

56300499

VERY IMPORTANT!
Instruction Book
PROCESSED TO ASSIST
SAFE USE OF THIS
RIFLE

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66300499**
Order No. **25716**

46

Made in Illinois, Inc. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

07KX

5716 66300499

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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SERIAL NO.



66300489

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

-- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



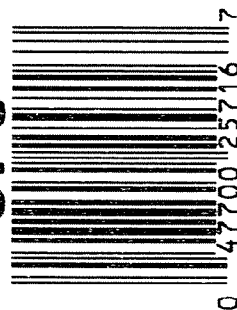
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300499

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300499

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF			
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-26-03	RTL
610	DIS-ASSEMBLE GUN	102 1 2000	3-26-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR 		
615	ROLLMARK CALIBER		3/27/03	RS
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-4	TA
	(BOLT)		4-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/8/03	RA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/8/03	RA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/8/03	RA
	D) OIL FIRING PIN ASSEMBLY		4/8/03	RA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-30-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.75</u> <u>8.75</u> <u>8.75</u>	4-30-03	RTL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.0</u> <u>2.5</u>	4-30-03	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY		4-30-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	4-30-03	RTL
	J) ASSEMBLE STOCK		4-11-03	RLW
	K) ASSEMBLE SWIVEL STUDS		5-1-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-11-03	RLW
	M) IRON SIGHT ALIGNMENT		4-11-03	RLW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-11-03	RLW
640	GALLERY TEST AND TARGET	PASS FAIL	4-17-03	TRLW
	MALFUNCTION	CORRECTION	4-17-03	TRLW
	MALFUNCTION	CORRECTION	4-17-03	TRLW
	MALFUNCTION	CORRECTION	4-17-03	TRLW
	MALFUNCTION	CORRECTION	4-17-03	TRLW
645	INSPECT FOR LIVE AMMO		4-17-03	TRLW
655	FINAL INSPECTION A) HEADSPACE		5-1-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.79</u> <u>2.89</u> <u>2.85</u> <u>2.83</u>	4-30-03	TRLW
	C) FUNCTION		5-1-03	RTL
660	PACK		4/1/03	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____
DATE 11-20-02
TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.66	2.69		2.37	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.65	2.70		2.29	
PULL #3	2.58	2.73		2.28	
PULL #4	2.59	2.46		2.21	
PULL #5	2.49	2.63		2.35	
TOTAL	12.97	13.21		11.50	
AVG.	2.59	2.64		2.30	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.19		
PULL #2	3.13	3.27		
PULL #3	3.14	3.26		
PULL #4	3.41	3.23		
PULL #5	3.17	3.24		
TOTAL	15.96	16.19		
AVG.	3.19	3.23		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.25	4.07		4.05
PULL #2	4.04	4.16		4.09
PULL #3	4.08	4.14		4.00
PULL #4	4.11	4.09		4.07
PULL #5	4.00	4.28		3.99
TOTAL	20.48	20.74		20.20
AVG.	4.09	4.14		4.04

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300499.___0
FILE DATE AND TIME: 04/22/2003 01:18

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .956

SERIAL NUMBER: G6300499. __0

TARGET NUMBER: 1

FILE DATE: 04/22/2003

FILE TIME: 01:18

POINT#	X	Y
1:	0.570	-0.099
2:	1.331	0.500
3:	-0.204	-0.004
4:	-0.771	-0.361
5:	-0.918	1.017

X CENTROID: 0.002

Y CENTROID: 0.211

POA TO CENTROID: 0.211

HORZ SPREAD: 2.249

VERT SPREAD: 1.378

GROUP SPREAD: 2.308

MIN RADIUS: 0.297

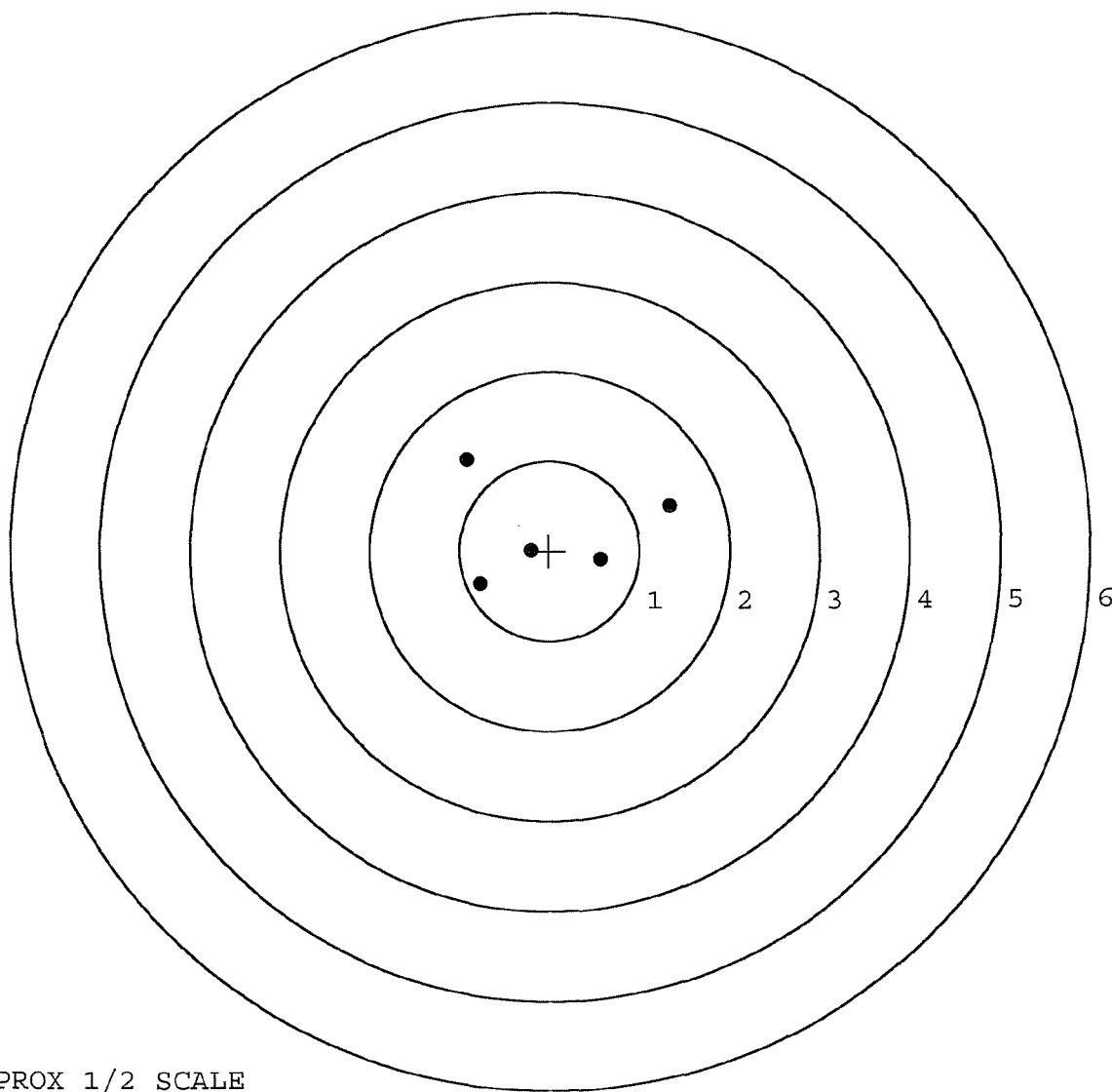
MAX RADIUS: 1.361

MEAN RADIUS: 0.898

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300499. __0

TARGET NUMBER: 2

FILE DATE: 04/22/2003

FILE TIME: 01:18

POINT#	X	Y
1:	0.788	-0.048
2:	0.179	0.385
3:	-0.244	-0.489
4:	-1.038	-0.176
5:	0.284	2.262

X CENTROID: -0.006

Y CENTROID: 0.387

POA TO CENTROID: 0.387

HORZ SPREAD: 1.826

VERT SPREAD: 2.751

GROUP SPREAD: 2.801

MIN RADIUS: 0.185

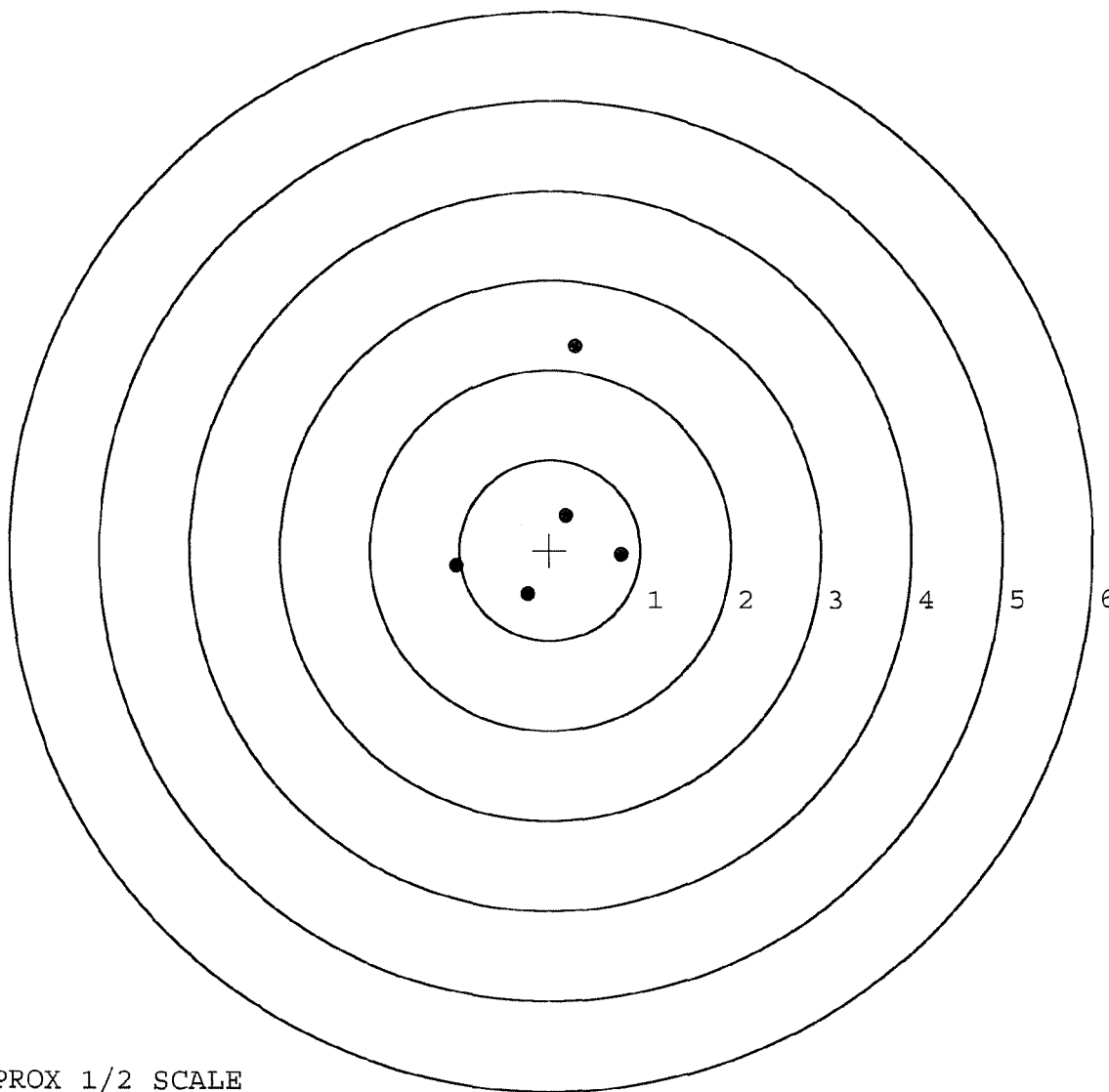
MAX RADIUS: 1.898

MEAN RADIUS: 1.014

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE