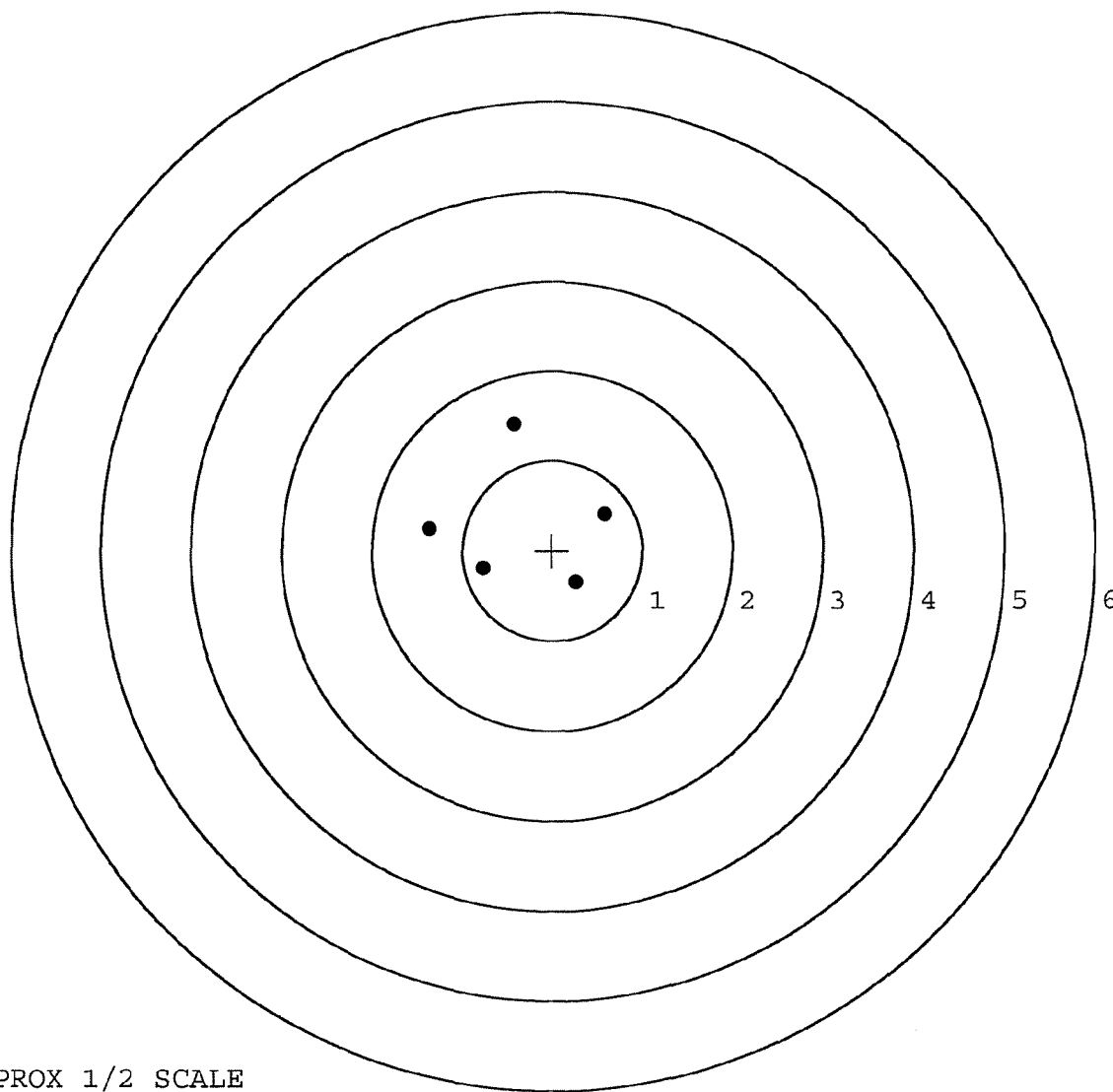
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .830

SERIAL NUMBER: G6300452. __0
TARGET NUMBER: 1
FILE DATE: 04/05/2003
FILE TIME: 02:07

POINT#	X	Y
1:	0.262	-0.353
2:	0.586	0.409
3:	-0.767	-0.194
4:	-1.370	0.241
5:	-0.427	1.405

X CENTROID: -0.343
Y CENTROID: 0.302
POA TO CENTROID: 0.457
HORZ SPREAD: 1.956
VERT SPREAD: 1.758
GROUP SPREAD: 1.888
MIN RADIUS: 0.652
MAX RADIUS: 1.107
MEAN RADIUS: 0.923
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

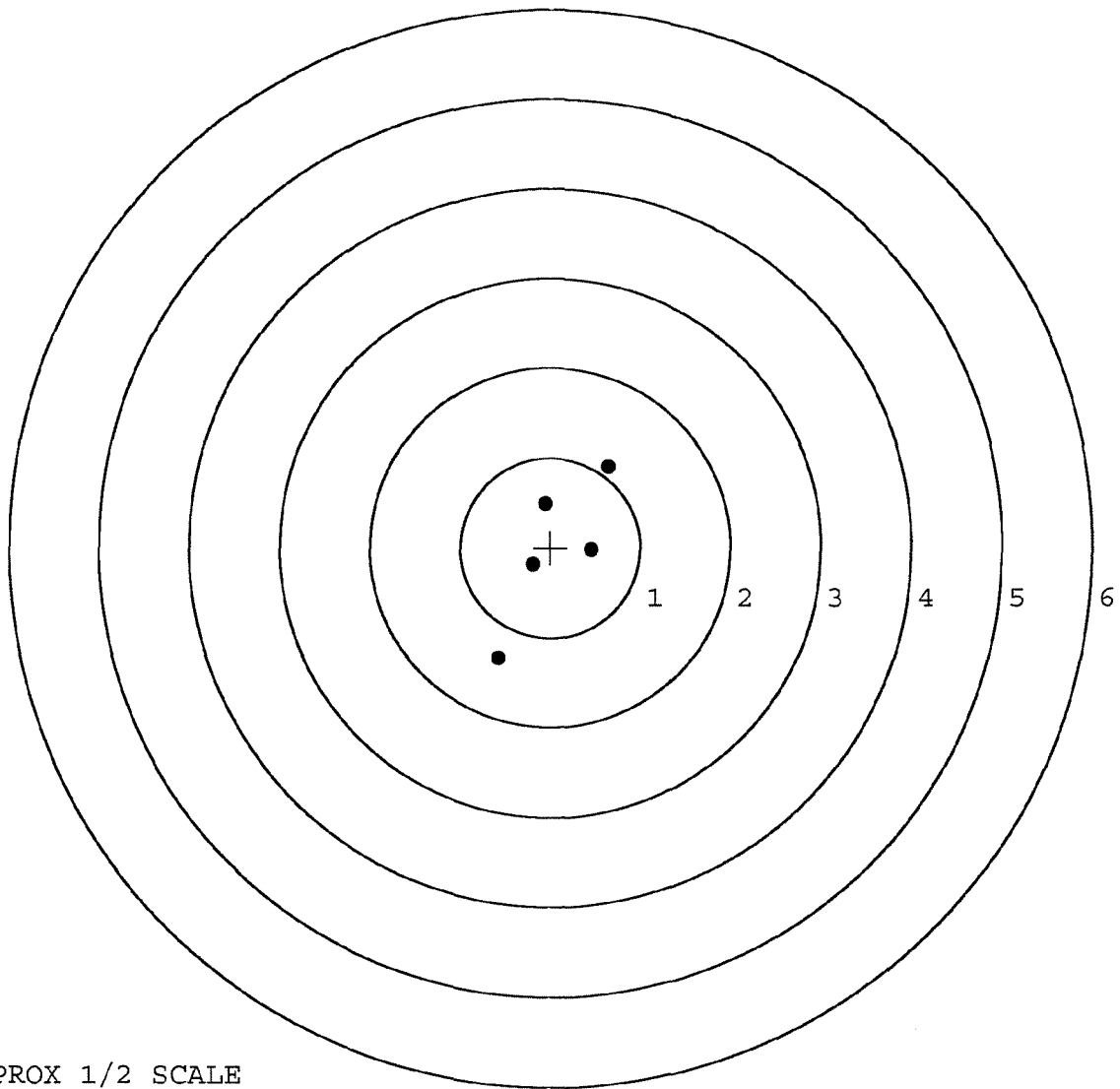


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300452.____0
TARGET NUMBER: 2
FILE DATE: 04/05/2003
FILE TIME: 02:07

POINT#	X	Y
1:	-0.567	-1.238
2:	-0.192	-0.191
3:	0.454	-0.021
4:	-0.056	0.490
5:	0.653	0.903

X CENTROID: 0.058
Y CENTROID: -0.011
POA TO CENTROID: 0.060
HORZ SPREAD: 1.220
VERT SPREAD: 2.141
GROUP SPREAD: 2.464
MIN RADIUS: 0.308
MAX RADIUS: 1.377
MEAN RADIUS: 0.737
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE