

G 6360479

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66300479**
Order No. **25716**

46

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

24CX

5716 66300479

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



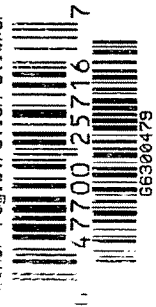
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



outer registration sticker



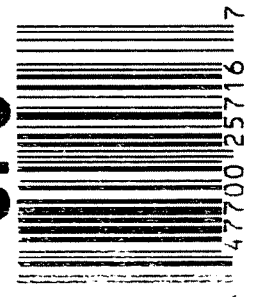
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300479

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300479

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN		3-25-03	Ac
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAN 2 5 2003 OPERATOR <i>WRS</i>		
615	ROLLMARK CALIBER		3/27/03	LB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-3	TA
	(BOLT)		4-3	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-7-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-7-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-7-03	DA
	D) OIL FIRING PIN ASSEMBLY		4-7-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-21-03	RP

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	<u>4/21/03</u>	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>3.2</u> <u>2.5</u>	<u>4/21/03</u>	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		<u>4-21-03</u>	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	<u>4/21/03</u>	DA
	J) ASSEMBLE STOCK		<u>4-7-03</u>	RTL
	K) ASSEMBLE SWIVEL STUDS		<u>04-21-03</u>	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>4-21-03</u>	RTL
	M) IRON SIGHT ALIGNMENT		<u>4-21-03</u>	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>4-21-03</u>	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	<u>4-14-03</u>	TRLW
	MALFUNCTION	CORRECTION	<u>4-14-03</u>	TRLW
	MALFUNCTION	CORRECTION	<u>4-14-03</u>	TRLW
	MALFUNCTION	CORRECTION	<u>4-14-03</u>	TRLW
	MALFUNCTION	CORRECTION	<u>4-14-03</u>	TRLW
645	INSPECT FOR LIVE AMMO		<u>4-14-03</u>	TRLW
655	FINAL INSPECTION A) HEADSPACE		<u>04-21-03</u>	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.59</u> <u>2.58</u> <u>2.36</u> <u>2.38</u>	<u>4/21/03</u>	DA
	C) FUNCTION		<u>4-21-03</u>	RTL
660	PACK		<u>4/21/03</u>	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. _____

DATE 12-3-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.35	2.35		2.29	MIN. SETTING
PULL #2	2.44	2.34		2.24	NO AVG. OF 5
PULL #3	2.45	2.33		2.25	READINGS ACCEPT-
PULL #4	2.41	2.31		2.24	ABLE LESS THAN 2
PULL #5	2.35	2.36		2.23	
TOTAL	12.00	11.69		11.25	
AVG.	2.40	2.33		2.25	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.04	3.19		
PULL #2	3.06	3.16		
PULL #3	3.00	3.11		
PULL #4	3.05	2.97		
PULL #5	3.03	3.20		
TOTAL	15.18	15.63		
AVG.	3.03	3.12		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.10	4.18		4.15
PULL #2	4.03	4.01		4.16
PULL #3	4.00	4.03		4.13
PULL #4	4.04	4.06		4.07
PULL #5	4.06	3.87	1.1	4.08
TOTAL	20.23	20.15		20.59
AVG.	4.04	4.03		4.11

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300479.__0
FILE DATE AND TIME: 04/15/2003 01:33

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

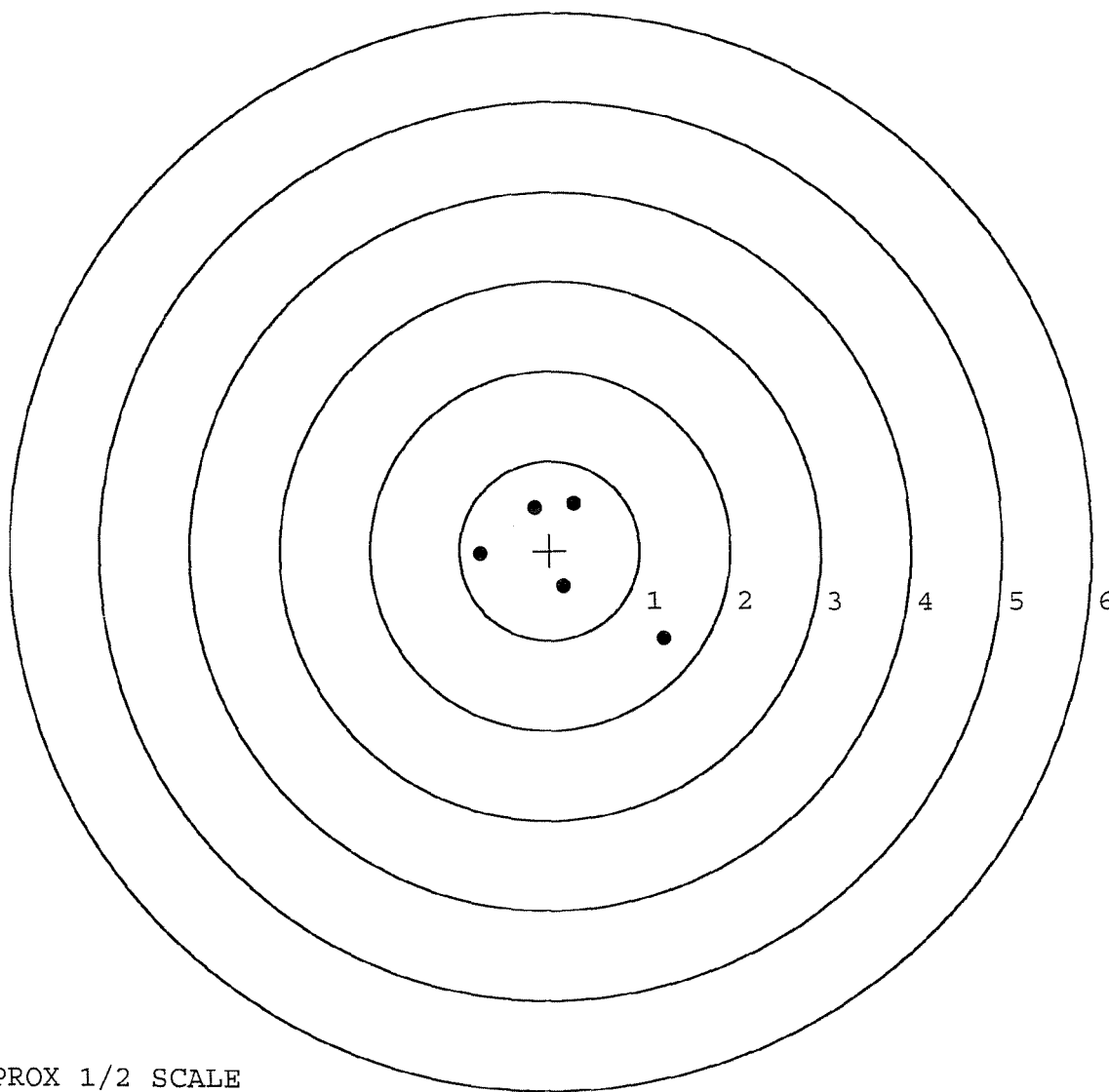
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean 711

SERIAL NUMBER: G6300479. __ 0
TARGET NUMBER: 1
FILE DATE: 04/15/2003
FILE TIME: 01:33

POINT#	X	Y
1:	1.271	-0.986
2:	0.164	-0.397
3:	-0.771	-0.036
4:	-0.167	0.480
5:	0.270	0.533

X CENTROID: 0.153
Y CENTROID: -0.081
POA TO CENTROID: 0.174
HORZ SPREAD: 2.042
VERT SPREAD: 1.519
GROUP SPREAD: 2.252
MIN RADIUS: 0.316
MAX RADIUS: 1.438
MEAN RADIUS: 0.790
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

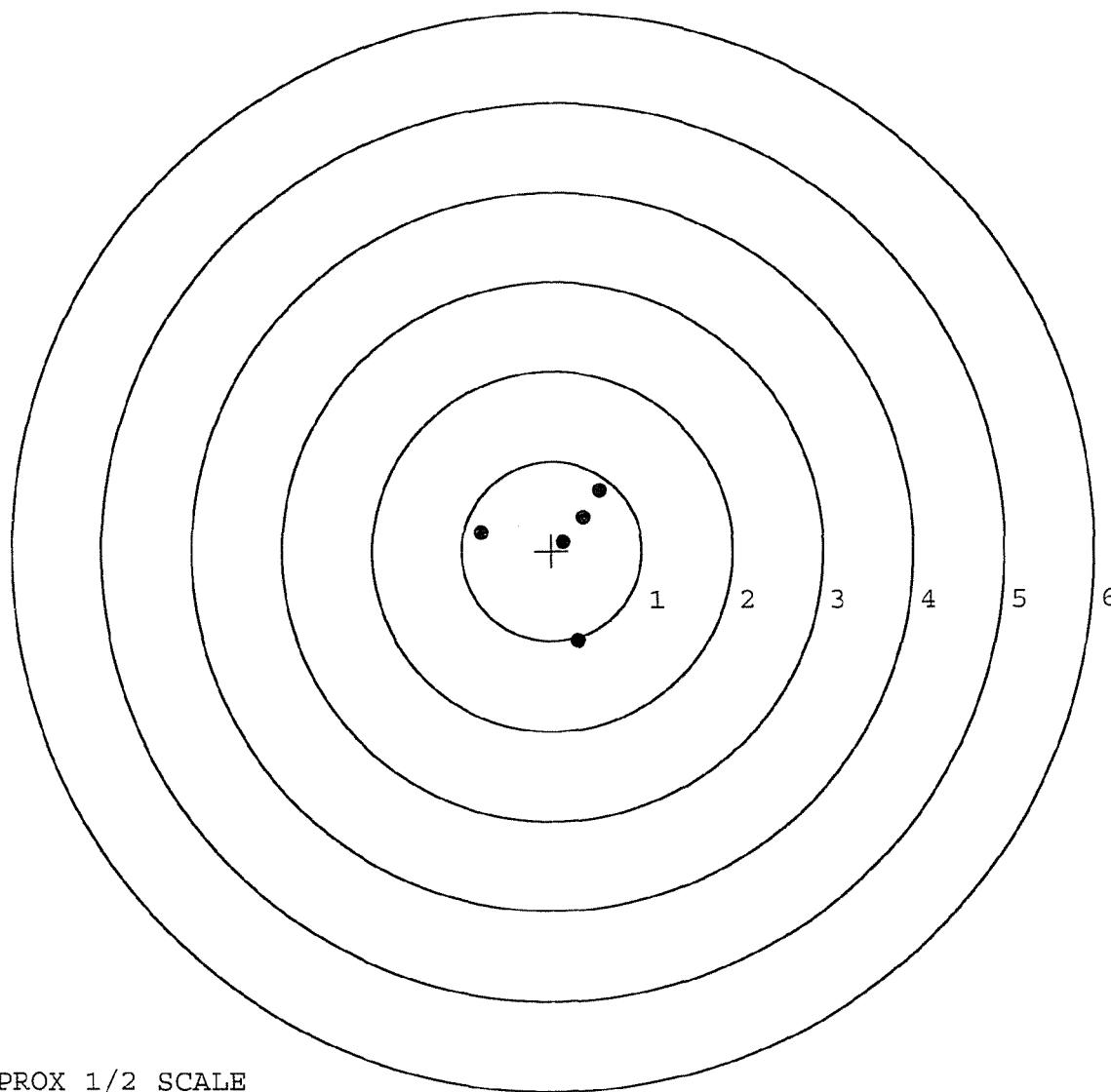


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300479. __0
TARGET NUMBER: 2
FILE DATE: 04/15/2003
FILE TIME: 01:33

POINT#	X	Y
1:	0.298	-1.001
2:	-0.792	0.209
3:	0.127	0.099
4:	0.348	0.376
5:	0.527	0.674

X CENTROID: 0.102
Y CENTROID: 0.071
POA TO CENTROID: 0.124
HORZ SPREAD: 1.319
VERT SPREAD: 1.675
GROUP SPREAD: 1.691
MIN RADIUS: 0.038
MAX RADIUS: 1.090
MEAN RADIUS: 0.632
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE