

G6300485

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
G6300485

ORDER NO. **25716**

46

22CX



5716 G6300485

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



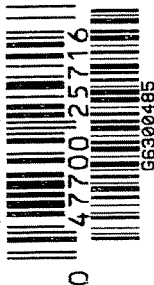
ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



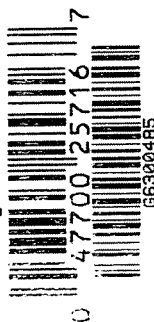
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



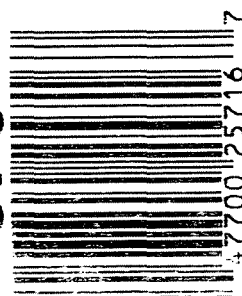
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300485

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300485

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RLW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RLW
610	DIS-ASSEMBLE GUN	MAR 21 2003	3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		3/27/03	RL
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		4-2	TA
	(BOLT)		4-2	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-3-03	RL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-3-03	RL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-3-03	RL
	D) OIL FIRING PIN ASSEMBLY		4-3-03	RL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-9-03	TRLW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.0</u> <u>8.0</u> <u>8.25</u>	4-9-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.0</u> <u>4.0</u>	4-9-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-9-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.0235</u> <u>.0235</u> <u>.023</u>	4-9-03	TRW
	J) ASSEMBLE STOCK		4-3-03	RW
	K) ASSEMBLE SWIVEL STUDS		04-14-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		04-14-03	RTL
	M) IRON SIGHT ALIGNMENT		04-14-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		04-14-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-4-03	A
	MALFUNCTION	CORRECTION	4-4-03	A
	MALFUNCTION	CORRECTION	4-4-03	A
	MALFUNCTION	CORRECTION	4-4-03	A
	MALFUNCTION	CORRECTION	4-4-03	A
645	INSPECT FOR LIVE AMMO		4-4-03	A
655	FINAL INSPECTION A) HEADSPACE		04-14-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.37</u> <u>2.35</u> <u>2.33</u> <u>2.39</u>	4-9-03	TRW
	C) FUNCTION		04-14-03	RTL
660	PACK		4/14/03	RAA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 12-16-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.44	2.53	2.23	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.43	2.24	2.49	
PULL #3	2.26	2.26	2.42	
PULL #4	2.40	2.14	2.47	
PULL #5	2.26	2.20	2.48	
TOTAL	11.79	11.37	12.09	
AVG.	2.35	2.27	2.41	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.14	3.10	
PULL #2	3.19	3.01	
PULL #3	3.23	3.18	
PULL #4	3.26	3.12	
PULL #5	3.35	3.13	
TOTAL	16.17	15.54	
AVG.	3.23	3.10	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.13	4.14		4.37
PULL #2	4.25	4.37		4.32
PULL #3	4.09	4.21		4.29
PULL #4	4.22	4.11		4.14
PULL #5	4.08	4.16		4.17
TOTAL	20.77	20.99		21.29
AVG.	4.15	4.19		4.25

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300485.__0

FILE DATE AND TIME: 04/05/2003 02:10

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

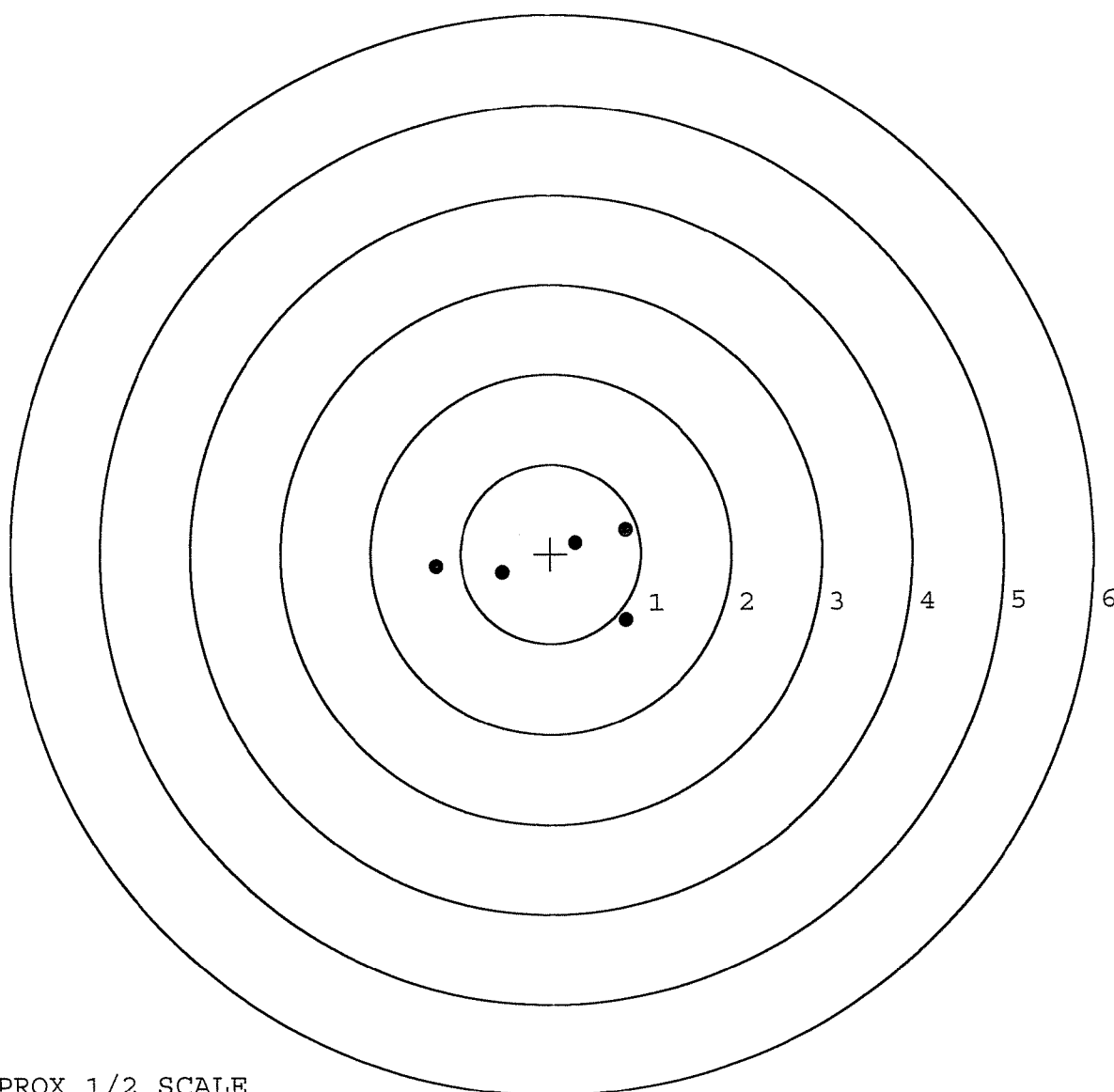
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN 8015

SERIAL NUMBER: G6300485. __0
TARGET NUMBER: 1
FILE DATE: 04/05/2003
FILE TIME: 02:10

X CENTROID: 0.026
Y CENTROID: -0.144
POA TO CENTROID: 0.146
HORZ SPREAD: 2.107
VERT SPREAD: 1.011
GROUP SPREAD: 2.194
MIN RADIUS: 0.365
MAX RADIUS: 1.300
MEAN RADIUS: 0.829
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

POINT#	X	Y
1:	0.833	-0.751
2:	0.833	0.260
3:	0.276	0.121
4:	-0.540	-0.212
5:	-1.274	-0.138



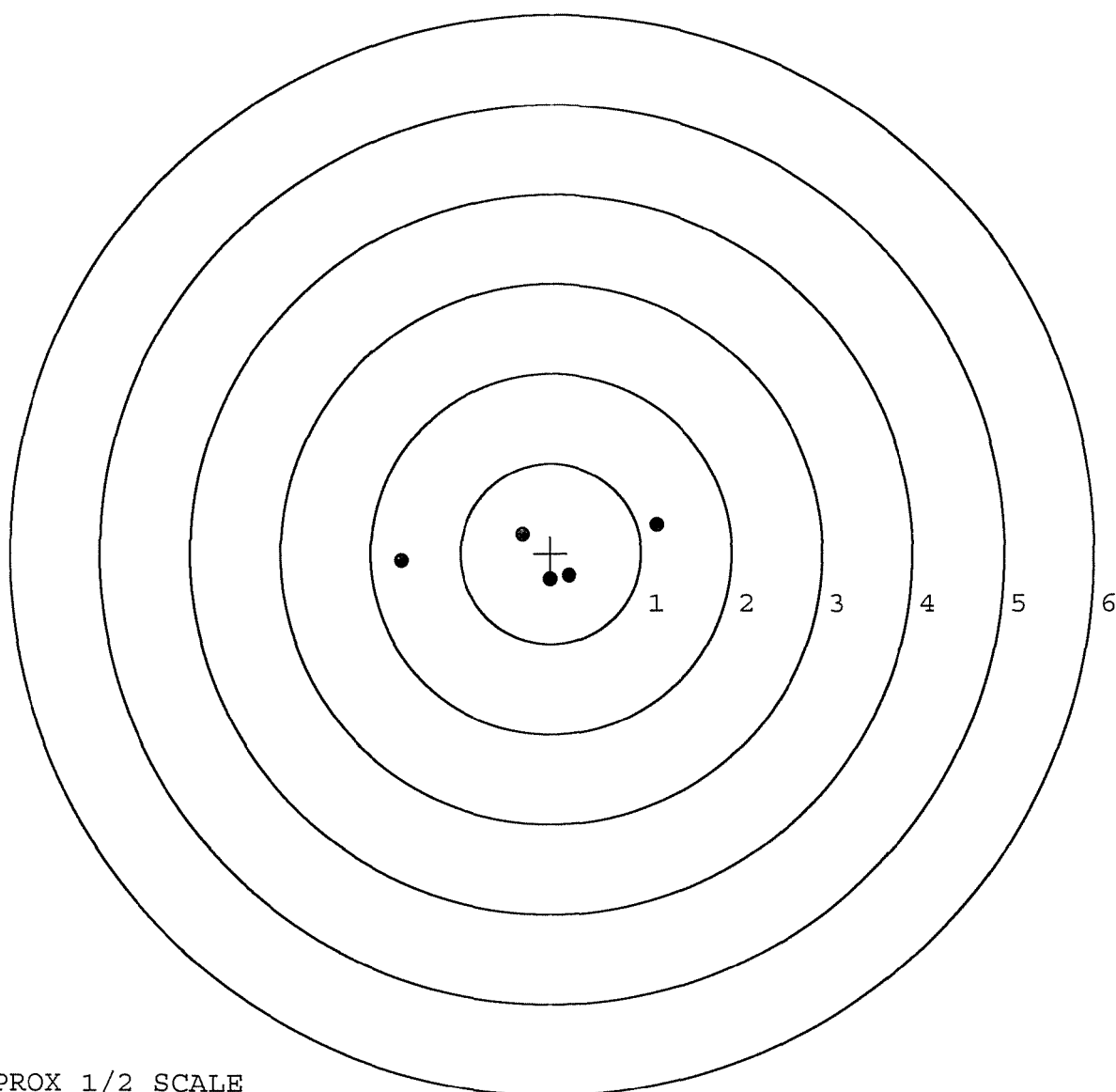
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300485. __0
TARGET NUMBER: 2
FILE DATE: 04/05/2003
FILE TIME: 02:10

X CENTROID: -0.122
Y CENTROID: -0.020
POA TO CENTROID: 0.124
HORZ SPREAD: 2.829
VERT SPREAD: 0.607
GROUP SPREAD: 2.858
MIN RADIUS: 0.292
MAX RADIUS: 1.538
MEAN RADIUS: 0.774

IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4

POINT#	X	Y
1:	1.170	0.318
2:	-0.319	0.210
3:	0.207	-0.252
4:	-0.010	-0.289
5:	-1.659	-0.085



TARGET APPROX 1/2 SCALE