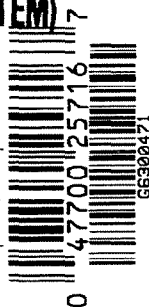


G-6300 471

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



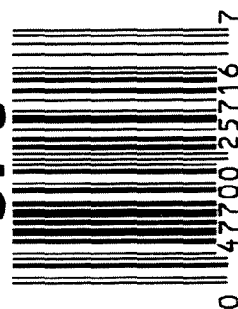
**ORDER NO. 25716**

**BARREL LENGTH 24"**

**CAPACITY 6**

**G6300471**

**UPC**



**46 FORM**

**Remington®**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

VERY IMPORTANT  
Instruction Book  
enclosed to assure  
safe use of this  
weapon.

SERIAL NO.  
G6300471

ORDER NO.  
25716

Made in Union, NY Reg. U.S. Pat. & Inv. Off. Marca Registrada. Marque Deposee.

46

**12RX**

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M/24 7.62 NATO S.W.S. (COMPLETE SYST  
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**UPC**



SERIAL NO.

**G6300471**

M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6300471

| OP #         | OPERATION NAME                                                                                                                         | READINGS                          | DATE    | INITIAL |
|--------------|----------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|---------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                                                                                           |                                   | 5/20/03 | RTL     |
| 600          | PROOF                                                                                                                                  |                                   | 5-21-03 | AC      |
| 607          | CHECK HEADSPACE                                                                                                                        | MAGNA-FLUX                        | 5/22/03 | RTL     |
| 610          | DIS-ASSEMBLE GUN                                                                                                                       | INSPECTED                         | 5/22/03 | RTL     |
| 612          | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | MAY 20 2003<br>OPERATOR <i>RL</i> |         |         |
| 615          | ROLLMARK CALIBER                                                                                                                       |                                   | 6-2-03  | JB      |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                   | 5-28-03 | TRL     |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                   | 6-13    | TA      |
|              | (BOLT)                                                                                                                                 |                                   | 6-13    | TA      |
| 625          | FINAL ASSEMBLY                                                                                                                         |                                   |         |         |
|              | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                                   | 7-3-03  | DA      |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                   | 7-3-03  | DA      |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                   | 7-3-03  | DA      |
|              | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                   | 7-3-03  | DA      |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                   |         |         |

| OP #                                                                                  | OPERATION NAME                                                           | READINGS                                                    | DATE            | INITIAL   |
|---------------------------------------------------------------------------------------|--------------------------------------------------------------------------|-------------------------------------------------------------|-----------------|-----------|
| 625                                                                                   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>6</u> <u>7</u> <u>6</u>                                  | <u>8/5/03</u>   | <u>DA</u> |
| CONT.                                                                                 | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3.0</u> <u>3.0</u> <u>2.5</u>                            | <u>8/5/03</u>   | <u>DA</u> |
|                                                                                       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |                 |           |
|                                                                                       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.023</u> <u>.024</u>                         | <u>8/5/03</u>   | <u>DA</u> |
|                                                                                       | J) ASSEMBLE STOCK                                                        |                                                             | <u>7/28/03</u>  | <u>RW</u> |
|                                                                                       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | <u>11/10/03</u> | <u>RW</u> |
|                                                                                       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | <u>7/28/03</u>  | <u>RW</u> |
|                                                                                       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | <u>7/28/03</u>  | <u>RW</u> |
|                                                                                       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | <u>7/28/03</u>  | <u>RW</u> |
|  640 | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | <u>7-30-03</u>  | <u>AL</u> |
|                                                                                       | MALFUNCTION                                                              | CORRECTION                                                  | <u>7-30-03</u>  | <u>AL</u> |
|                                                                                       | MALFUNCTION                                                              | CORRECTION                                                  | <u>7-30-03</u>  | <u>AL</u> |
|                                                                                       | MALFUNCTION                                                              | CORRECTION                                                  | <u>7-30-03</u>  | <u>AL</u> |
|                                                                                       | MALFUNCTION                                                              | CORRECTION                                                  | <u>7-30-03</u>  | <u>AL</u> |
| 645                                                                                   | INSPECT FOR LIVE AMMO                                                    |                                                             | <u>7-30-03</u>  | <u>AL</u> |
| 655                                                                                   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | <u>11/10/03</u> | <u>RW</u> |
|                                                                                       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.35</u> <u>2.36</u> <u>2.39</u> <u>2.33</u> <u>2.24</u> | <u>10-23-03</u> | <u>DA</u> |
|                                                                                       | C) FUNCTION                                                              |                                                             | <u>11/10/03</u> | <u>RW</u> |
| 660                                                                                   | PACK                                                                     |                                                             | <u>11/11/03</u> | <u>DA</u> |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)  
3.00 LBS (plus or minus 0.75 LBS)  
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. \_\_\_\_\_

DATE 8-26-03

TESTER TRW

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER<br>50 CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |       | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|-------|----------|
| PULL #1 | 2.63                | 2.61                        |                                   | 2.65  |          |
| PULL #2 | 2.64                | 2.31                        |                                   | 2.36  |          |
| PULL #3 | 2.65                | 2.68                        |                                   | 2.52  |          |
| PULL #4 | 2.77                | 2.74                        |                                   | 2.36  |          |
| PULL #5 | 2.61                | 2.59                        |                                   | 2.59  |          |
| TOTAL   | 13.30               | 12.93                       |                                   | 12.48 |          |
| AVERAGE | 2.66                | 2.58                        |                                   | 2.49  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER<br>20 CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 3.18                | 3.14                        |  |          |
| PULL #2 | 3.22                | 3.04                        |  |          |
| PULL #3 | 3.41                | 3.05                        |  |          |
| PULL #4 | 3.05                | 3.20                        |  |          |
| PULL #5 | 3.21                | 3.03                        |  |          |
| TOTAL   | 16.07               | 15.46                       |  |          |
| AVERAGE | 3.21                | 3.09                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER<br>20 CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 4.30                | 4.29                        |                                   | 4.29                                    |
| PULL #2 | 4.18                | 3.96                        |                                   | 4.25                                    |
| PULL #3 | 4.12                | 3.99                        |                                   | 4.33                                    |
| PULL #4 | 3.97                | 4.02                        |                                   | 4.28                                    |
| PULL #5 | 4.19                | 4.06                        |                                   | 4.39                                    |
| TOTAL   | 20.76               | 20.32                       |                                   | 21.54                                   |
| AVERAGE | 4.15                | 4.06                        |                                   | 4.30                                    |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300471.\_\_\_0  
FILE DATE AND TIME: 07/30/2003 06:43

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

|                                                             |        |
|-------------------------------------------------------------|--------|
| The Average X Centroid of the Five Target Set:              | -0.009 |
| The Average Y Centroid of the Five Target Set:              | -0.070 |
| The Average Point of Impact of the Five Target Set:         | 0.071  |
| The Average Mean Radius of the Five Target Set:             | 0.901  |
| The Distance from POA to Centroid Target #1:                | 0.279  |
| The Distance from Centroid Target #2 to Centroid Target #1: | 0.498  |
| The Distance from Centroid Target #3 to Centroid Target #1: | 0.318  |
| The Distance from Centroid Target #4 to Centroid Target #1: | 0.425  |
| The Distance from Centroid Target #5 to Centroid Target #1: | 0.520  |

SERIAL NUMBER: G6300471. 0

TARGET NUMBER: 1

FILE DATE: 07/30/2003

FILE TIME: 06:43

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -1.271 | 0.117  |
| 2:     | -1.005 | -0.400 |
| 3:     | -0.066 | -0.542 |
| 4:     | 0.721  | 0.398  |
| 5:     | 0.915  | -2.339 |
| 6:     | 0.098  | 1.405  |
| 7:     | 0.570  | 1.371  |
| 8:     | 0.777  | 1.463  |
| 9:     | -0.206 | 0.538  |
| 10:    | 0.073  | 0.714  |

X CENTROID: 0.061

Y CENTROID: 0.272

POA TO CENTROID: 0.279

HORZ SPREAD: 2.186

VERT SPREAD: 3.802

GROUP SPREAD: 3.832

MIN RADIUS: 0.376

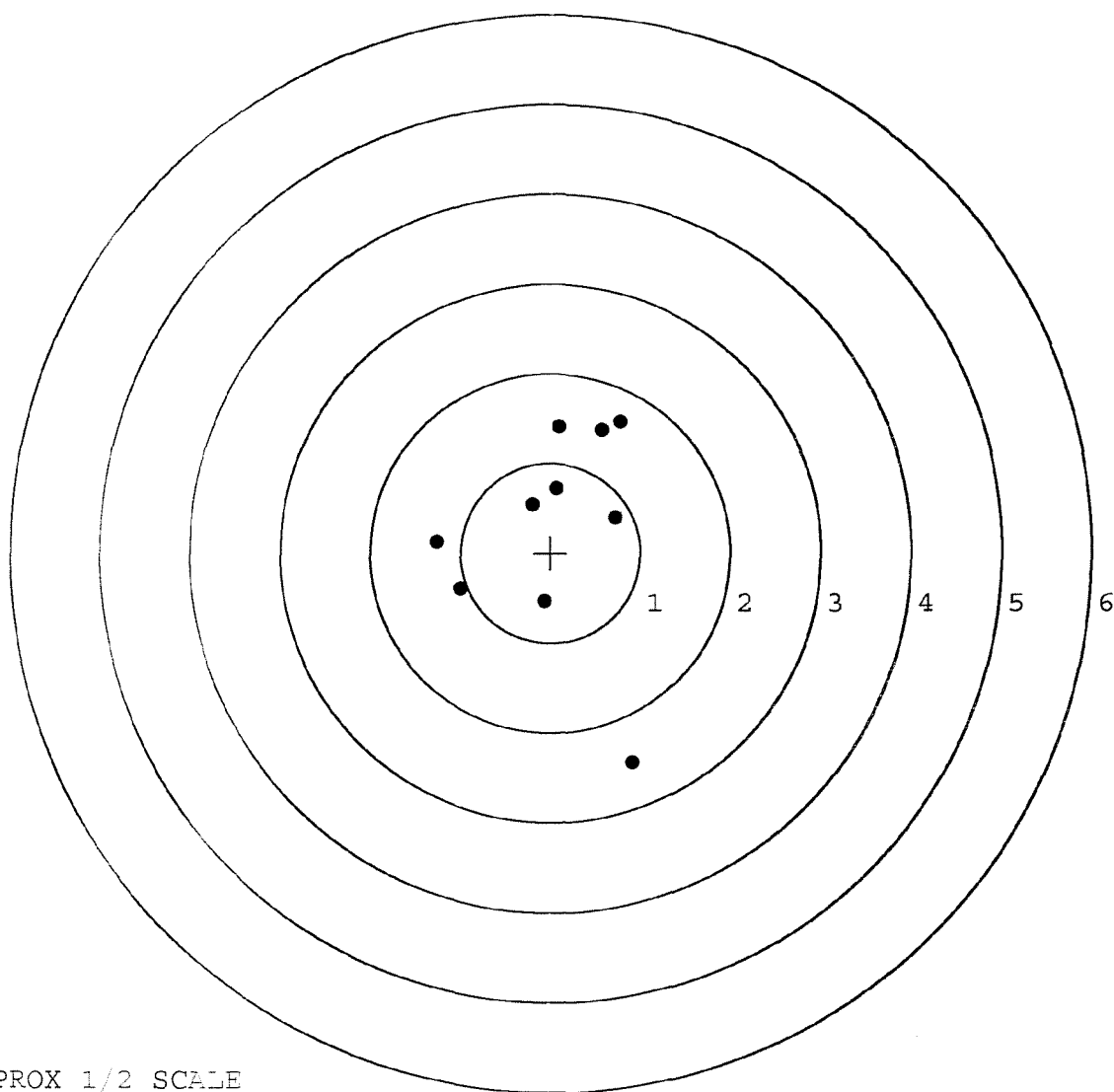
MAX RADIUS: 2.748

MEAN RADIUS: 1.140

# IN 1 IN DIAMETER: 2

# IN 2 IN DIAMETER: 4

# in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300471. 0

TARGET NUMBER: 2

FILE DATE: 07/30/2003

FILE TIME: 06:43

| POINT# | X | Y |
|--------|---|---|
|--------|---|---|

|    |        |       |
|----|--------|-------|
| 1: | -0.623 | 0.791 |
|----|--------|-------|

|    |        |       |
|----|--------|-------|
| 2: | -0.152 | 0.819 |
|----|--------|-------|

|    |        |       |
|----|--------|-------|
| 3: | -0.251 | 0.200 |
|----|--------|-------|

|    |        |       |
|----|--------|-------|
| 4: | -0.672 | 0.050 |
|----|--------|-------|

|    |       |       |
|----|-------|-------|
| 5: | 0.300 | 0.097 |
|----|-------|-------|

|    |       |        |
|----|-------|--------|
| 6: | 0.786 | -0.343 |
|----|-------|--------|

|    |       |        |
|----|-------|--------|
| 7: | 0.329 | -0.509 |
|----|-------|--------|

|    |       |        |
|----|-------|--------|
| 8: | 0.422 | -0.193 |
|----|-------|--------|

|    |        |        |
|----|--------|--------|
| 9: | -0.453 | -1.854 |
|----|--------|--------|

|     |        |        |
|-----|--------|--------|
| 10: | -0.315 | -1.156 |
|-----|--------|--------|

X CENTROID: -0.063

Y CENTROID: -0.210

POA TO CENTROID: 0.219

HORZ SPREAD: 1.458

VERT SPREAD: 2.673

GROUP SPREAD: 2.690

MIN RADIUS: 0.451

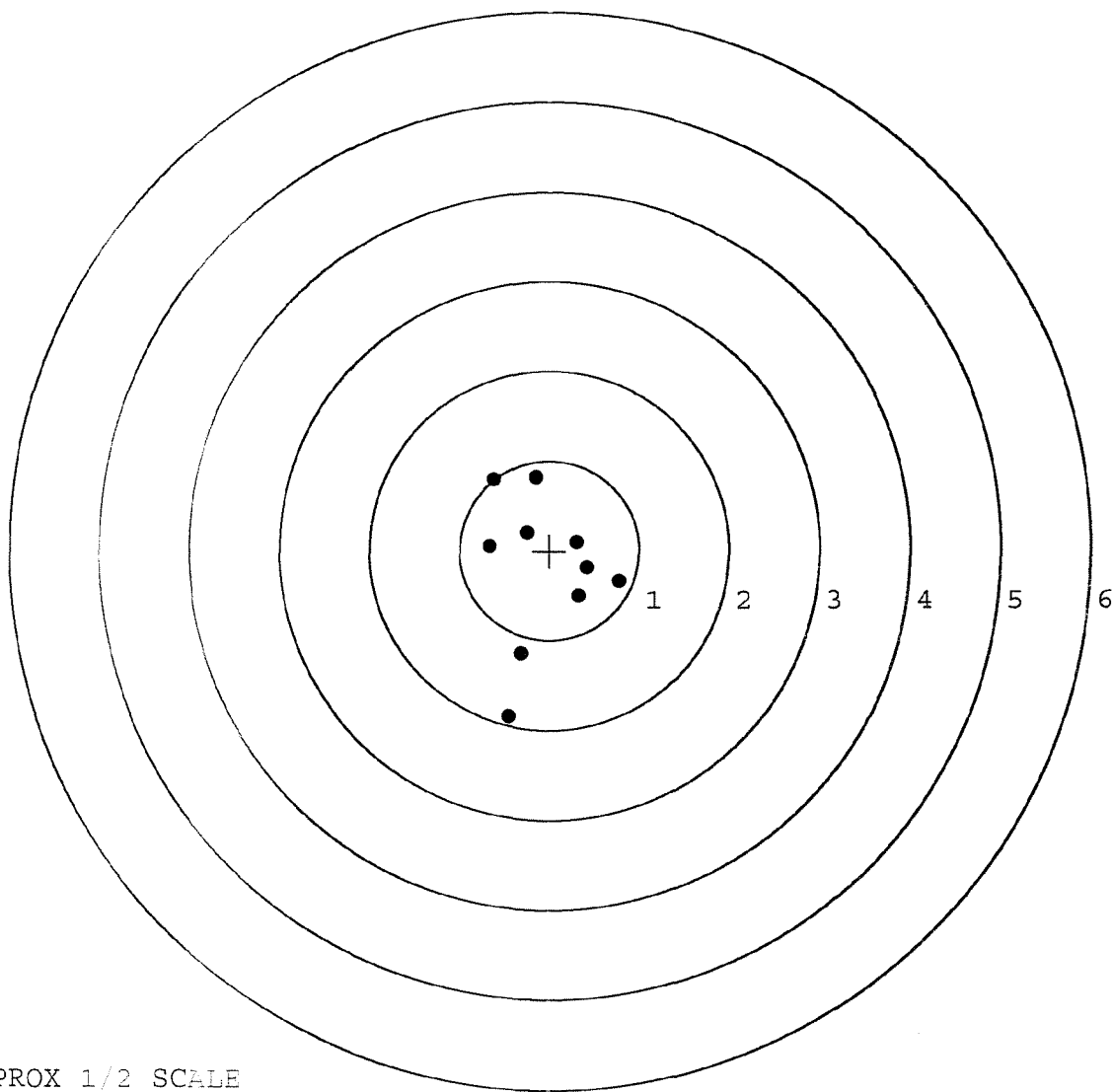
MAX RADIUS: 1.690

MEAN RADIUS: 0.827

# IN 1 IN DIAMETER: 4

# IN 2 IN DIAMETER: 7

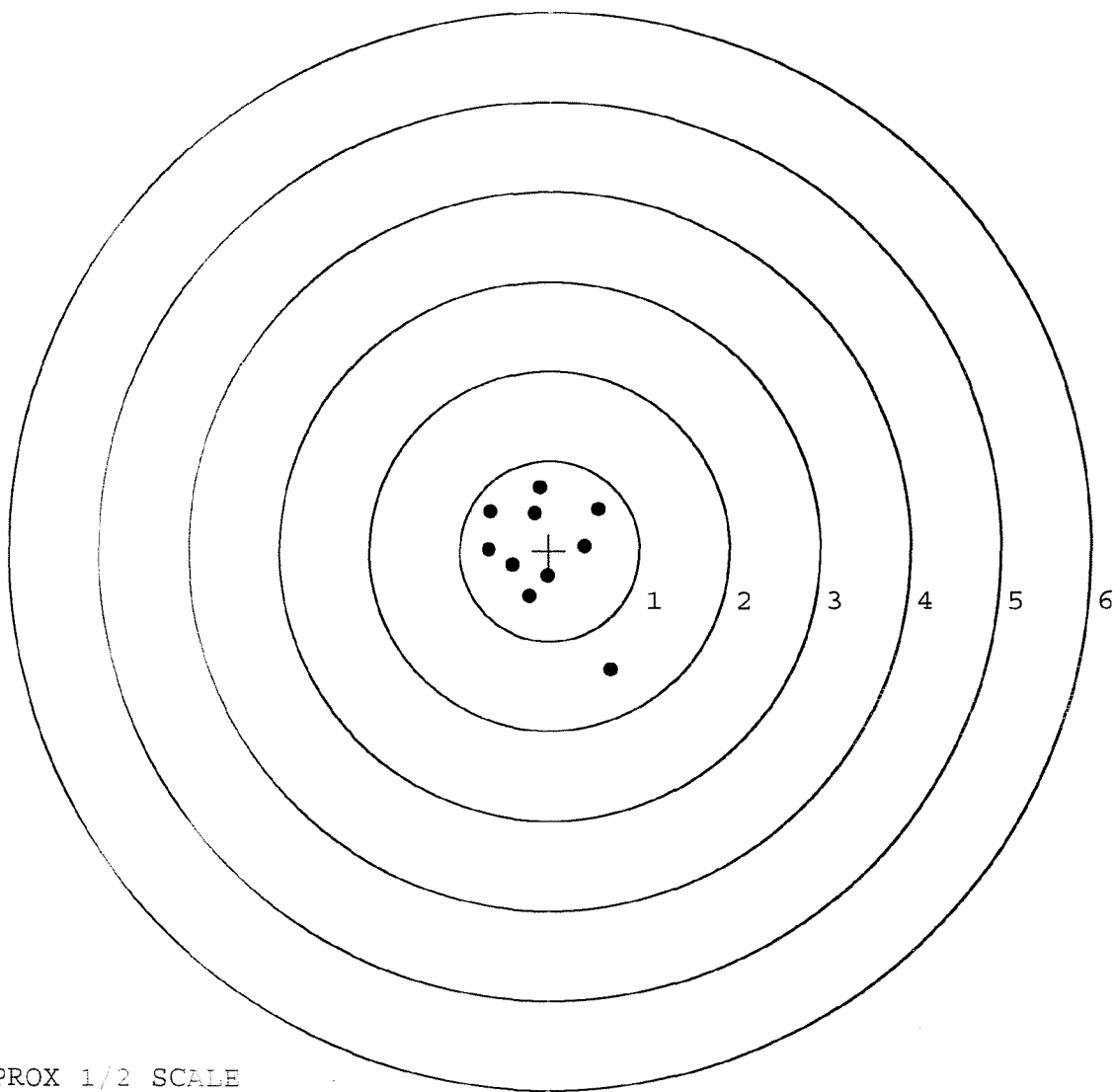
# in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300471. \_\_0  
TARGET NUMBER: 3  
FILE DATE: 07/30/2003  
FILE TIME: 06:43

|                     | POINT# | X      | Y      |
|---------------------|--------|--------|--------|
|                     | 1:     | 0.681  | -1.321 |
|                     | 2:     | 0.546  | 0.464  |
|                     | 3:     | 0.392  | 0.048  |
|                     | 4:     | -0.660 | 0.429  |
|                     | 5:     | -0.674 | 0.010  |
|                     | 6:     | -0.225 | -0.501 |
|                     | 7:     | -0.015 | -0.279 |
|                     | 8:     | -0.413 | -0.164 |
|                     | 9:     | -0.109 | 0.705  |
|                     | 10:    | -0.173 | 0.416  |
| X CENTROID:         |        | -0.065 |        |
| Y CENTROID:         |        | -0.019 |        |
| POA TO CENTROID:    |        | 0.068  |        |
| HORZ SPREAD:        |        | 1.355  |        |
| VERT SPREAD:        |        | 2.026  |        |
| GROUP SPREAD:       |        | 2.205  |        |
| MIN RADIUS:         |        | 0.264  |        |
| MAX RADIUS:         |        | 1.500  |        |
| MEAN RADIUS:        |        | 0.642  |        |
| # IN 1 IN DIAMETER: |        | 4      |        |
| # IN 2 IN DIAMETER: |        | 9      |        |
| # in 3 IN DIAMETER: |        | 9      |        |

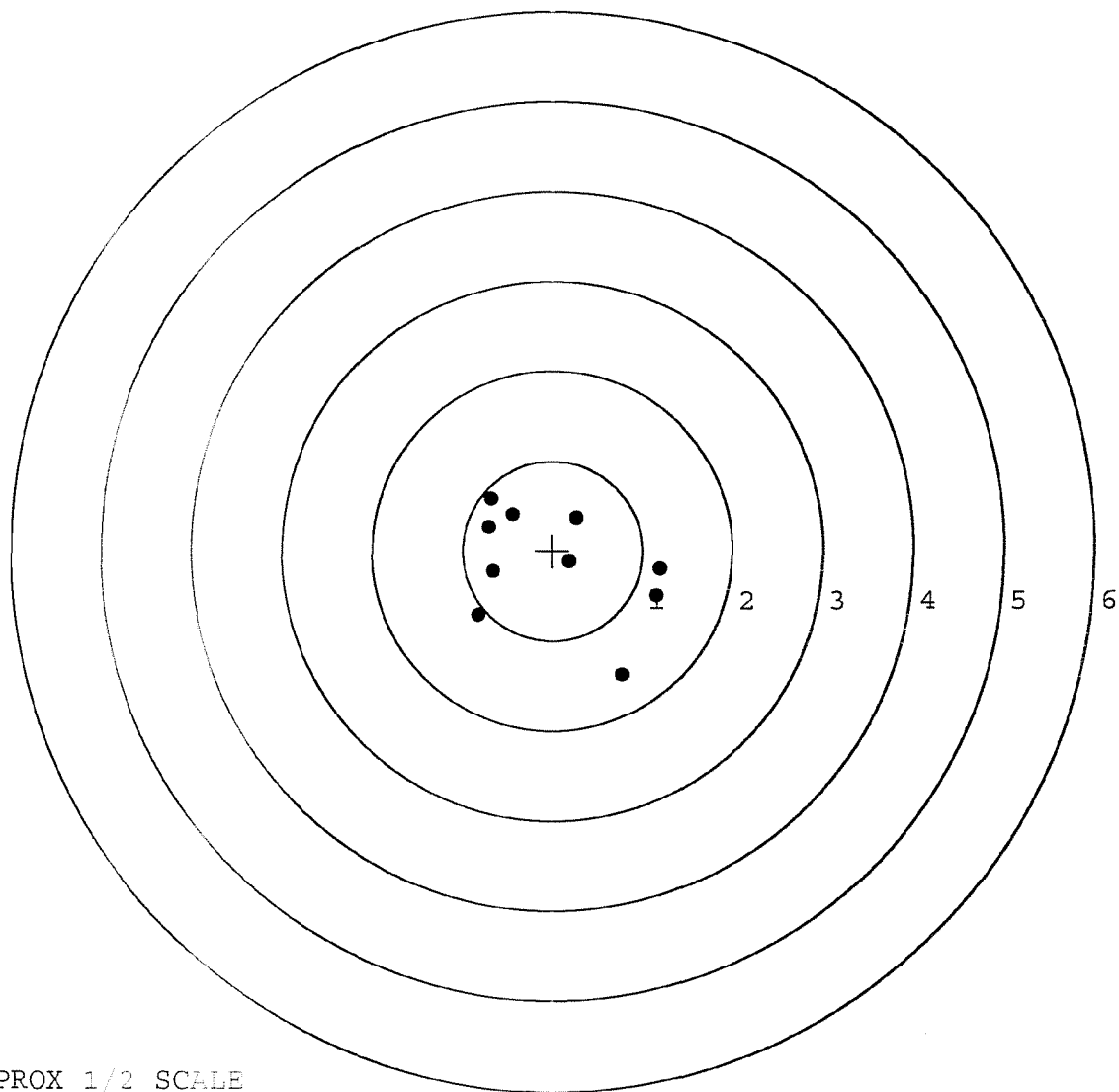


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300471. 0  
TARGET NUMBER: 4  
FILE DATE: 07/30/2003  
FILE TIME: 06:43

X CENTROID: 0.031  
Y CENTROID: -0.152  
POA TO CENTROID: 0.155  
HORZ SPREAD: 2.033  
VERT SPREAD: 1.967  
GROUP SPREAD: 2.454  
MIN RADIUS: 0.171  
MAX RADIUS: 1.444  
MEAN RADIUS: 0.888  
# IN 1 IN DIAMETER: 1  
# IN 2 IN DIAMETER: 5  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.786  | -1.383 |
| 2:     | 1.205  | -0.202 |
| 3:     | 1.164  | -0.502 |
| 4:     | 0.200  | -0.124 |
| 5:     | 0.272  | 0.372  |
| 6:     | -0.654 | -0.228 |
| 7:     | -0.828 | -0.715 |
| 8:     | -0.681 | 0.584  |
| 9:     | -0.710 | 0.272  |
| 10:    | -0.446 | 0.409  |

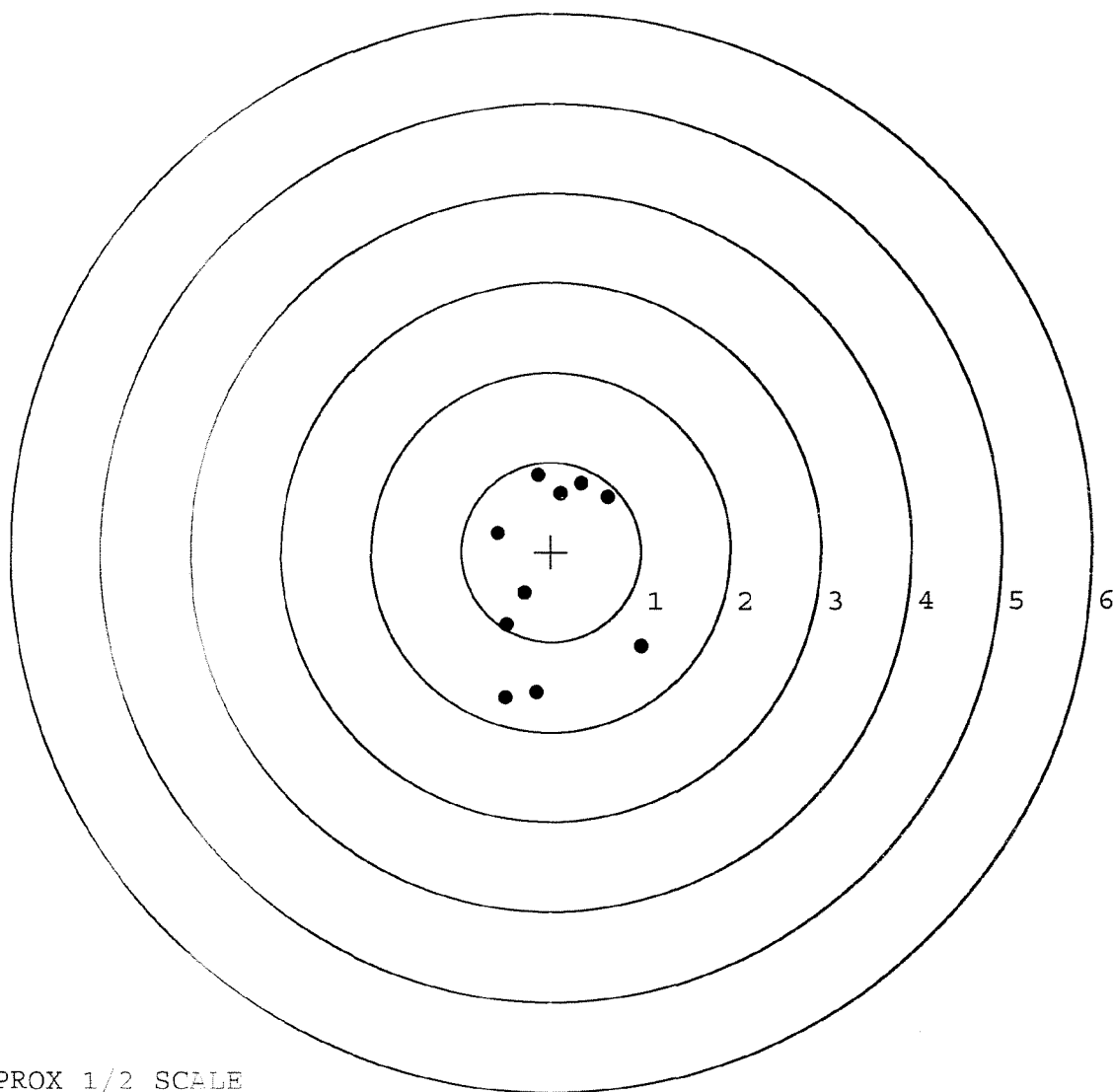


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300471. \_\_0  
TARGET NUMBER: 5  
FILE DATE: 07/30/2003  
FILE TIME: 06:43

X CENTROID: -0.010  
Y CENTROID: -0.243  
POA TO CENTROID: 0.243  
HORZ SPREAD: 1.611  
VERT SPREAD: 2.484  
GROUP SPREAD: 2.534  
MIN RADIUS: 0.360  
MAX RADIUS: 1.468  
MEAN RADIUS: 1.010  
# IN 1 IN DIAMETER: 1  
# IN 2 IN DIAMETER: 4  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 1.012  | -1.054 |
| 2:     | -0.159 | -1.562 |
| 3:     | -0.503 | -1.625 |
| 4:     | -0.494 | -0.815 |
| 5:     | -0.293 | -0.465 |
| 6:     | -0.599 | 0.211  |
| 7:     | -0.145 | 0.859  |
| 8:     | 0.107  | 0.651  |
| 9:     | 0.335  | 0.766  |
| 10:    | 0.638  | 0.608  |



TARGET APPROX 1/2 SCALE