

G6300467

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



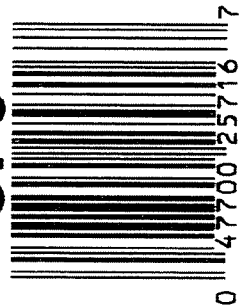
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6300467

UPC



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. 66300467	J
ORDER NO. 25716	46

29CX



5716 66300467

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M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300467

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-26-03	RTL
600	PROOF		3-27-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-27-03	RTL
610	DIS-ASSEMBLE GUN		3-27-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 23 2003 OPERATOR <i>RTL</i>		
615	ROLLMARK CALIBER		4-3-03	KB
617	DRILL AND TAP SIGHT HOLES		3-27-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		4-5	TA
	(BOLT)		4-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-24-03	TRLW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.25</u> <u>9.0</u> <u>9.5</u>	4-24-03	RL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.25</u> <u>3.0</u>	4-24-03	RL
	H) TRIGGER PULL TEST AND RETAINABILITY		4-24-03	RL
	I) FIRING PIN INDENT .020 MIN	<u>.0235</u> <u>.0235</u> <u>.0235</u>	4-24-03	RL
	J) ASSEMBLE STOCK		4-21-03	RW
	K) ASSEMBLE SWIVEL STUDS		4-25-03	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-21-03	RW
	M) IRON SIGHT ALIGNMENT		4-21-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-21-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-22-03	A
	MALFUNCTION	CORRECTION	4-22-03	A
	MALFUNCTION	CORRECTION	4-22-03	A
	MALFUNCTION	CORRECTION	4-22-03	A
	MALFUNCTION	CORRECTION	4-22-03	A
645	INSPECT FOR LIVE AMMO		4-22-03	A
655	FINAL INSPECTION A) HEADSPACE		4-25-03	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.80</u> <u>2.94</u> <u>2.95</u> <u>2.79</u> <u>2.83</u>	4-24-03	RW
	C) FUNCTION		4-25-03	RL
660	PACK		4/25/03	BA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____
DATE 12-12-02
TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.59	2.48		2.50	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.63	2.49		2.64	
PULL #3	2.52	2.42		2.65	
PULL #4	2.33	2.45		2.63	
PULL #5	2.49	2.44		2.72	
TOTAL	12.56	12.28		13.14	
AVG.	2.51	2.45		2.62	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.32	3.31		
PULL #2	3.30	3.38		
PULL #3	3.22	3.28		
PULL #4	3.23	3.26		
PULL #5	3.19	3.28		
TOTAL	16.26	16.51		
AVG.	3.25	3.30		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCUR
PULL #1	4.07	4.37		4.32
PULL #2	4.08	4.32		4.26
PULL #3	3.99	4.37		4.31
PULL #4	4.01	4.43		4.48
PULL #5	4.00	4.24		4.35
TOTAL	20.15	21.73		21.72
AVG.	4.03	4.34		4.34

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300467.__0

FILE DATE AND TIME: 04/23/2003 00:57

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

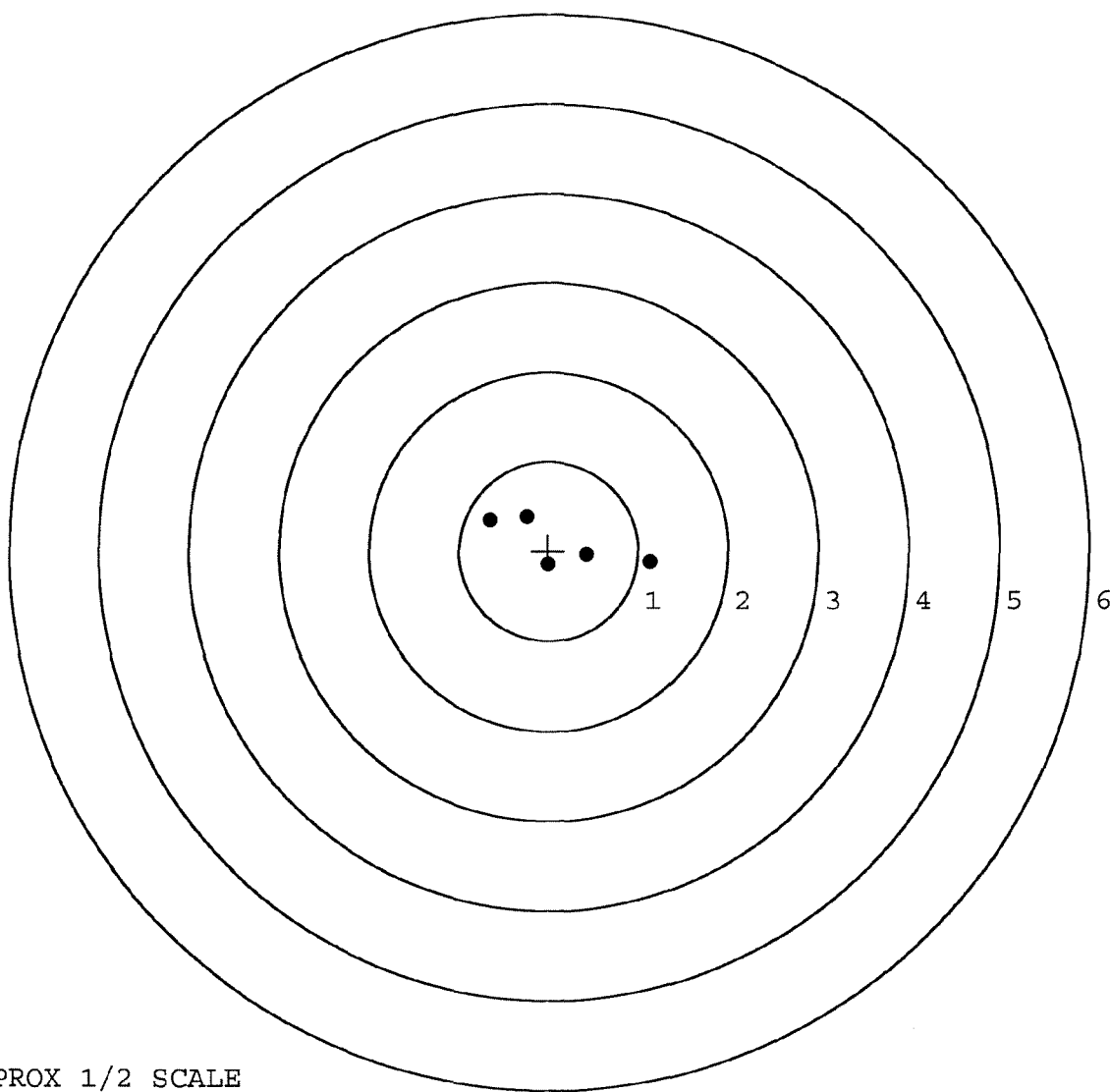
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .698

SERIAL NUMBER: G6300467. __0
TARGET NUMBER: 1
FILE DATE: 04/23/2003
FILE TIME: 00:57

POINT#	X	Y
1:	1.139	-0.122
2:	0.432	-0.034
3:	-0.005	-0.150
4:	-0.245	0.385
5:	-0.655	0.352

X CENTROID: 0.133
Y CENTROID: 0.086
POA TO CENTROID: 0.159
HORZ SPREAD: 1.794
VERT SPREAD: 0.535
GROUP SPREAD: 1.856
MIN RADIUS: 0.274
MAX RADIUS: 1.027
MEAN RADIUS: 0.587
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

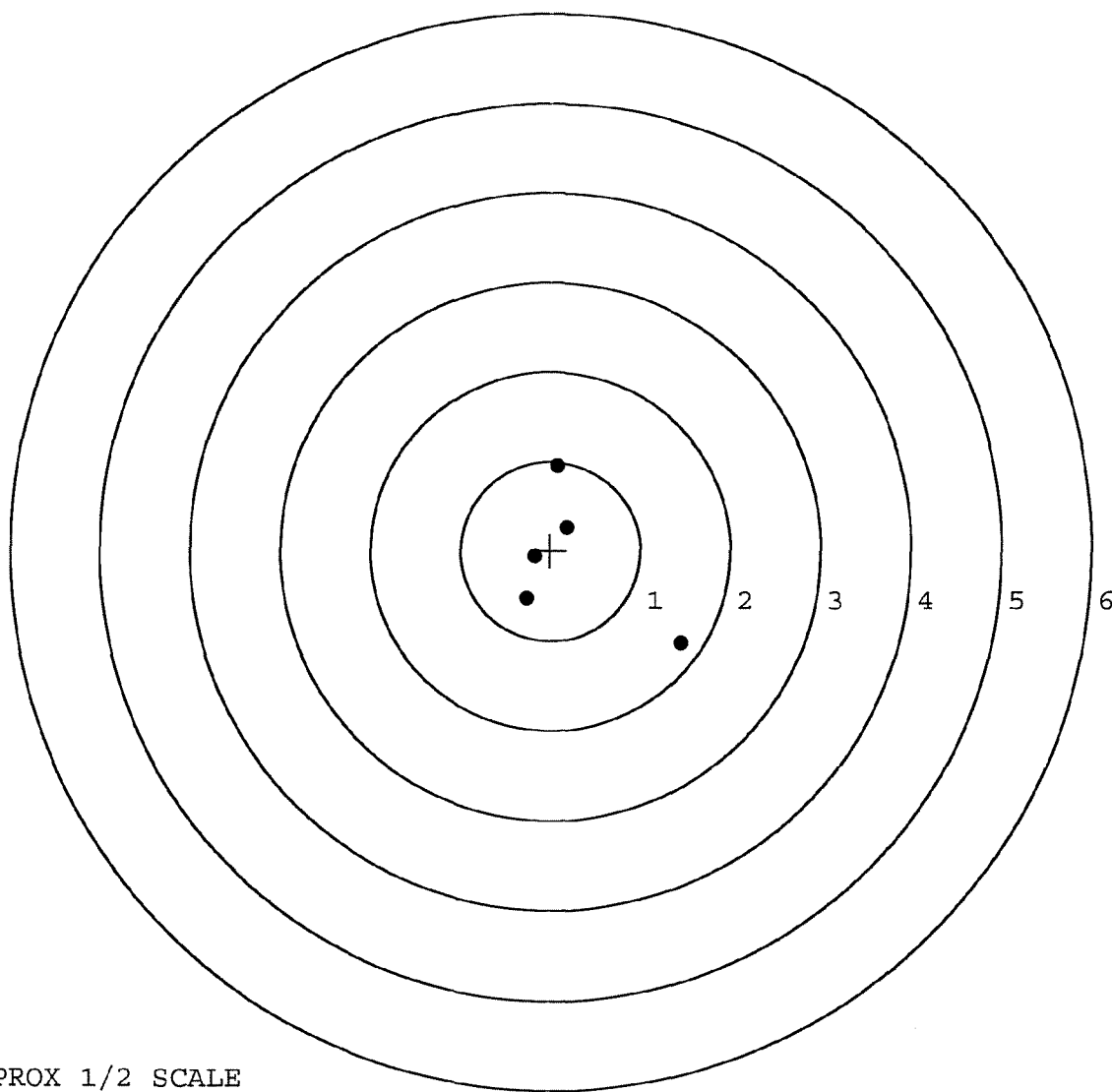


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300467. 0
TARGET NUMBER: 2
FILE DATE: 04/23/2003
FILE TIME: 00:57

POINT#	X	Y
1:	-0.265	-0.535
2:	-0.172	-0.071
3:	0.183	0.266
4:	0.081	0.953
5:	1.452	-1.022

X CENTROID: 0.256
Y CENTROID: -0.082
POA TO CENTROID: 0.269
HORZ SPREAD: 1.717
VERT SPREAD: 1.975
GROUP SPREAD: 2.404
MIN RADIUS: 0.355
MAX RADIUS: 1.521
MEAN RADIUS: 0.809
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE