

G 6300481

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
G6300481

ORDER NO.
25716

46


5716 G6300481

08KX

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

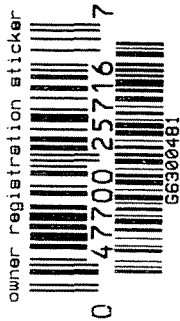
UPC



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

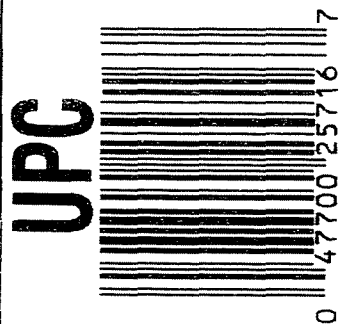


ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6300481



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # E 6300 481

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-21-03	RTL
600	PROOF		3-21-03	RTL
607	CHECK HEADSPACE	MAGNA - FLUX	3-21-03	RTL
610	DIS-ASSEMBLE GUN	INSPECTED	3-21-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 23 2003 OPERATOR <u>ABX</u>		
615	ROLLMARK CALIBER		3/27/03	B
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		4-3	TA
	(BOLT)		4-3	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/4/03	RA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/14/03	RA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/4/03	RA
	D) OIL FIRING PIN ASSEMBLY		4/4/03	RA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	5-2-03	TRLW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.5</u> <u>6.5</u>	5-2-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.5</u> <u>2.5</u>	5-2-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		5-2-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023⁵</u> <u>.022⁵</u> <u>.023</u>	5-2-03	TRW
	J) ASSEMBLE STOCK		04-07-03	RTL
	K) ASSEMBLE SWIVEL STUDS		5-6-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-6-03	RTL
	M) IRON SIGHT ALIGNMENT		5-6-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-6-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-16-03	TRW
	MALFUNCTION	CORRECTION	4-16-03	TRW
	MALFUNCTION	CORRECTION	4-16-03	TRW
	MALFUNCTION	CORRECTION	4-16-03	TRW
	MALFUNCTION	CORRECTION	4-16-03	TRW
645	INSPECT FOR LIVE AMMO		4-16-03	TRW
655	FINAL INSPECTION A) HEADSPACE		5-6-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.38</u> <u>2.48</u> <u>2.50</u> <u>2.40</u> <u>2.40</u>	5-2-03	TRW
	C) FUNCTION		5-6-03	RTL
660	PACK		5/6/03	RTA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 12-4-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.52	2.51		2.38	MIN. SETTING
PULL #2	2.44	2.46		2.30	NO AVG. OF 5
PULL #3	2.45	2.42		2.13	READINGS ACCEPT
PULL #4	2.52	2.35		2.11	ABLE LESS THAN
PULL #5	2.72	2.39		2.13	
TOTAL	12.65	12.13		11.05	
AVG.	2.53	2.42		2.21	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.27	3.31		
PULL #2	3.23	3.23		
PULL #3	3.31	3.29		
PULL #4	3.39	3.14		
PULL #5	3.20	3.22		
TOTAL	16.40	16.19		
AVG.	3.28	3.23		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCUR
PULL #1	4.16	4.00		4.05
PULL #2	4.06	4.03		4.16
PULL #3	4.11	4.17		4.15
PULL #4	4.05	4.20		4.13
PULL #5	4.09	4.09		4.10
TOTAL	20.47	20.49		20.59
AVG.	4.09	4.09		4.11

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300481.__0
FILE DATE AND TIME: 04/18/2003 00:34

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

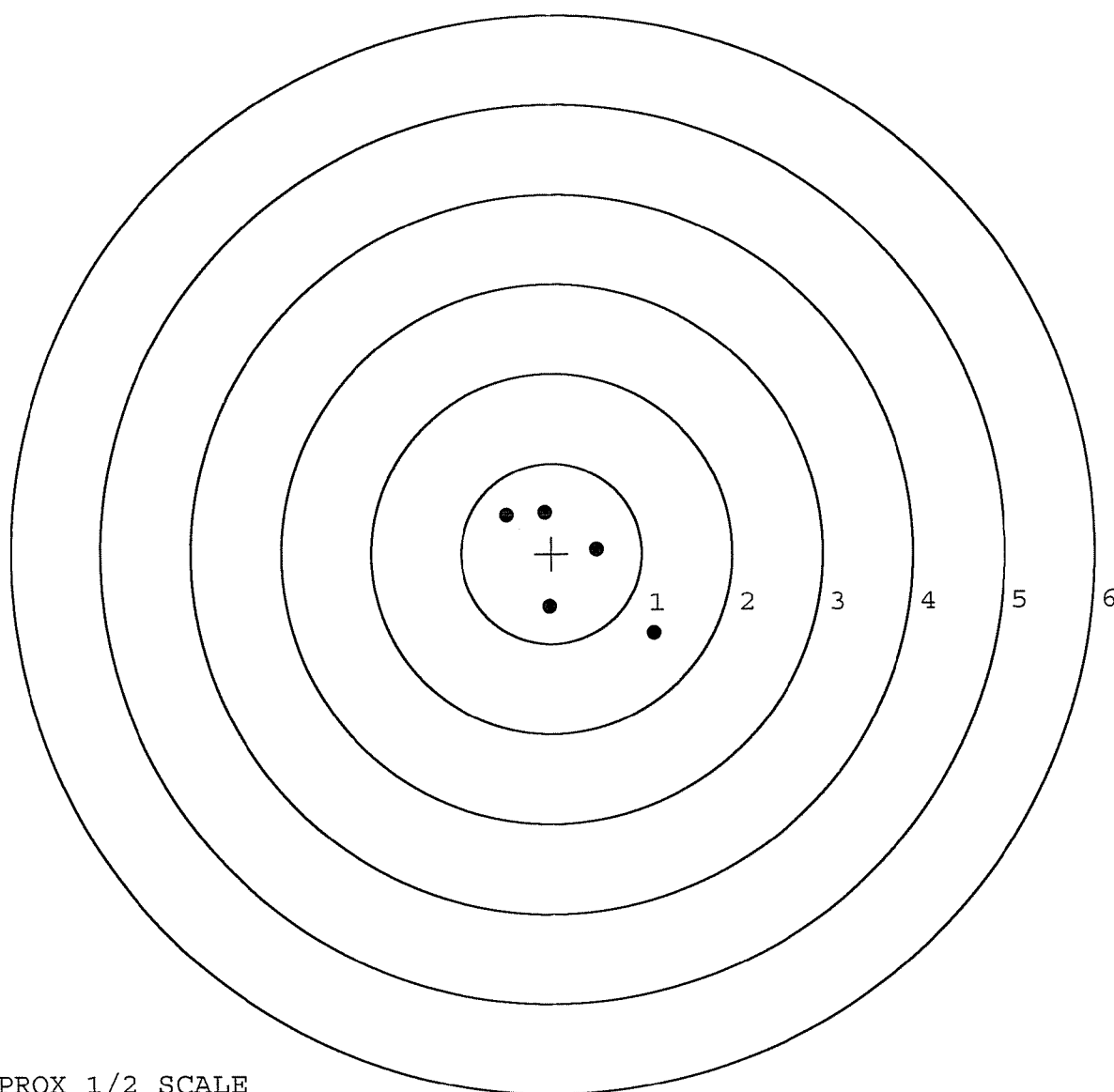
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave mean 796

SERIAL NUMBER: G6300481.___0
TARGET NUMBER: 1
FILE DATE: 04/18/2003
FILE TIME: 00:34

X CENTROID: 0.206
Y CENTROID: -0.116
POA TO CENTROID: 0.236
HORZ SPREAD: 1.629
VERT SPREAD: 1.348
GROUP SPREAD: 2.095
MIN RADIUS: 0.340
MAX RADIUS: 1.211
MEAN RADIUS: 0.722
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

POINT#	X	Y
1:	1.131	-0.897
2:	-0.031	-0.599
3:	0.505	0.045
4:	-0.078	0.451
5:	-0.498	0.421

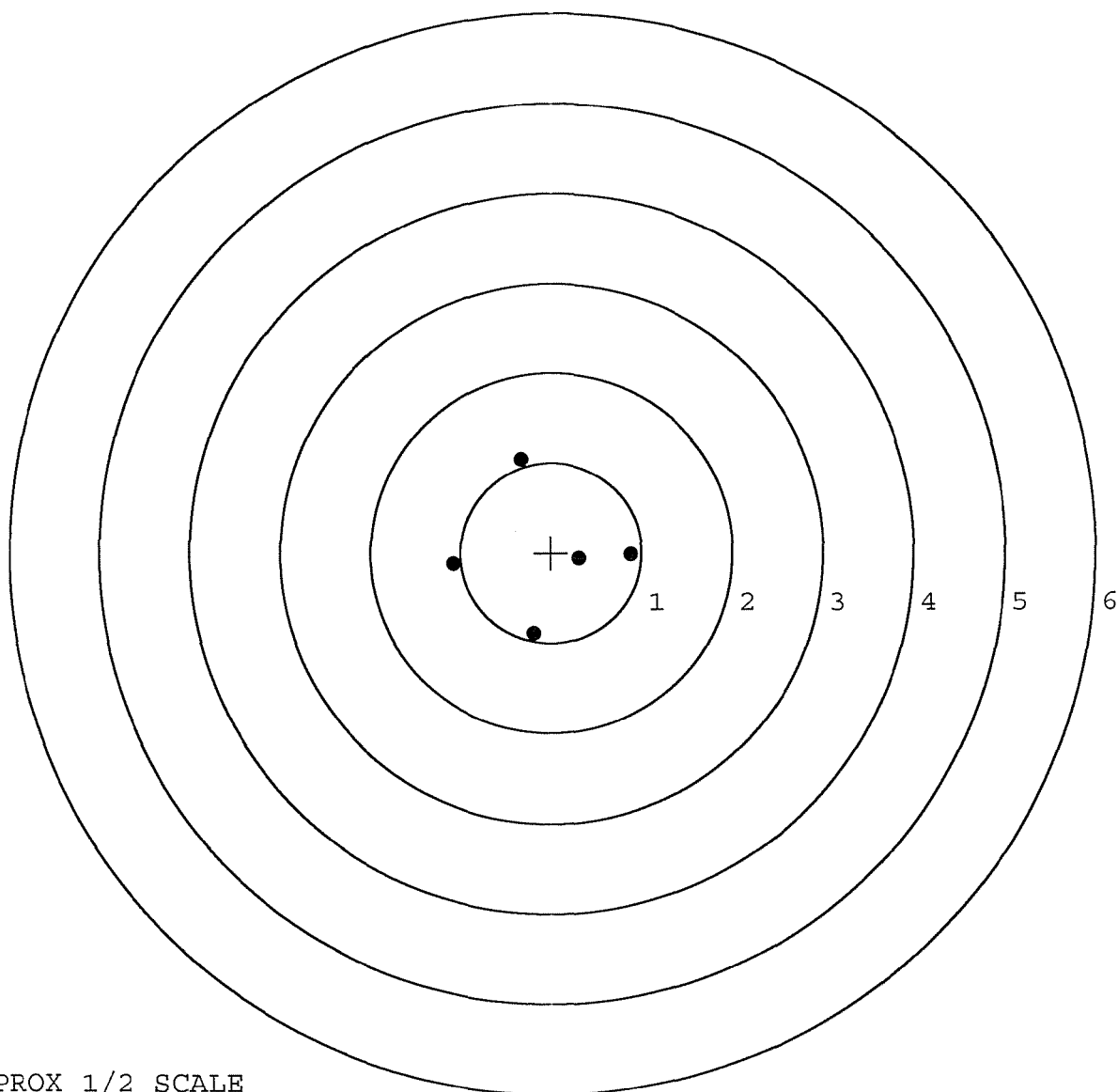


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300481. __ 0
TARGET NUMBER: 2
FILE DATE: 04/18/2003
FILE TIME: 00:34

POINT#	X	Y
1:	0.883	-0.026
2:	0.314	-0.065
3:	-0.199	-0.902
4:	-1.082	-0.125
5:	-0.329	1.039

X CENTROID: -0.083
Y CENTROID: -0.016
POA TO CENTROID: 0.084
HORZ SPREAD: 1.965
VERT SPREAD: 1.941
GROUP SPREAD: 1.945
MIN RADIUS: 0.400
MAX RADIUS: 1.083
MEAN RADIUS: 0.870
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE